

1 **Isoelectric point determination by icIEF as quality control for structural and functional**
2 **characterization of HPV16 virus-like particles**

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17

18 **Abstract**

19 Background: Human papillomavirus virus-like particles (HPV-VLPs) are widely used as
20 vaccine antigens and research models due to their structural similarity to native virions. Their
21 production relies on the use of an expression system and involves complex molecular and
22 biochemical steps. Slight variations in these steps can lead to batch-to-batch differences.
23 However, process consistency and conformational integrity are critical to ensure their biological
24 functionality. There is a great need for a tool to assess the structural integrity and batch
25 consistency of HPV16-VLPs.

26 Results: In this study, we developed and validated a robust imaged capillary isoelectric focusing
27 (icIEF) method to assess the isoelectric point (pI) of intact HPV16-VLPs as a sensitive quality
28 control (QC) metric. Key method parameters, namely surfactant and urea content, together with
29 focusing time were optimized to maintain VLP stability during icIEF analysis. The method was
30 validated according to ICH Q2(R2) guidelines and demonstrated high specificity, precision,
31 and accuracy. Analysis of multiple production batches revealed two distinct VLP populations
32 with pIs around 6.4 and 7.5, respectively. While conventional QC tests could not discriminate
33 between these batches, functional assays (performed using bio-layer interferometry and affinity
34 capillary electrophoresis) showed an altered binding capacity to laminin 332 receptor for the
35 high pI VLPs. A disassembly/reassembly process restored the lower pI and binding capacity,
36 suggesting conformational differences as the underlying cause.

37 Significance: This work highlights icIEF as a powerful orthogonal tool capable of detecting
38 subtle structural and functional changes in complex biotherapeutics. It supports the
39 implementation of this method into routine QC strategies to enhance both the reliability of
40 research outcomes and the safety and efficacy of VLP-based vaccines.

41

42 **Keywords**

43 Human papillomavirus, virus-like particles, vaccine, isoelectric point, characterization, imaged
44 capillary isoelectric focusing

45

46

47 **Abbreviations**

48 ACE, affinity capillary electrophoresis; BGE, background electrolyte; BLI, bio-layer
49 interferometry; HPV, human papillomavirus; icIEF, imaged capillary isoelectric focusing; K_D ,
50 equilibrium dissociation constant; k_{off} , dissociation rate constant; k_{on} , association rate constant;
51 LN, laminin; M, internal marker; MC, methylcellulose; pI, isoelectric point; QC, quality
52 control; TEM, transmission electron microscopy; VLP, virus-like particle.

53 **1. Introduction**

54 Human papillomavirus (HPV) is a non-enveloped, double-stranded DNA virus that infects
55 epithelial cells and causes diseases ranging from benign lesions to invasive cancers, particularly
56 in the anogenital and oropharyngeal regions [1, 2]. More than 400 HPV types have been
57 identified and are classified into low- and high-risk groups. Among these, HPV16 and HPV18
58 are responsible for 70 % of cervical cancers [2-5].

59 HPV capsid is composed of two structural proteins, L1 and L2. The major capsid protein L1 is
60 approximately 55 kDa and self-assembles into a stable, icosahedral structure with 360 copies
61 organized into 72 pentamers in a $T = 7$ lattice [2, 6, 7]. The role of the minor capsid protein,
62 L2, includes providing structural support and aiding infection, with up to 72 copies per capsid
63 [8, 9]. Due to the complexity of HPV culture *in vitro*, HPV virus-like particles (VLPs)
64 composed of L1 or both L1 and L2 proteins are often used in research. These VLPs, that exhibit
65 a diameter of about 55 nm, are morphologically and immunologically similar to native HPV,
66 making them essential in HPV studies and in vaccines development [10]. HPV-VLPs L1 are
67 the basis for the vaccines Cervarix[®] and Gardasil^{®9}, which are highly effective in preventing
68 infections from HPV types linked to cancer and to genital warts. The high structural fidelity
69 and non-infectious nature of VLPs make them an asset for both research and therapeutic
70 applications in virology and immunology.

71 In order to obtain consistent and reliable research results, it is essential to ensure the quality,
72 purity, and functionality of experimental reagents, particularly biological reagents produced
73 using expression systems [11, 12]. The production of biologics involves complex molecular
74 and biochemical steps, and slight variations in these steps can lead to batch-to-batch differences.
75 Therefore, quality control (QC) tests to assess the identity, the purity, the content as well as the
76 stability of biologics have to be carried out before their use in downstream experiments,
77 whatever their source, i.e. if they are obtained from commercial suppliers or produced by the
78 researchers themselves. Biologics cover different types of substances with increasing
79 complexity, such as peptides, proteins, antibodies and VLPs, the latter requiring additional QC
80 tests to establish their morphology, size and their surface properties [13].

81 A promising technique for enhanced QC of VLPs is imaged capillary isoelectric focusing
82 (icIEF). This technique separates the analytes based on their isoelectric points (pI), the pH at
83 which their net charge is equal to zero. It has demonstrated utility in the QC of biologics, and
84 more particularly in monoclonal antibody characterization, where pI variations can indicate
85 changes in protein folding, post-translational modifications, or aggregation states that may
86 influence functionality [14, 15]. An icIEF method was developed by Chao-Ming Zhou to
87 characterize the L1 proteins of HPV18 and HPV16 [16]. However, it remains unclear if the
88 determined pI values correspond to the L1 proteins or to the intact HPV-VLPs. Other studies
89 have explored the use of icIEF for analyzing intact viruses or VLPs, highlighting the potential
90 of this technique for resolving charge heterogeneity in large macromolecular assemblies. These
91 include work on norovirus VLPs, where icIEF enabled determination of isoelectric points and
92 differentiation of particle populations [17, 18]; hepatitis E VLPs, where charge variants were
93 characterized [19]; bacteriophage MS2, where differences between intact virions, disrupted
94 particles, and virus-antibody complexes were resolved [20] and poliovirus, where different
95 types were characterized [21]. These findings demonstrate that icIEF can be adapted for the
96 analysis of intact viral structures when optimized appropriately. Applying icIEF to HPV-VLPs
97 requires careful optimization to preserve particle integrity during analysis. Because VLPs are
98 complex, self-assembled structures, maintaining the stability of their intact form throughout the
99 icIEF process is essential. In this study, parameters such as surfactant addition, urea
100 concentration and focusing time were evaluated to ensure that the VLPs do not disassemble or
101 aggregate under analysis conditions. This guarantees that icIEF analysis captures characteristics
102 of the VLPs in their functional form, thus providing a comprehensive assessment of their
103 structural and functional integrity.

104 After validation according to ICH Q2(R2) guidelines, the icIEF method was applied to
105 investigate the variability of the pI value of HPV16-VLPs among various batches. Differences
106 in pI were correlated with variations in functional properties, which were further linked to
107 conformational differences. These findings demonstrate the potential of icIEF not only as a
108 powerful QC tool to monitor batch-to-batch consistency of complex biologics, but also to detect
109 subtle structural changes that may impact product functionality, such as changes that are not
110 always captured by conventional quality control methods. A control chart was established to
111 facilitate ongoing monitoring of such critical quality attributes.

112 **2. Materials and methods**

113 **2.1. Chemicals and reagents**

114 Tris(hydroxymethyl)aminomethane hydrochloride (Tris HCl), poly(ethylene oxide) (PEO)
115 (MW 200,000 g mol⁻¹), 2-[4-(2-hydroxyethyl)-1-piperazinyl]-ethane-sulfonic acid sodium salt
116 (HEPES-Na), sodium citrate, phthalic acid, urea, polysorbate 80 (Tween[®] 80), dithiothreitol
117 (DTT), and bovine serum albumin (BSA) were obtained from Sigma-Aldrich (Saint-Louis,
118 United-States). Hydrochloric acid fuming 37 % w/w (HCl), ortho-phosphoric acid 85 % w/w
119 (H₃PO₄), sodium chloride (NaCl), polyethylene glycol (PEG) 6000, and glycine were provided
120 by Merck (Darmstadt, Germany). Sodium hydroxide (NaOH), disodium hydrogen phosphate,
121 sulfuric acid 95-98 % w/w and polysorbate 20 (Tween[®] 20) were purchased from VWR
122 (Leuven, Belgium). Sodium dodecyl sulfate (SDS) was obtained from Fisher Scientific
123 (Loughborough, United Kingdom). Ethylenediaminetetraacetic acid (EDTA) was acquired
124 from Acros Organics (New Jersey, USA). Laminin 332 (LN332) 0.1 mg mL⁻¹ was sourced by
125 Bio-Connect (Huissen, The Netherlands). Phosphate buffered saline (PBS) was provided by
126 Lonza (Bâle, Switzerland). 96-well plates Nunc Maxisorp were obtained from Thermo Fisher
127 Scientific (Waltham, USA). CEInfinite Super High resolution AESlyte pH 3-10, CEInfinite
128 methylcellulose (MC) 1 % w/w, CEInfinite isoelectric point markers 4.14, 5.12, 6.61 and 9.22,
129 CEInfinite anolyte and CEInfinite catholyte were purchased from ISOGEN Life Science (De
130 Meern, Pays-Bas). Rabbit anti-mouse HRP antibody was obtained from Dako (Glostrup,
131 Denmark). HPV16 L1 conformational antibody supernatant was kindly provided by Pr. M.
132 Müller (German Cancer Research Center (DKFZ), Heidelberg, Germany). Gardasil[®]9 (HPV-
133 VLP based vaccine) from Merck & Co. (Lyon, France) was also used. Ultra-pure water was
134 supplied by a Milli-Q equipment (Millipore, Bedford, MA, USA) and Chromafil[®] Xtra PVDF
135 syringe filters (0.20 µm) were from Macherey-Nagel (Düren, Germany).

136 **2.2. HPV-VLP samples**

137 HPV16-VLPs were produced using the baculovirus-insect cells expression system. SF21 insect
138 cells (kindly provided by Pr. A. Touzé, UMR INRAE ISP, Université de Tours, Tours, France)
139 were infected by a recombinant baculovirus carrying L1 gene of HPV16, kindly provided by
140 Pr. M. Müller. These cells were then harvested and HPV16-VLPs were purified on a cesium
141 chloride gradient following the procedure described in [10]. HPV16-VLPs were finally
142 resuspended in 150 mM NaCl and 0.01 % v/v Tween[®] 80. L1 protein was quantified using a
143 micro-BCA protein assay kit obtained from Thermo Fisher Scientific (Waltham, USA).

144 **2.3. HPV-VLP sample quality control**

145 HPV16-VLP samples were characterized using different techniques. HPV16-VLP morphology
146 and size were checked by transmission electron microscope (TEM) (cf. Supplementary Fig.
147 S1). For this purpose, HPV16-VLPs were applied on a carbon film grid (Laborimpex, Brussel,
148 Belgium) for 2 min and negatively stained with 1.5 % w/v ethanolic uranyl acetate for 2 min.
149 Observations were carried out on a JEM-1400 transmission electron microscope (JEOL Ltd.,
150 Tokyo, Japan) operating at an accelerating voltage of 80 kV. For the identification and assay of
151 HPV16-VLPs, an ELISA was performed with a conformational antibody following the protocol
152 described by Bettonville et al. [22]. The antigenic purity was evaluated by SDS-PAGE.
153 Nupage[®] Bis-Tris gel 10 % and SeeBlue Plus 2 Prestained Protein ladder, used as molecular
154 weight markers, provided by Thermo Fisher Scientific (Waltham, USA) were used. The
155 electrophoretic profiles were revealed by SYPRO[®] ruby protein gel stain purchased from
156 Thermo Fisher Scientific (Waltham, USA).

157 **2.4. icIEF experiments**

158 **2.4.1. Instrumentation**

159 Experiments were performed using a preparative CEInfinite system and WCID cartridges
160 (100 µm id) with fluorocarbon coating from Advanced Electrophoresis Solutions Ltd. (AES)
161 (Cambridge, ON, Canada) equipped with an autosampler and an on-column UV detection at
162 280 nm.

163 **2.4.2. Isoelectric focusing conditions**

164 For icIEF separation in the optimal conditions, the pre-focusing was performed during 1 min at
165 1500 V and the focusing during 4 min at 3000 V. The anolyte and catholyte were 0.08 M H₃PO₄
166 and 0.1 M NaOH (both are in 0.1 % w/w of MC solution), respectively. The pI values of the
167 samples were determined by calibration with the 4.14 or 5.12 and 9.22 pI markers, and
168 assuming a linear pH gradient. The icIEF cartridge was flushed with ultra-pure water and
169 conditioning solution (4 M urea, 0.35 % w/w MC) before each measurement. 30 µL of the
170 sample was loaded, and 17 µL was injected for each measurement. The sample tray was
171 thermostated at a temperature of 10 °C.

172 **2.4.3. Sample preparation**

173 In the optimal conditions, the icIEF matrix was composed of 4 % AESlyte SH pH 3-10, 0.35 %
174 w/w MC, 2 M urea, 0.01 % v/v Tween[®] 80 as well as 0.025 % w/w pI markers 4.14 or 5.12 and
175 9.22. 7 µL of the sample was diluted with 193 µL of the icIEF matrix to obtain a final

176 concentration of $35 \mu\text{g mL}^{-1}$ of HPV16-VLPs. The sample was then gently vortexed, incubated
177 1 h at room temperature, transferred into the sample vial, capped and placed in the autosampler
178 for analysis.

179 To analyze HPV16-VLPs under reducing conditions, the icIEF matrix was composed of 4 %
180 AESlyte SH pH 3-10, 0.35 % w/w MC, 2 M urea, 0.01 % v/v Tween[®] 80, 50 mM DTT, 0.025
181 % w/w pI markers 4.14 or 5.12 and 9.22.

182 To assess the method accuracy, a sample containing 0.025 % w/w pI marker 6.61 within the
183 icIEF matrix was analyzed. Testing was conducted in triplicate across three separate days, with
184 each sample undergoing six injections per session. The icIEF matrix was prepared freshly every
185 day.

186 To evaluate the method precision, four independent samples were prepared. For repeatability,
187 the same sample was injected six times. Two samples were analyzed on the same day, each
188 injected three times, to assess inter-sample repeatability. Three additional samples were
189 analyzed over three consecutive days to evaluate intermediate precision, each injected three
190 times. The icIEF matrix was freshly prepared each day before analysis.

191 **2.5. Bio-layer interferometry**

192 Bio-layer interferometry (BLI) experiments were conducted as described in [23]. Briefly,
193 LN332 (at a concentration of $1.25 \mu\text{g mL}^{-1}$) was immobilized onto aminopropylsilane
194 biosensors (Sartorius) for 90 s. The biosensors were then saturated using an HBSt-BSA solution
195 buffer (10 mM HEPES-Na pH 7.6, 150 mM NaCl, 3 mM EDTA, 0.005 % v/v Tween[®] 20, 0.5
196 % w/v BSA) for 120 s to prevent non-specific binding. The association with HPV16-VLPs was
197 recorded for 500 s using HPV16 L1 protein concentrations ranging from 16 nM to 500 nM. The
198 dissociation was recorded in HBSt-BSA solution buffer for 500 s. Recorded data were corrected
199 by subtracting the signals from a reference sensor immobilized with LN332 but without any
200 analyte. We also performed control experiments with unloaded biosensors (no LN332
201 immobilized), the data showed no significant non-specific binding of HPV16-VLPs onto the
202 biosensor surface. All data were analyzed using the Octet Data Analysis HT software 12.0,
203 considering the analyte concentration as the HPV16 L1 protein concentration and fitted using
204 the simplest binding model (1:1) and a global fit.

205 **2.6. Affinity capillary electrophoresis**

206 Affinity capillary electrophoresis (ACE) experiments were conducted as described in [23].
207 Briefly, CE analysis was conducted using a background electrolyte (BGE) consisting of 0.01
208 M Tris HCl, 0.01 M HEPES-Na, 0.1 M NaCl and 0.1 % w/v PEG 6000, pH 7.4 buffer containing
209 1.5 mM SDS, a PEO-coated capillary (48.5 cm (8.5 cm to the detector) x 50 μm), a voltage of
210 + 10 kV, a pressure injection for 15 s at – 50 mbar, a detection at 280 nm and a cassette
211 temperature of 15 °C. The mixture was prepared with 2.19 nM HPV16-VLPs and 26.56 nM
212 LN332. Phthalic acid at 100 $\mu\text{g mL}^{-1}$ was added to the mixtures as internal marker (M). The
213 mixture was prepared in the following proportions: 2 μL phthalic acid solution, 8 μL HPV16-
214 VLP solution and 10 μL LN332 solution. The HPV16-VLP standard was prepared with 10 μL
215 PBS instead of LN332 solution.

216 **2.7. Baculovirus genome sequencing**

217 The quantification of the baculovirus was performed following the protocol described in [24].
218 Briefly, baculovirus-infected SF21 cells were extensively washed with DPBS to remove free
219 virus particles from cells. Total cellular DNA was extracted using the High Pure PCR template
220 Preparation kit (Roche, Bâle, Switzerland). The quantity and quality of DNA were checked
221 using a NanoDrop ND-1000 spectrophotometer (Thermo Fisher Scientific, Waltham, USA).
222 Next generation sequencing analysis was done by Genewiz (Leipzig, Germany).

223 **2.8. Disassembly and reassembly**

224 The disassembly and reassembly process was performed as previously described [25, 26].
225 HPV16-VLPs were incubated with 50 mM DTT at 37 °C for 20 min to induce disassembly. A
226 portion of the sample was immediately analyzed by icIEF. The remaining volume was dialyzed
227 overnight at 4°C using Slide-A-Lyzer™ Mini dialysis devices (2k MWCO) (Thermo Fisher
228 Scientific, Waltham, USA) against 150 mM NaCl containing 0.01 % v/v Tween® 80 to remove
229 excess DTT and promote reassembly.

230 **3. Results and discussion**

231 **3.1. Development of the icIEF method**

232 The development of the icIEF method was initiated using a matrix composed of 4 % w/w
233 ampholytes, 0.35% w/w methylcellulose (MC) and 0.05 % w/w pI markers, loaded into a
234 cartridge containing a fluorocarbon-coated capillary. Several parameters including surfactant
235 addition, urea concentration and focusing time, were optimized.

236 3.1.1. Influence of non-ionic surfactant addition

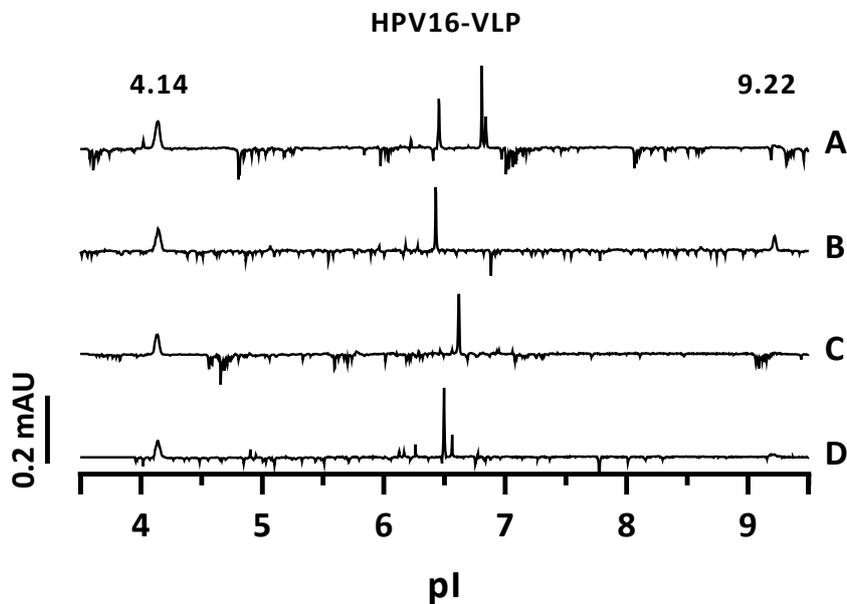
237 HPV-VLPs are inherently unstable and tend to aggregate in the absence of any stabilizer. Shi
238 et al. [27] demonstrated that the addition of a non-ionic surfactant in the sample, and more
239 particularly Tween[®] 80 (polysorbate 80), helps to limit the adsorption phenomenon. Their
240 findings indicate that Tween[®] 80 stabilizes HPV-VLPs not by directly interacting with them
241 but by preventing their adsorption to surfaces. This protective effect is primarily attributed to
242 the replacement mechanism, where Tween[®] 80 competes with proteins for surface adsorption,
243 rather than the solubilization mechanism, which involves forming direct protein-surfactant
244 complexes. It is worth noting that Tween[®] 80 is present in the Gardasil[®]9 vaccine formulation.
245 After purification, HPV16-VLPs that we produced in the laboratory are finally resuspended in
246 a solution of 0.15 M NaCl and 0.01 % v/v Tween[®] 80. To enhance analytical repeatability and
247 minimize aggregation, the effect of varying Tween[®] 80 concentrations from 0.005 % v/v to
248 0.02 % v/v in the icIEF matrix on pI determination was evaluated. The results indicated that
249 concentrations of 0.005 % v/v and 0.01 % v/v Tween[®] 80 yielded superior repeatability, with
250 pI standard deviation (SD) values of 0.07, compared to 0.13 at 0.02 % v/v Tween[®] 80 ($n = 6$).
251 A concentration of 0.01 % v/v Tween[®] 80 was selected, not only due to its stabilizing effect on
252 the VLPs but also because it maintains consistency with the original VLP resuspension solution.

253 3.1.2. Optimization of urea concentration

254 In cIEF, urea is widely used to prevent protein aggregation and precipitation that can occur
255 during the capillary focusing [28-30]. As a powerful solubility enhancer, urea disrupts hydrogen
256 bond formation, reducing the risk of protein precipitation and improving the stability of the
257 sample. Its effectiveness has made urea a popular choice for many years, especially in cIEF,
258 where the low solubility of proteins at their pI and the use of high sample concentrations can
259 lead to poor repeatability and the appearance of spikes [29].

260 The concentration of urea used must be carefully optimized, as lower amounts may be
261 appropriate at reduced sample concentrations, while higher concentrations might be necessary
262 to prevent aggregation in more concentrated samples. A range of urea concentrations between
263 1 and 6 M was investigated (Fig. 1). As shown in this figure, concentrations of 1 M and 6 M
264 resulted in double peaks and unstable baselines. Stable profiles were observed at urea
265 concentrations of 2 M and 4 M, with pI SD values of 0.07 and 0.08, respectively ($n = 6$). To
266 preserve the integrity of the viral particles as well as to prevent cartridge damage, a lower urea
267 concentration is preferable. As a result, a urea concentration of 2 M was selected as the optimal
268 concentration for HPV16-VLP analysis in subsequent experiments.

269



270

271 **Figure 1.** Influence of urea concentration in the icIEF matrix. Analysis of HPV16-VLPs with increasing urea
272 concentrations: 1 M (A), 2 M (B), 4 M (C), and 6 M (D). The matrix composition includes 0.35 % w/w MC,
273 0.05 % w/w pI markers (4.14 and 9.22), 0.01 % v/v Tween[®] 80, and 4 % w/w AESlyte SH pH 3-10. Other
274 conditions as described in Section 2.

275

276

277 3.1.3. Optimization of the focus time

278 The addition of urea led to an increase in the solution viscosity within the capillary and therefore
279 to a decrease in the electrophoretic mobility of the analytes. Therefore, the focusing time needs
280 to be optimized for the selected urea concentration [29, 30]. To ensure the focusing time was
281 long enough for both the pI markers and the HPV-VLPs, which have a significantly higher
282 molecular mass (i.e. 20 MDa), the focusing time was evaluated between 2 and 6 minutes. As
283 shown in Supplementary Fig. S2 trace A, a 2-minute focusing time is insufficient for HPV-VLP
284 stabilization. HPV-VLP profiles exhibited only minor variations as the focusing time was
285 varied between 3 and 6 minutes (traces B-E). Since the results of the focusing time experiments
286 were very similar, 4 minutes of focusing at 3 kV was selected to minimize the risk of
287 aggregation and reduce the analysis time.

288

289 **3.2. Method validation**

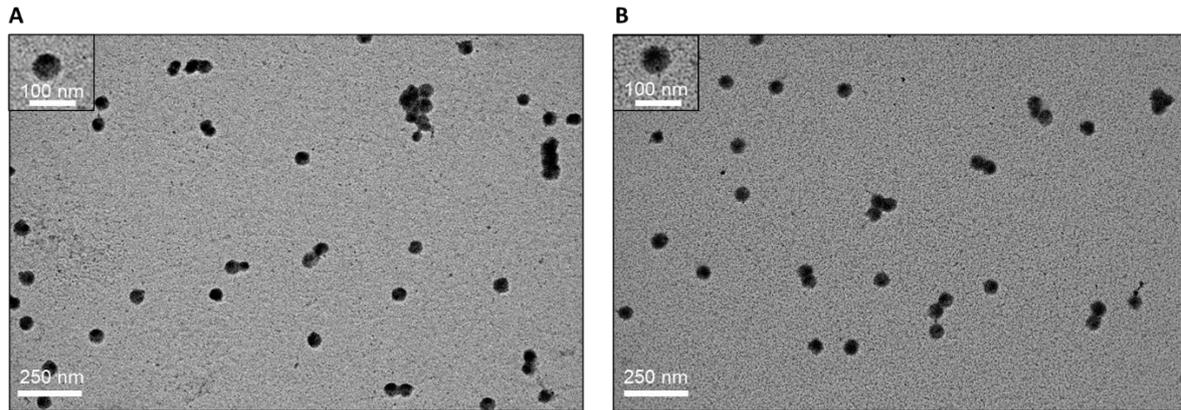
290 3.2.1. Specificity

291 The icIEF method developed for the pI determination of intact HPV16-VLPs was validated
292 following the ICH Q2(R2) guidelines [31].

293 According to those guidelines, specificity is confirmed by demonstrating that the method
294 remains unaffected by the presence of other substances, such as matrix components, and that
295 no interference with the analyte peak occurs. To verify this, an icIEF matrix sample (i.e. a blank
296 sample containing both pI markers) was prepared and analyzed to ensure that the matrix
297 components did not interfere with the analyte peak. As shown in Supplementary Fig. S3 (traces
298 A and B), there was no peak in the blank at the pI corresponding to that of HPV16-VLPs.

299 To ensure that HPV-VLP particles were still present in the sample matrix when analyzed under
300 the optimal conditions, a sample prepared in the icIEF matrix was analyzed by transmission
301 electron microscopy (TEM). As shown in Fig. 2, particles are clearly visible and their
302 morphology is intact, demonstrating that the presence of 2 M urea does not impact the viral
303 capsid.

304



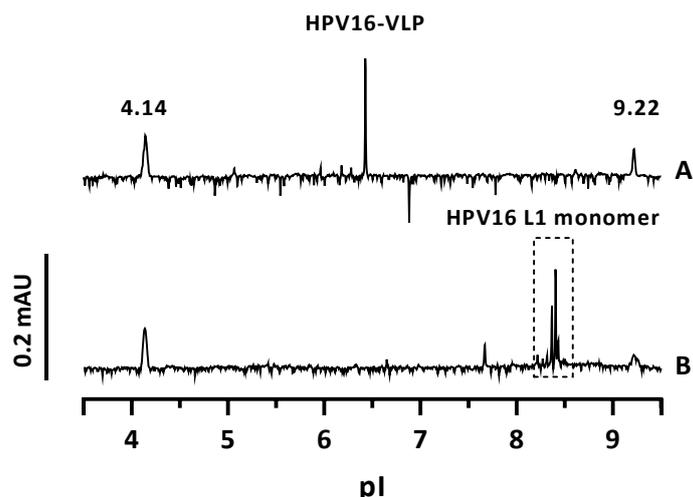
305

306 **Figure 2.** Ultrastructural analysis of HPV16-VLPs in the icIEF matrix (A) and in 0.15 M NaCl + 0.01 % v/v
307 Tween[®] 80 (B); bars represent 250 nm. In the insert, viral particles visualized at high magnification; bars represent
308 100 nm.

309 HPV16-VLPs consist of a capsid made up of 72 pentamers (or capsomers) of L1 protein.
310 Disulfide bonds between capsomers hold the capsid together and are important in viral
311 assembly. The presence of disulfide bonds between capsomers enables VLP assembly to be
312 controlled by manipulating the redox potential. Therefore, the disassembly of VLPs can be
313 triggered by the addition of reducing agents. Moreover, it was reported that a low DTT
314 concentration caused disassembly of VLPs into capsomers [26, 32].

315 To confirm that the observed peak was due to the intact particles and not to the L1 protein, a
316 sample containing 50 mM DTT was analyzed. As illustrated in Fig. 3, the peak at a pI of 6.40
317 observed in the HPV16-VLP sample disappeared when DTT was added in the icIEF matrix.
318 Instead, new peaks emerged around isoelectric points of 8.5 (framed with dotted lines in Fig. 3),
319 possibly corresponding to the L1 monomer. The theoretical pI of the L1 monomer, calculated
320 from its amino acid sequence using the ExpASY Compute pI/Mw tool, is 8.55, aligning with
321 the group of peaks [33]. The multiple peaks could be attributed to L1 protein aggregation.
322 Additionally, the sample treated with DTT was analyzed using TEM, which revealed the
323 complete absence of particles (data not shown), providing further evidence of the dissociation
324 of intact HPV16-VLPs in the presence of a reducing agent.

325



326

327 **Figure 3.** Analysis of HPV16-VLPs without (trace A) and with 50 mM DTT (trace B) in the icIEF matrix. The
 328 matrix composition includes 0.35 % w/w MC, 2 M urea, 0.05 % w/w pI markers (4.14 and 9.22), 0.01 % v/v
 329 Tween[®] 80, and 4 % w/w AESlyte SH pH 3-10. Other conditions as described in Section 2.

330

331 3.2.2 Method performance

332 Accurate pI determination relies on the use of pI markers with well-defined values, which are
 333 essential for assessing pI and ensuring system suitability. To validate the accuracy of pI
 334 determination, the theoretical pI value of a marker close to that of the HPV16-VLPs was
 335 compared with the experimentally obtained value. Specifically, a pI marker with a theoretical
 336 value of 6.61 was added to the icIEF matrix and the pH gradient was calibrated using pI markers
 337 at 4.14 and 9.22. Each sample was analyzed six times on three separate days. The result for the
 338 pI marker 6.61 was 6.58, with a relative bias of -0.42 %, which can be considered as very
 339 satisfactory (cf. Supplementary Fig. S3, trace C and Table 1).

340 For intra-sample repeatability, a single sample solution of HPV16-VLPs was prepared and
 341 analyzed in icIEF six times. For inter-sample repeatability, two sample solutions were prepared,
 342 each injected three times on the same day. Intermediate precision was evaluated by preparing
 343 three sample solutions, each injected three times over three consecutive days. The
 344 electropherograms were analyzed to estimate the pI value of HPV16-VLPs, assuming a linear
 345 correlation between pI markers of 4.14 and 9.22.

346 As shown in Table 1, both repeatability and intermediate precision were found to be
 347 satisfactory, with pI SD values remaining below 0.13. Although formal robustness testing was
 348 not performed, the results of the intermediate precision evaluation, obtained under slight
 349 variations in experimental conditions (such as the use of different batches of cartridges and
 350 reagents), were consistent.

351 Considering the obtained results, the icIEF method aiming at measuring the pI value of intact
 352 HPV16-VLPs can be considered as valid.

353

354 **Table 1:** Summary of validation results.

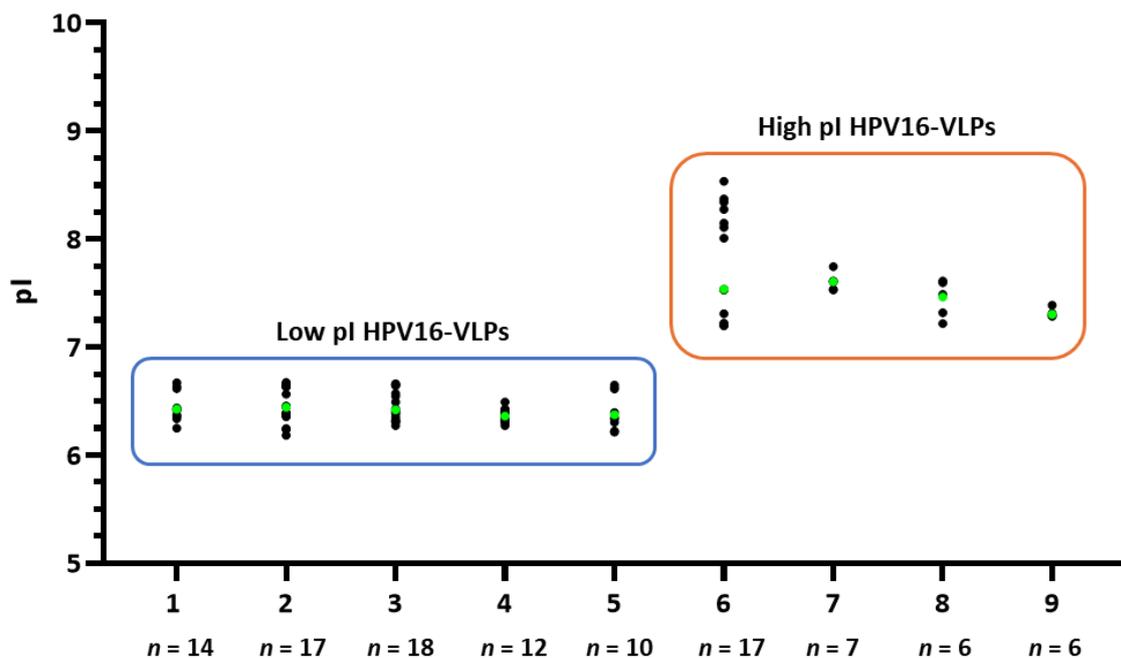
Criteria	Parameters	Results
Specificity	Absence of interference	No peak in the blank at the pI corresponding to that of HPV16-VLPs
	HPV-VLP morphology by TEM	Intact particles
	Analysis in reducing conditions	Absence of HPV16-VLP peak
Accuracy ($k = 3; n = 6$)	Relative bias (%) for 6.61 marker	-0.42
Intra-sample repeatability ($n = 6$)	pI SD	0.07
Inter-sample repeatability (2 samples; $n = 3$)	pI SD	0.08
Intermediate precision ($k = 3; n = 3$)	pI SD	0.13

355

356 **3.3. Importance of pI determination for HPV16-VLP functional properties**

357 The pI of several production batches was determined using the developed method. As shown
358 in Fig. 4, two distinct sets of HPV16-VLPs were identified: one with a pI around 6.4 (batches
359 1 to 5, circled in blue), and another with a significantly higher pI (around 7.5, for batches 6 to
360 9 circled in orange). Notably, the latter group exhibits a shift in pI compared to the batches
361 initially used for method development and validation. An unpaired t-test comparing the low and
362 high pI populations confirmed that the difference is highly significant ($p < 0.001$).

363 To assess their suitability for use in downstream applications, these batches were subjected to
364 the conventional QC tests, namely ELISA, electron microscopy, and SDS-PAGE. As shown in
365 Supplementary Fig. S4, these batches successfully passed these QC tests, demonstrating the
366 expected protein band on SDS-PAGE, acceptable antigenic reactivity in ELISA as well as the
367 presence of particles in TEM. These results suggested that these batches meet the primary
368 structural and antigenic requirements, despite the observed higher pI.



369

370 **Figure 4.** Isoelectric point determination of several HPV16-VLP batches. The green point represents the median
371 pI of each batch.

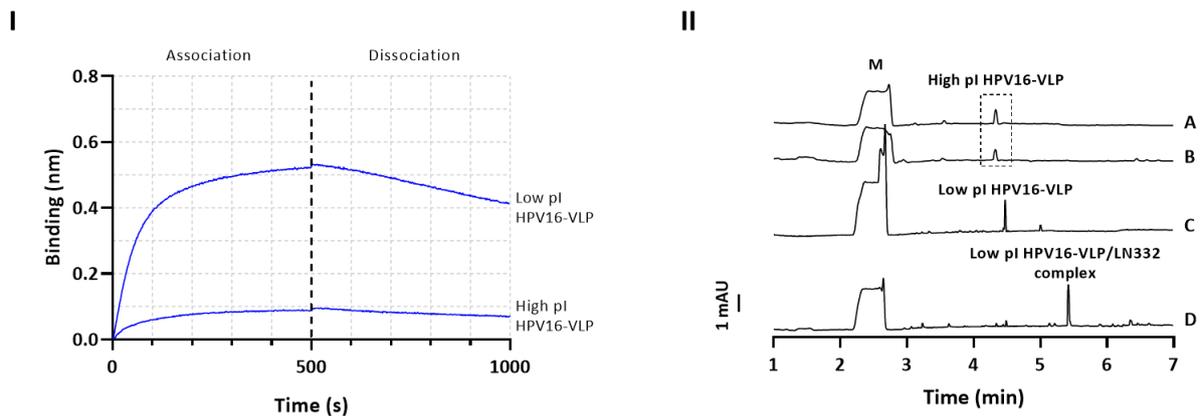
372 To examine the functional properties of HPV16-VLPs, binding properties to host cell receptor
373 were evaluated. HPV requires a small lesion in the skin to access and infect basal cells which
374 are mitotically active in the lower epithelial layers. Initial binding of HPV16 is facilitated by
375 heparan sulfate proteoglycans on keratinocytes or in the basement membrane, followed by
376 further interactions with extracellular matrix components, and more particularly with laminin
377 332 (LN332) [34, 35]. These interactions may guide HPV to specific anatomical sites, but the
378 precise receptor or binding mechanism remains under investigation, as do the binding dynamics
379 with LN332 [2]. Very recently, the attachment properties of HPV16-VLPs to LN332 were
380 studied by bio-layer interferometry (BLI) and affinity capillary electrophoresis (ACE) [23]. For
381 HPV16-VLPs with a pI around 6.4, BLI analysis revealed a binding association rate (k_{on}) of
382 $1.74 \times 10^4 \text{ M}^{-1} \text{ s}^{-1}$ and a dissociation rate (k_{off}) of $1.50 \times 10^{-4} \text{ s}^{-1}$. In ACE, a constant amount of
383 HPV16-VLPs was preincubated with increasing LN332 concentrations, followed by the CE
384 analysis of the mixtures. Variations in the electrophoretic mobility of the complex were
385 followed. The K_D for the complex between HPV16-VLPs and LN332 was found to be in the
386 nanomolar range, with values of 9 nM and 18 nM for BLI and for ACE, respectively.

387 When HPV16-VLPs, with a high pI, were analyzed by BLI, no association with LN332 was
388 observed (Fig. 5 I). This result was further supported by ACE analysis, which showed no
389 difference in electrophoretic mobility between free HPV16-VLPs and those incubated with
390 LN332 (Fig. 5 II, traces A and B), contrary to what would be expected when the affinity is high.
391 Together, these results highlight that HPV16-VLPs having a higher pI showed altered binding
392 properties to LN332.

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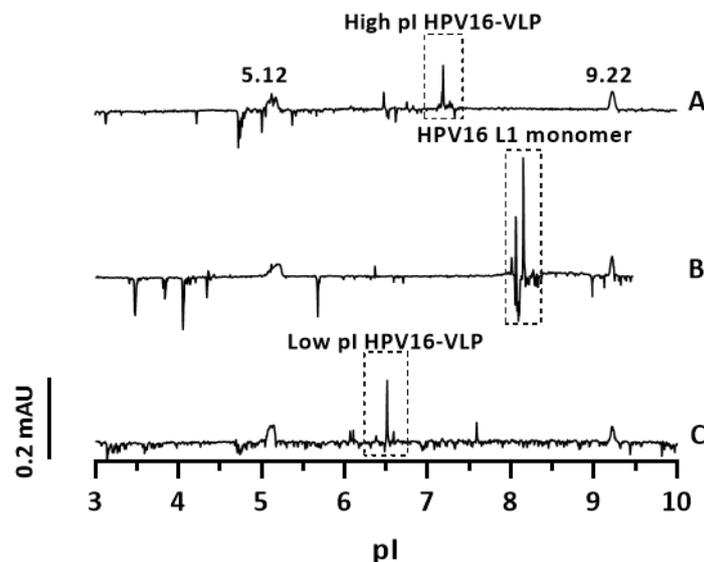
397 **Figure 5.** (I) Binding kinetics of high pI and low pI HPV16-VLPs to LN332 determined using BLI. Association
 398 and dissociation of the complex were monitored from 0 to 500 s and from 500 to 1000 s, respectively. The HPV16
 399 L1 concentration was 500 nM. (II) CE analysis of high pI HPV16-VLPs at 2.19 nM (A) and after incubation with
 400 26.56 nM of LN332 (B), as well as low pI HPV16-VLPs at 2.19 nM (C) and after incubation with 26.56 nM of
 401 LN332 (D). Separation conditions: BGE, 0.01 M Tris HCl, 0.01 M HEPES-Na, 0.1 M NaCl and 0.1 % w/v PEG
 402 6000, pH 7.4 buffer containing 1.5 mM SDS; 48.5 cm (8.5 cm to the detector) x 50 μ m PEO-coated capillary;
 403 voltage + 10 kV; detection at 280 nm; pressure injection for 15 s at - 50 mbar; T = 15 $^{\circ}$ C. Other conditions as
 404 described in Section 2.

405 To investigate the underlying cause of the observed difference in pI of HPV16-VLPs, the
 406 possibility of structural alterations or modifications of their composition was considered.

407 One potential source of such alterations could be mutations in the baculovirus expression
 408 system used for VLP production. Therefore, the baculovirus genomes used to produce the
 409 batches with a high pI and those with a low pI were analyzed by next-generation sequencing in
 410 order to detect any mutations that might have affected protein expression. However, the
 411 comparison revealed no genetic alteration that could explain the change in pI (data not shown).

412 Since no genomic difference was identified, we next considered whether a conformational
413 change in the VLPs could explain the observed pI shift. Changes in VLP conformation may
414 alter the surface exposure of charged amino acid residues, thereby affecting their surface
415 charge, even in the absence of sequence modifications. M. Deschuyteneer et al. [36] showed
416 that HPV16-VLP production leads to the presence of several populations of particles, the main
417 one having an icosahedral structure while other ones exhibit a different capsomer organization.
418 Very recently, A. Patterson et al. [37] also showed that HPV16-VLPs exhibit significant
419 structural heterogeneity, reflecting a complex assembly energy landscape, and a limited ability
420 to rearrange. Moreover, it has been shown that disassembly and subsequent reassembly of VLPs
421 results in a more homogeneous population of particles in terms of size [25, 26, 37]. To
422 investigate whether the observed difference in pI results from conformational change, one batch
423 of HPV16-VLPs with a high pI was subjected to a disassembly/reassembly process.

424 In our experiment, HPV16-VLPs, initially characterized by a high pI (Fig. 6, trace A) exhibited
425 a shift to a low pI after disassembly/reassembly process (Fig. 6, trace C), supporting the
426 hypothesis that a conformation change contributes to the variation in pI. As previously
427 demonstrated, the addition of DTT leads to the formation of monomeric L1 protein (Fig. 6,
428 trace B).



429

430 **Figure 6.** Analysis of HPV16-VLPs without (trace A) or with 50 mM DTT (trace B) in the icIEF matrix and the
431 same batch of HPV16-VLPs after the disassembly/reassembly process (trace C). The matrix composition includes
432 0.35 % w/w MC, 2 M urea, 0.05 % w/w pI markers (5.12 and 9.22), 0.01 % v/v Tween[®] 80, and 4 % w/w AESlyte
433 SH pH 3-10. Other conditions as described in Section 2.

434 To confirm that the reassembled HPV16-VLPs, having a low pI, retained their functional
435 integrity, interaction studies were performed using both ACE and BLI. In ACE, a distinct
436 electrophoretic mobility shift was observed upon complex formation (Fig. 5 II, traces C and D),
437 indicating that the VLPs interact with their binding partner. Consistent with this, BLI analysis
438 revealed clear association and dissociation curves at the highest VLP concentration (Fig. 5 I).
439 The resulting binding curve yielded a K_D comparable to that of the non-reassembled material
440 having an initial pI around 6.4 (cf. Supplementary Fig. S5), demonstrating that the reassembled
441 particles maintain their binding affinity. These results confirm that the disassembly/reassembly
442 process restores the functional properties of the VLPs.

443 HPV16-VLPs after disassembly/reassembly process were also analyzed by TEM to evaluate
444 their integrity, size, and structural homogeneity (cf. Supplementary Fig. S6). As shown in
445 Supplementary Fig. S7, morphological analysis by TEM showed no significant difference in
446 the average particle diameter between HPV16-VLPs with a low pI and those with a high pI (p
447 > 0.05). Moreover, both VLPs were heterogenous in size, ranging from 31 nm to 64 nm in
448 diameter with a high pI, and from 34 nm to 65 nm with a low pI. These findings are consistent
449 with those reported by Deschuyteneer et al. [36], who described HPV16-VLPs as having
450 diameters ranging from 35 to 70 nm, depending on their conformation.

451 In a recent study, D. J. Goetschius et al performed cryo EM structural analyses of HPV16
452 quasivirus, composed of both capsid proteins and encapsidating a cottontail rabbit
453 papillomavirus genome [38]. Thanks to an in-house developed software, they propose a model
454 in which the HPV capsid exhibits dynamic behavior, continuously undergoing structural
455 flexibility, resulting from contraction or expansion of the C-terminal arms linking the
456 capsomers. However, the impact of this flexibility on surface charge was not evaluated. Very
457 recently, Golushko et al. studied the influence of electrostatic interactions on viral capsids using
458 a 2D isotropic elastic shells model [39]. They showed that transitions in the shells of *P22*
459 bacteriophage and *Nudarelia capensis* omega virus resulted from changes in the electrostatic
460 interactions between the capsid proteins. It would be highly interesting to apply modelling
461 approaches to gain deeper insights into the underlying mechanisms that may explain the change
462 in surface charge of the HPV capsid.

463

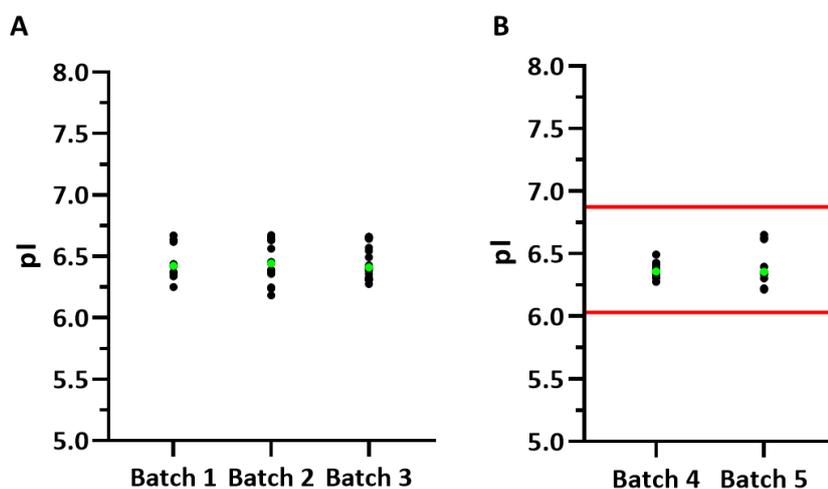
464 **3.4. Control chart elaboration for batch QC**

465 Establishing control charts for the functional characterization of HPV16-VLPs is essential to
466 ensure the consistency and reliability of both production processes and research outcomes. By
467 applying control limits derived from icIEF analyses across validation batches, it becomes
468 possible to monitor batch-to-batch variability and promptly identify any deviations from
469 defined quality standards. Based on these data, the standard deviation was calculated, and
470 acceptance limits, corresponding to 3 SD, were defined, capturing the variation inherent to the
471 production and allowing for the identification of deviations from the established quality
472 standards (Fig. 7).

473 These control limits can then be applied in routine production to provide a statistical basis for
474 quality assessment. By comparing these batches against the defined limits, their adherence to
475 pre-defined quality standards was confirmed, thus ensuring process consistency. Statistical
476 process controls, like these control charts, are crucial not only in biopharmaceutical production,
477 where maintaining consistency in critical quality attributes is essential for regulatory
478 compliance and ensuring product efficacy, but also to guarantee reproducibility of research
479 data.

480 This tool not only helps maintain critical quality attributes during routine manufacturing but
481 also provides a solid foundation for the reproducibility of experimental data. In the context of
482 VLP-based vaccines or research, such controls are especially important, as variations in particle
483 conformation or stability can directly impact immunogenicity and overall biological
484 performance. Therefore, implementing rigorous control measures is crucial to ensure product
485 quality, regulatory compliance, and research reproducibility.

486



487

488 **Figure 7.** Establishment of a control chart based on pI determination for batch QC. Results for the 3 validation
489 batches (A) and control chart of routine batches (B). Red lines represent the acceptance limits, and the green or
490 red point represents the median pI of each batch.

491

492 **4. Concluding remarks**

493 This work demonstrates that icIEF is a valuable analytical tool for assessing the structural
494 integrity and batch consistency of HPV16-VLPs. The optimized and validated method allowed
495 the identification of subtle conformational differences between VLP batches that were
496 undetectable by conventional QC methods. Importantly, these differences correlated with
497 variations in binding affinity to the physiological receptor LN332, underlining their potential
498 impact on biological function. Furthermore, the successful restoration of both pI and binding
499 properties following disassembly/reassembly process indicates that conformational change is
500 probably the key driver. If the measured pI of HPV16-VLP batches falls outside the acceptance
501 limits, applying such a protocol can be considered to recover the intended structural and
502 functional properties. Stability studies of HPV16-VLP batches using the validated icIEF
503 method could be performed in order to assess their quality over time.

504 By enabling sensitive detection of such differences, the icIEF method provides a powerful
505 means to evaluate the reproducibility and quality of VLP-based products. The implementation
506 of this method into routine quality control strategies could enhance both the reliability of
507 research outcomes and the safety and efficacy of VLP-based vaccines. Importantly, while this
508 study focused on HPV16-VLPs, these particles share common structural features with other
509 types of VLPs used as research models, in vaccines and in immunotherapy, such as those
510 developed to treat peanut allergy [40]. Since they result from the self-assembly of capsid
511 protein(s), they display multiple native epitopes on their surface. This highlights the potential
512 of icIEF as a platform-wide tool for the rapid QC of diverse VLP research models and vaccine
513 candidates.

514

515

516 **Acknowledgements**

517 Many thanks are due to “Fonds spéciaux à la recherche” of the University of Liège and Fonds
518 Leon Fredericq for their financial support. The authors are grateful to Pr. Antoine Touzé (UMR
519 INRAE ISP, Université de Tours, Tours, France) for the provision of SF21 cells. They also thank
520 Pr. Martin Müller (German Cancer Research Center, Heidelberg, Germany) for providing the
521 baculovirus expressing HPV16 L1 and HPV16 L1 conformational antibody supernatant.
522 Finally, the authors acknowledge Pr. André Matagne and the Robotein platform of the BE
523 Instruct-ERIC Centre for providing access to the Octet HTX.

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