

“One-pot” dispersion ATRP and alkyne-azide Huisgen’s 1,3-dipolar cycloaddition in supercritical carbon dioxide: towards the formation of functional microspheres

Grignard Bruno^{*}, Calberg Cedric, Jerome Christine, Detrembleur Christophe^{*}

Abstract: Functional polymers were successfully prepared in scCO₂ by combining alkyne-azide 1,3-dipolar Huisgen’s cycloaddition and dispersion ATRP in a “one pot” process using new perfluorinated polymeric amino-based ligands that had a dual role, i.e. the complexation of the copper catalyst and the stabilization of growing particles.

Introduction

Atom Transfer Radical polymerization (ATRP) has emerged as a robust tool for the preparation of polymers with well-defined molecular weight, architecture and chain-end functionality¹⁻⁴. Recently, attention has been paid to the combination of ATRP and alkyne-azide 1,3-dipolar cycloaddition of Huisgen (CuAAC)^{5,6}, or click reaction, for the preparation of well-defined telechelic or block copolymers, functional polymers or polymer architectures⁷⁻¹⁶. Indeed, polymers prepared by ATRP are end capped by a C-Br bond that can be easily transformed in a carbon-azide group by nucleophilic substitution with NaN₃ and subsequently reacted with functional alkynes. Moreover, well-defined “clickable” polymers were also prepared by ATRP using azide or alkyne functional initiators or monomers¹⁷⁻¹⁹. Despite a huge number of works dealing with combination of ATRP and click reaction, examples of simultaneous ATRP and click reaction is quite limited. Because both ATRP and click reaction rely on the use of a Cu(I) catalyst and are tolerant towards non protected functional groups,

combination of these two techniques in a “one-pot” process showed to be an attractive approach for preparing functional materials. For instance, Haddelton et al. reported on the use of a Cu(I)/iminopyridine catalytic system for the preparation of functional polymers by simultaneous CuAAC and ATRP in homogeneous organic medium²⁰⁻²². Matyjaszewski et al. described with moderate success the coupling by a one-pot ATRP-nucleophilic substitution-click reaction strategy of homo and heterotelechelic polystyrene oligomers in DMF using a CuBr catalyst²³. Dubois et al. reported on the synthesis of well-defined amphiphilic Poly(ϵ -caprolactone)-*b*-poly(dimethylaminoethyl methacrylate) block copolymers by a combination of ATRP and click chemistry following either a two-step procedure or a straightforward one-pot process using CuBr ligated by bipyridines as the sole catalyst²⁴.

Recently the use of scCO₂ as a green medium for polymer synthesis by Atom Transfer Radical Polymerization has gained increasing interest in academic laboratories and was recently reviewed^{25,26}. In 1999, DeSimone et al. were the first to report on the copper-mediated synthesis of poly(1,1-dihydroperfluorooctyl methacrylate) (PFOMA) and poly(1,1-dihydroperfluorooctyl acrylate) (PFOA) by homogeneous ATRP in scCO₂ as well as the synthesis of PFOA based diblock copolymers²⁷. Howdle et al. reported their initial work on ATRP carried out in scCO₂ for the synthesis of semifluorinated homopolymers²⁸ or non fluorinated polymers²⁹. Instead of using a fluorinated catalyst in scCO₂, a much simpler cosolvent approach was adopted for creating a homogeneous system. The same group also published results on the “one-pot” synthesis of poly(ϵ -caprolactone)-*b*-poly(methyl methacrylate) diblock copolymers by combining the ring-opening polymerization of ϵ -caprolactone and the copper mediated ATRP of methyl methacrylate (MMA)³⁰. Okubo et al. investigated the possibility to prepare PMMA-based diblock microparticles starting from a CO₂-soluble PDMS macroinitiator³¹. Recently, Detrembleur et al. reported on the synthesis

of PMMA by dispersion ATRP in scCO_2 using a macroligand that had a dual role, i.e. the complexation of the copper salt and the stabilisation of the PMMA growing chains³²⁻³⁴. The concept of dispersion ATRP was extended to the preparation of polystyrene or poly(methyl methacrylate-*b*-poly(2,2,2trifluoroethyl methacrylate) (PMMA-*b*-PFMA) diblock copolymers starting from PMMA beads as macroinitiators³² and to the synthesis of PMMA particles by Activator Generated by electron Transfer (AGET) ATRP³². Finally, by immobilizing the macroligand onto an inorganic support, the synthesis of perfluorinated polymers by supported ATRP was described and depending on the molecular weight and the composition of the macroligand, results obtained by homogeneous ATRP were identical to those obtained by supported ATRP even in the absence of Cu(II) as deactivator³⁵.

In this communication, we report on the synthesis of functional microspheres by combining 1,3-dipolar Huisgen's cycloaddition and dispersion Atom Transfer Radical Polymerization in a "one-pot" process using supercritical carbon dioxide as a green reaction medium.

Results

Recently, we reported on the successful implementation of dispersion ATRP of vinyl monomers in scCO_2 . Using a α -methyl-bromophenyl acetate/Cu(I)Br/perfluorinated aminomacroligand (Scheme 1) catalytic system, the ATRP of MMA or styrene was controlled and polymers were collected as microspheres (PMMA) or quasi spherical microparticules (PS) demonstrating a dual role of the macroligands, i.e. the complexation and solubilization of the transition metal salt in scCO_2 and the stabilization of the growing polymers chains^{32,33}.

Due to an increasing demand on functional materials, including colloidal microspheres that are of special interest in various applications such as coating³⁶, biological assays³⁷ and fillers^{38,39}, functional PMMA beads were prepared in scCO₂ by combining dispersion ATRP and alkyne-azide 1,3-dipolar Huisgen's cycloaddition in a one-pot process according to the general strategy shown in Scheme 2.

In order to prepare such functional PMMA beads, the synthesis of a N₃-functional initiator was first realized according to the procedure reported in the literature⁴⁰. In a first step, bromoethanol was reacted with a slight excess of NaN₃ and the hydroxyl group were subsequently derivatized into ATRP initiator by esterification with bromoisobutyrylbromide. In a second step, ATRP of MMA was initiated by the azido-functional initiator and catalyzed by Cu(I)Br ligated to a macroligand exhibiting a Mn of 10000 g/mol and bearing 3 TEDETA moieties per chain (cf scheme 1) ([MMA]/[initiator]/Cu(I)) = 400/1/0.5) at a CO₂ pressure of 300 bar. When it was first conducted at 75°C, for 24h, the monomer conversion gravimetrically determined was high (> 90%) and the experimental molecular weight determined by size exclusion chromatography was in good agreement with the theoretical value. However, the molecular weight distribution was high (Mw/Mn = 1.59) as a result of a strong tailing towards the lower molecular weight side (Table 1, entry 1). By adding 10 mol% of Cu(II)Br, the polymerization control was improved as evidenced by the good agreement between Mn theo and Mn exp and the lower molecular weight distribution (Mw/Mn = 1.31, Table 1, entry 2). Significant improvement of the ATRP of MMA was achieved by decreasing the temperature to 60°C without Cu(II). Indeed, at this temperature, whatever the monomer to initiator molar ratio (Table 1, entries 3-5), the monomer conversion was high after 36h (> 90%), the theoretical Mn was in good agreement with the experimental value and the polydispersity was narrow (Mw/Mn < 1.2). Finally, after depressurization of the cell, αN₃-

PMMA was collected as a free flowing powder consisting of microspheres with a mean diameter of $42 \pm 14 \mu\text{m}$ ($M_n = 39000 \text{ g/mol}$, table 1, entry 3, Figure 1A) or smaller spherical particles (diameter = $13.5 \pm 5.3 \mu\text{m}$) for PMMA of lower M_n (10000 g/mol , Table 1, entry 5, Figure 1B). The decrease of the particles size with the decrease of the molecular weight of the PMMA chains is explained by the fact that the macroligand had a dual role, i.e. the complexation of the copper salt and the stabilization of the growing chains. When lower PMMA molecular weights are targeted, the amount of initiator, CuBr and macroligand are increased compared to the monomer. Consequently, stabilization of the growing chain by the macroligand is enhanced and smaller microspheres are thus formed

In a second step, because both ATRP and Huisgen's cycloaddition rely on the use of a Cu(I) catalyst, functionalization of the PMMA chains by combining click reaction and dispersion ATRP in a one-pot process was investigated (Scheme 3). As a proof of the concept, ethynylpyrene was chosen as an alkyne model because it allows the easy characterization of pyrene end-capped PMMA chains either by size exclusion chromatography using UV detection and by ^1H NMR spectroscopy.

In practice, ATRP of MMA was initiated by the N_3 -ATRP initiator and catalyzed by Cu(I)Br ligated to a macroligand of $M_n = 10000 \text{ g/mol}$ bearing 3 TEDETA groups per chain in the presence of ethynylpyrene. The reactions were conducted at 300 bar using a Cu(I)/ N_3 -initiator/alkyne molar ratio of 0.5/1/1. Different monomer to initiator molar ratios were investigated in order to target different molecular weights (Table 2). After 36h at 60°C , the pressure was released and the monomer conversion, gravimetrically determined, was high ($> 90\%$) and the pyrene end-functionalized PMMA chains ($\alpha\text{Py-PMMA}$) were characterized by size exclusion chromatography using refractive index and UV detection ($\lambda = 366 \text{ nm}$). From

these results, it is shown that the SEC traces are narrow ($M_w/M_n < 1.2$, Table 2, entry 3) and all the PMMA chains strongly absorb in UV (Figure 2), confirming the grafting of the alkyne onto the polymer.

For each case, the experimental molecular weight of the PMMA chains determined by SEC using a PMMA calibration is quite different from the theoretical value. This discrepancy is not understood yet. However, experimental molecular weight determined by SEC is identical to the M_n estimated by ^1H NMR spectroscopy ($M_{n, \text{ } ^1\text{H NMR}}$) determined by comparison of the relative intensity of the peaks corresponding to the pyrene protons and the proton of the triazole ring (10H, 7,8 ppm, m) and the peak characteristic of the methyl group of the repeating units of MMA (CH_3 , 3.6 ppm, s) (Figure 3). This excellent fit between $M_{n, \text{ SEC}}$ and $M_{n, \text{ } ^1\text{H NMR}}$ confirms the presence of one pyrene group per polymer chain and therefore attests for the efficient simultaneous click reaction/dispersion ATRP under green conditions. More interestingly, after depressurisation of the cell, pyrene end-functionalized PMMA was collected as microspheres (mean diameter $\sim 16 \pm 7 \text{ }\mu\text{m}$ for $\alpha\text{Py-PMMA}$ of $M_n = 27000 \text{ g/mol}$) that were characterized by fluorescence microscopy. From the results, it appears that particles consisting of PMMA chains end-capped by pyrene units show strong fluorescence (Figure 4) whereas $\alpha\text{N}_3\text{-PMMA}$ doesn't fluoresce.

Conclusions

Preparation of functional microspheres by combination, in a "one-pot" process, of alkyne/azide 1,3-dipolar Huisgen's cycloaddition and dispersion ATRP in scCO_2 was successfully reported using Cu(I)Br as a catalyst ligated to perfluorinated polymeric amino-based ligand that had a dual role, i.e. the complexation of the copper salt and the stabilization

of growing polymer chains. For ease of characterization, the proof of concept was first demonstrated for the functionalization of PMMA by pyrene groups. Actually, this system is extended to the functionalization of PMMA by others functional groups such as alcohols, amines and epoxides.

Experimental part

Materials. N₃-ATRP initiator⁴⁰ and the perfluorinated macroligands³⁴ were prepared according to the procedure reported in the literature. Ethynylpyrene (Fluka, 96%), MMA (Aldrich, 99%) and CO₂ (N48, Air liquide) were used as received. CuBr (Aldrich, 99%) was purified by dispersion within glacial acetic acid and washed with methanol.

Characterization techniques. Size exclusion chromatography (SEC) was carried out in THF at 45°C at a flow rate of 1 mL/min with a SFD S5200 autosampler liquid chromatograph equipped with a SFD refractometer index detector 2000. PL gel 5μm (10⁵ Å, 10⁴ Å, 10³ Å and 100 Å). Waters gel 5μm (10⁵ Å, 10⁴ Å, 500 Å and 100 Å) columns were calibrated with PMMA standards. ¹H NMR spectra were recorded in CDCl₃ at 400 MHz in the FT mode with a Bruker AN 400 apparatus at 25°C.

One-pot dispersion ATRP and click reaction. In a typical experiment, ethynylpyrene (0.127g, 5.61 10⁻⁴ mol), N₃-initiator (0.1325g, 5.61 10⁻⁴ mol) were introduced in a glass tube in the presence of 12 ml of MMA. The reaction mixture was deoxygenated by N₂ bubbling for 5 minutes and transferred with the help of a syringe into a 35 ml high pressure, under CO₂, containing the Cu(I)Br catalyst (0.0402 g, 2.81 10⁻⁴ mol) and the macroligand (0.936 g, Mn =

10000 g/mol, 3 TEDETA/chain). The high pressure cell was then equilibrated at 60°C for 36h at 300 bar.

Acknowledgments. The authors are indebted to the "Belgian Science Policy" for general support to CERM in the frame of the "Interuniversity Attraction Poles Programme (IAP 6/27) – Functional Supramolecular Systems". B.G. thanks the "Région Wallonne" and the FEDER for their financial support in the frame of the POLYTISS project. C.D. thanks the "Fonds National pour la Recherche Scientifique" (FNRS) for financial support. C.D. is senior research associate by the F.R.S.-FNRS

References and notes

* To whom correspondence should be addressed.

Tel : (32)4-3663465, fax : (32)4-3663497,

E-mail: christophe.detrembleur@ulg.ac.be

Dr. B. Grignard, Dr C. Detrembleur, Prof. C. Jérôme, Center for Education and Research on macromolecules (CERM), University of Liège, Sart-Tilman, B6a, B-4000 Liège, Belgium
Fax: (+32) 43663491

- [1] K. Matyjaszewski, J. Xia, Atom Transfer Radical Polymerization, Chemical Review (2001), 101, 2921-2990
- [2] N. Tsarevsky, K. Matyjaszewski, "Green" Atom Transfer Radical Polymerization: From Process Design to Preparation of Well-Defined Environmentally Friendly Polymeric Materials, Chemical Review (2007) 107, 2270–2299

- [3] Gao, K. Matyjaszewski, Synthesis of functional polymers with controlled architecture by CRP of monomers in the presence of cross-linkers: From stars to gels. *Progress in Polymer Science* (2009), 34 (4), 317-350.
- [4] K. Matyjaszewski, N.V. Tsarevsky, Nanostructured functional materials prepared by atom transfer radical polymerization. *Nature Chemistry* (2009), 1(4), 276-288.
- [5] C.W. Tornøe, C. Christensen, M. Meldal, Peptidotriazoles on Solid Phase: [1,2,3]-Triazoles by Regiospecific Copper(I)-Catalyzed 1,3-Dipolar Cycloadditions of Terminal Alkynes to Azides, *Journal of Organic Chemistry* (2002), 67, 3057-3064.
- [6] V. V. Rostovstev, L. G. Green, V. V. Fokin and K. B. Sharpless, A stepwise Huisgen cycloaddition process: copper(I)-catalyzed regioselective "ligation" of azides and terminal alkynes, *Angewandte Chemie, International Edition* (2002), 41, 2596-2599.
- [7] S.R. Gondi, A.P. Vogt, B.S. Sumerlin, Versatile pathway to functional telechelics via RAFT polymerization and click chemistry. *Macromolecules* (2007), 40, 474-481
- [8] J.-F. Lutz, Boerner, G. H. Boerner, K. Weichenhan, Combining ATRP and "Click" Chemistry: a Promising Platform toward Functional Biocompatible Polymers and Polymer Bioconjugates, *Macromolecules* (2006), 39, 6376-6383
- [9] J.-F. Lutz, Boerner, G. H. Boerner, K. Weichenhan. Combining atom transfer radical polymerization and click chemistry: A versatile method for the preparation of end-functional polymers. *Macromolecular Rapid Communications* (2005), 26, 514-518.

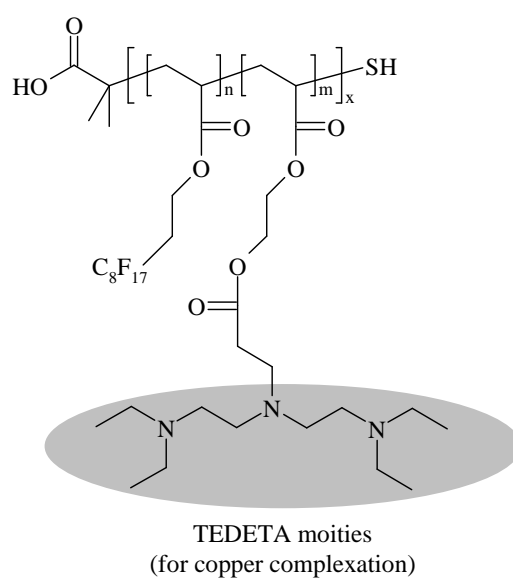
- [10] R. Riva, S. Schmeits, C. Jerome, R. Jerome, Ph. Lecomte, Combination of Ring-Opening Polymerization and "Click Chemistry": Toward Functionalization and Grafting of Polycaprolactone. *Macromolecules* (2007), 40, 796-803.
- [11] Ph. Lecomte, R. Riva, C. Jerome, R. Jerome, Macromolecular engineering of biodegradable polyesters by ring-opening polymerization and 'click' chemistry. *Macromolecular Rapid Communications* (2008), 29, 982-997.
- [12] D.A. Egede, S. Hvilsted, S. Thomas, N.B. Larsen, Conductive Polymer Functionalization by Click Chemistry. *Macromolecules* (2008), 41, 4321-4327.
- [13] W.H. Binder; R. Sachsenhofer, 'Click' chemistry in polymer and material science: an update, *Macromolecular Rapid Communications* (2008), 29, 952-981.
- [14] J.T. Wiltshire, G.G. Qiao, Degradable star polymers with high "click" functionality, *Journal of Polymer Science, Part A: Polymer Chemistry* (2009), 47(6), 1485-1498
- [15] S. Sinnwell, M. Lammens, M.H. Stenzel, F.E. Du Prez, Filip C. Barner-Kowollik, Efficient access to multi-arm star block copolymers by a combination of ATRP and RAFT-HDA click chemistry. *Journal of Polymer Science, Part A: Polymer Chemistry* (2009), 47(8), 2207-2213.
- [16] D. Damiron, M. Desorme, R.-V. Ostaci, S. Al Akhrass, Samer; T. Hamaide, E. Drockenmuller, Functionalized random copolymers from versatile one-pot click

- chemistry/ATRP tandems approaches. *Journal of Polymer Science, Part A: Polymer Chemistry* (2009), 47(15), 3803-3813.
- [17] Y. Zhang, H. He, C. Gao, Clickable macroinitiator strategy to build amphiphilic polymer brushes on carbon nanotubes, *Macromolecules* (2008), 41(24), 9581-9594.
- [18] S. Fleischmann, H. Komber, D. Appelhans, B. Voit, Synthesis of functionalized NMP initiators for click chemistry : a versatile method for the preparation of functionalized polymers and block copolymers, *Macromolecular Chemistry and Physics*. (2007), 208, 1050-1060.
- [19] J.D.Mayo, S. Behal, A. Adronov, Phase separation of polymer-functionalized SWNTs within a PMMA/polystyrene blend, *Journal of Polymer Science, Part A: Polymer Chemistry* (2009), 47, 450-458.
- [20] J. Geng, J. Lindqvist, G. Mantovani, D.M. Haddleton, Simultaneous copper(I)-catalyzed azide - alkyne cycloaddition (CuAAC) and living radical polymerization. *Angewandte Chemie, International Edition* (2008), 47, 4180-4183.
- [21] C.-J. Huang, F.-C. Chang, Using Click Chemistry To Fabricate Ultrathin Thermoresponsive Microcapsules through Direct Covalent Layer-by-Layer Assembly, *Macromolecules* (2009), 42(14), 5155-5166.
- [22] G. Mantovani, J. Lindqvist, J. Geng, D. M. Haddleton, One-pot CuAAC/LRP protocols: towards “click processes”? *Polymer Preprints* (2008), 49, 592-593

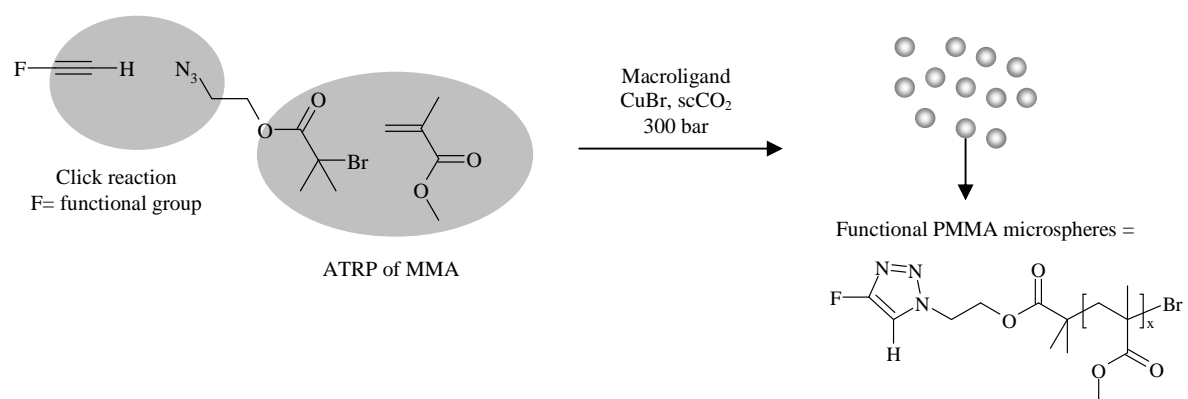
- [23] N. V. Tsarevsky, B. S. Sumerlin, K. Matyjaszewski, Step-Growth "Click" Coupling of Telechelic Polymers Prepared by Atom Transfer Radical Polymerization *Macromolecules* (2005), 38, 3558-3561
- [24] L. Mespouille, M. Vachaudéz, F. Suriano, P. Gerbaux, O. Coulembier, Ph. Degee, R. Flammang, Ph. Dubois, One - pot synthesis of well-defined amphiphilic and adaptative block copolymers via versatile combination of "click" chemistry and ATRP. *Macromolecular Rapid Communications* (2007), 28, 2151-2158
- [25] P. B. Zetterlund, F. Aldabbagh, M. Okubo, Controlled/Living Heterogeneous Radical Polymerization in Supercritical Carbon Dioxide, *Journal of Polymer Science: Part A: Polymer Chemistry* (2009), 47, 3711–3728
- [26] K.J. Thurecht, S.M. Howdle, Controlled Dispersion Polymerization in Supercritical Carbon Dioxide, *Australian Journal of Chemistry* (2009), 62(8), 786-789.
- [27] J. Xia, T. Johnson, S.G. Gaynor, K. Matyjaszewski, J. DeSimone, Atom Transfer Radical Polymerization in Supercritical Carbon Dioxide, *Macromolecules* (1999), 32, 4802-4804
- [28] S. Villarroya, J. Zhou, C.J. Duxbury, A. Heise, S.M. Howdle, Synthesis of Semifluorinated Block Copolymers Containing Poly(caprolactone) by the Combination of ATRP and Enzymatic ROP in scCO₂. *Macromolecules* (2006), 39, 633-640

- [29] J. Zhou, S. Villarroya, W. Wang, M.F. Wyatt, C.J. Duxbury, K.J. Thurecht, S.M. Howdle, One-Step Chemoenzymatic Synthesis of Poly(caprolactone-block-methyl methacrylate) in Supercritical CO₂. *Macromolecules* (2006), 39(16), 5352-5358.
- [30] S. Villarroya, J. Zhou, K.J. Thurecht, S.M. Howdle, Synthesis of Graft Copolymers by the Combination of ATRP and Enzymatic ROP in scCO₂. *Macromolecules* (2006), 39, 9080-9086.
- [31] H. Minami, Y. Kagawa, S. Kuwahara, S. Fujii, M. Okubo, Dispersion atom transfer radical polymerization of methyl methacrylate with bromo-terminated poly(dimethylsiloxane) in supercritical carbon dioxide, *Designed Monomers and Polymers* (2004), 7, 553-562
- [32] B. Grignard, C. Jerome, C. Calberg, R. Jerome, W. Wang, S.M. Howdle, C. Detrembleur, Dispersion ATRP of vinyl monomers in supercritical carbon dioxide, *Macromolecules* (2008), 41, 8575-8583
- [33] B. Grignard, C. Jerome, C. Calberg, R. Jerome, W. Wang, S.M. Howdle, C. Detrembleur, Copper bromide complexed by fluorinated macro-ligands: towards microspheres by ATRP of vinyl monomers in scCO₂, *Chemical Communications* (2008), 3, 314-316
- [34] B. Grignard, C. Jerome, C. Calberg, R. Jerome, C. Detrembleur, Atom transfer radical polymerization of MMA with a macromolecular ligand in a fluorinated solvent and in supercritical carbon dioxide, *European Polymer Journal* (2008), 44, 861–871.

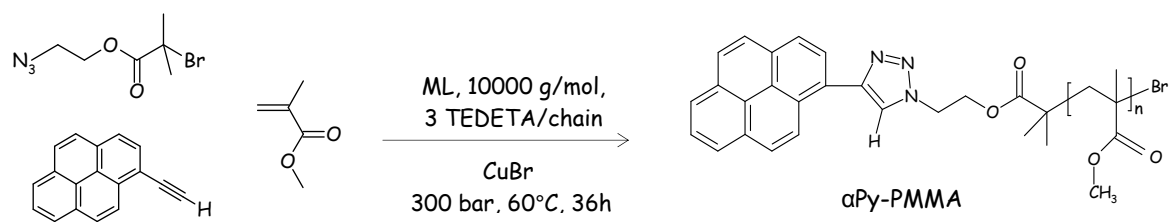
- [35] B. Grignard, C. Jerome, C. Calberg, W. Wang, S.M. Howdle, C. Detrembleur, Supported ATRP of fluorinated methacrylates in supercritical carbon dioxide: preparation of scCO₂ soluble polymers with low catalytic residues, *Chemical Communications* (2008), 44, 5803
- [36] H. A. Scholz, History of water-thinned paints. *Journal of Industrial and Engineering Chemistry* (1953), 45, 710–711.
- [37] P.G. Jenkins, K.A. Howard, N.W. Blackhall, N.W. Thomas, S.S. Davis, D.T. Ohagan, Microparticulate absorption from the rat intestine, *Journal of Controlled Release* (1994), 29, 339–350.
- [38] A. Rouilly, L. Rigal, R.G. Gilbert, Synthesis and properties of composites of starch and chemically modified natural rubber, *Polymer* (2004), 45, 7813–7820.
- [39] D. R. Breed, R. Thibault, F. Xie, Q. Wang, C. J. Hawker, D. J. Pine, Functionalization of Polymer Microspheres Using Click Chemistry, *Langmuir* (2009), 25, 4370–4376
- [40] G. Chen, L. Tao, G. Mantovani, V. Ladmiral, D. P. Burt, J.V. Macpherson, D. M. Haddleton, Synthesis of azide/alkyne-terminal polymers and application for surface functionalization through a [2 + 3] Huisgen cycloaddition process, "click chemistry", *Soft Matter* (2007), 3, 732-739.



Scheme 1: Structure of the perfluorinated amino-macroligand



Scheme 2: Synthesis of functional PMMA microspheres by combining click reaction and dispersion ATRP in scCO₂ in a one-pot process



Scheme 3: Synthesis of functional PMMA chains by combination of click reaction and dispersion ATRP in scCO_2 in a “one-pot” process (ML = perfluorinated macroligand)

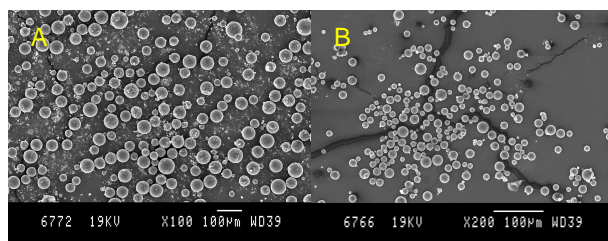


Figure 1: SEM characterization of PMMA micropsheres prepared by dispersion ATRP using N_3 -ATRP initiator

A: αN_3 -PMMA of $M_n = 39000$ g/mol

B: αN_3 -PMMA of $M_n = 10000$ g/mol

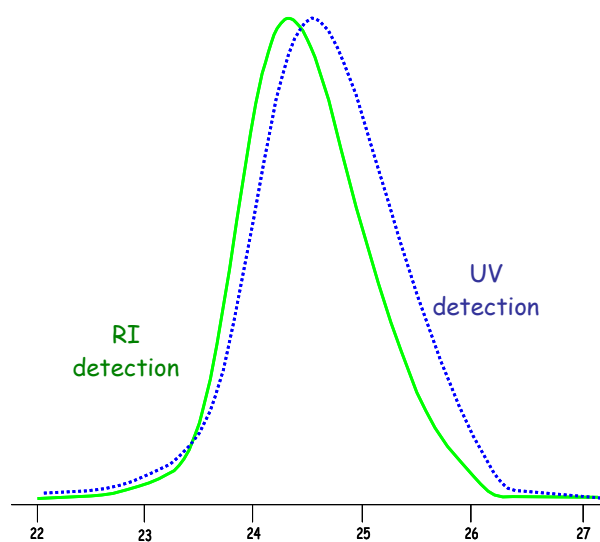


Figure 2: SEC characterization of pyrene end-capped PMMA chains using refractive index of UV detection.

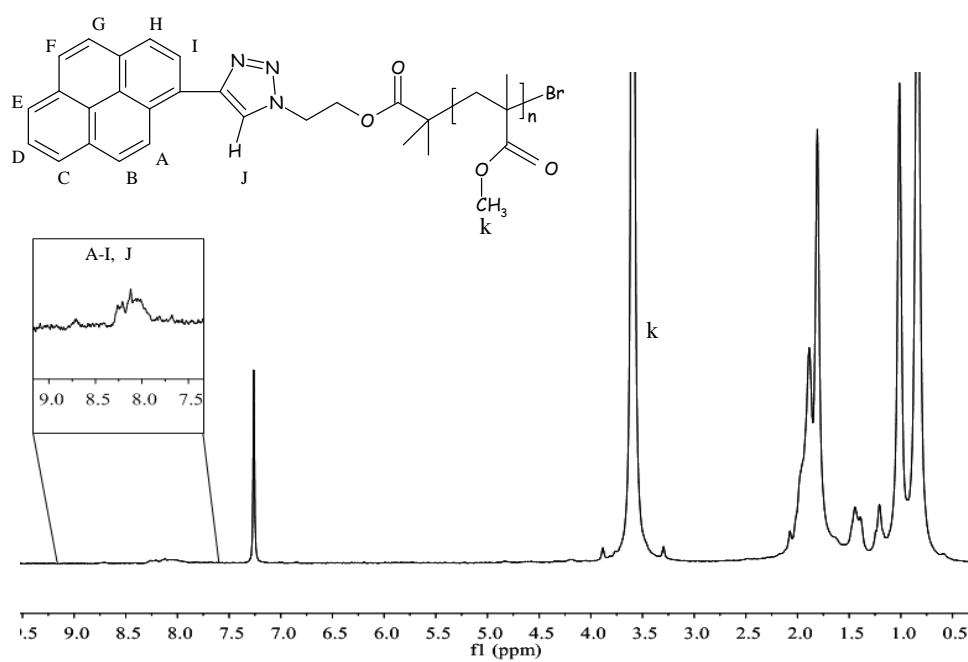


Figure 3: ^1H NMR spectrum of $\alpha\text{Py-PMMA}$ ($M_n = 29000$ g/mol, table 2, entry 1)

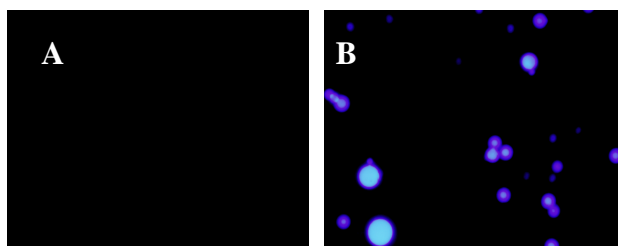


Figure 4: Characterization of α -functional PMMA microspheres by fluorescence microscopy: A: αN_3 -PMMA ($M_n = 19000$ g/mol, table 1, entry 4) and B: αPy -PMMA ($M_n = 29000$ g/mol (table 2, entry 1)

entry	MMA/ initiator	T° (°C)	Time (h)	Cu(II) (%)	Conv (%) ^a	Mn, theo ^b	Mn, exp ^c	PDI
1	400	75	24	/	90	36000	37000	1.59
2	400	75	24	10	92	37000	36000	1.31
3	400	60	36	/	95	38000	39000	1.17
4	200	60	36	/	92	18400	19000	1.20
5	100	60	36	/	93	9600	10000	1.19
6	400	60	36	10	92	37000	37000	1.19

Table 1: Dispersion ATRP of MMA using the N₃-ATRP initiator/macroligand/Cu(I)Br catalytic system: P=300

bar, n CuBr/n initiator = 0.5

a gravimetrically determined

b Mn, theo = (Weight of MMA/n initiator) x conv

c determined by SEC using PMMA calibration

Entry	MMA/ initiator	Conv (%) ^a	Mn, theo (g/mol) ^b	Mn, SEC (g/mol) ^c	Mn, ¹ H NMR (g/mol) ^d	PDI
1	100	94	9400	27000	29000	1.18
2	200	94	19000	43000	44000	1.19
3	400	96	38000	62000	65000	1.16

Table 2: One-pot Huisgen's cycloaddition and dispersion ATRP: T = 60°C, P = 300bar, t = 36h, initiator/alkyne/Cu(I)Br = 1/1/0.5

a gravimetrically determined

b Mn, theo = (Weight of MMA/n initiator) x conv

c determined by SEC using PMMA calibration

d determined by ¹H NMR spectroscopy on the base on the pyrene chain end