

# Assessing the Operational Costs and Quality of Hemp Flower Production

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## HEMP FLOWERS: A RENEWED OPPORTUNITY

*Cannabis sativa* L., long cultivated for fiber and seeds, is now gaining attention for its flowers rich in CBD and CBG. With recent EU regulatory changes, legal production for health, cosmetic, and food uses is now possible.

This study compares two cultivation systems— open-field vs. greenhouse—using two varieties. We assess:

- Plant growth
- Flower yield
- Cannabinoid content
- Production costs

**Goal:** Identify efficient, legal, and market-adapted practices for quality flower production.



## METHOD

Two hemp varieties (Félina 32, Santhica 27):

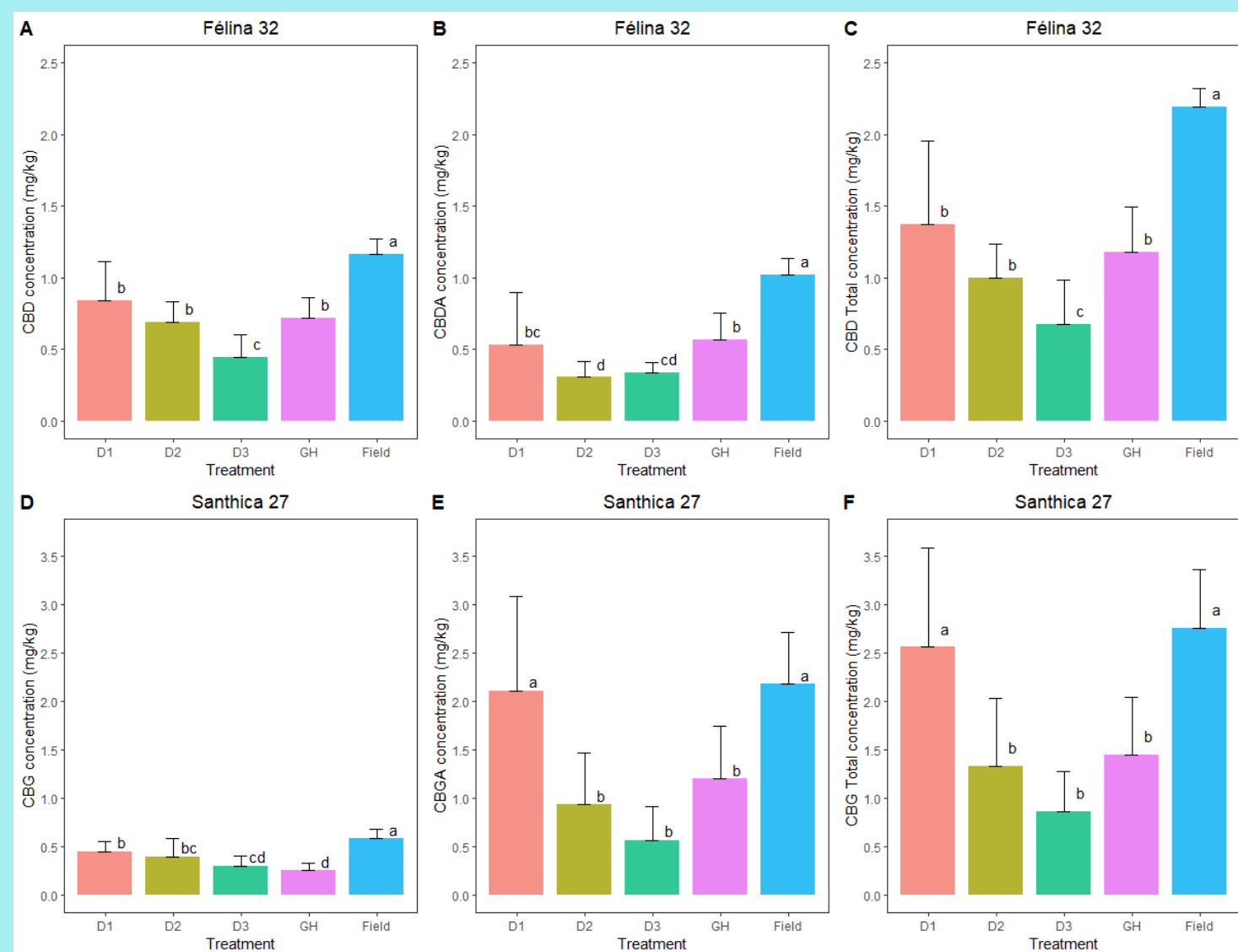
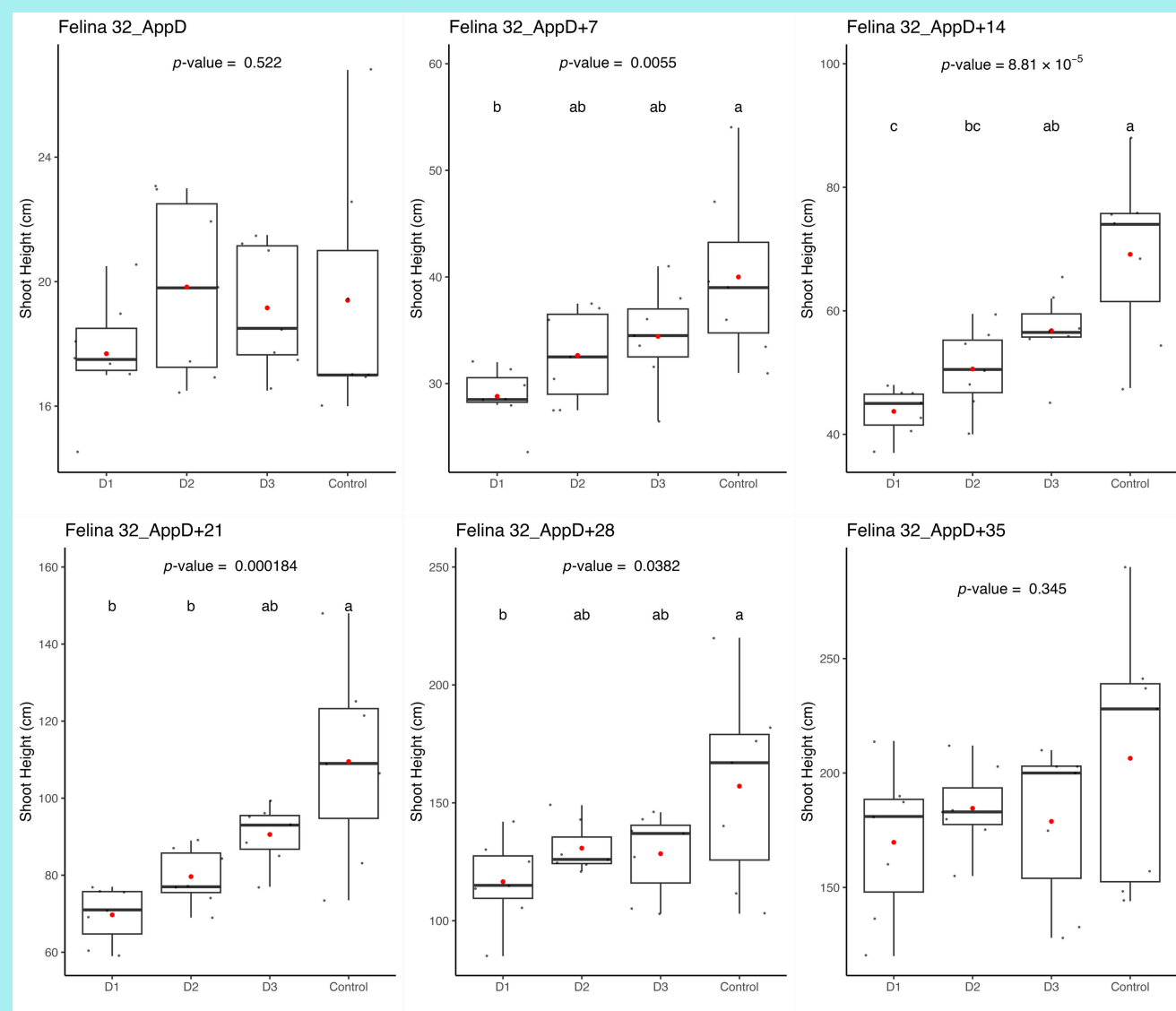
- Field (n=24): 40 kg/ha sowing, 100 kg/ha N
- Greenhouse (n=56): NFT system + 4 ethylene doses (0–30  $\mu\text{L L}^{-1}$ )

Parameters followed:

- Growth: weekly (GH) / harvest (field)
- Cannabinoids: UPLC-MS (ethanol extract)
- CO<sub>2</sub> extraction on flowers
- Economic analysis: inputs & labor



## RESULTS



## CONCLUSIONS

- Ethephon affects growth for 4–5 weeks, with peak impact in the first 2 weeks.
- Field plants: lower biomass, but larger stems than greenhouse.
- Field plants showed higher CBD in Félina 32 and similar CBG in Santhica 27 — despite lower biomass.
- Hydroponics: much higher potential CBD/CBG yield with multiple cycles & high ethephon doses.
- Greenhouse costs: 15–18× higher than field due to energy, labor & inputs.
- Improvements (lighting, automation, optimization) could cut costs & boost viability.

Ref.: Bafort, F.; Libault, A.; Maron, E.; Kohnen, S.; Ancion, N.; Jijakli, M.H. Operational Costs and Analysis of Agronomic Characteristics on Cannabidiol and Cannabigerol Hemp (*Cannabis sativa* L.) in Hydroponic Soilless Greenhouse and Field Cultivation. *Horticulturae* 2024, 10, 1271. <https://doi.org/10.3390/horticulturae10121271>.