# How can digital twins optimize the air cargo industry? A combination of **operational research** and **machine learning** techniques

#### **Digital Twins - What is it?**

A digital twin is a virtual replication of a **physical process** that is completely synchronized with its counterpart thanks to the combination of a **physical-to-virtual connection** with a virtual-to-physical one that allows constant real-time information exchange between both entities. It can be used for various **virtual processes** as monitoring, optimization, prediction, or decision-making support.

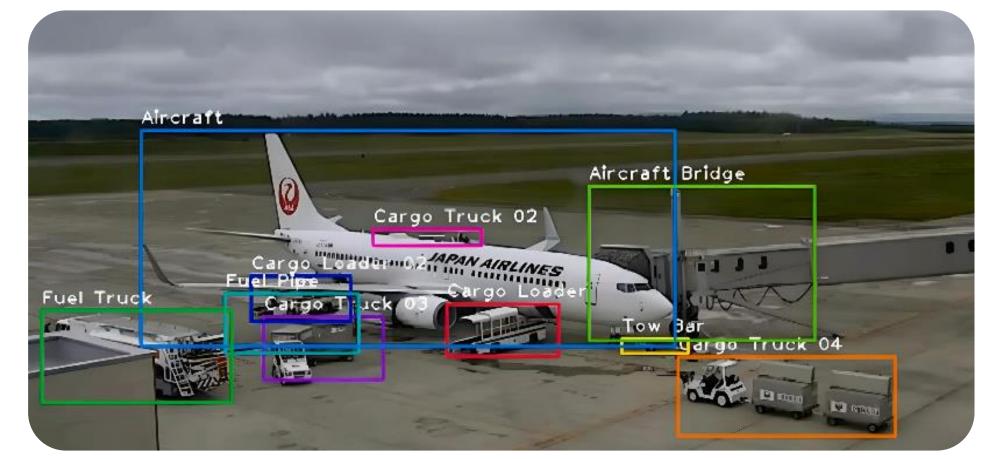
### Physical process Air cargo ground operations

- Ground operations: Logistical activities that take place between the time an aircraft lands and takes off again.
- Physical process where many challenges need to be overcome.
- Air transportation has a significant role in e-commerce and flight delays result in reduced customer satisfaction, financial burden and environmental damage.



## **Physical-to-virtual connection** *Computer vision*

Virtual identification and monitoring of physical ground service vehicles based on real-time video surveillance data.

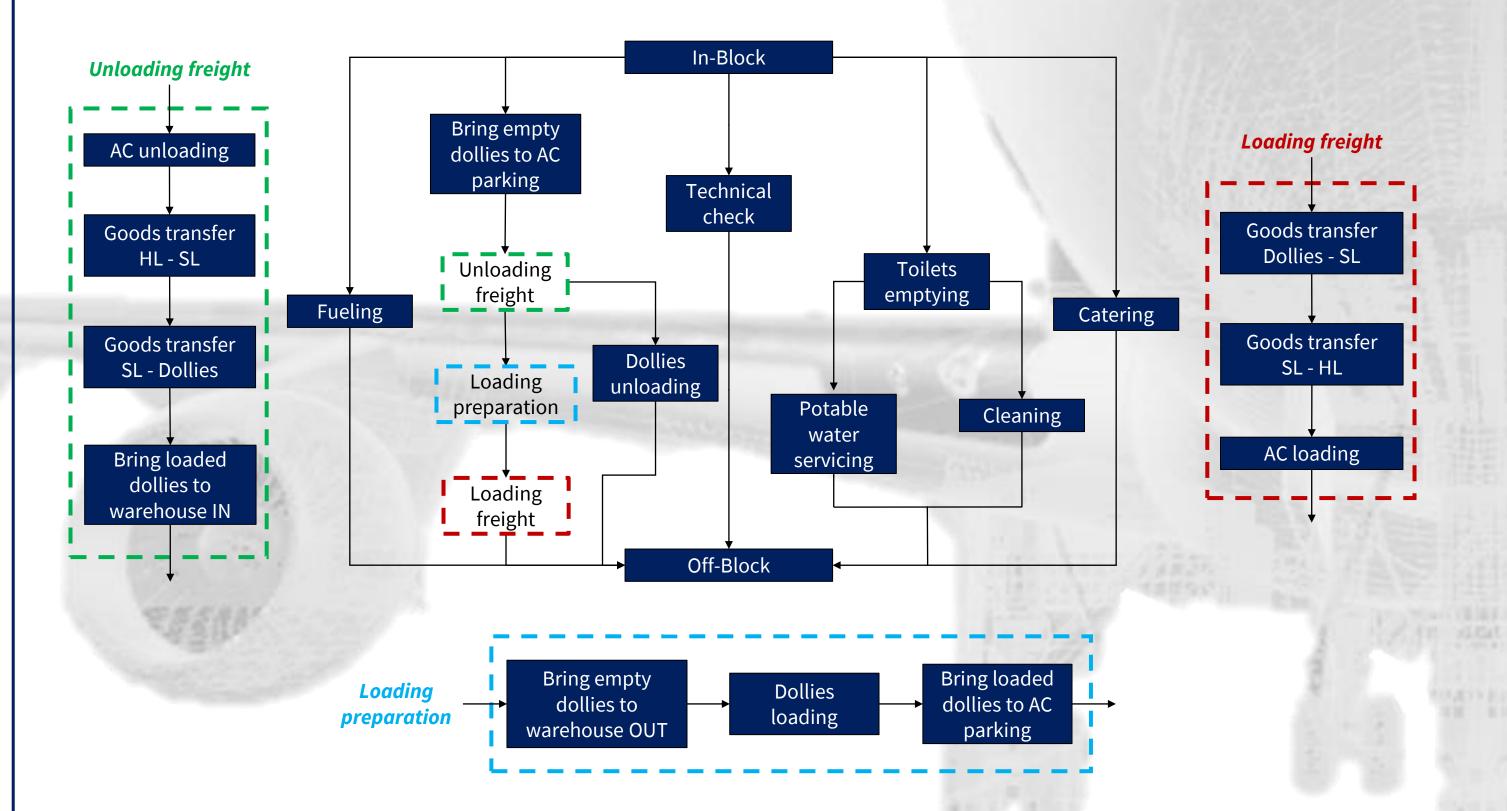


Phat et al. (2022)

- Use of **machine learning** methods for data analysis.
- Use of 3D synthetic data coming from LGG virtual replication for training.

#### Virtual process Ground service vehicle coordination

- Digital twin objective: Complete services as soon as possible to produce safety time buffers that could contain any disruptions (maximize responsiveness).
- Complex problem that requires the use of operational research techniques and business process modeling.



- Solution method: Client-centered heuristic approach with recursive procedures.
- Numerical experiment: 18 instances generated based on LGG data (24-hour time horizon).
- **Results:** The algorithm is responsive, efficient, and fast.
  - Mean service time: **01:07:43**
  - Mean safety time buffer: **03:19:48**
  - Number of delayed aircraft: -89.69%
  - Mean (max) delay duration: -53.78% (-88.67%)
  - Mean computing time: **7.64 sec**
- Generalization: Construction site vehicle planning, post-
- Problem: Set of highly interdependent and rich vehicle routing problems with various synchronization constraints.

disaster emergency vehicle management ...

Next step: Any deviation of the data acquired through the physical-to-virtual connection from the heuristic solution is notified (digital twin feedback loop).



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