

## Scientific paper

# Shear Behaviour of Full-Scale Squat Shear Walls with and without Precast Pre-walls

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## Abstract

Reinforced concrete shear walls are commonly used in buildings to resist lateral loads due to wind and seismic action. They are typically either cast-in-place or precast, with the latter solution used to achieve high construction speed and quality control. At the same time, the main challenge with precast solutions is to ensure appropriate connections between the adjacent walls, as well as the anchorage of the walls in the foundations. A hybrid structural system combining precast and cast-in-place concrete can provide the advantages of both methods such as faster construction, better quality control, improved structural performance, and durability. This study focuses on investigating the shear behaviour of squat hybrid shear walls through full-scale experimental testing. The tests include one conventional cast-in-place wall and one hybrid wall with a pre-wall system (two precast walls) and cast-in-place concrete core. Detailed measurements and kinematic-based modelling are used to develop comprehensive understanding of the behaviour of the test specimens. It is shown that the hybrid method of construction does not affect the stiffness of the walls and results in a slight reduction of shear strength. It is also shown that the three-parameter kinematic theory can be used to predict the shear strength and key deformation components of the tested walls.

## 1. Introduction

Reinforced concrete (RC) shear walls are a common structural system for medium to high-rise buildings to resist lateral loads due to wind and seismic action. The conventional method for constructing shear walls is through monolithic casting. However, precast concrete has gained popularity in the past decades due to its advantages in construction speed and quality control (Kurama *et al.* 2018; Negro *et al.* 2013). At the same time, one of the most significant challenges in using precast concrete walls is ensuring the proper connections between the precast units, as well as between the walls and the foundation. These connections are crucial in determining the behaviour of the walls, including their lateral stiffness, strength, and ductility. Proper design and construction

practices for these connections are essential for ensuring the safety of precast concrete wall systems in seismic regions (Magliulo *et al.* 2014; Grimaz *et al.* 2010; Toniolo and Colombo 2012; Yin *et al.* 2009; Huixian *et al.* 2002; Saatcioglu *et al.* 2001).

A solution to this connection problem is the use of a hybrid structural system with a pre-wall system that combines the benefits of cast-in-place concrete and precast construction methods. In this system, the main shear reinforcement is included in two external walls of the pre-wall system, which are precast and linked with steel connectors. On the construction site, the pre-wall systems are used as formwork to cast the core of the wall. Linking reinforcement and additional flexural reinforcement is provided in the cast-in-place core. Thus, the outer precast walls typically act as the primary lateral load-resisting elements, while the cast-in-place core accommodates the anchorage to the foundation and provides additional stiffness and strength to the system. This system offers several advantages, including faster construction with minimum formwork, higher quality control, durability, and increased structural performance during seismic events. Moreover, considering the important environmental challenges, there is a need to reduce the carbon dioxide footprint of shear wall structures (Adesina 2020). In the hybrid solution, this can be achieved by introducing voids in the inner core (subtracting concrete) without a significant impact on the strength and stiffness of the wall.

The main question regarding hybrid walls with a pre-wall system pertains to the effectiveness of the composite action of the pre-wall system and the core concrete. While conventional cast-in-place walls have been extensively studied (Greifenhagen and Lestuzzi 2005; Hannewald *et al.* 2013; Hirose 1975; Ji *et al.* 2018; Lefas

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*et al.* 1990; Lopes 2001; Luna *et al.* 2015; Luna 2016), there is a lack of experimental studies that directly compare the behaviour of such conventional elements to hybrid walls with a pre-wall system. Therefore, it is the goal of this paper to provide such a direct comparison through two full-scale laboratory tests: one conventional wall and one wall with a pre-wall system with a length of 2.2 m. The specimens were squat with an aspect ratio of approximately 1.0 and featured a T-section with a tension flange. They were designed to develop large diagonal compressive stresses across the web in order to test the composite action of precast and cast-in-place concrete. Detailed deformation measurements were conducted using displacement transducers and full-view digital image correlation (DIC) of the walls. The measured deformations are used to develop a comprehensive understanding of the walls. The study also shows how the three-parameter kinematic theory (3PKT) (Mihaylov *et al.* 2016; Fathalla and Mihaylov 2022) for conventional shear-critical walls with rectangular sections can be extended to predict the shear strength and important deformations of conventional and hybrid walls with tension flanges.

## 2. Experimental program

### 2.1 Test specimens

Figure 1 shows the two T-shaped specimens of the experimental study: the conventional cast-in-place wall W1 and the hybrid wall with a pre-wall system W2. The external design dimension of the two walls were identical. The web of wall W2 was constructed with two 2000×2000 mm precast walls (one on each side), each of which with a thickness  $b_p$  of 50 mm. The two precast

walls of the pre-wall system were linked with vertical truss-type steel connectors as shown in Fig. 2(b). The concrete core between the precast walls, as well as the flange of wall W2, were cast in place and contained additional vertical (flexural) reinforcement.

The aspect ratio of the walls  $a/h$  is 1.02, the height subjected to shear  $a$  is 2250 mm, the clear height  $a_{cl}$  is 2000 mm, the total length of the section  $h$  is 2200 mm, the web thickness  $b$  is 200 mm (precast walls and core for W2), the thickness of the cast-in-place core  $b_c$  is 100 mm, and the flange width  $B_f$  (tension side) is 800 mm with a thickness  $t_f$  of 200 mm. These design dimensions were respected in the construction of the walls, with the exception of the flange width of wall W1 which was built wider than specified at 940 mm.

The reinforcement of the two test specimens is shown in Fig. 2. Each precast wall of specimen W2 was reinforced with a  $\phi 6/150$  mm steel mesh in the vertical direction (reinforcement ratio of 0.19% on the basis of the total concrete section of the web of the wall) and a  $\phi 6/100$  mm steel mesh in the horizontal direction (reinforcement ratio of 0.28%). The core between the precast walls accommodated splicing vertical reinforcement coming from the top and bottom concrete blocks, as well as six  $\phi 20$  mm bars on the flexural compression side of the section. The tension flange was reinforced heavily with sixteen  $\phi 20$  mm bars anchored with hooks in the bottom block, and with lap-spliced U-shaped bars in the top block. For the purpose of direct comparisons, the reinforcement of the cast-in-place wall W1 was kept the same as that of W2 (Fig. 2). In both walls, the clear concrete cover of the reinforcement was 30 mm.

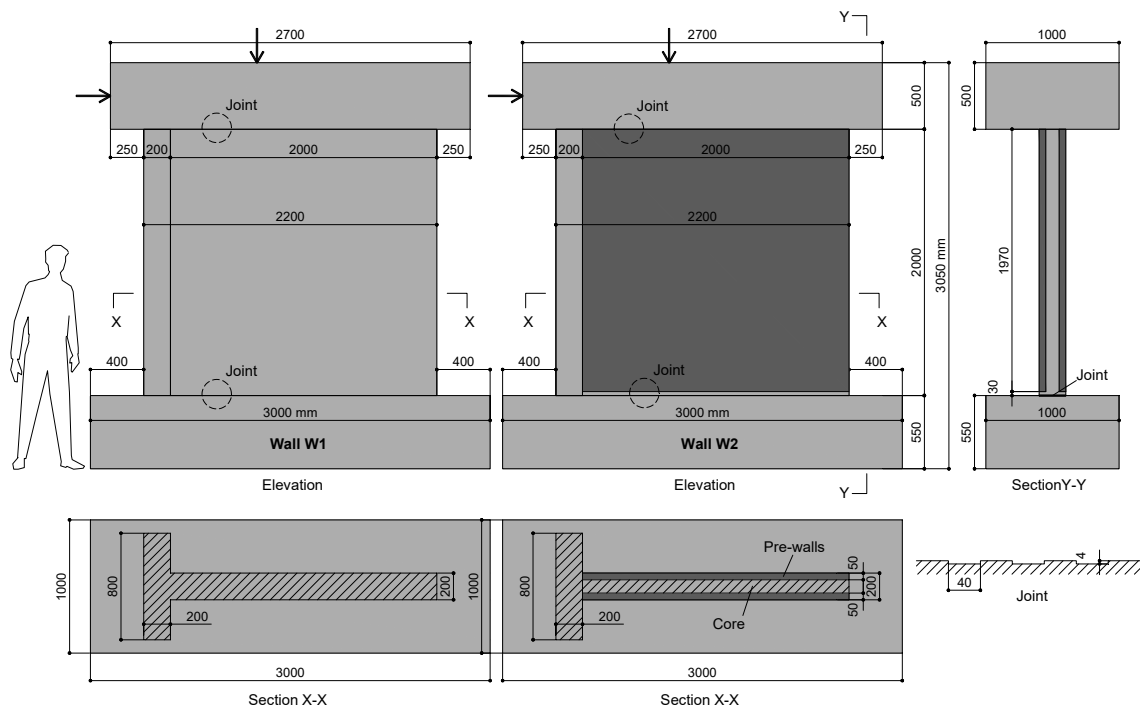


Fig. 1 Design geometry of the tested shear walls.

Table 1 Concrete material properties of shear walls.

Wall	Concrete layer	Compressive strength	Strain at peak stress	Modulus of elasticity	Concrete age	
		$f_c$ (MPa)	$\epsilon_{c1}$ (‰)	$E_c$ (MPa)	(Days)	
W1	One	51.7	2.7	29250	453	
W2	Pre-wall	Face 1	51.3	2.6	30550	356
		Face 2	51.4	2.3	33080	354
	Core	52.1	3.0	29620	341	

Note: The equivalent concrete strength of W2 is 51.8 MPa (weighted average based on each component thickness).

## 2.2 Material properties

### 2.2.1 Concrete

The concrete of wall W1 was cast in place from a single batch, and three 300 mm by 150 mm cylinders were cast for material testing. For wall W2, each concrete component was cast from a different batch (two precast walls and a cast-in-place core); thus, three cylinders of each concrete component were cast for material testing. The type of coarse aggregates for precast walls and cast-in-place concrete was gravel with a maximum size  $a_g$  of 16 mm.

For material characterization, cylinder compression testing was conducted. One cylinder for each concrete component was tested with strain measurements to obtain the complete pre-peak stress-strain response, including important properties such as the modulus of elasticity  $E_c$ ,

strain at peak stress  $\epsilon_{c1}$ , and concrete strength  $f_c$ . The other two cylinders were tested to obtain the concrete strength only.

Table 1 shows the results from the cylinder tests of the different concrete components of the shear walls, in addition to the age of the concrete at the time of testing. The concrete strength  $f_c$  is obtained as the average of the three cylinders. The stress-strain response of each component is shown in Fig. 3. It can be seen that all components exhibited a similar behaviour, with  $f_c$  varying slightly between 51.3 and 52.1 MPa.

### 2.2.2 Reinforcement

To obtain the stress-strain response of the steel reinforcement, one standard coupon test was performed for each bar diameter. A summary of the test results is presented in Table 2. The yield strength of the reinforcement  $f_y$  varied between 514 MPa and 563 MPa, and the rupture strain  $\epsilon_u$  between 60‰ and 93‰.

## 2.3 Test setup

Figure 4 shows the test setup used for the loading of specimens W1 and W2 via the stiff top and bottom concrete blocks of the walls. The bottom block acts as a foundation, which is post-tensioned to the strong floor of the lab via Dywidag bars to prevent uplift and sliding during the lateral loading. The top block acts as a loading beam that distributes uniformly the applied vertical load on the wall. To simulate gravity loads, a vertical (axial) load  $N$  of 700 kN was applied on the top block via a steel assembly and 2 Dywidag bars, one on each side of the wall. These bars were pulled down from underneath the strong

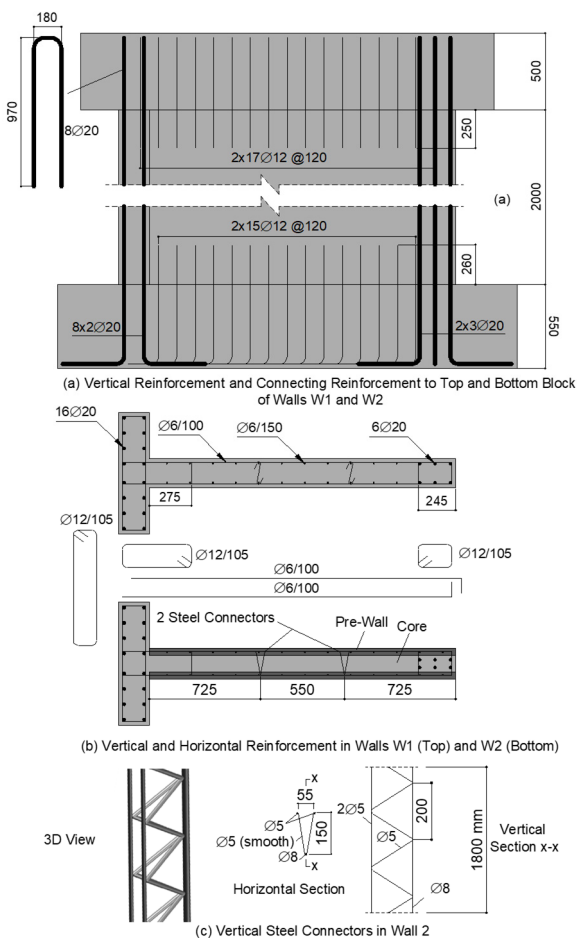


Fig. 2 Reinforcement details of tested shear walls.

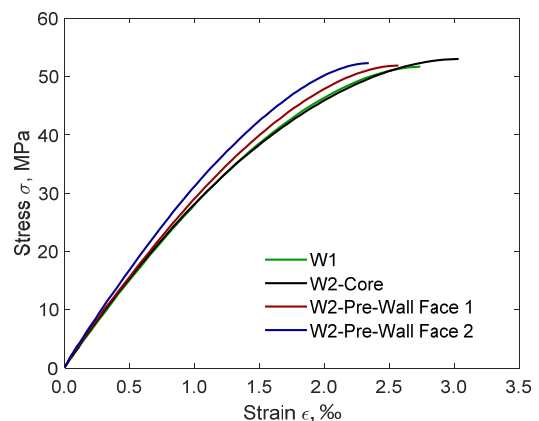


Fig. 3 Stress-strain curves of the concrete of the tested walls.

Table 2 Properties of steel reinforcement.

Nominal diameter	Yield strength	Ultimate strength	Modulus of elasticity	Yield strain	Rupture strain
mm	$f_y$ (MPa)	$f_u$ (MPa)	$E_s$ (MPa)	$\epsilon_y$ (‰)	$\epsilon_u$ (‰)
12	544	627	199800	2.72	78
20	563	645	207400	2.71	60
6	514	626	192100	2.67	93

Note: The rebar sample of 6 mm diameter was not obtained from the batch used for the walls, but from another batch of the same manufacturer.

floor by hydraulic jacks. The vertical load was applied approximately at the centroidal axis of the gross concrete section of the walls to ensure constant compressive stresses across the T-section.

The lateral load was applied with two hydraulic jacks with hinges at the ends. The out-of-plane stability of the walls was ensured by two steel frames equipped with low-friction pads at the contact points between the frames and the top concrete block. The frames were placed on the flexural compression side of the walls, opposite to the side of the flange. After the application of the vertical load, it was kept constant, and the walls were loaded with a lateral load at the centre of the top concrete block. The load was applied monotonically in load control (1 to 3 kN/s) in several load steps up to the failure of the wall. After each load step, the load was reduced by 10% and kept constant in order to perform crack width measurements and take photos for reporting.

## 2.4 Instrumentation

In order to measure global and local deformations, 14 displacement transducers (DTs) were installed at one side of the wall as shown in Fig. 5. Transducers DT1 and DT2 are used to measure the horizontal displacement at the centre of the top block with respect to the bottom concrete block (global drift), DT3 and DT4 are used to measure the vertical displacement and rotation of the top block, DT5 is used to measure the horizontal displacement at

600 mm from the base of the wall on the flexural compression side, DT6 measures the base crack opening at the web, DT7 measures the base crack opening at the flange, diagonal transducers DT8 and DT9 are used to measure the global shear deformation of the wall, DT10 and DT11 are used to monitor the rotation of the bottom block (if it occurs), DT12 is used to measure the slip of the bottom block with respect to the strong floor (if it occurs), DT13 is used to measure the local horizontal web expansion at the centre of the wall, and DT14 is used to measure the slip between the base of the wall and the bottom block (construction joint). Finally, the vertical load  $N$  and horizontal lateral load  $V$  on the specimens were measured based on the pressure in the hydraulic machine, which was calibrated before the tests.

Additionally, 3D digital image correlation (DIC) technique is utilized on the entire opposite face of the walls. The DIC aims to obtain detailed displacement and strain measurements across the entire face by post-processing of photos taken by a pair of 24-megapixel cameras during the test. The post-processing was conducted by using the software VIC-3D (Correlated Solutions 2023). It should be noted that the DIC results were validated with the measurements from the displacement transducers on the opposite side of the walls (i.e., DT13). As shown in Fig. 10 in the following section, the DIC results (thin lines) were consistent with the DT13 measurements.



Fig. 4 Test setup of shear walls.

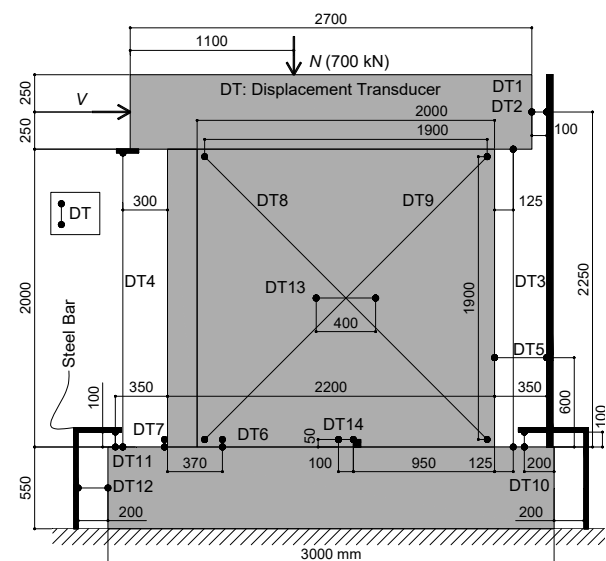


Fig. 5 Instrumentation of shear walls.

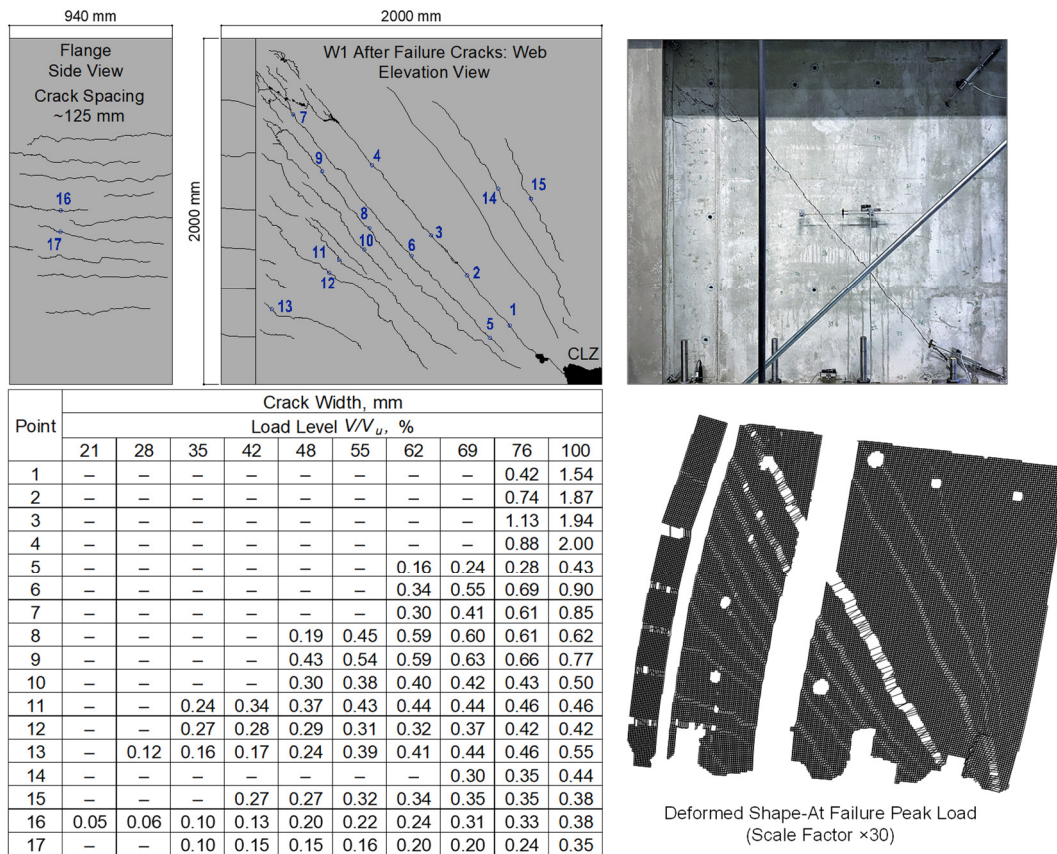


Fig. 6 Crack pattern (major cracks) of wall W1 after failure, crack widths at various load levels, and deformed shape at peak load.

### 3. Experimental results

#### 3.1 Wall W1

Wall W1 failed in brittle shear at a lateral load (shear force)  $V_u=2599$  kN and a top lateral displacement  $\Delta_u=13.0$  mm (drift  $\Delta_u/a= 0.58\%$ ). As shown in Fig. 6, the failure occurred with opening of a critical shear crack along the diagonal of the wall, as well as crushing of the concrete in the compressive “toe” of the wall. In the following discussion and modelling, the zone of crushed concrete will be referred to as the critical loading zone

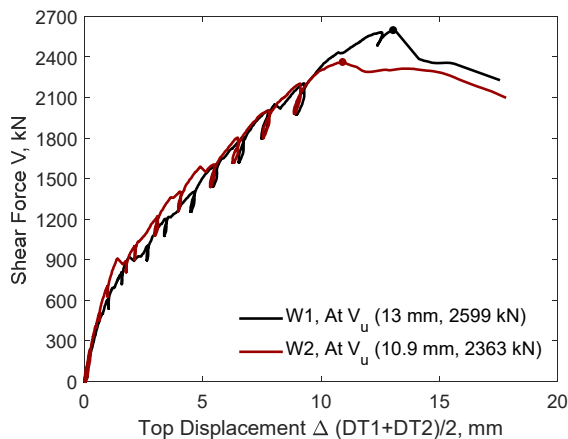


Fig. 7 Global behaviour of walls W1 and W2.

(CLZ). Figure 6 also shows the widths of the cracks at various locations across the web and along the flange, measured at several load levels  $V/V_u$  up to failure. The maximum width of the shear and flexural cracks reached  $\approx 2.0$  mm and  $\approx 0.40$  mm at failure ( $V/V_u=100\%$ ), respectively. The deformed shape at failure is obtained from the DIC measurements as also shown in the figure. It can be seen from this diagram that the critical diagonal crack separated the wall into two regions: a block with relatively small deformations above the crack, and a region marked by a “fan” of flexural-shear cracks below the critical crack.

Figure 7 shows the complete global response of wall W1 in terms of lateral load  $V$  versus top lateral displacement  $\Delta$ . In parallel, the development of the cracks with increasing lateral load is shown in Fig. 8, using the principle tensile strains  $\epsilon_1$  obtained from the DIC measurements. The wall behaved linearly up to a load of  $\approx 600$  kN ( $\approx 23\%V_u$ ) when the first cracks occurred in the bottom of the flange, and the construction joint at the base began to open. At approximately the same load, inclined flexural-shear cracks also developed in the vicinity of the flange cracks, and a slight reduction in the stiffness was observed. The flexural-shear cracks remained stable without the formation of new cracks up to  $V\approx 800$  kN ( $\approx 31\%V_u$ ). By increasing the load further, new flexural cracks developed in the flange, as well as new flexural-shear cracks in the web. The cracking spread upwards in



the flange and towards the diagonal of the wall in the web. The tangent stiffness was lower than the initial stiffness but remained approximately constant until  $V \approx 2050$  kN ( $\approx 79\%V_u$ ), when the critical diagonal crack formed. After this point up to the failure load, the critical diagonal crack widened with a corresponding gradual decrease of the tangent stiffness. Finally, the failure occurred by crushing of the critical loading zone (CLZ) and rapid opening of the critical diagonal crack. Three inclined cracks above the critical crack had penetrated in the CLZ before failure.

The behaviour of wall W1 is further illustrated with local deformation measurements in Figs. 9 to 11. The opening of the construction joint in the base of the wall in Fig. 9 is associated mainly with the penetration of strains along the anchorage of the vertical reinforcement in the foundation block. The opening at the external edge of the flange reached 0.83 mm at failure, while that in the web had a maximum value of 0.40 mm. No plastic plateau is observed in the opening of the base joint, which signifies that the flexural reinforcement did not yield. This is also consistent with the small horizontal displacement measured across the construction joint: a value of 0.13 mm was recorded by DT14 at failure as shown in

Fig. 11. As displacement transducer DT14 was placed at 50 mm above the base, its reading comes in part from shear strains in the uncracked concrete immediately above the joint. The average shear strain  $\gamma$  can be estimated from the two diagonal transducers DT8 and DT9 as  $\approx (|\varepsilon_1| + |\varepsilon_2|)$ , where  $\varepsilon_1$  is the principal tensile strain calculated from DT9, and  $\varepsilon_2$  is the principal compressive strain calculated from DT8. The calculated shear strain at failure is  $3.8 \times 10^{-3}$ . When this value is multiplied by 50 mm, it produces a displacement of 0.18 mm, which is close to the measurement of DT14. This shows that, even though W1 was squat, the slip displacement in the construction joint was negligible.

Compared to the horizontal displacement in the base joint, the horizontal displacement measured by DT13 in the centre of the web was significant (Fig. 10). Transducer DT13 was placed to capture the horizontal opening of the critical diagonal crack. It can be seen that the crack did not form until  $V \approx 2050$  kN ( $\approx 79\%V_u$ ), and rapidly reached a value of 1.6 mm at failure. This value is clearly sufficient to yield the horizontal web reinforcement with bar diameter of 6 mm.

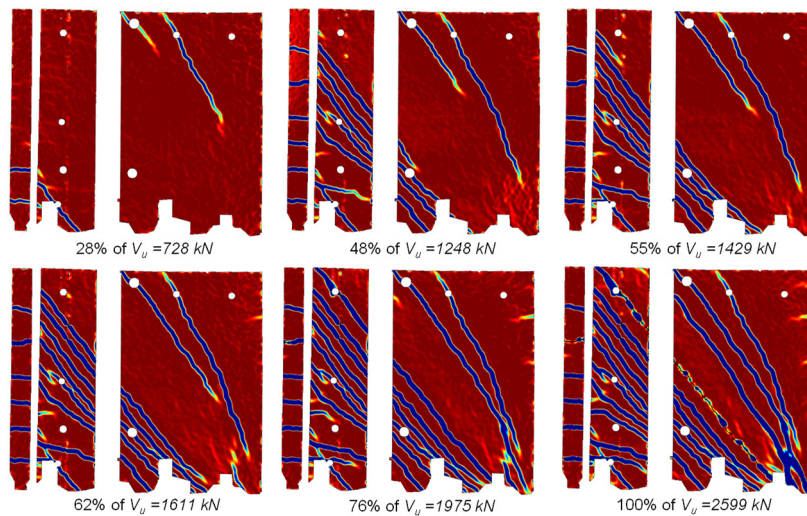


Fig. 8 Contour map of principal tensile strain  $\varepsilon_1$  from post-processing of DIC measurements of wall W1.

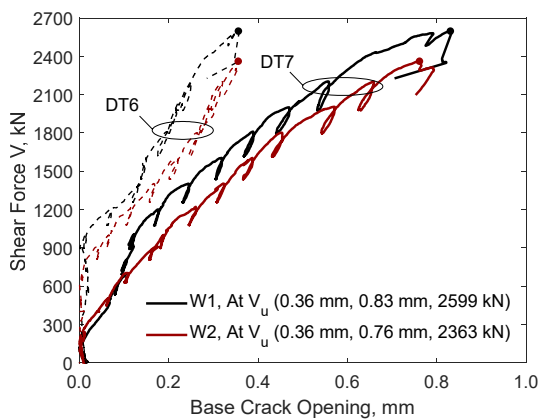


Fig. 9 Measured base crack/joint opening in walls W1 and W2.

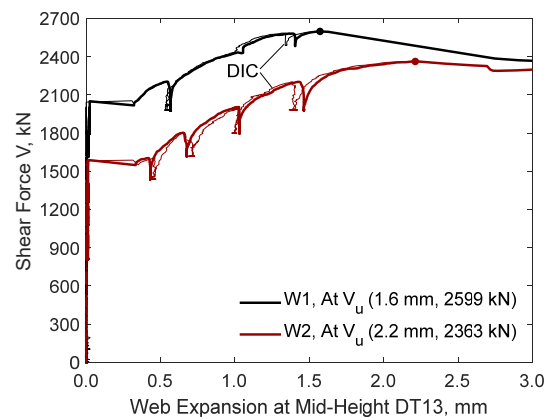


Fig. 10 Measured web expansion in walls W1 and W2.

The horizontal displacement in the critical crack is associated with the shearing and crushing of the CLZ at the bottom of the crack. In squat walls such as W1, the CLZ carries significant shear by means of inclined compression, and therefore it is of interest to evaluate the compressive strains of this region. **Figure 12** shows the contour map of the principal compressive strain  $\epsilon_2$  in wall W1 obtained from the DIC measurements at failure. This map clearly highlights the CLZ, where high strains localized. The maximum stains in the CLZ exceeded 3.0 ‰ at failure, which is consistent with the observed crushing of concrete in this zone.

### 3.2 Effect of pre-wall system: Wall W2

The behaviour of wall W2 is compared to that of W1 to evaluate the effect of the pre-wall system used in the construction of the former wall. As shown by the crack diagram and deformed shape in **Fig. 13**, the failure of W2 was remarkably similar to that of W1. It occurred with the opening of a critical diagonal crack and simultaneous crushing of the concrete in the CLZ. The failure lateral load was  $V_u=2363$  kN and the corresponding top lateral displacement was  $\Delta_u=10.9$  mm (drift of 0.48%). Therefore, the wall with a pre-wall system had a 9.1% lower strength and 16.2% smaller displacement capacity than the conventional wall built with cast-in-place concrete. The crack widths at failure were also similar to those of W1: the critical diagonal crack reached  $\approx 2.2$  mm (vs.  $\approx 2.0$  mm in W1), while the maximum crack width in the flange was  $\approx 0.4$  mm (same as in W1).

**Figure 7** compares the complete global response of wall W2 (solid line) to that of wall W1 (dashed line) in terms of lateral load  $V$  versus top lateral displacement  $\Delta$ . The two responses are almost overlapping until the failure of W2. A small difference is observed in the load range  $V=600-1600$  kN where the wall with a pre-wall system was slightly stiffer. Wall 2 behaved linearly up to a load of  $\approx 900$  kN ( $\approx 38\%V_u$ ) when flexural and flexural-shear cracks occurred in the flange and web, respectively see (**Fig. 14**). As before, further loading caused the cracking to spread upwards along the flange and towards the diagonal of the wall in the web. The critical diagonal

crack in W2 formed at a load of  $\approx 1600$  kN ( $\approx 67\%V_u$ ), which is significantly earlier than in W1 (2050 kN). No other cracks formed after the critical diagonal crack, and the response of wall W2 became slightly nonlinear until failure. In addition, there were no major cracks above the diagonal of the wall, which was a noteworthy difference with the cracks observed in the cast-in-place wall – compare **Fig. 14** with **Fig. 8**.

The local deformations of W2 are compared to those of W1 in **Figs. 9** to **11**. The opening of the base joint of W2 was almost identical to that of W1 at failure: 0.76 mm at the flange and 0.40 mm at the web (**Fig. 9**). As before, no yielding of the flexural reinforcement in the flange was observed throughout the response. The horizontal displacement in the base joint was even smaller than that in wall W1: only 0.06 mm at failure (**Fig. 11**). This shows once again that the construction joint had an adequate resistance against shear sliding and did not contribute to the global deformations of wall W2. A significant contribution to the global deformations came from the horizontal displacement in the critical diagonal crack as shown in **Fig. 10**. The critical crack in W2 formed earlier than in W1 and reached a horizontal displacement of 2.2 mm at failure (1.6 mm in W1). This large crack displacement shows that the horizontal reinforcement in the precast walls of W2 have yielded prior to failure.

In terms of compressive strains in the CLZ, wall W2 reached slightly smaller values than W1 (see **Fig. 15**). On the other hand, some parts of the CLZ started crushing just before failure ( $\approx 96\%$  of peak strength). At failure, the

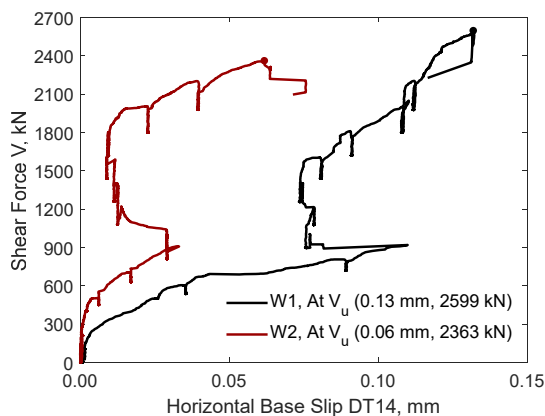


Fig. 11 Measured base crack/joint sliding in walls W1 and W2.

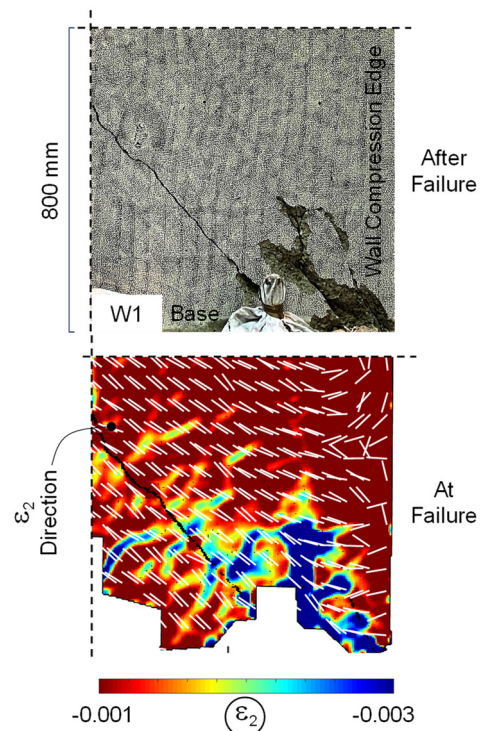


Fig. 12 Contour map of principal compressive strain  $\epsilon_2$  from post-processing of DIC measurements at failure of wall W1 at wall's toe on the flexural-compression side.

principal strains  $\epsilon_2$  exceeded 2.0‰ and localised along the critical diagonal in the bottom  $\approx 500$  mm of the height of the wall. These smaller values can be explained in part with potential limited debonding between the precast walls and the core concrete within the CLZ. Because the CLZ has a significant contribution to the shear resistance of squat walls. Such local debonding and/or random variations in the paths of the critical cracks can in turn explain the slight difference ( $\approx 9\%$ ) in strength between W1 and W2.

#### 4. Kinematics-based analysis from experimental measurements

The deformations in walls W1 and W2 are analysed with the help of the three-parameter kinematic theory (3PKT) (Mihaylov *et al.* 2016) for short shear-dominated walls ( $a/h \leq 3.0$ ). This modelling approach is built on a kinematic description of the deformed shape of the wall, which uses three independent kinematic parameters (degrees of freedom, DOFs). It also includes equilibrium

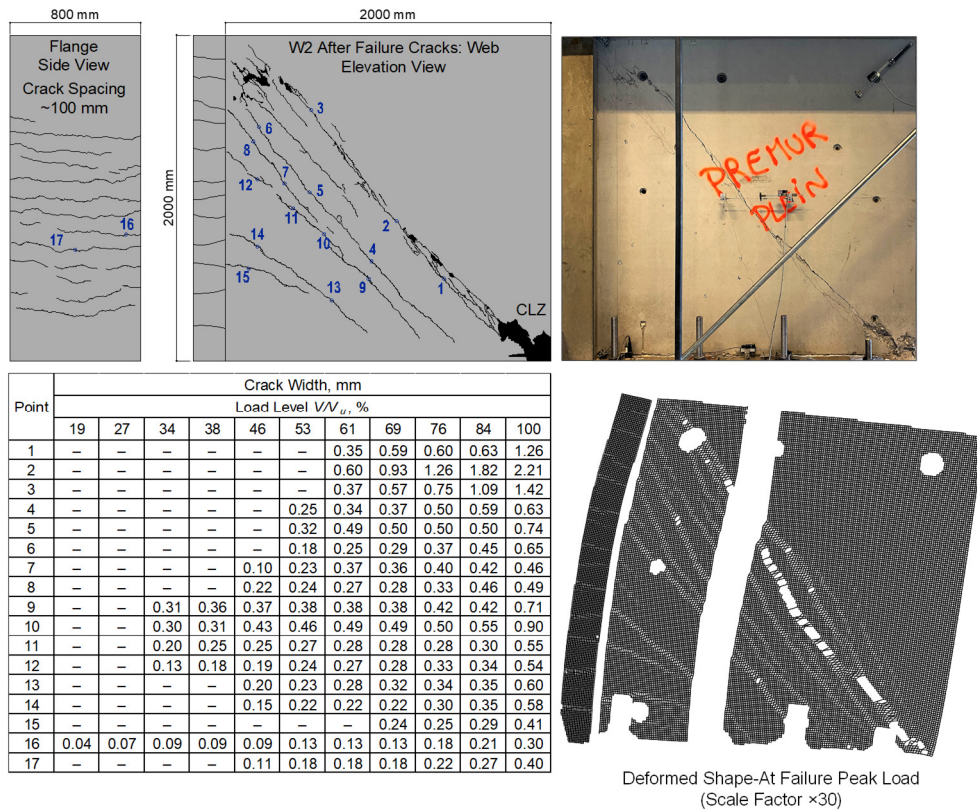


Fig. 13 Crack pattern (major cracks) of wall W2 after failure, crack widths at various load levels, and deformed shape at peak load.

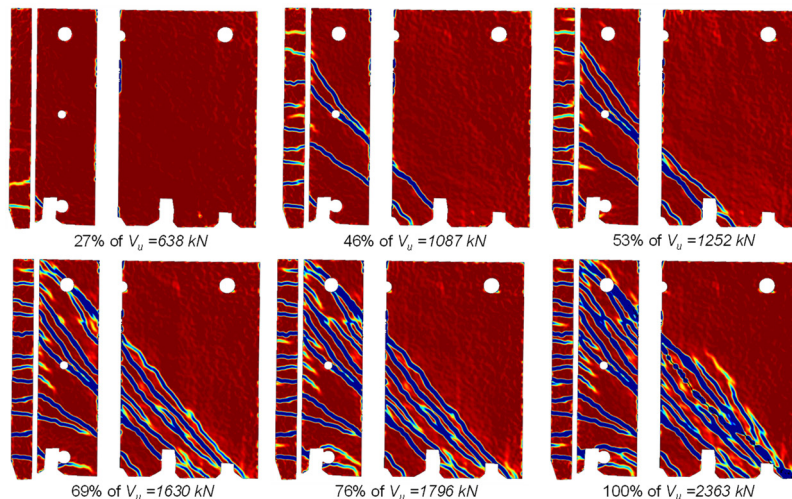


Fig. 14 Contour map of principal tensile strain  $\epsilon_1$  from post-processing of DIC measurements of wall W2.



conditions and constitutive relationships for the mechanisms of shear resistance across critical diagonal cracks. In the following, the experimental data is used to obtain the DOFs of the kinematic model, which are in turn used to quantify the dominant modes of deformations exhibited by the tested walls.

**Figure 16** shows the three modes of deformations according to the 3PKT, each of which a function of a single DOF. Additionally, fourth and fifth modes are included in this study to model the opening of the base joint/crack and the elastic shear deformation of the walls, respectively. In the 3PKT, the critical shear crack divides the wall into two regions: a rigid block above the crack and a fan of struts below the crack. The first DOF of the

model corresponds to the elongation of the flexural-tension reinforcement (vertical tie), expressed with the average strain along the reinforcement  $\epsilon_{t,avg}$ . As DOF  $\epsilon_{t,avg}$  increases, the fan of struts opens, and the rigid block rotates about the toe of the wall (pivot A). Associated with that, the critical shear crack widens.

The second deformation pattern is characterized by the horizontal displacement of the rigid block relative to the fan (DOF  $\Delta_c$ ). This displacement results in widening and slip displacements in the critical shear crack. Additionally,  $\Delta_c$  is associated with compressive strains and stresses in the critical loading zone in the vicinity of the toe of the wall.

The third DOF is the downward displacement  $\Delta_{cx}$  occurring in the CLZ, which results in rotation of the rigid block about pivot B at the bottom of the vertical tie. DOFs  $\epsilon_{t,avg}$  and  $\Delta_c$  are sufficient for the modelling of members without axial load or prestressing, while DOF  $\Delta_{cx}$  is necessary in the presence of axial compression which tends to drive the rigid block downwards. The rotation about pivot B is associated with widening and slip displacements in the critical crack.

The fourth deformation pattern in **Fig. 16** describes the rigid-body rotation of the wall associated with the opening of the base joint/crack. The selected controlling parameter in this mode is the crack opening  $w_b$  at the centre of the flexural-tension reinforcement (tie). This crack opening occurs mainly due to the penetration of the reinforcement strains in the foundation block, and the associated pull-out displacement of the reinforcement. As the reinforcement is pulled out of the foundation, the wall rotates around the neutral axis of the base section (point O). The neutral axis is defined by the length of the compression zone  $c$ .

Finally, the last deformation (fifth) deformation pattern accounts for to the elastic shear strains  $\gamma_{el}$  in the concrete block above the crack, which can be evaluated based on the elastic beam theory in Eq. (1).

$$\gamma_{el} = f_{sf} \frac{V}{G_c A_c} \tag{1}$$

where the  $f_{sf}$  is the form shear factor that depends on the shape of the section (1.51 for W1 and 1.45 for W2) (Gere

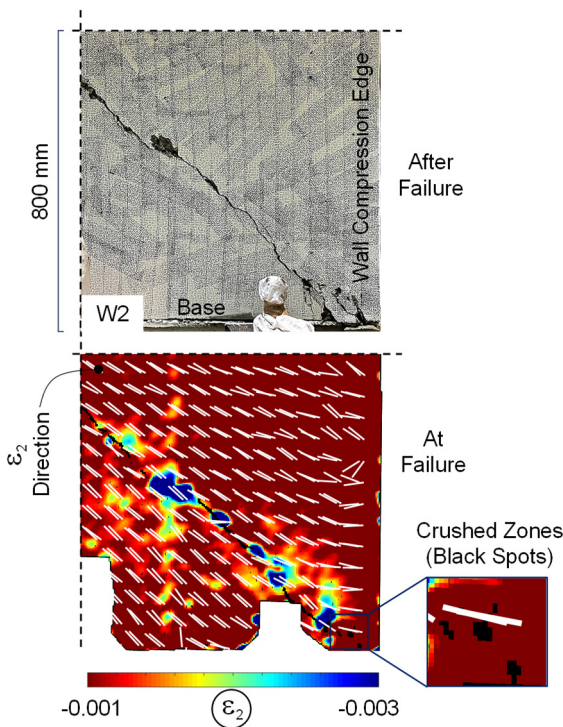


Fig. 15 Contour map of principal compressive strain  $\epsilon_2$  from post-processing of DIC measurements at failure of wall W2 at wall's toe on the flexural-compression side.

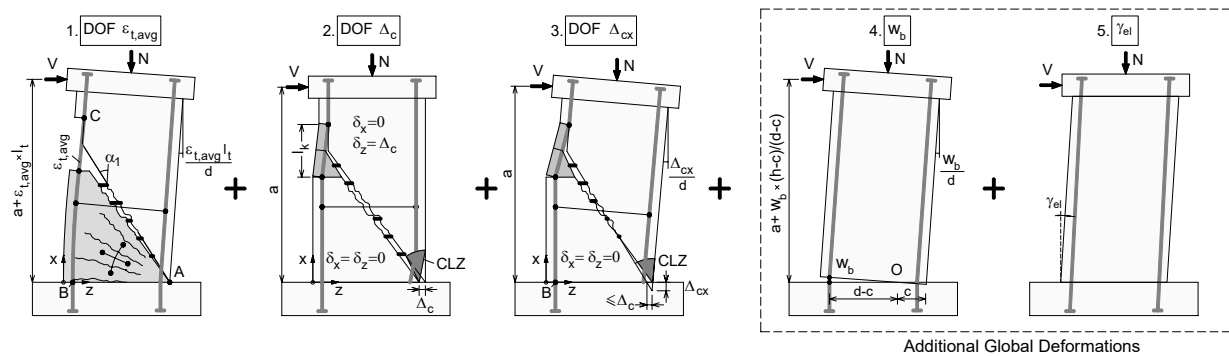


Fig. 16 Three-parameter kinematic model of short shear walls.

and Timoshenko 1984),  $V$  is the applied shear force,  $G_c \approx 0.4E_c$  is the shear modulus of the concrete, and  $A_c$  is the area of the gross concrete section.

By superimposing the five deformation patterns for given values of  $\epsilon_{t,avg}$ ,  $\Delta_c$ ,  $\Delta_{cx}$ ,  $w_b$ , and  $\gamma_{el}$ , the full displacement field and crack displacements can be obtained.

The determination of the kinematic parameters (DOFs) of the test specimens begins with the crack opening  $w_b$  at

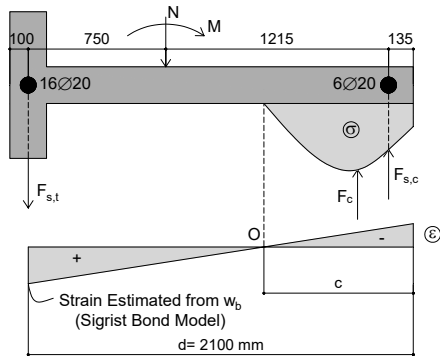


Fig. 17 Estimation of neutral axis depth  $c$  from vertical equilibrium at the base section (at peak strength, and with  $c \approx$  approx. 746 mm for both walls).

the centre of the tension flange (tie). To obtain the rotation of the wall due to  $w_b$ , it is also necessary to estimate the length of the compression zone  $c$ . This is achieved by studying the equilibrium of the vertical forces in the base section (see Fig. 17). The strain distribution along the section is assumed to be linear (plane sections hypothesis). Additionally, the strains in the tensile flexural reinforcement (tie) are estimated from the base crack opening  $w_b$  in combination with Sigrist's bond model (Sigrist 1995). In this bond model, the bond stress along the bar is a function of the tensile strength of the concrete  $f_{ct}$ , which is estimated at  $0.33f_c^{1/2}$  (MPa). The bars are assumed anchored in two uncracked concrete blocks, one on each side of the base crack. To this end, the obtained values of  $w_b$  for walls W1 and W2 are plotted in Fig. 18(d) as functions of the applied load.

To obtain DOFs  $\epsilon_{t,avg}$  and  $\Delta_{cx}$ , it is necessary to use the vertical transducers DT3 and DT4 linking the top and bottom concrete blocks. Due to the rigidity of the blocks, a linear variation is assumed between the displacement readings of the two transducers along the length of the wall (Fig. 17). To remove the effect of the base crack, the linear displacements along the crack defined by  $w_b$  and  $c$  are subtracted from the linear profile obtained from DT3 and DT4. In this way, the readings of DT3 and DT4 are

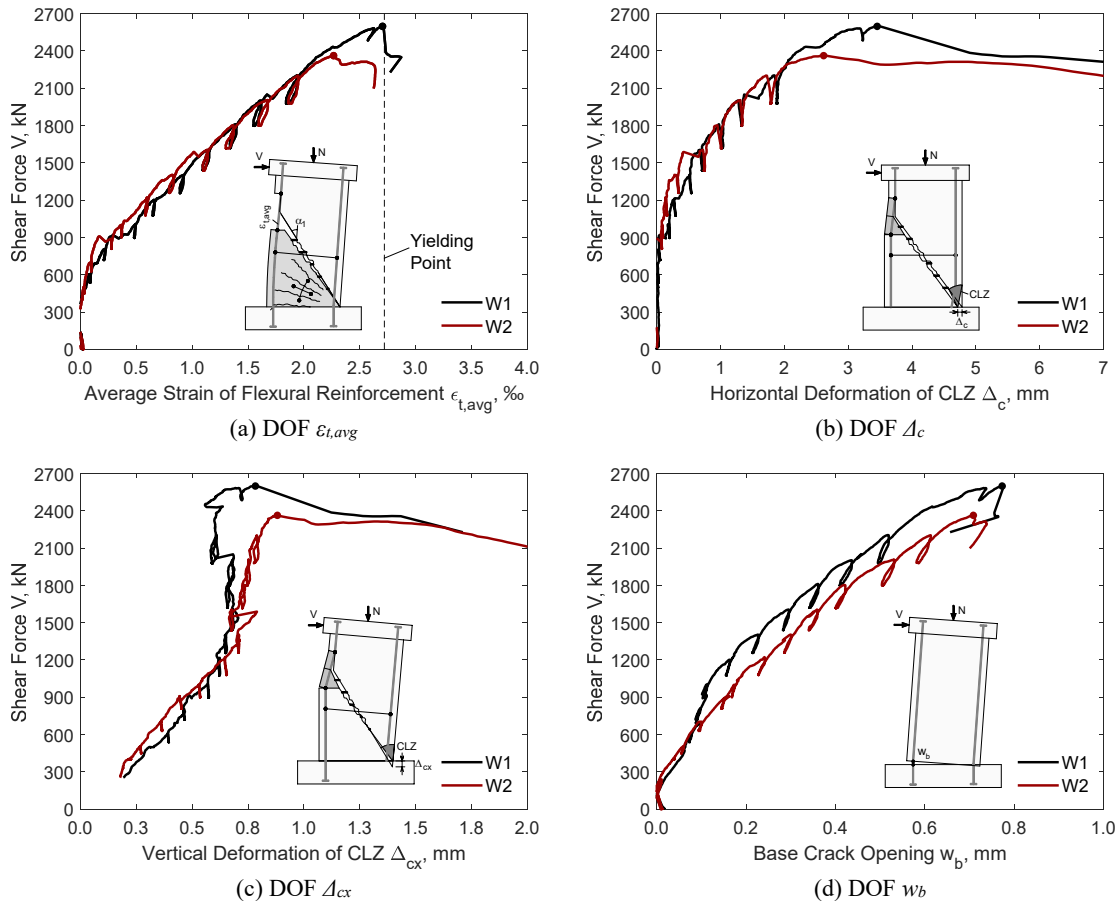


Fig. 18 Degrees of freedom of kinematic model obtained from test measurements in walls W1 and W2.

Table 3 Degrees of freedom of kinematic model obtained from the test measurements at failure.

Wall	DOFs				
	$\varepsilon_{t,avg}$ ‰	$\Delta_c$ mm	$\Delta_{cx}$ mm	$w_b$ mm	$\gamma_{el}$ ‰
W1	2.70	3.45	0.78	0.77	0.57
W2	2.27	2.61	0.88	0.71	0.50

corrected to DT3<sub>C</sub> and DT4<sub>C</sub>, respectively. A linear interpolation between DT3<sub>C</sub> and DT4<sub>C</sub> allows to determine DOF  $\Delta_{cx}$  at the compression edge of the wall. Similarly, the elongation of the vertical tie  $\delta_t$  is obtained by interpolating between DT3<sub>C</sub> and DT4<sub>C</sub> at the centre of the tension flange of the wall. DOF  $\varepsilon_{t,avg}$  is then calculated by dividing  $\delta_t$  by the length of the tie  $l_t = d \times (a_{cl}/h)$ , where  $d$  is the effective length of the wall measured from the compression edge to the centre of the flange,  $h$  is the total wall length, and  $a_{cl}$  is the clear height of the wall. The obtained values of  $\varepsilon_{t,avg}$  and  $\Delta_{cx}$  are plotted in **Figs 18(a)** and **18(c)**, respectively, as functions of the applied load on walls W1 and W2.

Finally, DOF  $\Delta_c$  is obtained on the basis of the horizontal displacement transducer DT5 as in Eq. (2). As the displacement reading by DT5 comes from all five deformation modes in **Fig. 16**, the contributions of kinematic parameters  $\varepsilon_{t,avg}$ ,  $\Delta_{cx}$ ,  $w_b$ , and  $\gamma_{el}$  are subtracted from DT5. The term in the brackets is the rotation of the wall associated with  $\varepsilon_{t,avg}$ ,  $\Delta_{cx}$ ,  $w_b$  and  $\gamma_{el}$ . The obtained values of  $\Delta_c$  are plotted in **Fig. 18(b)** as a function of the applied load on walls W1 and W2.

$$\Delta_c = |DT5| - \left( \frac{\varepsilon_{t,avg} l_t}{d} + \frac{\Delta_{cx}}{d} + \frac{w_b}{d-c} + \gamma_{el} \right) a_{DT5} \quad (2)$$

where  $a_{DT5}$  is the vertical distance from the location DT5 to the base of the wall.

**Table 3** summarizes the values of DOFs  $\varepsilon_{t,avg}$ ,  $\Delta_c$ ,  $\Delta_{cx}$ ,  $w_b$ , and  $\gamma_{el}$  at failure. The average strain along flexural reinforcement  $\varepsilon_{t,avg}$  reached 2.70‰ and 2.27‰ in W1 and W2, respectively. The yield strain of the reinforcement was 2.70‰, and therefore these results are consistent

with the earlier conclusion that the reinforcement remained elastic. It can also be seen that the DOF associated with shear ( $\Delta_c$ ) was approximately 3-4 times larger than  $\Delta_{cx}$  associated with the action of the vertical load. This is due to the low-aspect ratio ( $a/h \approx 1.0$ ) of the walls.

For more direct comparisons of the DOFs of the walls, the contribution of each DOF to the top lateral displacement  $\Delta$  is evaluated from Eq. (3). This equation is equivalent to Eq. (2), except that  $a_{DT5}$  is replaced by the total height of the wall subjected to shear  $a$ :

$$\Delta = \Delta_c + \left( \frac{\varepsilon_{t,avg} l_t}{d} + \frac{\Delta_{cx}}{d} + \frac{w_b}{d-c} + \gamma_{el} \right) a \quad (3)$$

The results obtained from Eq. (3) are plotted in **Fig. 19** for the entire response of walls W1 and W2. The plots are presented in an accumulative manner, starting with the shear DOF  $\Delta_c$ . The largest contribution comes from  $\varepsilon_{t,avg}$ , followed by  $\Delta_c$ ,  $w_b$ ,  $\gamma_{el}$ , and  $\Delta_{cx}$ , respectively. When the five contributions are added up, they capture well the total top displacement  $\Delta$  with a difference of only  $\approx 5\%$ . **Table 4** summarizes the calculated components of  $\Delta$  at failure of walls W1 and W2. According to the results,  $\varepsilon_{t,avg}$  contributes with  $\approx 45\%$ ,  $\Delta_c$  with  $\approx 27\%$ ,  $w_b$  and  $\gamma_{el}$  contribute each with  $\approx 10\%$ , and  $\Delta_{cx}$  with  $\approx 8\%$ .

As shown earlier, the strength of the wall with a pre-wall system W2 was  $\approx 9\%$  lower than that of the cast-in-place wall W1. This can be attributed to several reasons: normal scatter (only 9% difference in strength), random variation in the path of the critical shear crack, and/or limited debonding between the cast-in-place concrete and the precast pre-walls. In the case of the random variation of the path of the critical crack, it was confirmed from the

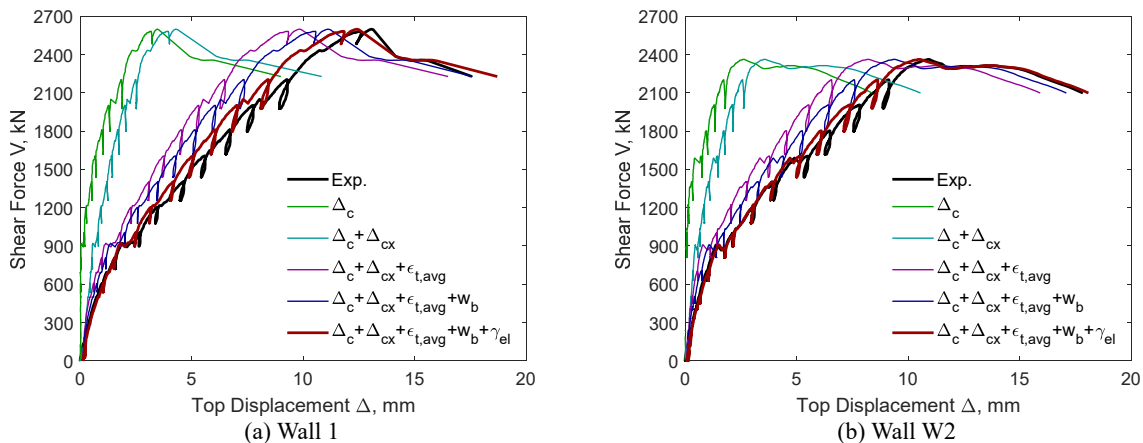


Fig. 19 Components of deformations in walls W1 and W2.

Table 4 Contribution of the DOFs to the top lateral displacement at failure.

Wall	DOFs					Top displacement		
	$\varepsilon_{t,avg}$ %	$\Delta_c$ %	$\Delta_{cx}$ %	$w_b$ %	$\gamma_{el}$ %	$\Delta_{kin}$ mm	$\Delta_{exp}$ mm	$\Delta_{exp}/\Delta_{kin}$ -
W1	45	28	7	10	10	12.4	13.0	1.05
W2	44	25	9	11	11	10.5	10.9	1.04

crack patterns that the paths of the critical shear cracks at failure are different for the tested walls. These different paths can change the size of the compression zone (CLZ), where this zone significantly contributes to the total shear carried by the walls. The CLZ is bounded by wall's base, wall's compression edge, and the critical shear crack (see **Figs. 12** and **15**). In case of W1, the critical crack intersects the base of the wall at a distance of 230 mm from the wall's compression edge, while the critical shear crack of W2 intersects at a distance of 100 mm. In other words, the size of the CLZ of W2 is much smaller than the one of W1, which can explain the difference in strength. This can also be clarified from the estimated value of  $\Delta_c$  of wall W2, which is  $\approx 24\%$  lower than that of W1. Thus, it can be concluded that the primary reason for the difference in the strength of the tested walls is rooted in the random variation in the path of the critical shear crack.

## 5. Three-parameter kinematic theory (3PKT) predictions of ultimate response

### 5.1 Summary of original 3PKT method for ultimate response of walls with rectangular sections

Degrees of freedom  $\varepsilon_{t,avg}$ ,  $\Delta_c$  and  $\Delta_{cx}$  in **Fig. 16** are linked to the shear strength of short shear walls failing along critical diagonal cracks. This is because these DOFs affect the deformations along the diagonal crack (i.e., crack widths and stirrup strains), as well as the deformations in the critical loading zone (CLZ). The 3PKT method is built on DOFs  $\varepsilon_{t,avg}$ ,  $\Delta_c$  and  $\Delta_{cx}$ , and also includes equilibrium conditions and constitutive relationships to predict the ultimate response of short walls with aspect ratio  $a/h \leq 3$  (Fathalla and Mihaylov 2022).

In the 3PKT, DOFs  $\Delta_c$  and  $\Delta_{cx}$  are calculated in advance, assuming that the concrete in the CLZ crushes when the wall fails in shear. The third DOF,  $\varepsilon_{t,avg}$ , is calculated by solving the equation of the total shear carried by the resting components in Eq. (4) with the equilibrium equation in Eq. (5).

$$V = V_{CLZ}(\Delta_c, \Delta_{cx}) + V_{ci}(\Delta_c, \Delta_{cx}, \varepsilon_{t,avg}) + V_s(\Delta_c, \Delta_{cx}, \varepsilon_{t,avg}) + V_d(\varepsilon_{t,avg}) \quad (4)$$

where  $V_{CLZ}$  is the shear carried in the CLZ,  $V_{ci}$  is the aggregate interlock shear along the critical diagonal crack,  $V_s$  is the contribution of the horizontal web reinforcement, and  $V_d$  is the shear carried by dowel action of the flexural tension reinforcement.

Shear  $V_{eq}$  is obtained from the moment equilibrium of the wall taken about the compression force in the base section as in Eq. (5).

$$V_{eq} = \left[ \begin{array}{l} E_s A_s \varepsilon_{t,avg} z \\ + N [h_N - (d - z)] \end{array} \right] / a \quad (5)$$

$$z = \min \left[ -0.6 \frac{N}{f_c' b h} + 0.9, 0.9 \right] d$$

where  $E_s$  is the modulus of elasticity of the reinforcement,  $A_s$  is the area of the flexural-tension reinforcement,  $z$  is the lever arm of the internal vertical forces in the base section of the wall,  $d$  is the distance from the centre of the flexural-tension reinforcement to the compressive edge of the wall, and  $h_N$  is the distance from the applied axial load  $N$  to the compressive edge of the wall.

### 5.2 Extended 3PKT method for walls with tension flanges

To gain further understanding of the behaviour of squat walls, it is of interest to apply the 3PKT method to walls W1 and W2. To this end, it is necessary to extend the original method for rectangular sections to walls with tension flanges. The presence of a flange modifies the spacing of the flexural-shear cracks  $s_{cr}$ , which needs to be estimated in the 3PKT. In this study,  $s_{cr}$  is updated in a simple manner (see Appendix) by replacing the effective tension area of rectangular sections  $2.5(h-d)$  with the area of the tension flange in T-sections  $B_{flf}$ . The crack spacing affects mainly the aggregate interlock shear contribution  $V_{ci}$  in terms of crack control factor  $n_{cr}$  in the crack displacements calculations.

Moreover, the evaluation of the stresses in the horizontal web reinforcement is enhanced compared to the original 3PKT method. The steel stress  $f_v$  is estimated from the horizontal crack displacement  $w_h$  halfway along the diagonal crack by using rigid-plastic bond behaviour (Sigrist 1995), as shown in **Fig. 20**. In this model, the bar is considered anchored on each side of the crack and the anchorage length is divided into two segments:  $l_1$  where the reinforcement has yielded and  $l_2$  where the reinforcement is elastic. The bond stress is assumed constant in each segment with values  $f_{ct}$  within  $l_1$  and  $2f_{ct}$  within  $l_2$  ( $f_{ct} = 0.33f_c^{0.5}$  MPa). Through bar equilibrium, the relation between bar stress  $f_v$  and crack displacement  $w_h$  is derived. This relationship is averaged for each value of  $w_h$  to account for the fact that the crack displacements decrease towards the bottom and top of the wall. The average



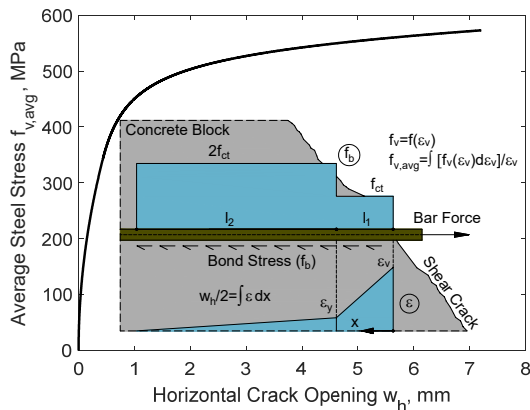


Fig. 20 Predicted average response of web reinforcement with the progress of horizontal crack opening (using average concrete properties  $f_c=51.75$  MPa).

stress  $f_{v,avg}$  is multiplied by the area of the horizontal reinforcement crossing the critical crack to obtain shear component  $V_s$  (see Appendix).

As evident from the conducted experiments, the difference between the strength of the cast-in-place wall and the hybrid wall was only 9%. This difference may occur due to several reasons as mentioned earlier in Section 4. Thus, it was decided not to perform any modifications to consider the precast walls in the 3PKT strength calculations. However, in other cases of precast walls with different construction methods where they have a pronounced negative impact on the strength, a reduction factor can be introduced to the strength calculations of the CLZ for the contribution of the precast walls.

### 5.3 Predictions of extended 3PKT method

Figure 21 shows the graphical solution of Eq. (4) for walls W1 and W2. The predictions are obtained with an average compressive strength of the concrete of 51.75 MPa and using the design dimensions of the walls. The detailed calculations are provided in the Appendix of the paper. DOFs  $\Delta_c$  and  $\Delta_{cx}$  are predicted at 3.14 mm and 0.35 mm, respectively, which agree reasonably well with the measured values of  $\Delta_c$  and  $\Delta_{cx}$  2.61-3.45 mm and 0.78-0.88 mm (Table 3), respectively. The thin black line represents the left-hand side of Eq. 4, and the thick black line is the shear resistance on the right-hand side of the equation. The solution is obtained at the intersection of the two lines where DOFs  $\epsilon_{t,avg}$  is 2.0‰. This value is also in a reasonable agreement with the measured values of 2.27-2.70‰.

Finally, the shear strength prediction according to Fig. 21 is 2181 kN for both walls. The corresponding experimental-to-predicted ratios are 1.20 for W1 and 1.08 for W2. Even though the 3PKT neglects the effect of the precast walls, it produces slightly conservative predictions for W2. According to the model, 58% of the shear in the walls was carried in the CLZ, 27% was resisted by the horizontal reinforcement, 12% by aggregate interlock, and only 3% by dowel action of the flexural reinforcement.

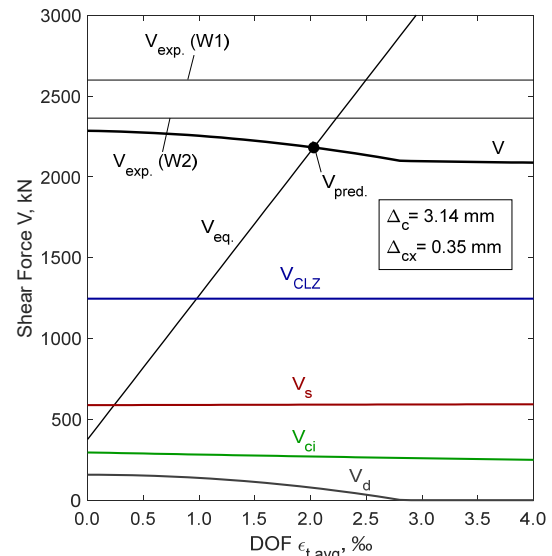


Fig. 21 Graphical solution of 3PKT equations for tested walls.

ment. These results add to the already extensive validation of the 3PKT and show that this approach can be used for assessing the shear strength of both cast-in-place walls and hybrid walls with a pre-wall system (Mihaylov et al. 2016; Fathalla and Mihaylov 2022).

## 6. Conclusions

This study presented experimental research on two full-scale squat shear walls: one conventional cast-in-place wall W1, and one hybrid wall W2 with a pre-wall system (two precast walls) and a cast-in-place core. Apart from the construction method, the two walls were built with nominally identical properties. They were subjected to a constant vertical load and a monotonically increasing lateral load up to shear failure. The following conclusions were reached based on detailed measurements and modelling of the walls with the extended three-parameter kinematic theory (3PKT) for members with tension flanges:

- 1) The response of the two walls was nearly identical in demonstration of the adequacy of the hybrid method of construction using pre-wall system. The lateral stiffness was unaffected by the precast walls, while the shear strength of wall W2 was only 9% lower than that of W1. Additionally, the hybrid method has proven to provide sufficient anchorage between the wall and the foundation since no sliding was observed during the test up to failure.
- 2) The deformations in squat walls can be divided in five components associated with different local deformations: average strain in the flexural-tension reinforcement  $\epsilon_{t,avg}$  (flexure), horizontal deformation  $\Delta_c$  in the critical loading zone (shear), vertical deformation in the CLZ  $\Delta_{cx}$  (axial load), opening of the base crack due to strain penetration in the foundation  $w_b$ , and elastic shear deformations  $\gamma_{el}$ . Even though walls W1 and

W2 were shear critical, 45% of their lateral drift at failure resulted from the flexural strains  $\varepsilon_{t,avg}$ . The local shear deformation  $\Delta_c$  accounted for 27%,  $\Delta_{cx}$  for 8%,  $w_b$  for 10%, and  $\gamma_{el}$  for only 10%.

- 3) Degrees of freedom  $\varepsilon_{t,avg}$ ,  $\Delta_c$  and  $\Delta_{cx}$  can be predicted by the extended 3PKT at shear failure. The extended 3PKT method also produced adequate predictions of the shear strength of the two tested walls. Because the extended 3PKT tends to be slightly conservative for cast-in-place walls, it can also be applied without modifications to short walls with precast walls. Alternatively, a reduction factor can be introduced on the shear carried in the critical loading zone where limited debonding of the precast walls can occur near failure.

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## Appendix 3PKT shear strength calculation for W1 and W2

The details of the 3PKT shear strength calculation (Fathalla and Mihaylov 2022) for W1 and W2 are explained below.

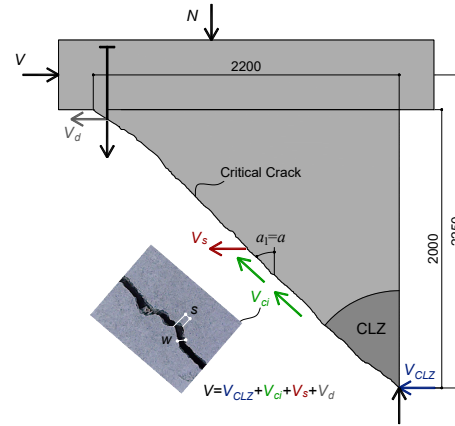
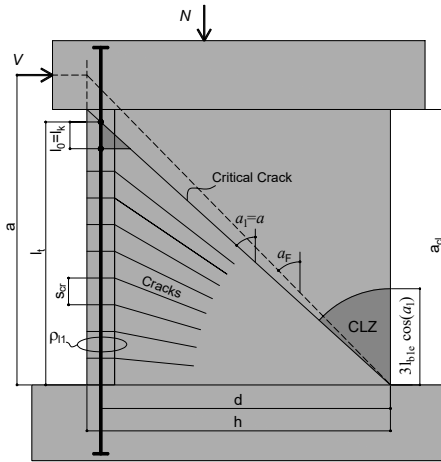


Fig. A1 Geometrical properties of kinematic model. Fig. A2 Shear resisting mechanisms in the 3PKT model.

### A.1 Symbols

$a$	wall height subjected to shear
$a_{cl}$	wall height subjected to shear
$b$	width of wall cross-section
$B_f$	width of the flange in the tension side
$t_f$	thickness of the flange in the tension side
$h$	depth of wall section
$h_N$	distance from axial load to wall edge in compression
$d$	effective depth of section
$d_1$	distance from compressive edge of section to furthest tension longitudinal bar
$d_b$	diameter of main flexural reinforcement
$\alpha$	angle of wall diagonal with respect to the vertical axis
$\alpha_1$	angle of critical crack
$\alpha_A$	angle of displacement at CLZ
$\alpha_F$	angle of force $F_{CLZ}$
$A_s$	area of longitudinal reinforcement in one half of the section (tension side)
$A_v$	area of transverse reinforcement resisting shear
$\rho_l$	ratio of total longitudinal reinforcement (total area $2A_s$ )
$\rho_{l,w}$	ratio of longitudinal web reinforcement
$\rho_{l1}$	reinforcement ratio in effective tension zone
$\rho_v$	ratio of transverse reinforcement
$a_g$	concrete maximum coarse aggregate size
$f_c'$	cylinder compressive strength of concrete
$f_y$	yield strength of longitudinal reinforcement
$f_{yv}$	yield strength of transverse reinforcement
$f_v$	stress in transverse web reinforcement
$f_{v,avg}$	average stress of the transverse web reinforcement along the diagonal shear crack
$l_{b1e}$	characteristic length of CLZ
$l_t$	cracked length along longitudinal reinforcement
$l_k$	length of transition zone between fan and rigid block
$l_0$	portion of $l_k$ below the critical diagonal crack
$N$	axial load
$n_b$	number of bars corresponding to $A_s$
$n_{cr}$	number of major diagonal cracks
$s_{cr}$	crack spacing in effective tension zone
$V$	shear force and lateral load
$V_{CLZ}$	critical loading zone shear resistance
$V_{ci}$	aggregate interlock shear resistance

$V_s$	transverse reinforcement shear resistance
$V_d$	dowels shear resistance
$\Delta_c$	horizontal displacement at CLZ
$\Delta_{cx}$	vertical displacement at CLZ
$\varepsilon_{t,avg}$	average strain along longitudinal tension reinforcement
$w$	crack width
$s$	crack slip
$w_h$	horizontal crack opening

## A.2 Geometry of the kinematic model

$$\alpha = \tan^{-1}(h / a_{cl}) = \tan^{-1}(2200 / 2000) = 47.7^\circ$$

$$\alpha_1 = \max(\alpha, 30^\circ) = 47.7^\circ$$

$$A_s = \frac{1}{2} \rho_l b h / 100 = \frac{1}{2} \times 2.46 \times 200 \times 2200 / 100 = 5422 \text{ mm}^2$$

$$\rho_{ll} = \frac{A_s}{B_f t_f} \times 100 = \frac{5422}{800 \times 200} \times 100 = 3.4\%$$

Note:  $B_f$  of 800 mm is the design value for W1 and W2, not the as built value.

$$s_{cr} = \frac{0.28 \times d_b}{\rho_{ll}} \times 100 = \frac{0.28 \times 20}{3.4} \times 100 = 165 \text{ mm}$$

$$l_0 = \max[s_{cr}, \min(1.5(h-d), d-h/2) \cdot \cot \alpha_1] = \max[165, \min(1.5 \times (2200-2100), 2100-2200/2) \cdot \cot 47.7] = 165 \text{ mm}$$

$$l_k = l_0 + \min[s_{cr}, d \times (\cot \alpha - \cot \alpha_1)] = 165 + 0 = 165 \text{ mm}$$

$$l_t = d / \tan \alpha_1 + (l_k - l_0) = 2100 / \tan 47.7 + 0 = 1909 \text{ mm}$$

$$l_{ble} = \min(0.11 \sqrt{a^2 + h^2}, 370) = \min(0.11 \sqrt{2250^2 + 2200^2}, 370) = 346.2 \text{ mm}$$

$$\alpha_F = \tan^{-1}(h / a) = \tan^{-1}(2200 / 2250) = 44.4^\circ$$

$$\alpha_A = \min\left(\frac{\alpha_F}{\alpha_1} \times 90, 90^\circ\right) = \min\left(\frac{44.4}{47.7} \times 90, 90^\circ\right) = 83.6^\circ$$

$$\therefore \rho_{hw} \approx 0.2\% \geq 0.2\% \rightarrow n_{cr} = \frac{l_k}{s_{cr}} = 165 / 165 = 1.0$$

## A.3 CLZ degrees of freedom $\Delta_c$ and $\Delta_{cx}$ shear strength contribution $V_{CLZ}$

$$\Delta_{CLZ} = \frac{\varepsilon_{CLZ} \times 3l_{ble} \times \cos \alpha_1}{\cos(\alpha_A - \alpha_F)} = \frac{0.0035 \times 3 \times 346.2 \times \cos 47.7}{\cos(83.6 - 44.4)} = 3.16 \text{ mm}$$

$$\Delta_c = \Delta_{CLZ} \sin \alpha_A = 3.16 \times \sin 83.6 = 3.14 \text{ mm}$$

$$\Delta_{cx} = \Delta_{CLZ} \cos \alpha_A = 3.16 \times \cos 83.6 = 0.35 \text{ mm}$$

$$V_{CLZ} = l_{ble} \times \sin \alpha_1 \times b \times 1.48 f_c'^{0.8} \sin \alpha_F = 346.2 \times \sin 47.7 \times 200 \times 1.48 \times 51.75^{0.8} \sin 44.4 / 1000 = 1245.8 \text{ kN}$$

Note: The compressive strength of the concrete  $f_c'$  is the average value for W1 and W2.



**A.4 Converged solution at  $\varepsilon_{t,avg}=0.002$** 

$$w = \left[ \begin{array}{l} \left( \frac{\varepsilon_{t,avg} l_k h}{2 \cdot \sin \alpha_1 \cdot d} \right) \\ + \Delta_c \cos \alpha_1 \\ + \frac{\Delta_{cx}}{d} \left( \frac{h}{2 \sin \alpha_1} - d \sin \alpha_1 \right) \end{array} \right] / n_{cr} = \left[ \begin{array}{l} \left( \frac{0.0020 \times 165 \times 2200}{2 \times \sin 47.7 \times 2100} \right) \\ + 3.14 \times \cos 47.7 \\ + \frac{0.35}{2100} \left( \frac{2200}{2 \times \sin 47.7} - 2100 \times \sin 47.7 \right) \end{array} \right] / 1.0 = 2.34 \text{ mm}$$

$$s = \Delta_c \sin \alpha_1 + \Delta_{cx} \cos \alpha_1 = 2.56 \text{ mm}$$

$$w_h = w \cos \alpha_1 + s \sin \alpha_1 = 3.47 \text{ mm}$$

$$v_{ci} = \frac{0.18 \sqrt{f'_c}}{0.31 + 24w / (a_g + 16)} = \frac{0.18 \sqrt{51.75}}{0.31 + 24 \times 2.34 / (16 + 16)} = 0.628 \text{ MPa}$$

$$V_{ci} = v_{ci} \cdot b \cdot d_1 = 0.628 \times 200 \times 2148 / 1000 = 269.6 \text{ kN}$$

$$f_{v,avg}(w_h) \text{ Sigrist model} = f_{v,avg}(3.47) = 534.7 \text{ MPa}$$

$$V_s = \frac{\rho_v}{100} b d_1 \cot \alpha_1 f_{v,avg} = \frac{0.28}{100} \times 200 \times 2148 \times \cot 47.7 \times 534.7 / 1000$$

$$V_s = 590.4 \text{ kN}$$

$$V_d = n_b \cdot f_y \left[ 1 - \left[ \min \left( \frac{\varepsilon_{t,avg}}{f_y / E_s}, 1 \right) \right]^2 \right] \times \frac{d_b^3}{3l_k} = 17.3 \times 563 \left[ 1 - \left[ \min \left( \frac{0.0020}{563 / (2 \times 10^5)}, 1 \right) \right]^2 \right] \times \frac{20^3}{3 \times 165} / 1000 = 75.4 \text{ kN}$$

$$V = V_{CLZ} + V_{ci} + V_s + V_d = 1245.8 + 269.6 + 590.4 + 75.4 = 2181 \text{ kN}$$

$$N = 700 + 70 = 770 \text{ kN}$$

Note: The load of approx. 70 kN is added to consider the self-weight of the wall and the weight of the steel assembly on the top block in the test setup (see **Fig. 4**).

$$z = \min \left( -0.6 \times \frac{N}{f'_c \cdot b \cdot h} + 0.9, 0.9 \right) \times d = \min \left( -0.6 \times \frac{770 \times 1000}{51.75 \times 200 \times 2200} + 0.9, 0.9 \right) \times 2100 = 1847.4 \text{ mm}$$

$$V_{eq.} = \left[ \begin{array}{l} (2 \times 10^5 A_s \varepsilon_{t,avg} \times z) \\ + N \times [h_N - (d - z)] \end{array} \right] / a = \left[ \begin{array}{l} (2 \times 10^5 \times 5422 \times 0.0020 \times 1847.4) \\ + 770 \times 1000 \times [1350 - (2100 - 1847.4)] \end{array} \right] / 2250 / 1000 = 2181 \text{ kN}$$

$$error = 100 \times |V_{eq.} - V| / V_{eq.} = 100 \times |2181 - 2181| / 2181 = 0\%$$

$$V_{pred.} = 2181 \text{ kN}$$