

1 Effect of pH on glucose and starch fermentation in batch
2 and sequenced-batch mode with a recently isolated strain
3 of hydrogen-producing *Clostridium butyricum* CWBI1009
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16 **Abstract**

17 This paper reports investigations carried out to determine the optimum culture conditions for
18 the production of hydrogen with a recently isolated strain *Clostridium butyricum* CWBI1009.
19 The production rates and yields were investigated at 30 °C in a 2.3 l bioreactor operated in
20 batch and sequenced-batch mode using glucose and starch as substrates. In order to study the
21 precise effect of a stable pH on hydrogen production, and the metabolite pathway involved,
22 cultures were conducted with pH controlled at different levels ranging from 4.7 to 7.3
23 (maximum range of 0.15 pH unit around the pH level). For glucose the maximum yield (1.7
24 mol H₂ mol⁻¹ glucose) was measured when the pH was maintained at 5.2. The acetate and
25 butyrate yields were 0.35 mol acetate mol⁻¹ glucose and 0.6 mol butyrate mol⁻¹ glucose. For
26 starch a maximum yield of 2.0 mol H₂ mol⁻¹ hexose, and a maximum production rate of 15
27 mol H₂ mol⁻¹ hexose h⁻¹ were obtained at pH 5.6 when the acetate and butyrate yields were
28 0.47 mol acetate mol⁻¹ hexose and 0.67 mol butyrate mol⁻¹ hexose.

29

30 **Keywords:** *Clostridium butyricum*; starch; hydrogen production; pH; batch; sequenced-batch

31

32 **1. Introduction**

33 Dependence on fossil fuels as our primary energy source is a significant cause of global
34 warming, environmental degradation, and health problems [1, 2]. Hydrogen (H₂) is a
35 promising energy vector for the future since CO₂ is not released during its combustion [3-5].
36 At present hydrogen is produced by chemical methods, such as steam reforming or partial
37 oxidation of fossil fuels, which involve the release of large quantities of greenhouse gases into
38 the atmosphere. Biological hydrogen production by "dark-fermentation" of organic waste or
39 effluent is a promising means of producing renewable energy from waste products [6]. The
40 main means of producing hydrogen via dark-fermentation involve either facultative anaerobic
41 enterobacteriaceae or strict anaerobic bacteria of the geni *Clostridium* and *Ruminococcus*.
42 Enterobacteriaceae use formate, an intermediate of glucose metabolism, to produce hydrogen
43 through catalytic action of the formate hydrogen lyase complex with a theoretical yield of two
44 mol of hydrogen per mol of glucose consumed. The alternative metabolic pathway involving
45 strict anaerobic bacteria has a maximum yield of four mol of hydrogen per mol of glucose [4].
46 Clostridia can extract energy from carbohydrates using various different metabolic pathways
47 which are promoted or inhibited by the prevailing culture conditions. Each pathway is
48 characterized by a specific metabolite such as acetate, butyrate, ethanol, lactate or formate.
49 The acetate and butyrate pathways are the only ones which involve the release of molecular
50 hydrogen, *i.e.* 4 mol hydrogen per mol glucose with acetate production and 2 mol hydrogen
51 per mol glucose with butyrate production. Thus the butyrate/acetate ratio can be used as a
52 reliable indicator of the efficiency of fermentative hydrogen production and of the metabolic
53 pathways used during glucose fermentation [7].

54 Although the *Clostridium* genus is promising for fermentative hydrogen production, few
55 investigations have used pure strains to make a detailed study of the optimal conditions for
56 hydrogen production [8-11].

57 Many authors have reported that initial pH has a marked effect on hydrogen production from
58 carbohydrate substrates. However, since most of these studies investigated mixed cultures of
59 microorganisms or pure cultures without pH control, little is known about the precise impact
60 of a stable pH on the metabolic pathways and hydrogen production rates and yields of specific
61 strains. Various studies have indicated that the optimal pH for the degradation of simple
62 substrates is between 4.5 and 7 [8, 10, 12-18]. In the investigations reported here a pure
63 *Clostridium butyricum* strain was cultured in a 2.3 l bioreactor at different controlled pH
64 levels. The hydrogen production rate and yield and the proportions of the soluble products
65 resulting from the fermentation of glucose and starch were studied. In addition the bioreactor
66 was operated in batch and sequenced-batch mode in order to study the effect of a large
67 inoculum and inhibition by metabolites such as volatile fatty acids (VFA) or alcohols.

68

69 **2. Materials and Methods**

70

71 **2.1. Media and reactor setup**

72

73 To ensure a viable culture for a long time, 1 ml of culture was transferred weekly in 25 ml
74 hermetically stoppered tubes completely filled with sterile MDT medium and incubated at 30
75 °C. The MDT medium contained, per litre of deionised water : glucose monohydrate (5 g),
76 casein pepton (5 g), yeast extract (0.5 g) Na_2HPO_4 (5.1 g), KH_2PO_4 (1.2 g), $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ (0.5
77 g), cysteine hydrochloride (0.5 g).

78 The PCA (Plate Count Agar) medium for the aerobic purity check contained, per litre of
79 deionised water : glucose monohydrate (1 g), casein pepton (5 g), yeast extract (2.5 g), agar
80 (15 g).

81 Pre-cultures for bioreactor experiments were obtained by transferring 5 ml of inoculum into
82 250 ml serum bottles with 200 ml of sterile MDT medium, degassed with nitrogen, and
83 incubated for 24 hours at 30 °C.

84 Batch and sequenced-batch fermentations were carried out in a laboratory-scale bioreactor
85 (Biolafitte manufacture) composed of a 2.3 l glass vessel with double envelope and a
86 stainless-steel lid equipped with septum, shaft with blades, 0.20 µm (Midisart, Sartorius) gas
87 filters and tubing for sampling, gas inlet, gas outlet and medium removal or addition. The
88 bioreactor containing 1.5 l of water and the ingredients for the MDT medium (except cysteine
89 and glucose) was autoclaved at 120 °C for 20 minutes, and then cooled under nitrogen gas,
90 prior to injection of 200 ml of the inoculum. Autoclaved cysteine and glucose solutions were
91 added sterilely during inoculation. Needles placed through the septum were used to control
92 the pH level (METTLER TOLEDO combined probe) by automatic addition of sterile 1.5 N
93 sodium hydroxide (maximum range of 0.15 pH unit around the pH level). During
94 fermentation the bioreactor was maintained at 30 °C and stirred at 60 rpm.

95

96

97 **2.2. Isolation and identification test**

98 The strain was isolated from a culture in serum bottles with MDT medium in which glucose
99 had been replaced by non-sterile rice starch for laundry (Remy, Belgium). The additional
100 inoculum provided by this substrate led to high H₂ production. The culture at the completion
101 of gas production was treated at 80 °C for 10 min. One ml of inoculum was successively
102 diluted in 25 ml stoppered glass tubes containing 24 ml of sterile TSC (Tryptose Sulfite

103 Cycloserine) agar medium (Merck) and maintained in molten state at 43 °C. This medium
104 was used in order to grow isolated colonies in anaerobic conditions. The tubes were closed
105 hermetically and then incubated at 30 °C. After one week the tubes were broken at convenient
106 points in order to sample black colonies (due to precipitation of iron sulfide). Single colonies
107 were selected and placed in a 5 ml tube containing the liquid TSC culture medium for 3 days
108 and then transferred to 250 ml serum bottles for BHP (Biochemical Hydrogen Potential) tests
109 [7]. Since the hydrogen production by the different samples was similar, *i.e.* 132 ± 11 ml, the
110 cultures were considered to contain pure strains. Strain identification was carried out by
111 examination under a transmitted light microscope (Olympus, CH-2) and by 16S rDNA/ITS
112 (Internal Transcribed Spacer) gene sequencing. The genomic DNA was extracted from the
113 cells using the Promega extraction kit (Madison, USA) and the 16S rDNA and ITS gene were
114 amplified by PCR. Bacterial cell lysates were used to amplify the 16S rDNA Eurogentec
115 (Seraing, Belgium) primers 16SA₁ and 16SA₂ (Table 1) under the following temperature
116 profile: initial denaturation at 95 °C during 5 min, followed by 25 cycles with denaturation at
117 95 °C for 30 sec, annealing at 55 °C for 30 sec and elongation at 72 °C for 2 min. For ITS
118 universal bacterial primers R16 and R23 from Eurogentec (Seraing, Belgium) (Table 1) were
119 used under the following temperature profile: initial denaturation at 95 °C during 5 min,
120 followed by 30 cycles with denaturation at 95 °C for 1 min, annealing at 50 °C for 1 min and
121 elongation at 72 °C for 2 min. Amplification of 16S rDNA was performed in a volume of 50
122 µl containing: 5 µl of bacterial genomic DNA solution obtained as above, 5 µl of 10 x PCR
123 reaction buffer (50 mM KCl, 10 mM Tris-HCl (pH 9 at 25 °C), 0.5 % (w/v) triton® X-100),
124 1 µl of each dNTP (Deoxynucleotide triphosphates) 10 µM, 5µl of MgCl₂ 25 mM, 1 µl of
125 each primer 10 µM and 0,2 µl of Taq polymerase (Promega). The PCR products obtained in
126 this way were purified with the Microcon® YM-100 (Millipore) Kit. Sequences were

127 determined by ABI Prism BigDye Terminator v3.1 Cycle Sequencing kit (Applied
128 Biosystems).

129

130

131 The ARDRA (Amplified Ribosomal DNA Restriction Analysis) test was carried out by
132 restriction digestion of the amplified 16S rDNA and the ITS rDNA fragments for 1 h at 37 °C
133 in 20 µl reaction mixture containing 15 µl of the PCR product solution, 2 µl of incubation
134 buffer and 15 U of one of the following restriction enzymes, EcoRI, CfoI, MboI, AccII
135 (Eurogentec). Restriction digests were subsequently analysed by 2 % (w/v) agarose gel
136 electrophoresis. The gel was stained in a solution containing ethidium bromide and
137 photographed in UV light.

138

139 **2.3. Analytical methods**

140 Cell concentration was determined by microscopic observations on a Bürker counting
141 chamber (mean of 10 counts) after dilution and cell settlement in a 0.4 % (final concentration)
142 fresh formaldehyde solution.

143 Absence of aerobic contaminants during fermentation was verified by spreading 0.1 ml of
144 culture on PCA medium plates and incubating for 48h at 30 °C. The absence of bacterial
145 growth confirmed the absence of aerobic contaminants.

146 Collected liquid samples were centrifuged at 13000 g for 10 min and the supernatants
147 obtained were filtered through a 0.2 µm cellulose acetate membrane (Minisart Sartorius) and
148 analysed by HPLC for glucose, ethanol, lactate, acetate, formate and butyrate. The HPLC
149 analysis was carried out using an Agilent 1110 series (HP Chemstation software) with a
150 Supelcogel C-610H column preceded by a Supelguard H pre-column (oven temperature 40
151 °C), 0.1 % H₃PO₄ (in milliQ water) as the isocratic mobile phase at a flow rate of 0.5 ml min⁻¹

152 and a differential refraction index detector (RID, heated at 35 °C). The process lasted for 35
153 min at a maximum pressure of 60 bars. The data for the glucose and metabolite concentrations
154 were used to calculate the mass balance (MB) of the glucose conversion using the equation:

$$155 \quad MB = \frac{\sum N_i \cdot \Delta C_i}{N_G \cdot \Delta C_G} \quad (1)$$

156 where N_i is the number of carbon atoms in a molecule of metabolite i ; ΔC_i is the concentration
157 of metabolite i effectively produced (*i.e.* the difference between the final and initial
158 concentrations for a given culture sequence); N_G is the number of carbon atoms in the glucose
159 molecule (*i.e.* 6) and ΔC_G is the concentration of the glucose consumed during the culture
160 sequence (Eq.(1)).

161 The proportion of hydrogen gas was determined using a gas chromatograph (GC) (Hewlett-
162 Packard 5890 Series II) fitted with a thermal conductivity detector (TCD) and a 30 m x 0.32
163 mm GAS PRO GSC capillary column (Altech) in series with a 20 m x 0.25 mm CarboPLOT
164 P7 column (Chrompak). The temperatures of the injection, TCD chambers and the oven were
165 maintained at 90°, 110° and 55 °C respectively. Nitrogen was used as the carrier gas in the
166 column at a flow rate of 20 mL min⁻¹. Water supplemented with 9 N KOH was used in
167 replacement equipment to monitor the biogas production of the batch and sequenced-batch
168 bioreactors.

169

170 **3. Results and discussion**

171

172 **3.1. Isolation and identification of the hydrogen-producing strain**

173 The strain was isolated following the isolation procedure described in Material and Methods.
174 The bacteria were mobile and rod shaped and approximately 0.5-2 x 2.5-8 µm in size. Long
175 filaments were occasionally present. Endospores, when observed, were central or

176 subterminalis as described in Bergey's Manual of Systematic Bacteriology[19]. The bacteria
177 grew anaerobically in presence of organic carbon source and produced hydrogen in presence
178 of carbohydrates. To further characterize the strain, sequencing of the 16S rDNA and ITS was
179 carried out (accession number in Genbank GU395290). The sequences obtained were
180 compared with others available using Gene Runner® and the strain was identified as
181 *Clostridium butyricum*. ARDRA genotyping of the 16S rDNA was also performed and
182 confirmed the identification. The strain is kept at -80 °C in the laboratory culture collection.

183

184 **3.2. Determination of optimal pH for H₂ production from a glucose substrate in** 185 **batch reactor mode**

186 The effect of pH on fermentative H₂ production by the pure *Clostridium butyricum* strain was
187 investigated in a 2.3 l batch bioreactor equipped with pH regulation (as described in Materials
188 and Methods). Tests were conducted at eight different pH levels ranging from 4.7 to 7.3 while
189 keeping other operating conditions constant (stirring, temperature, pressure, initial culture
190 medium). The test at pH 5.2 ± 0.15 provided the most promising results: figure 1 illustrates
191 the related profiles for the intake of the glucose substrate and the production of hydrogen,
192 VFA and ethanol. The results show that the various VFAs and H₂ are all primary metabolites
193 of the glucose intake. Similar profiles of the first order were recorded at 4.85 ± 0.1 and 5.4 ± 0.1 .

194

195 The hydrogen production rates, plotted against time, for the eight different pH tests are
196 indicated in figure 2. A lag phase of about 3 to 5 hours was observed at all pH levels.
197 Subsequently the production rate increased exponentially reaching a maximum level which
198 was maintained, for all the tests except those at pH 6.3 and 6.7, until substrate depletion.

199

200 In figure 3 maximum H₂ production yields are indicated for different pH conditions with the
201 related final VFA and ethanol concentrations. The maximum hydrogen production yield and
202 production rate, i.e. 1.69 mol H₂ mol⁻¹ glucose or 211 ml H₂ g⁻¹ glucose and 9.59 mmol H₂ h⁻¹
203 or 126 ml H₂ h⁻¹ l⁻¹ respectively, were obtained at a pH of 5.2. These optimum pH and yields
204 are in accordance with other studies with pure or mixed cultures [13, 15, 20-22]. Since at this
205 pH level butyrate and acetate concentrations also peaked, overall performance for the process
206 was at a maximum.

207 Ethanol was released at lower amounts than the other metabolites. At pH levels below 6
208 ethanol production tended to occur during the stationary growth phase as already noted by
209 other authors [23, 24]. Therefore the negligible amounts of ethanol production in these
210 experiments indicate that the Clostridium population consisted mainly of vegetative cells.

211 For all the pH levels investigated the final concentrations of lactate, acetate and butyrate were
212 in relatively narrow ranges, i.e. 8±1.5; 10.5±1.8 and 15±2 mM respectively. However formate
213 production increased from 6 mM to 31 mM with pH rising from 4.7 to 7.3. Although Wang *et*
214 *al* [25] obtained similar hydrogen and total VFA yields with a *C. butyricum* strain in a 1.5 l
215 bioreactor with pH maintained at 6.5, the main metabolite they analysed was lactate (60 mM),
216 followed by acetate (22 mM) and then butyrate (15 mM). Similar results for ethanol and VFA
217 concentration ranges at different pH levels were reported by Chen [21] with acetate as the
218 main metabolite followed by butyrate and ethanol.

219

220 As shown in Table 2, the mass balance of glucose conversion into soluble metabolites is
221 limited to 70% ± 3% for the cultures carried out at pH levels below 6. This indicates that
222 about 30% of the glucose is converted into CO₂ and biomass. Assuming a mean 35% CO₂
223 content in the biogas [26], the CO₂ contribution in the mass balance would be about 13%.

224 Therefore the biomass yield would account for 17% of the glucose consumed. Similar results
225 were obtained at pH levels higher than 6, in which the mass balance reached about 80% and
226 the CO₂ contribution was estimated to be 5 %. These results are in accordance with the 12%
227 calculated from Wang's data [25]. In addition biomass stabilisation was also apparent during
228 our experiments from the counts on a Bürker chamber : at the end of the cultures the biomass
229 population ranged, independently of pH, from 1.2×10^8 to 2.5×10^8 cells per ml.

230 In the glucose metabolic pathways ethanol, formate and lactate productions indicate a lack of
231 potential hydrogen production. Therefore the potential for additional H₂ production can be
232 stoichiometrically estimated from the quantity of metabolite that was not converted in the
233 bioreactor [27], e.g. for lactate, 850 mL at pH 5.2 and 1200 mL at pH 6.7. Investigations into
234 ways of realizing this potential would advance the prospects for industrialization.

235

236 **3.3. Investigation of H₂ production from glucose in sequenced-batch reactor mode**

237 Industrial application of this biological process requires the use of a continuous or sequenced-
238 batch mode. Therefore a sequenced-batch reactor (SBR) mode was investigated in order to
239 optimize the process by testing different culture conditions while using the same methodology
240 as described above for the batch tests. The SBR mode was studied at pH 5.2 ± 0.15 after
241 running the culture in batch mode under the same conditions. A former series of tests
242 involved a simple addition of 5g of glucose at the end of the batch culture. Since no further
243 hydrogen was produced under these conditions, even at pH 4.85 and 5.3, the results are not
244 reported here. Additional hydrogen production only took place when the pH level was
245 increased to 7. A second series of experiments involved 4 sequences of removal-addition of
246 20 % (450 ml) of the culture medium and addition of glucose up to the standard initial
247 concentration, *i.e.* 5 g l^{-1} glucose monohydrate. These 4 sequences followed the batch culture

248 and each sequence was started after complete depletion of the glucose added previously.
249 Finally a third series of 3 sequences was carried out with removal-addition of 40 % of the
250 culture medium and, as before, addition of glucose monohydrate to 5g l^{-1} .

251 Mean values were calculated for the H_2 production rates and yields during the active period of
252 each series, *i.e.* while hydrogen production was effective. The results of the 8 sequences,
253 including the batch culture (referred to as sequence 1), are shown in figures 4. Sequence 1
254 achieved similar results to those mentioned in figure 1. The duration of the active period when
255 H_2 production was effective increased progressively from sequence 1 through sequence 5
256 going from 26 hours to 36, 48, 71, and finally 74 hours. So although the mean H_2 production
257 yield did not change markedly, the production rates decreased sharply. By contrast the
258 conditions tested in sequences 6 to 8 were favourable for H_2 production since the active
259 period stabilized at about 46 h. Also H_2 production rates increased again reaching levels
260 similar to those measured during sequence 1 and yields increased by about 50 %. The
261 maximum yield, *i.e.* $2.3\text{ mol H}_2\text{ mol}^{-1}$ glucose, was twice as high as the yield per mole hexose
262 reported by Chen et al. [21] in SBR with a sucrose substrate.

263

264 The major cause for the decrease of production rate would be VFA inhibition. In fact as
265 indicated in figure 4, the total VFA concentration measured at the end of sequence 5 was
266 twice as high as the value measured after the batch culture (sequence 1). The increase can be
267 mainly attributed to acetate and butyrate release that approaches a total of 90mM. The results
268 are consistent with the conclusions of Wang [25] who investigated the inhibitory effect of
269 metabolites on fermentative H_2 production in mixed cultures. They showed that performance
270 tends to decrease with increasing ethanol and VFA concentrations. Moreover acetate had the

271 highest inhibitory effect since H₂ production rate and yields dropped by 50% when the initial
272 concentration was increased from 50 to 100 mM and from 100 to 200 mM, respectively.

273 To better understand how each sequence contributed to the production of VFAs and ethanol,
274 the mass balance of glucose conversion into metabolites has been plotted in Table 3. The
275 results show a similar 70% level for all sequences meaning that biomass formation is
276 stabilized. In addition the metabolite distribution analyzed for sequences 1 to 5 confirms the
277 literature trends since both increasing of acetate and butyrate initial concentration induced
278 change in metabolite distribution with decrease of acetate proportion and increase of butyrate
279 proportion [25]. The trends are less obvious in sequences 6 to 8 where acetate and butyrate
280 production correlate with the related metabolite concentrations in culture medium. It should
281 be noted that the higher H₂ production performance observed in sequences 7 and 8 are related
282 to higher butyrate and acetate yields and a lower butyrate/acetate ratio. These results are in
283 close agreement with metabolic studies reporting higher H₂ yields with the acetate pathway.

284

285 **3.4. Effect of pH on H₂ production from starch in sequenced-batch reactor mode**

286 Many industrial activities involve the discharge of large volumes of effluent loaded with
287 starch. Yokoi has shown the feasibility of producing H₂ from starch using *Clostridium* strains
288 in association with an *Enterobacter* strain [28, 29]. More recently Chen studied H₂ production
289 from starch using pure strains of *C. butyricum* and *C. pasteurianum* and mixed cultures [9].
290 They achieved higher H₂ yields with pure *C. but.* strains. However pH was not controlled
291 (initial pH was 7.5) and H₂ production rates were low compared to those of mixed cultures. In
292 our investigations *C. but.* was cultured in a 2.3 l SBR with soluble starch as the sole
293 carbohydrate source (starch concentration calculated as half the COD of the glucose added in
294 MDT medium in order to avoid starch settlement during sterilization). Then using the

295 previous methodology a batch culture with glucose was followed by four sequences carried
296 out successively at pH 5.2, 5.4, 5.6 and 5.8. The hydrogen production yields, presented in
297 figure 5, are similar to those indicated for sequences 7 and 8 in figure 4. The optimal pH level
298 for hydrogen production from starch by *Clostridium butyricum* CWB11009, as well as the
299 optimal pH for H₂ production from glucose, are comparable to those found in the literature
300 and vary depending on the substrate [9-11]. By comparison with the yields recorded for the
301 glucose substrate, the H₂ yields for the starch substrate seem less affected by pH than those
302 for the glucose substrate. By contrast the H₂ production rate from starch decreased sharply at
303 pH levels below 5.6. Moreover, at this optimal pH the hydrogen production rate was about 5
304 times lower than that recorded for glucose substrate. These results highlight the impact of pH
305 on starch hydrolysis and are consistent with the work of Chen showing that the activity of
306 amylases strongly decreases when the pH is close to 5 [30]. Therefore it seems reasonable to
307 suggest that starch hydrolysis could be the rate-limiting step for H₂ production and that pH 5.6
308 is optimum for the overall enzymatic and metabolic kinetics. This is in close agreement with
309 earlier works [18, 31, 32].

310

311

312 The metabolites released during each sequence at different pH levels are shown in figure 5
313 and the carbon balance in Table 4. When determining the VFA concentrations at the end of
314 starch fermentation, maximum acetate (6mM) and butyrate (8.3mM) concentrations were
315 observed at pH 5.4. It was also at this pH level that lactate (0mM), formate (4.9mM) and
316 ethanol (1.4mM) were at their lowest concentration. Likewise for H₂ production from glucose
317 substrate (sequences 7 and 8 in table 4), butyrate and acetate are the major metabolites and
318 about 70 % of the starch is converted into VFAs or ethanol . Whereas lactate and formate
319 were not produced with the glucose substrate at optimal pH, 10 % of the starch was converted

320 into formate whatever the pH level. The butyrate/acetate ratio, *i.e.* about 1.3, mentioned by
321 Chen et al. [9] is similar to those calculated from the data in figure 5, but it was lower than
322 those obtained during the glucose fermentation (1,8). In addition they also analyzed propionic
323 and valeric acids that were not detected in our cultures.

324

325

326

327 **4. Conclusions**

328 In this study the strain *Clostridium butyricum* CWB11009 was characterized as a new
329 hydrogen-producing strain and some culture conditions (pH, substrates and operation mode)
330 were optimized to maximize production of hydrogen. The first step was to determine the
331 optimal pH for cultures using glucose or starch as the substrate. The results confirm that low
332 pH variations caused large variations in the activity of hydrogenases and metabolic pathways
333 [14, 33]. For glucose the maximum yield ($1.7 \text{ mol H}_2 \text{ mol}^{-1} \text{ glucose}$) was measured at pH 5.2.
334 For starch a maximum yield of $2.0 \text{ mol H}_2 \text{ mol}^{-1} \text{ hexose}$ and a maximum production rate of 15
335 $\text{mol H}_2 \text{ mol}^{-1} \text{ hexose h}^{-1}$, were obtained at pH 5.6 These results are relevant to the prospects
336 for using effluents from agro-food industries as an organic substrate for fermentative H_2
337 production. However since such effluents often contain various different substrates,
338 determining and maintaining an optimum intermediate pH level will be crucial to achieve
339 efficient fermentation of the substrate mixture. For instance a sharp decrease (80%) in the
340 hydrogen production rate for starch occurred when the pH decreased from 5.6 to 5.2, while
341 the yield only declined by 14%.

342 Carrying out the investigations with a pure strain at various different controlled pH levels
343 while tracking all the potential metabolites (*i.e.* formate, acetate, ethanol, lactate and
344 butyrate), provided a better understanding of the metabolic pathways involved and the factors

345 affecting them. The results highlight the important role of parameters such as pH, the nature
346 of the carbohydrate substrate, the growth phase, VFA concentrations and inoculum. Indeed
347 for instance, significant differences in metabolite distribution have been evidenced by
348 comparing our results and those of Wang [25] obtained with another *Clostridium butyricum*
349 strain cultured under similar conditions. In our experiments H₂-producing glucose
350 fermentation at optimum pH 5,2 released acetate and butyrate at respectively 11.2 and 17.1
351 mM meaning that about 12 % and 40 % of the initial glucose carbon content were converted
352 in these compounds, respectively. Bearing this in mind tests in a sequenced-batch bioreactor
353 were designed to promote the metabolic pathways which release butyrate and acetate, since
354 these pathways are the only ones producing H₂ from carbohydrates. As a result, a 50 %
355 increase in H₂ yield was obtained with removal-addition of 40 % of the culture medium and
356 15 % more glucose was converted in acetate and butyrate. In conclusion an analysis of the
357 mass balance of the various metabolites converted from the carbohydrate substrate should be
358 considered in any future studies.

359

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367

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451

452 **Figure 1.** Hydrogen production (ml H₂), and glucose, ethanol and VFA concentration (mM)
 453 plotted against time (hours) in 2.3 l batch cultures with *C. butyricum* CWB11009 at pH 5.2.
 454 —◆— Glucose —■— Lactate —□— Formate —●— Acetate —○— Ethanol —*— Butyrate
 455 —★— Hydrogen volume

456 **Figure 2.** Hydrogen production rate per litre of culture medium (ml H₂ h⁻¹ l⁻¹) plotted against
 457 time (hours) in 2.3 l batch cultures at different pH levels. —■— pH 7.3 —□— pH 6.7 —●— pH
 458 6.3 —○— pH 5,85 —▲— pH 5,4 —△— pH 5,2 —◆— pH 4,85 —◇— pH 4,7

459 **Figure 3:** Metabolite analysis of *Clostridium butyricum* CWBII009 glucose fermentation at
460 different pH levels in a 2.3 l batch bioreactor. Hydrogen production yield ($\text{mol H}_2 \text{ mol}^{-1}$
461 glucose), hydrogen production rate ($\text{mmol H}_2 \text{ mol}^{-1} \text{ gluc h}^{-1}$) and final VFA concentrations
462 (mM) —■—Lactate —□—Formate —●—Acetate —○—Ethanol —*—Butyrate —★—Hydrogen
463 yield —☆—Hydrogen production rate.

464 **Figure 4 :** Metabolite analysis of *Clostridium butyricum* CWBII009 glucose fermentation in a
465 2.3 l sequenced-batch bioreactor. Hydrogen production yield ($\text{mol H}_2 \text{ mol}^{-1}$ glucose),
466 hydrogen production rate ($\text{mmol H}_2 \text{ mol}^{-1} \text{ gluc h}^{-1}$) and final VFA concentrations (mM)
467 —■—Lactate —□—Formate —●—Acetate —○—Ethanol —*—Butyrate —★—Hydrogen yield
468 —☆—Hydrogen production rate.

469 **Figure 5:** Metabolite analysis of *Clostridium butyricum* CWBII009 starch fermentation at
470 different pH levels in a 2.3 l sequenced-batch bioreactor. Hydrogen yield ($\text{mol H}_2 \text{ mol}^{-1}$
471 hexose), hydrogen production rate ($\text{mmol H}_2 \text{ mol}^{-1} \text{ hexose h}^{-1}$) and final VFA concentrations
472 —■—Lactate —□—Formate —●—Acetate —○—Ethanol —*—Butyrate —★—Hydrogen yield
473 —☆—Hydrogen production rate.

474

475 **Table 1:** Sequence primer used to amplify 16S rDNA and ITS

476 **Table 2:** Metabolite analysis of *Clostridium butyricum* CWBII009 glucose fermentation at
477 different pH levels in a 2.3 l batch bioreactor

478 **Table 3:** Metabolite analysis of *Clostridium butyricum* CWBII009 glucose fermentation in a
479 2.3 l sequenced-batch bioreactor.

480 **Table 4:** Metabolite analysis of *Clostridium butyricum* CWBII009 starch fermentation at
481 different pH levels in a 2.3 l sequenced-batch bioreactor.

482

Figure 1
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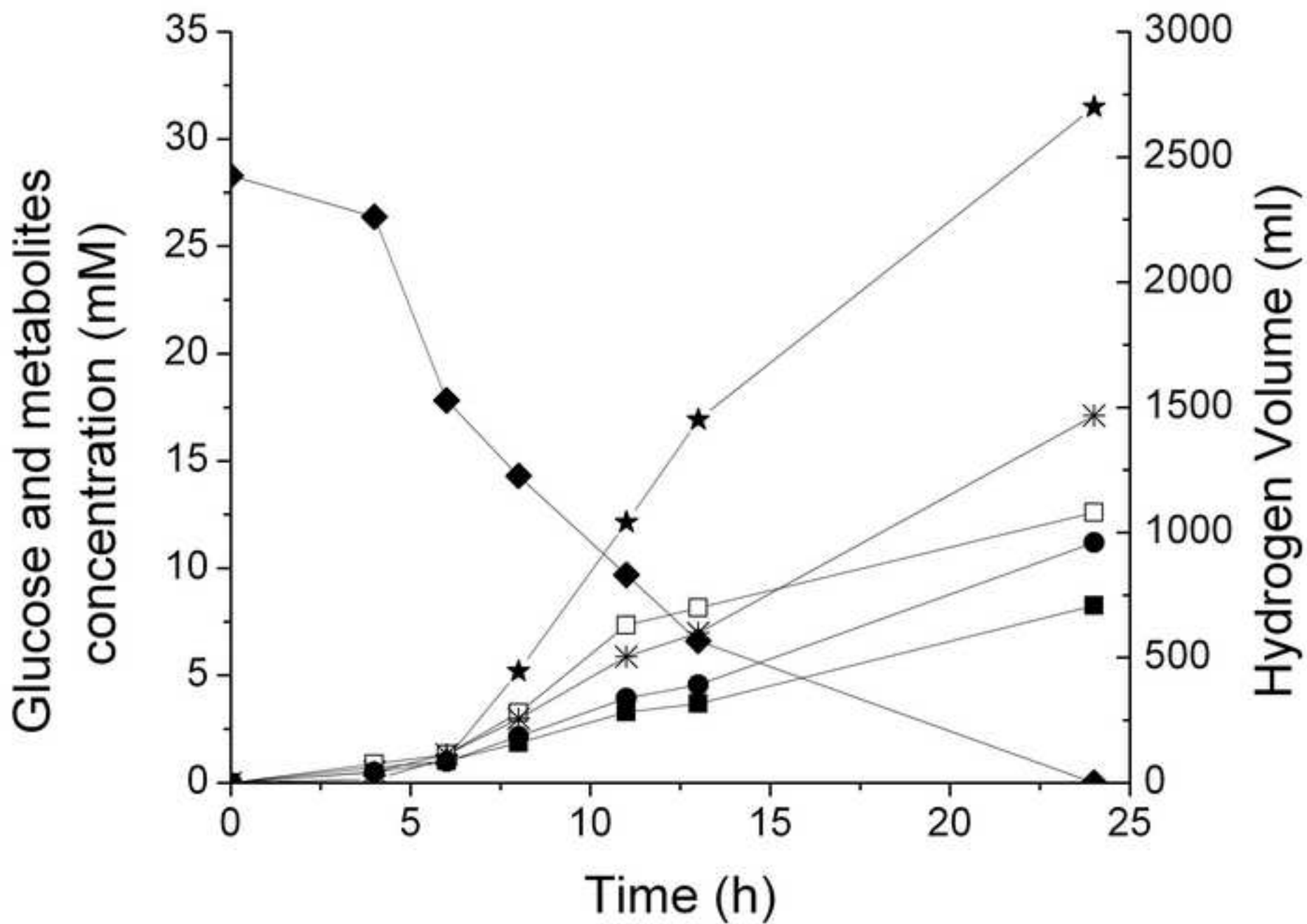


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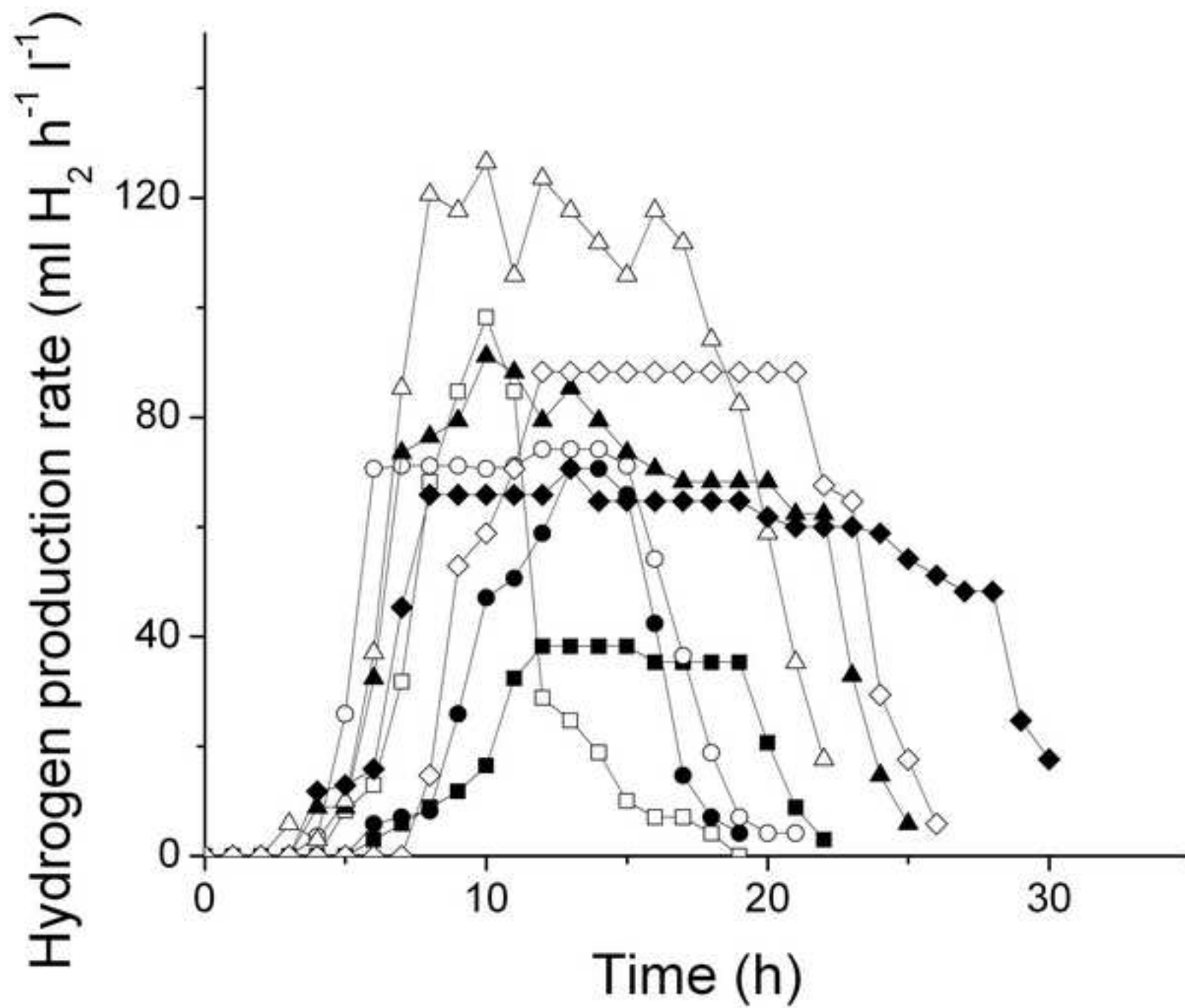


Figure 3
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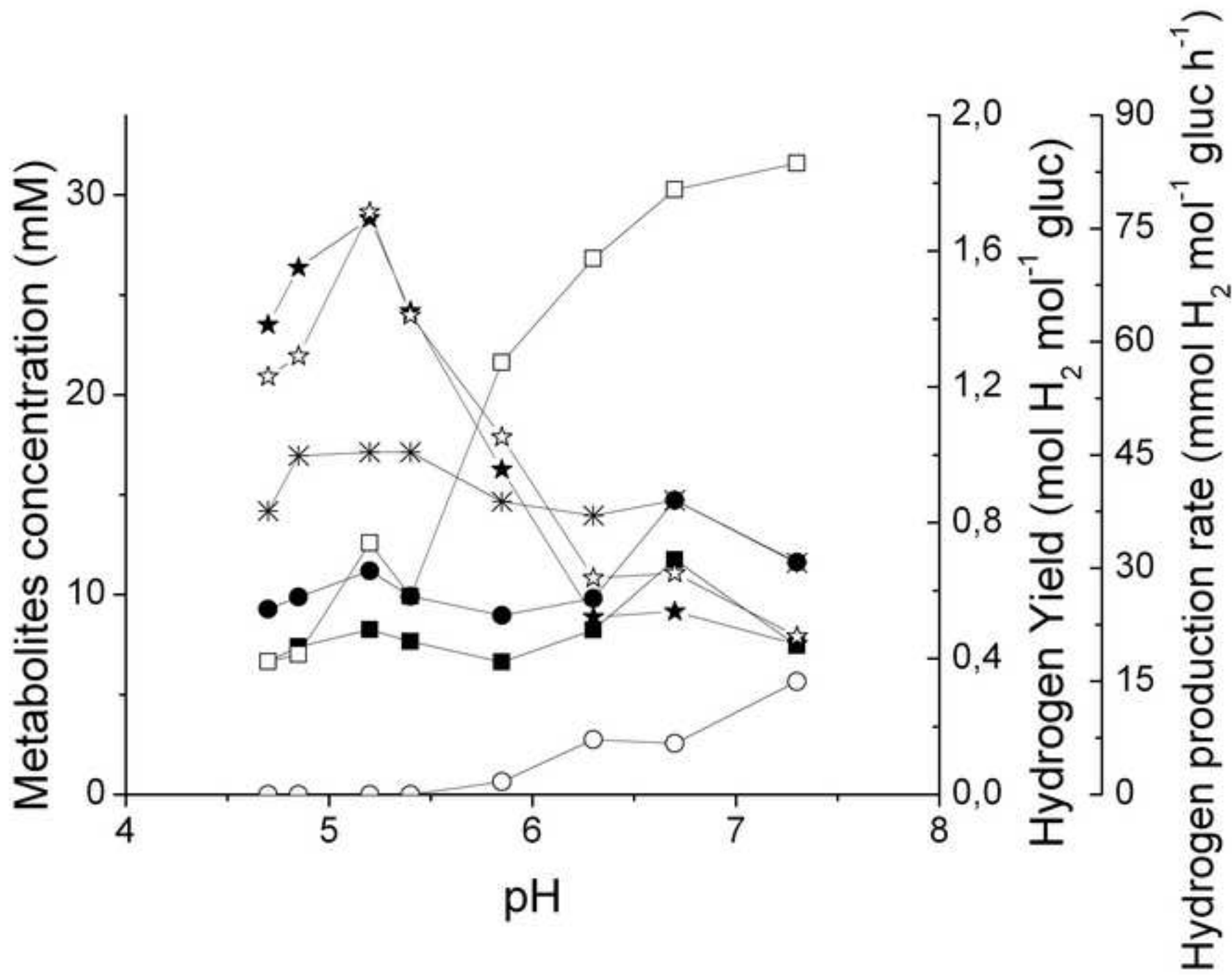


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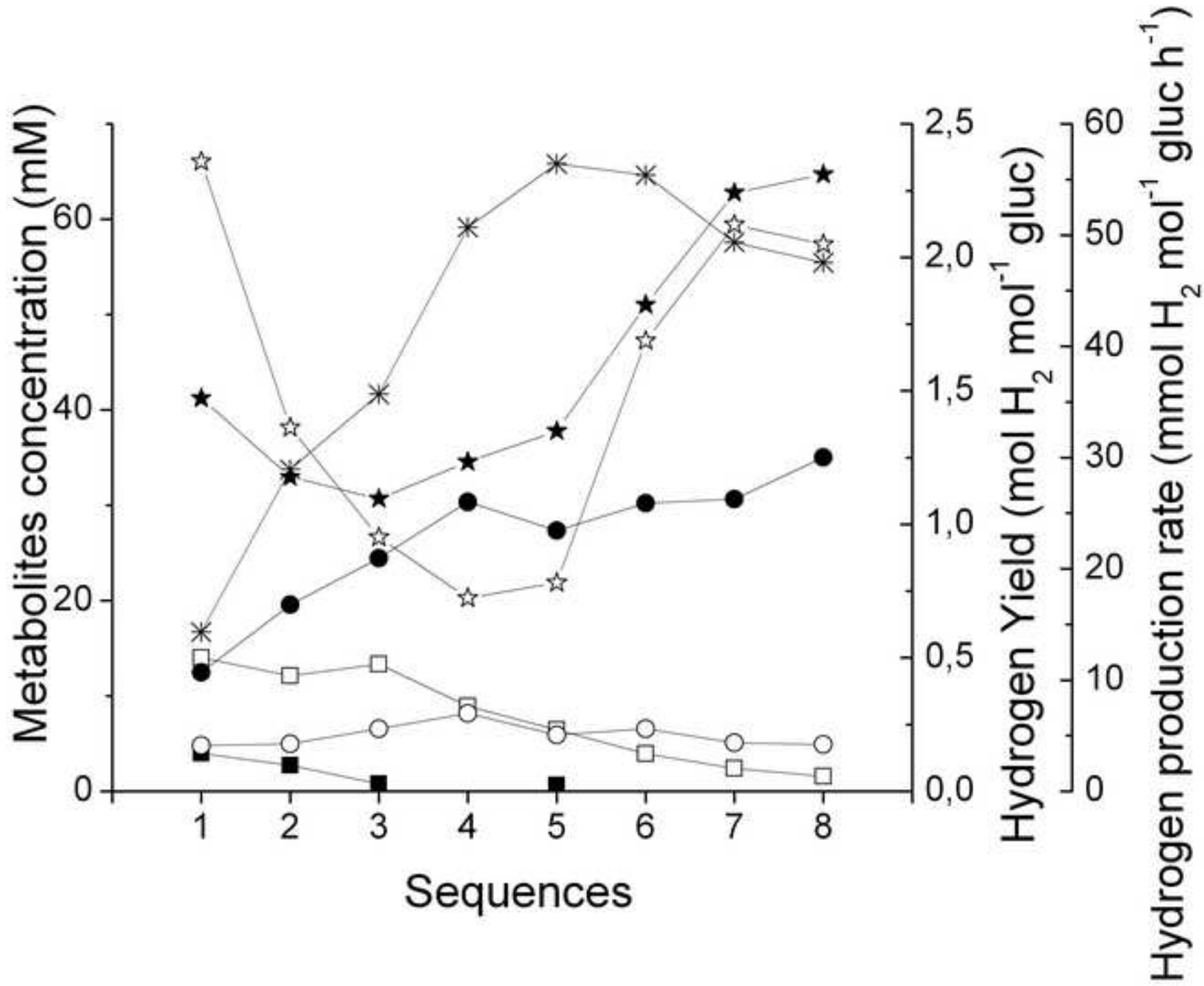


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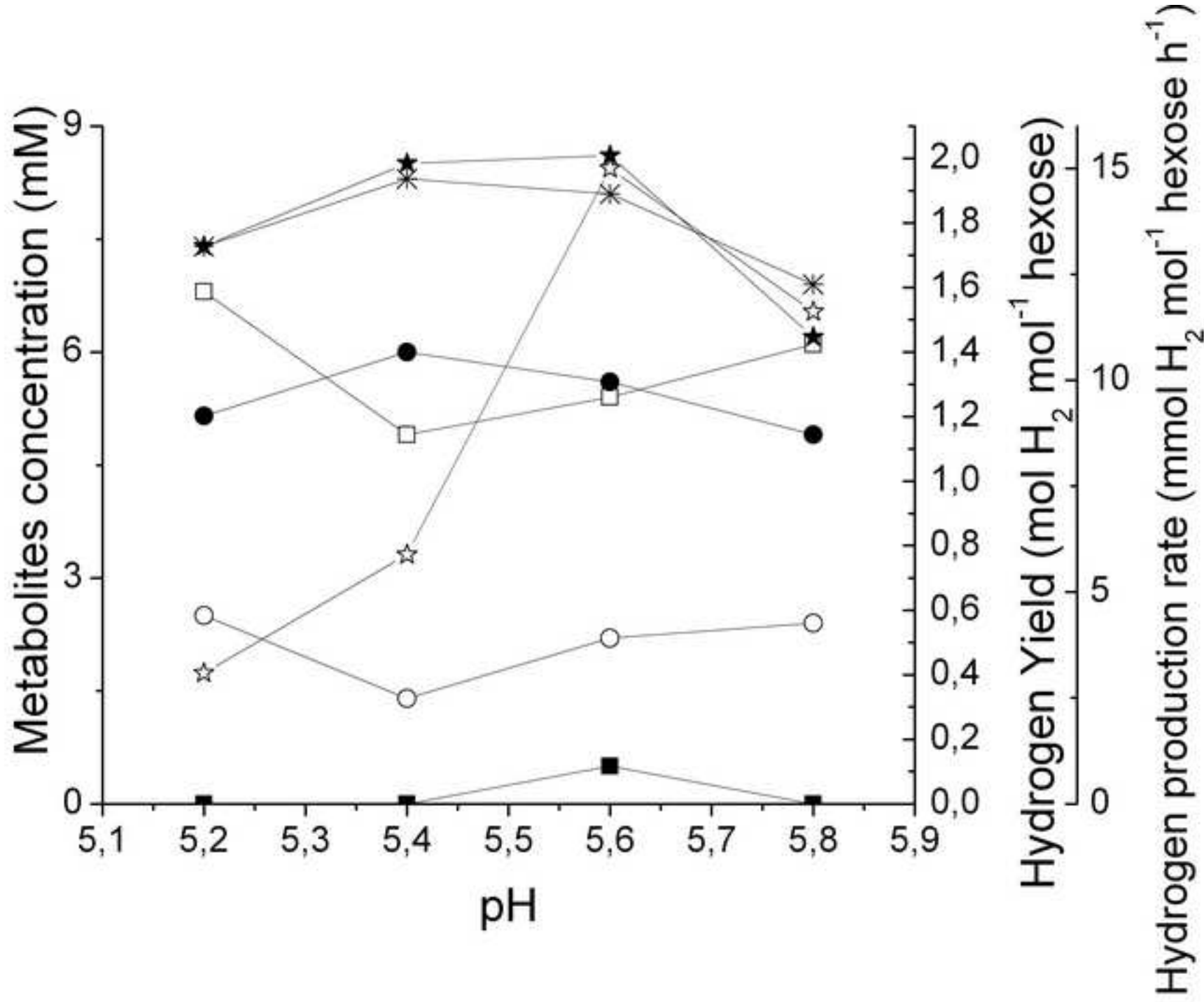


Table 1: Sequence primer used to amplify 16S rDNA and ITS

Primer	Sequence
16SA ₁	5' -TGGCTCAGATTGAACGCTGGCGGC- 3'
16SA ₂	5' -TACCTTGTTACGACTTCACCCCA- 3'
R16	5' -KASTGCCAGGGCATCCAC- 3'
R23	5' -GGGTGAAGTCGTAACAAG- 3'

Table 2: Metabolite analysis of *Clostridium butyricum* CWBI1009 glucose fermentation at different pH levels in a 2.3 l batch bioreactor

pH	Carbon converted from glucose (%)					
	Lactate	Formiate	Acetate	Ethanol	Butyrate	Sum
4,7	14,13	4,21	11,03	0	34,93	66,24
4,85	13,30	4,2	11,83	0	40,62	69,95
5,2	13,53	8,09	11,67	0	40,34	73,63
5,4	13,32	6,78	12,06	2,25	36,89	71,3
5,85	11,08	12,07	10,01	0,72	32,72	66,6
6,3	14,35	15,58	11,40	3,18	32,42	76,93
6,7	20,59	17,68	12,25	2,98	34,41	87,91
7,3	13,52	19,10	14,04	6,83	28,04	81,53

Table 3: Metabolite analysis of *Clostridium butyricum* CWBI1009 glucose fermentation in a 2.3 l sequenced-batch bioreactor.

Sequence	Carbon converted from glucose (%)					Sum
	Lactate	Formiate	Acetate	Ethanol	Butyrate	
1	6,74	7,64	14,03	5,35	37,47	71,23
2	0	2,62	12,52	1,47	53,3	69,91
3	0	2,89	14,01	4,2	47,05	68,15
4	0	0	12,25	3,33	58,1	73,68
5	1,64	0	5,05	0	61,6	68,29
6	0	0	15,03	3,28	54,45	72,76
7	0	0,01	17,12	1,62	50,83	69,57
8	0	0,06	19,89	2,17	49,6	71,72

Table 4: Metabolite analysis of *Clostridium butyricum* CWBI1009 starch fermentation at different pH levels in a 2.3 l sequenced-batch bioreactor.

pH	Carbon converted from starch (%)					
	Lactate	Formiate	Acetate	Ethanol	Butyrate	Sum
5,2	0	9,7	13,8	6,2	41,6	71,3
5,4	0	7,1	14,9	3,4	46,8	72,2
5,6	2,1	10,2	15,7	5,8	44,8	78,6
5,8	0	8,9	13,8	5,3	39,2	67,2