

13th Symposium of VKI PhD Research 2022

23/02/2022



Steady and Unsteady Numerical Characterisation of a Highly-Loaded Low-Pressure Compressor Stage

Riccardo Toracchio

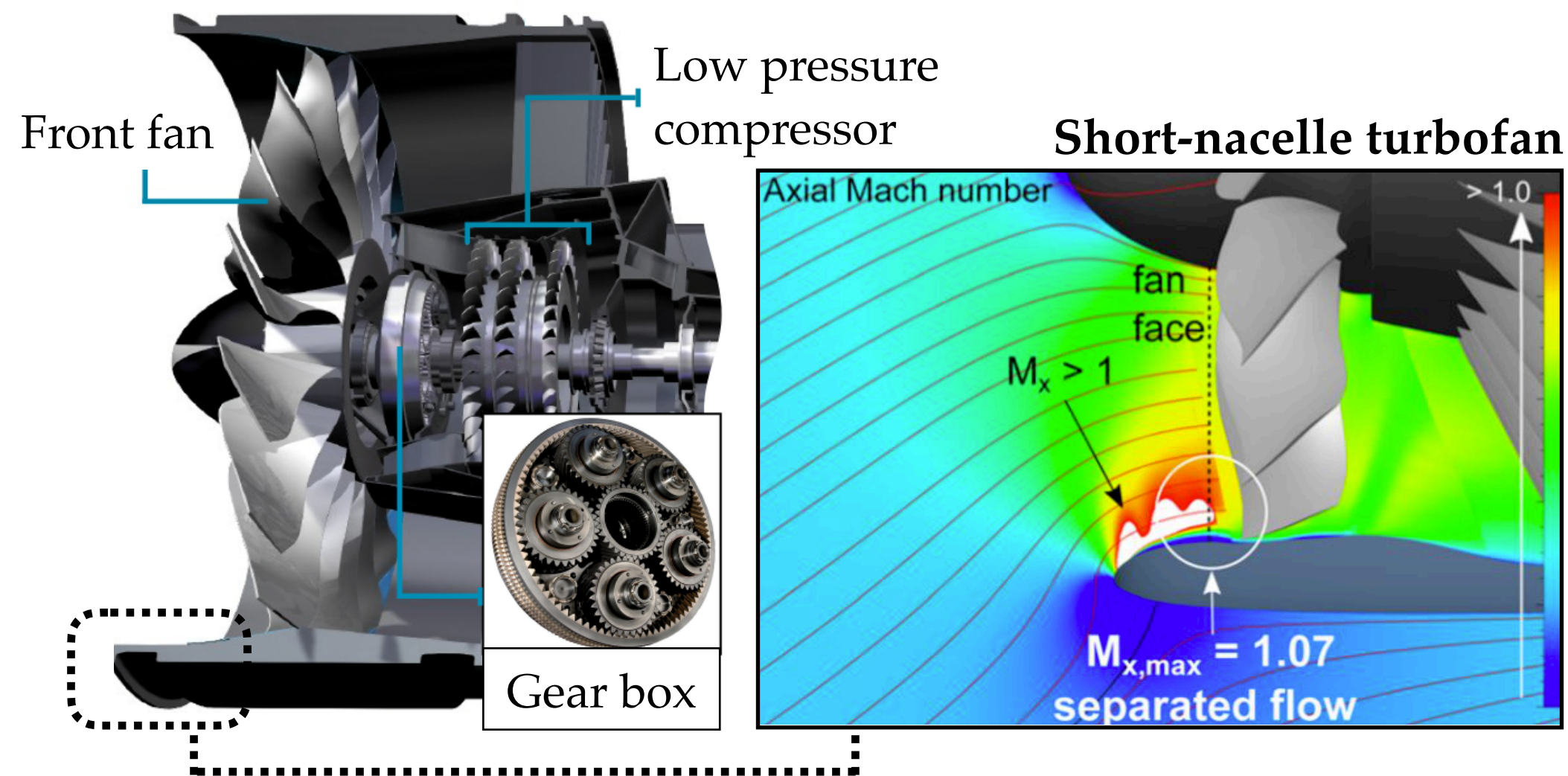


ULiège supervisor: Koen Hillewaert

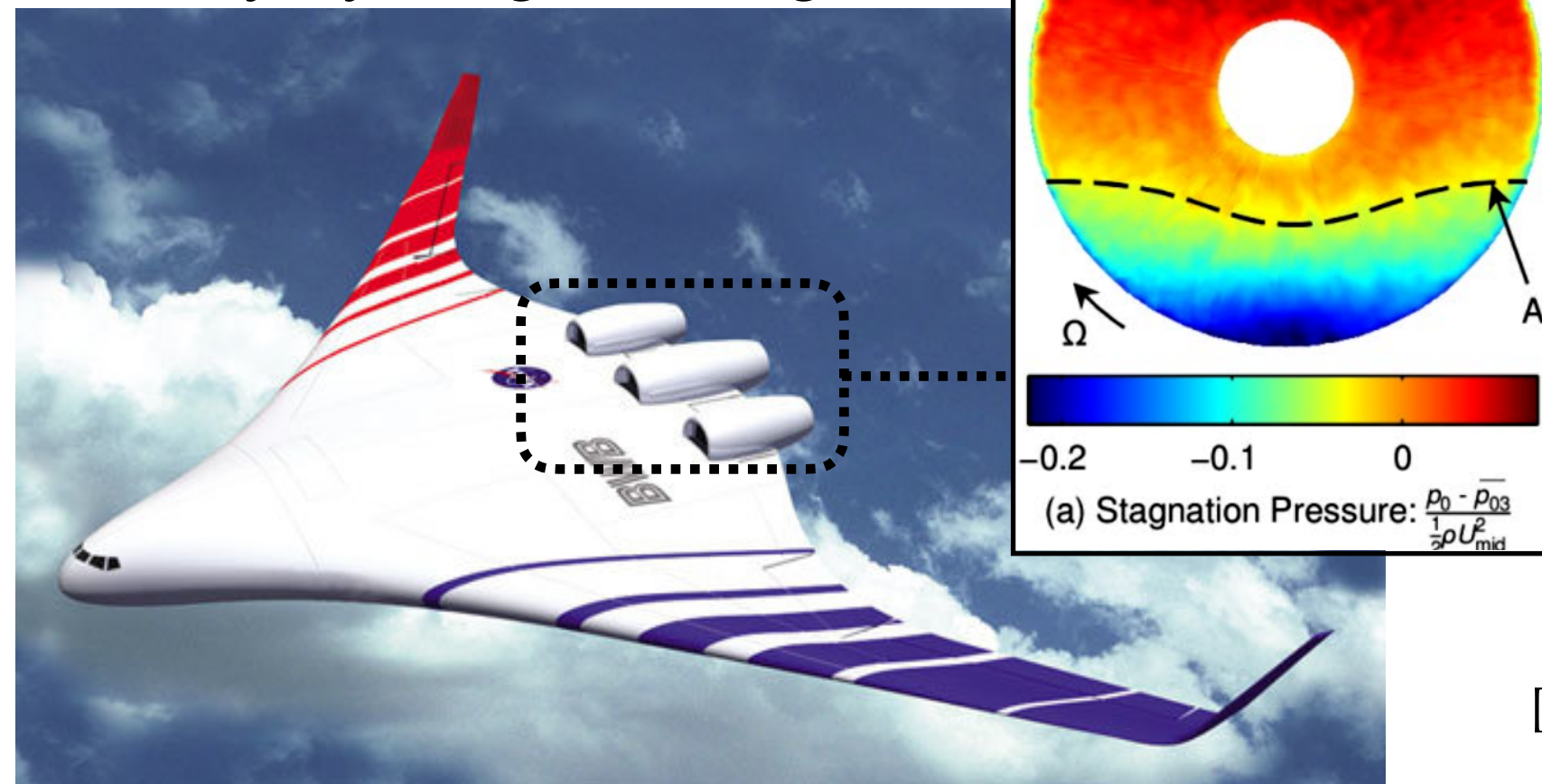
VKI supervisor: Fabrizio Fontaneto

Context and PhD objectives

Solutions for emission reduction:



Boundary layer Ingestion engines



Motivations of the project: Lack of information on

- **Representative geometries** for LPC
- **Engine-like distortions**



Objectives of the project: Characterise a distorted LPC

- Assess **performance and stability reduction**
- Identify phenomena linked with performance and stability loss
- Characterise **critical flow features** and their evolution
- Identify **flow mechanisms leading to stall**
- Understand the role of geometrical features
- **Improve design guidelines**

[1] <https://aerospaceamerica.aiaa.org/features/high-gear/>

[2] Peters A. et al. "Ultrashort Nacelles for Low Fan Pressure Ratio Propulsors" Journal of Turbomachinery 2014

[3] Leiffson L.T. "Multidisciplinary Design Optimization of Low-Noise Transport Aircraft" PhD thesis, Virginia P&S University, 2005

[4] Gunn et al. "Aerodynamics of Boundary Layer Ingesting Fans" ASME Turbo Expo 2014

Research project overview

Timeline

1

Bibliographic research

- Distortion characterisation
- Distortion effects in transonic compressors
- Literature survey to continue all over the PhD project

In this presentation

2

Numerical simulations

- Characterisation of the clean machine
- Characterisation of the distorted machine
- Design of experiments

Current activity

3

Measurement campaign

- Clean experimental campaign
- Distorted experimental campaign

4

Results and conclusions

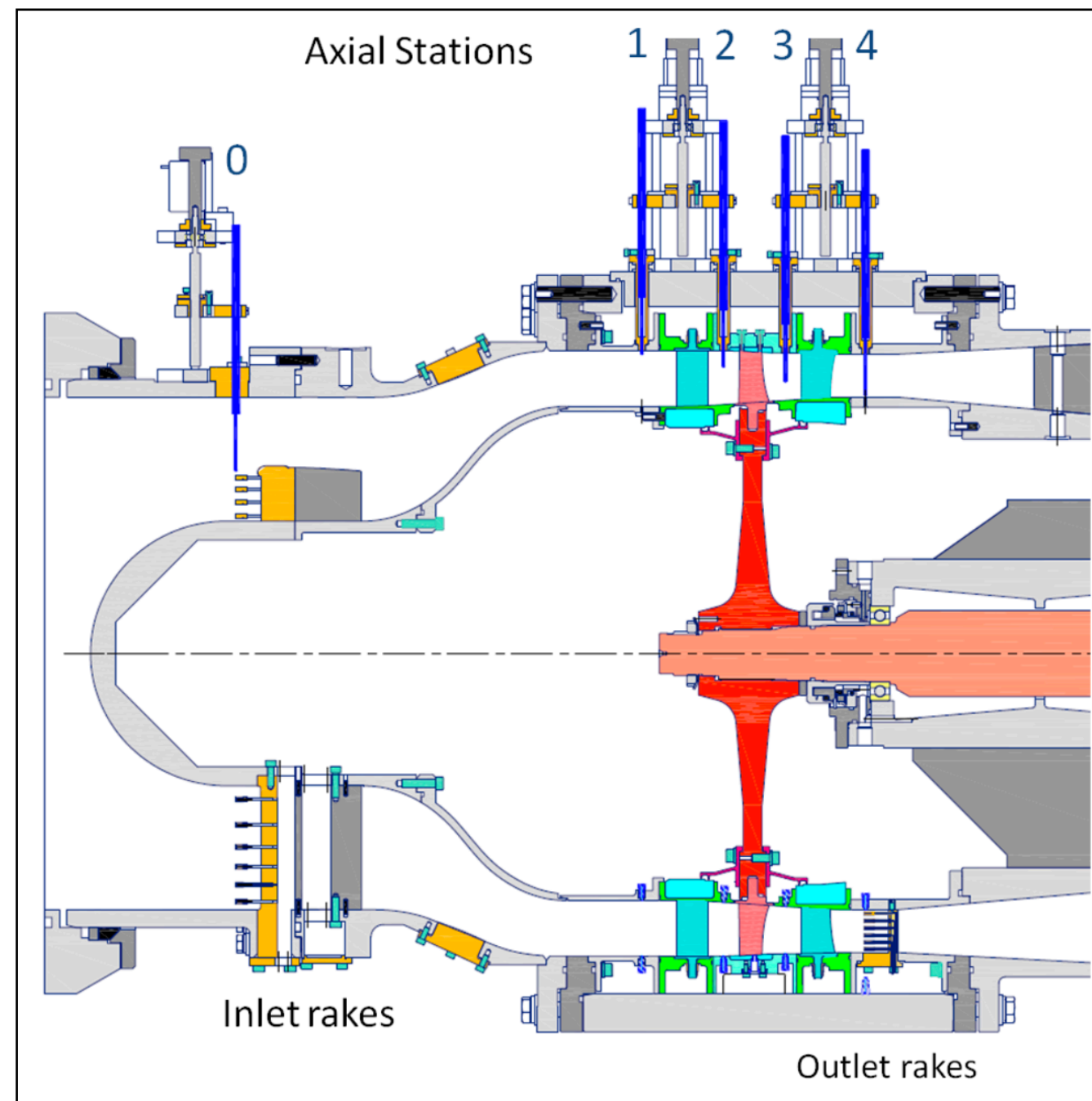
- Validation of the numerical results
- Assessment of distortion effects
- Design guidelines

Characterisation of the clean machine:

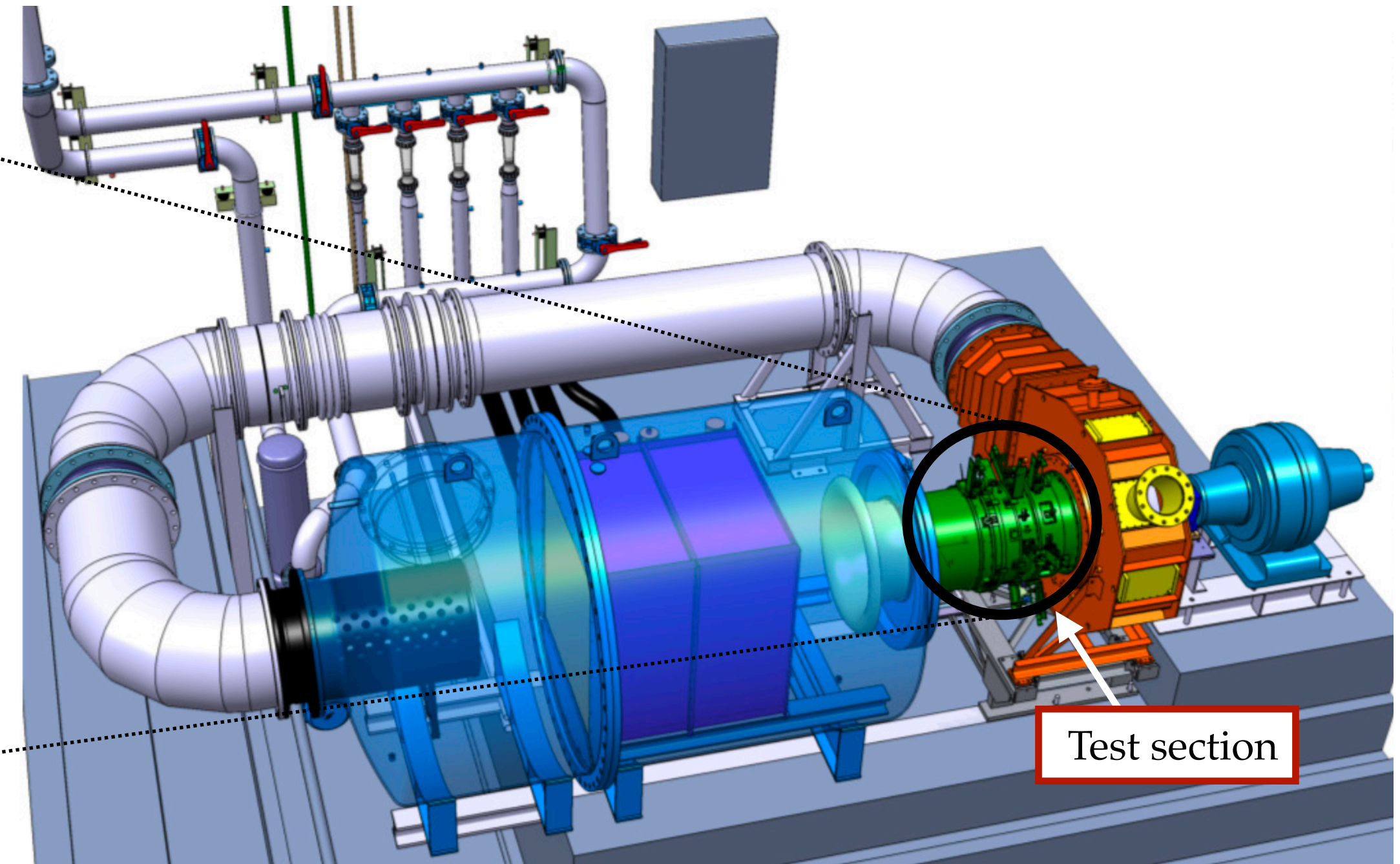
- Define a **robust numerical setup**
- Reach **high level of accuracy**
- Support existing experimental data
- Support **design of experiments**
- Generate a **clean reference case**

Experimental environment

DREAM test section:



VKI R4 high-speed compressor test rig:



Characteristics of the test section

- Representative of a modern GTF LPC
- 4 measurement planes available
- Characterised in clean conditions (EU FP7 DREAM project)
- Nominal speed considered for the present activity

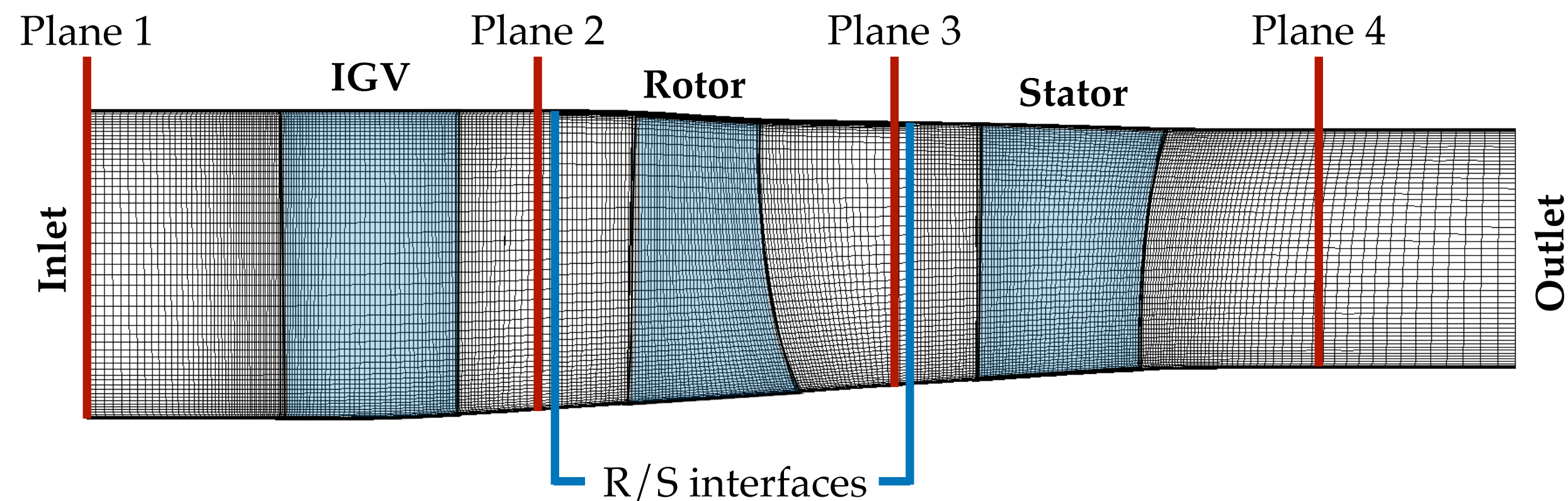
Characteristics of the facility

- Controlled temperature and pressure
- Precision throttling
- Independent variation of Re and Ma
- Different engine operating conditions (cruise, take-off)

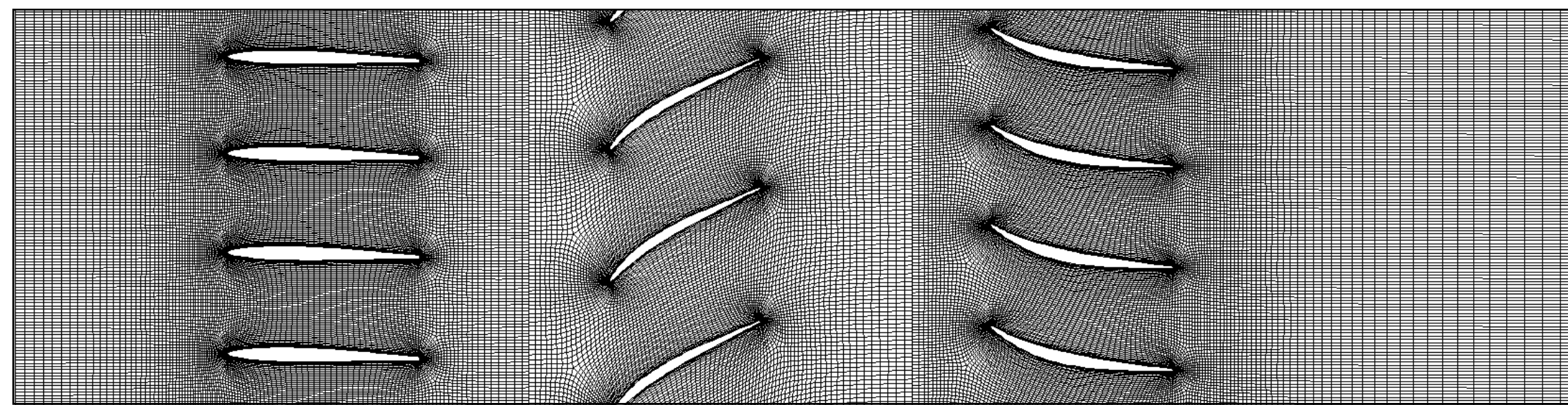
Numerical model and setup

Numerical setup and domain:

Meridional view:



B2B view:



Solver: Numeca Fine/Turbo

Grid generator: AutoGrid5 (multi-block structured)

Numerical setup:

- Simulation: RANS & URANS
- R/S int. RANS: Mixing plane + NRBC
- R/S int. URANS: Domain scaling
- Tu model: k-epsilon Chien
- Inlet Tu BC: TI = 0.35%, Tu viscosity ratio
- Inlet BC: Pt & Tt (from experiments)
- Outlet BC: Mass-flow (from experiments)
- Solid wall BC: Adiabatic
- Wall resolved simulation ($y^+ = 1.2$)

Geometrical setup:

- Fillets and tip gaps
- Hot geometries
- Closed cavities (not included)

Chosen after assessment of real geometrical features impact

Presentation overview

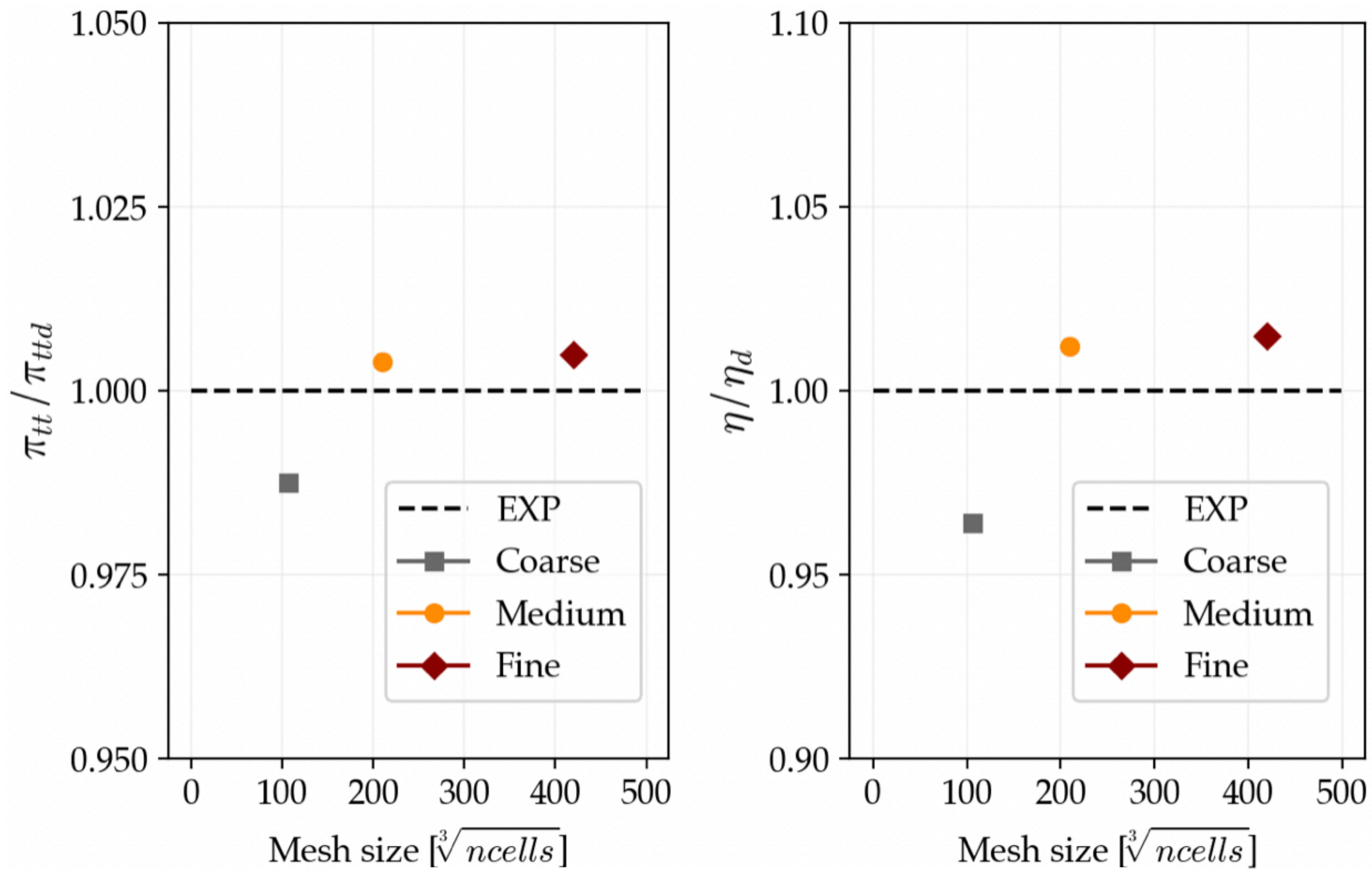
Sections of the presentation:

- Turbulence model assessment for secondary-flow characterisation (ASME Turbo Expo 2022)
- Characterisation of the machine in clean conditions
- Current activities
- Conclusions and next steps

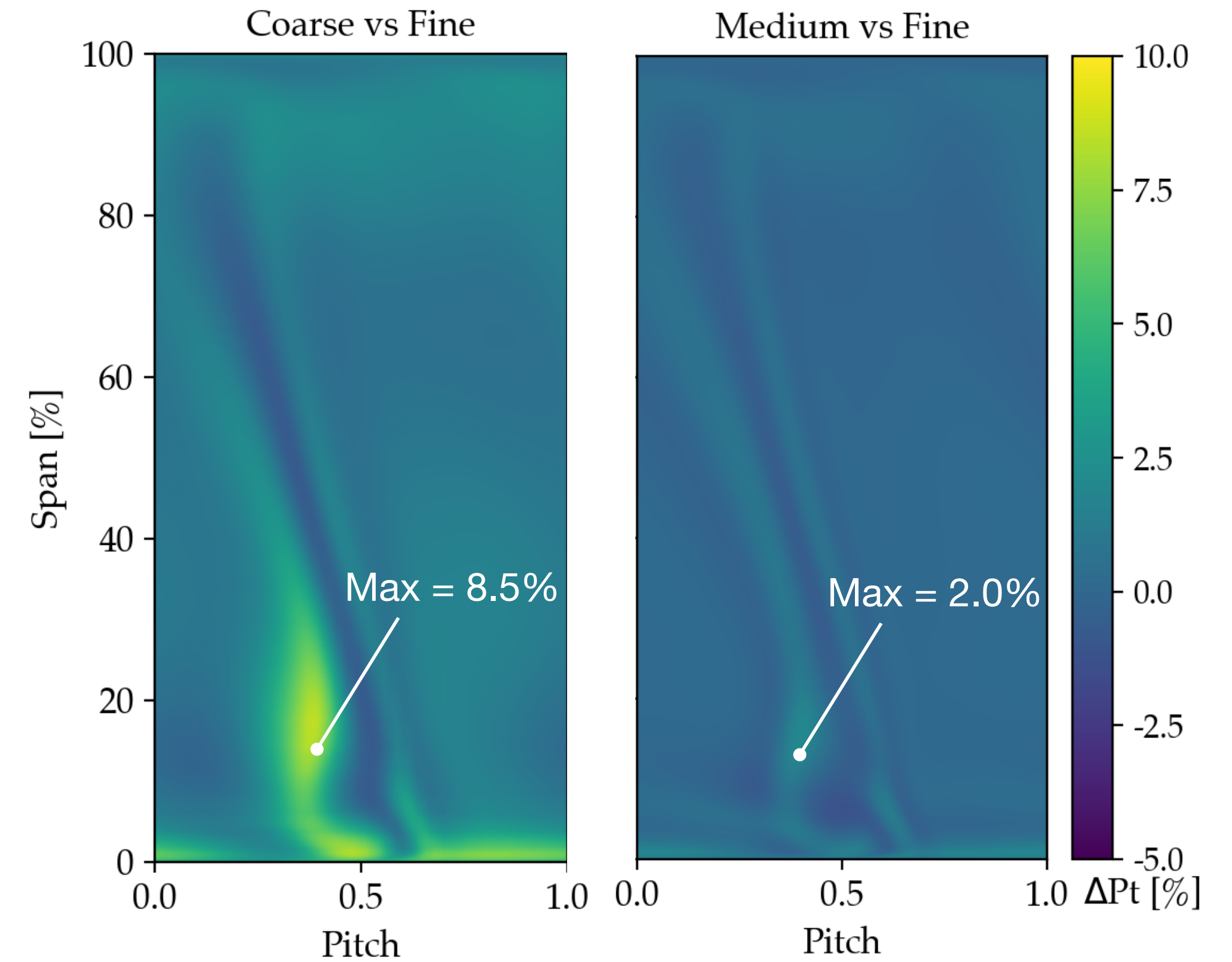
Turbulence model assessment

Grid refinement study:

Global performance



Rotor outlet flow-field



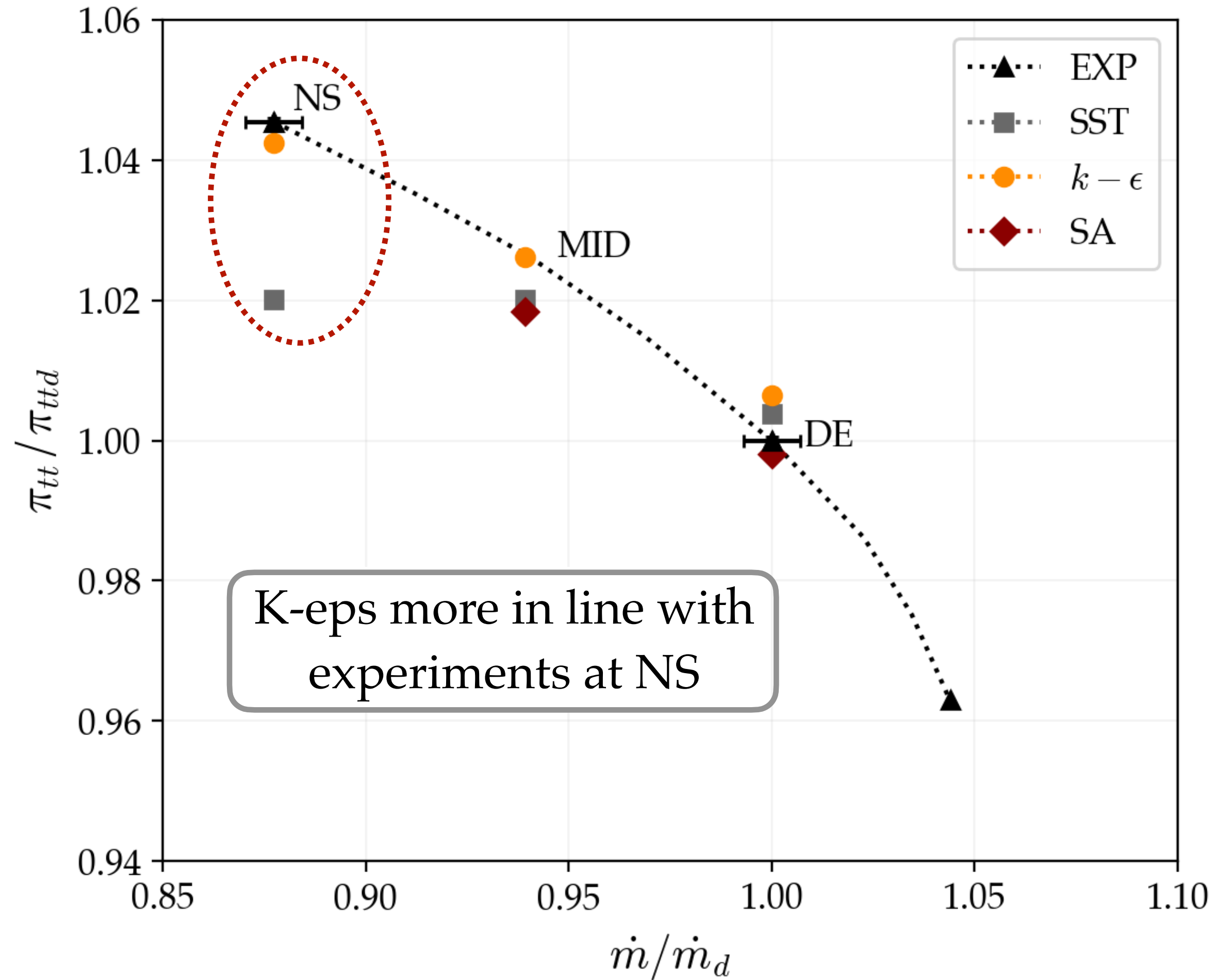
- Three mesh levels: 1.2M, 9.3M, 74M
- θ, R, Z isotropic refinement by factor 2 at each step
- Setup: RANS with k-omega SST model at DE conditions

Medium mesh provides results closer to finest mesh

Turbulence model assessment

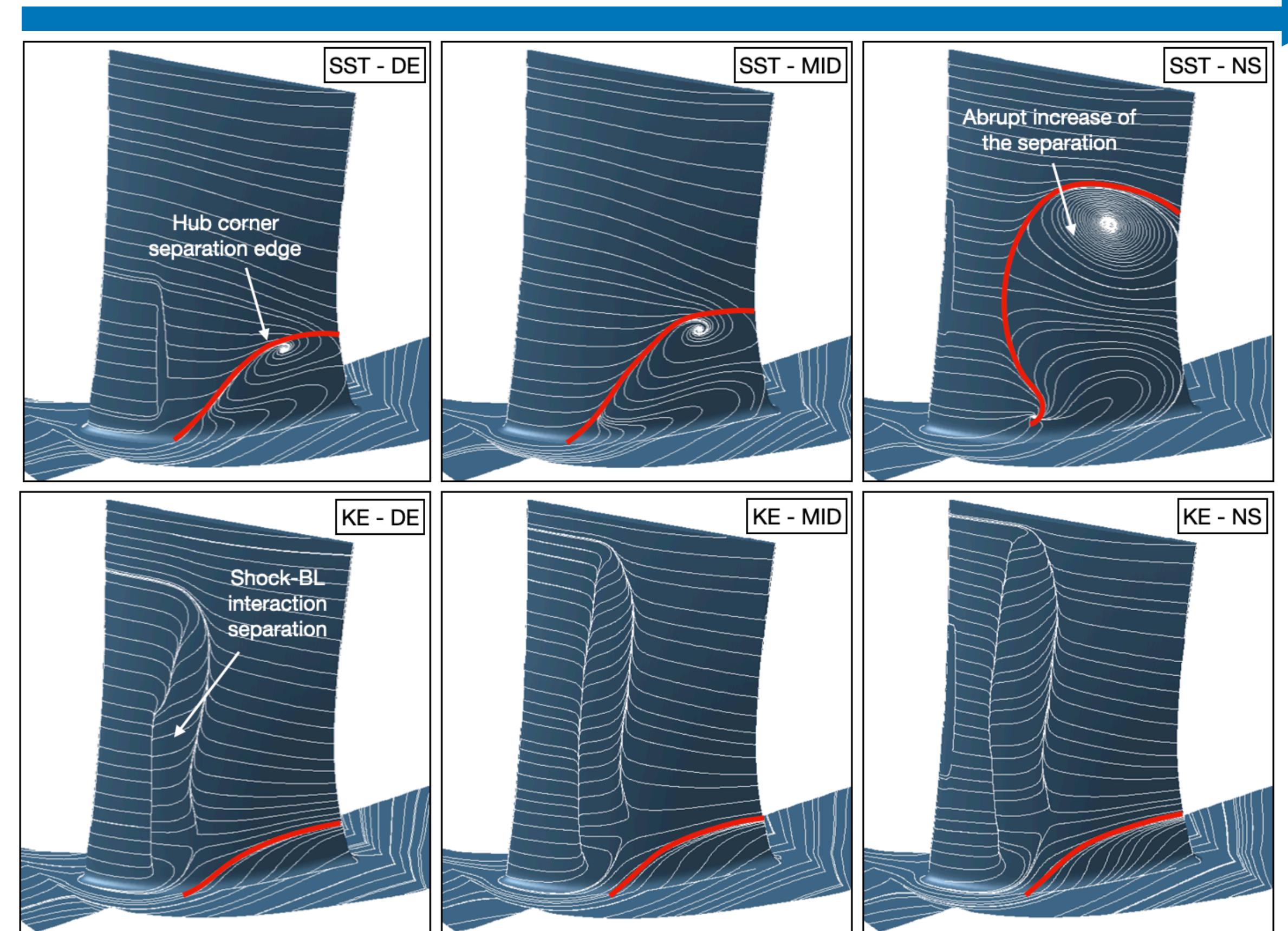
Impact on global performance and secondary structures:

Global performance



Rotor suction side - Skin friction lines

Massflow reduction

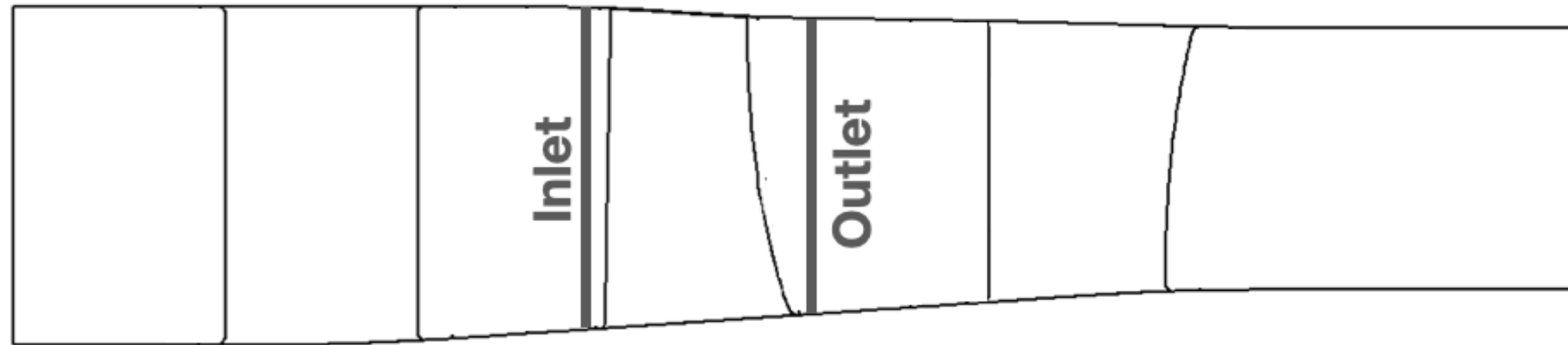


Critical flow structure at NS: Hub corner separation

Turbulence model assessment

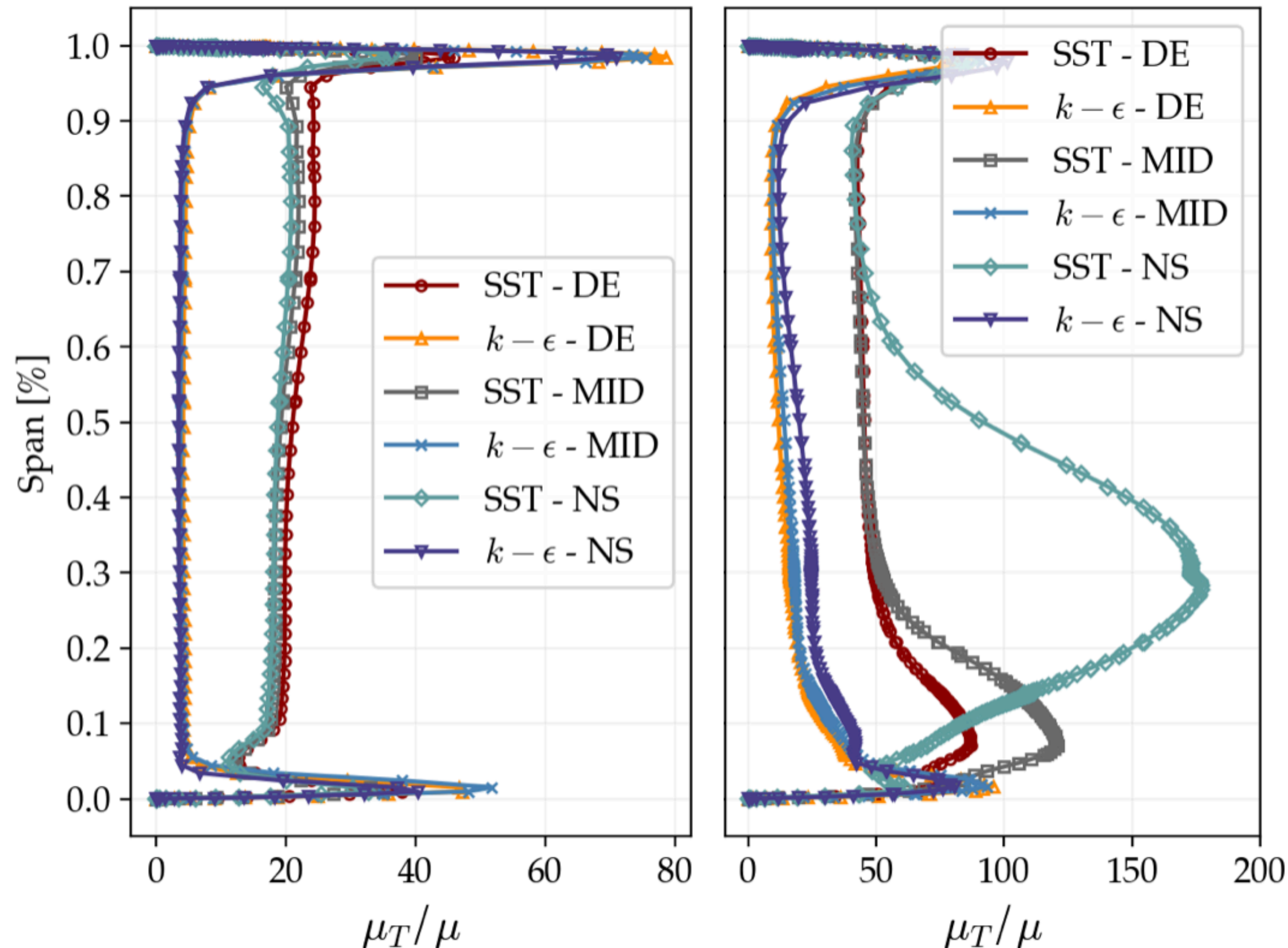
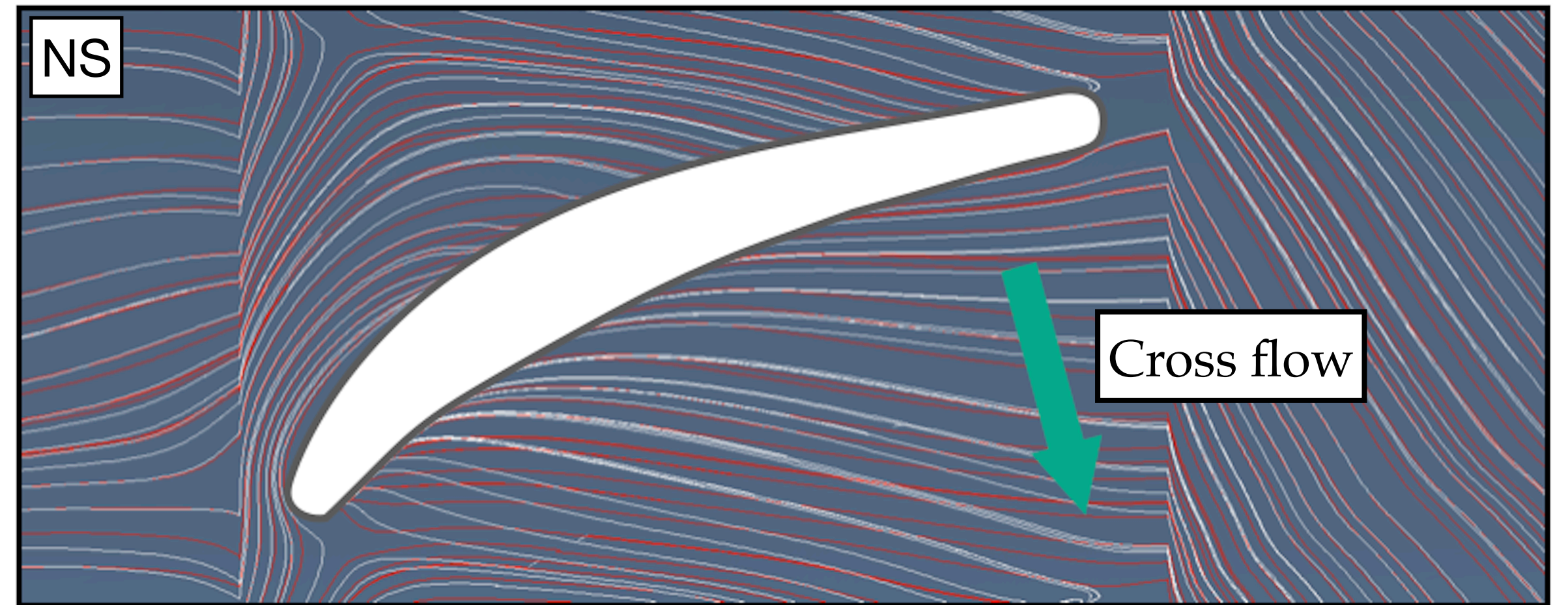
Overall driving mechanisms and secondary flow field evolution:

Rotor inlet/outlet conditions: eddy viscosity



Rotor hub wall - skin friction lines

— SST — k-ε



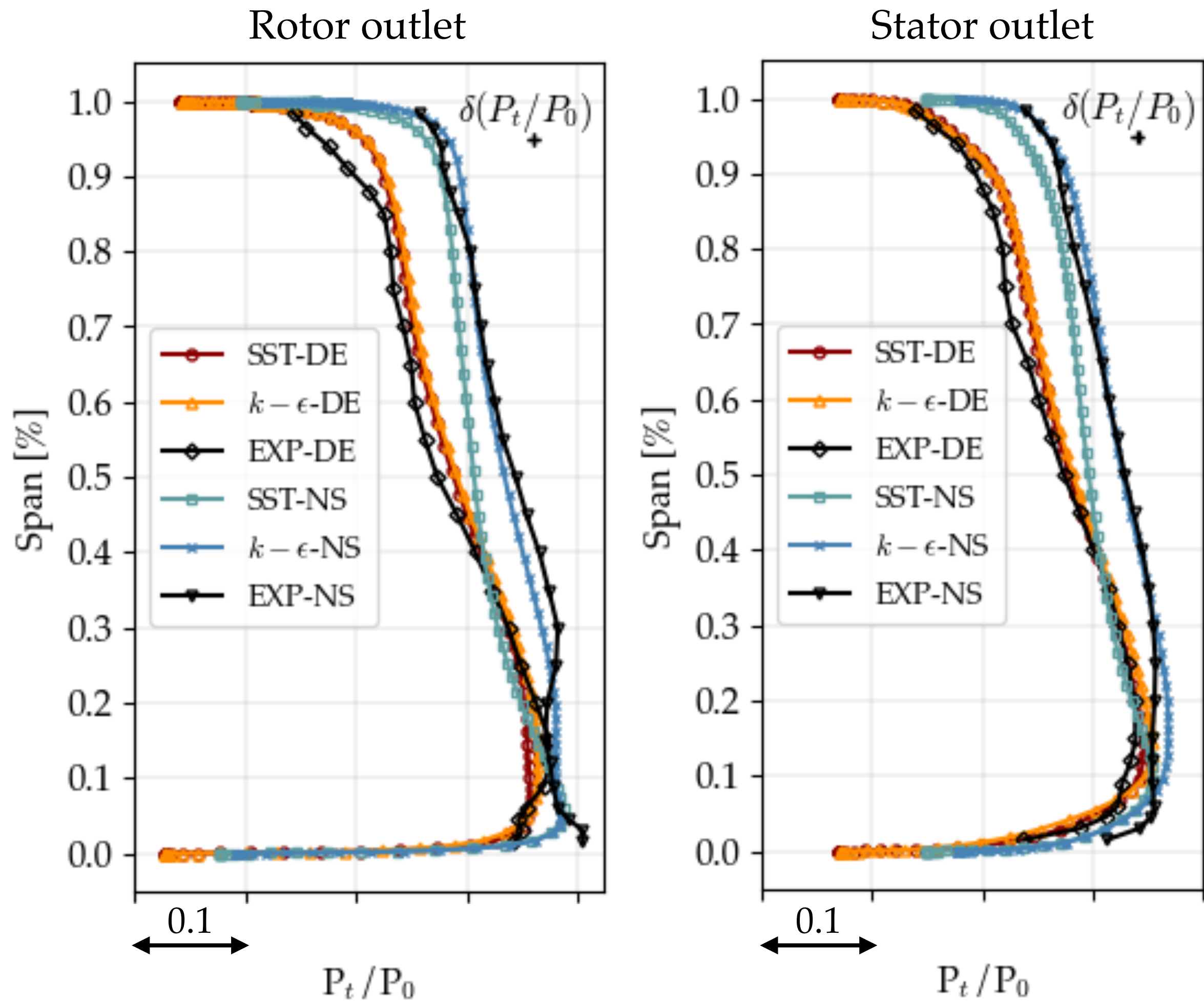
1. The larger K-eps eddy viscosity into the BL decreases the crossflow and the size of the hub corner separation
2. The smaller K-eps eddy viscosity at mid-span increases the size of the shock-BL separation

Overestimation of hub corner separation for SST is linked to the computed eddy viscosity and BL height

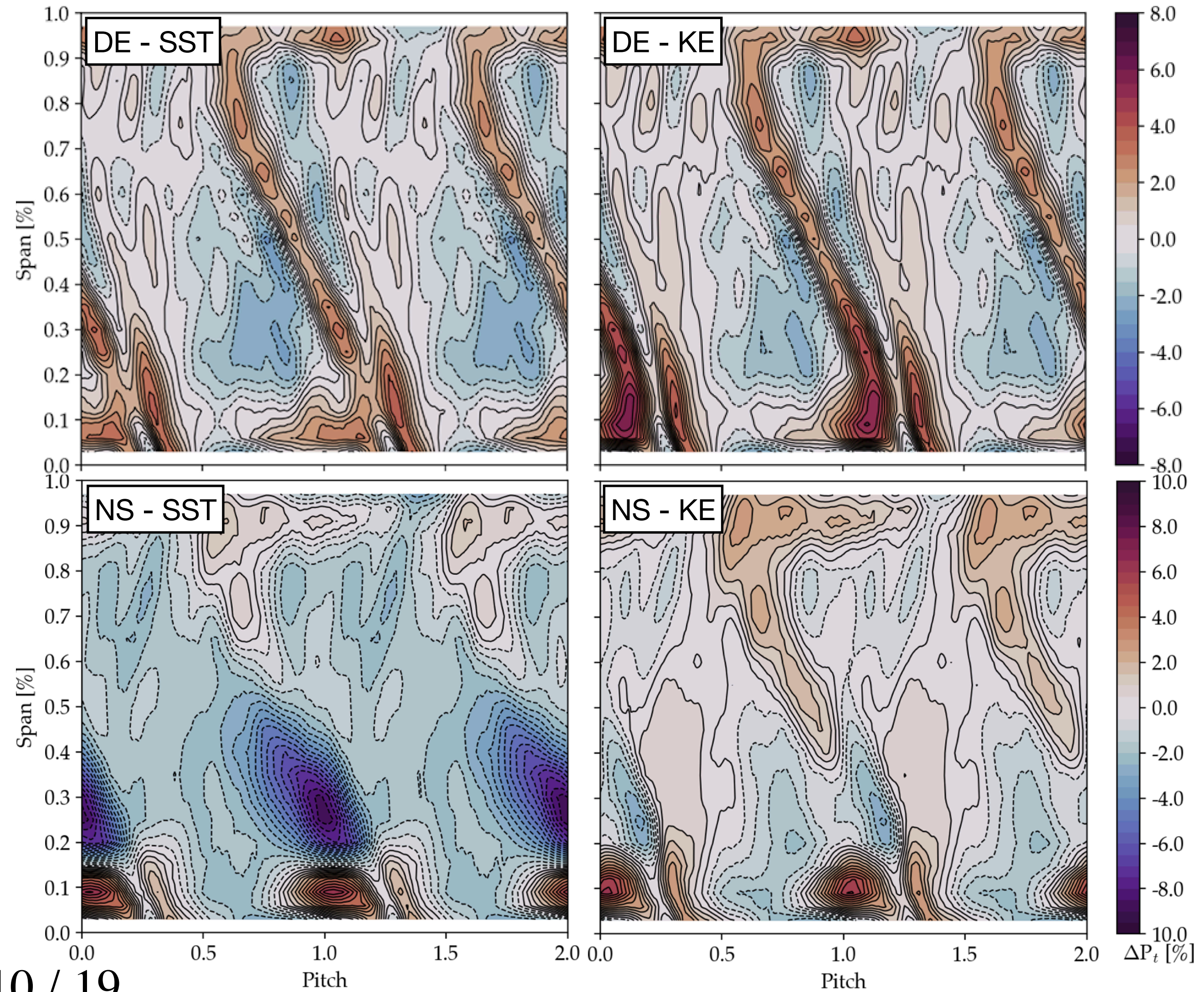
Turbulence model assessment

Validation against experimental results:

Spanwise validation



2D map validation: rotor outlet



Presentation overview

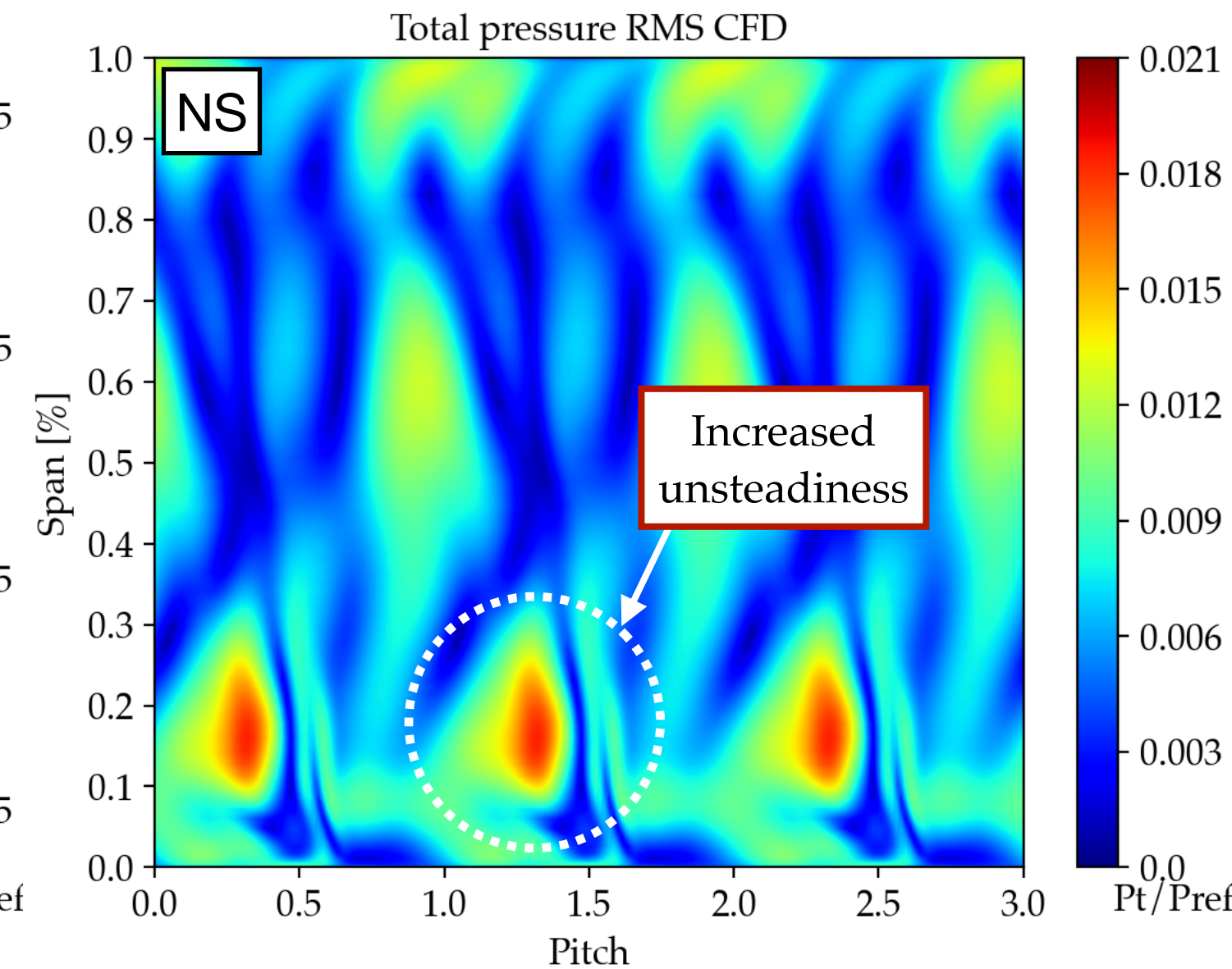
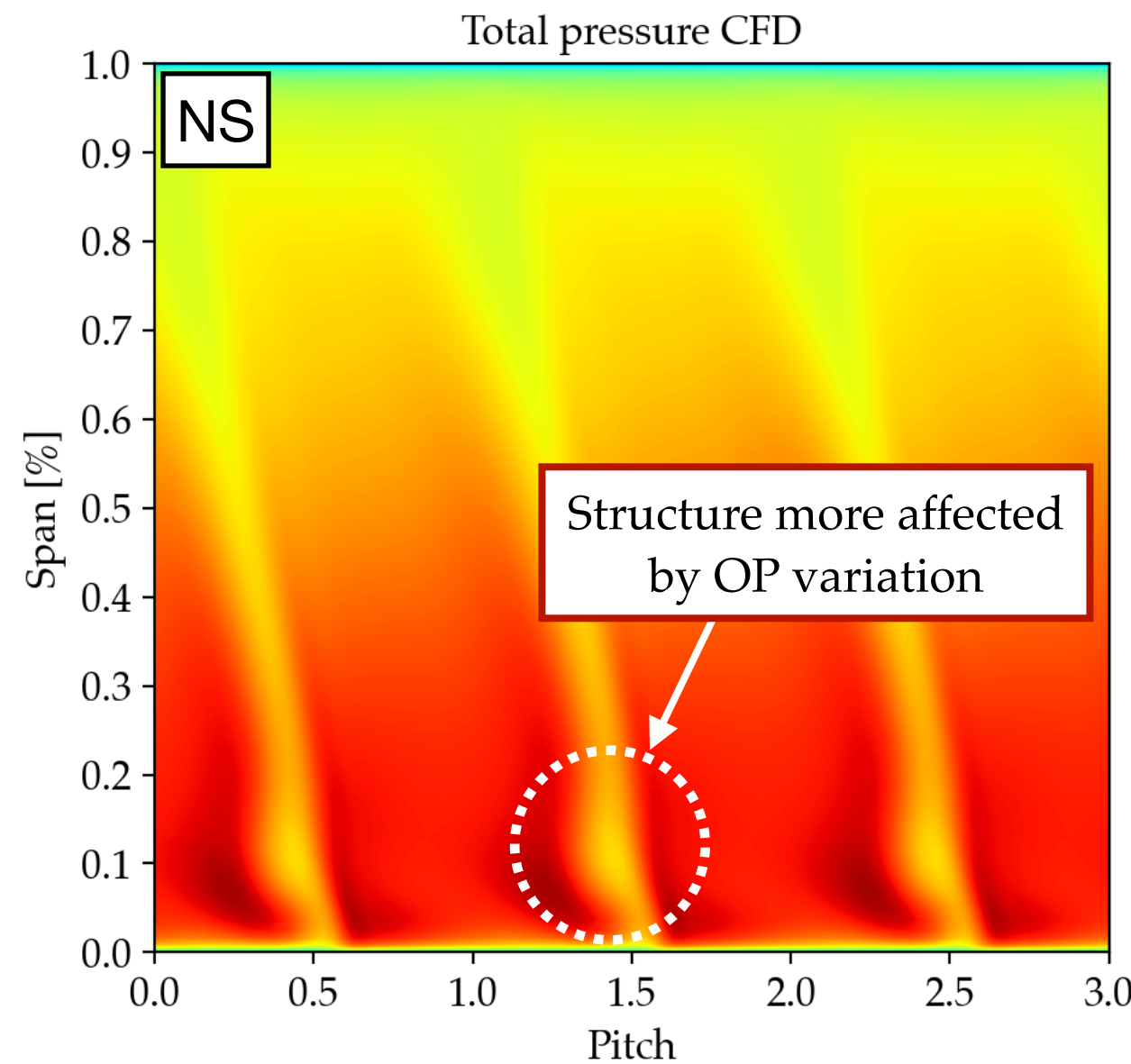
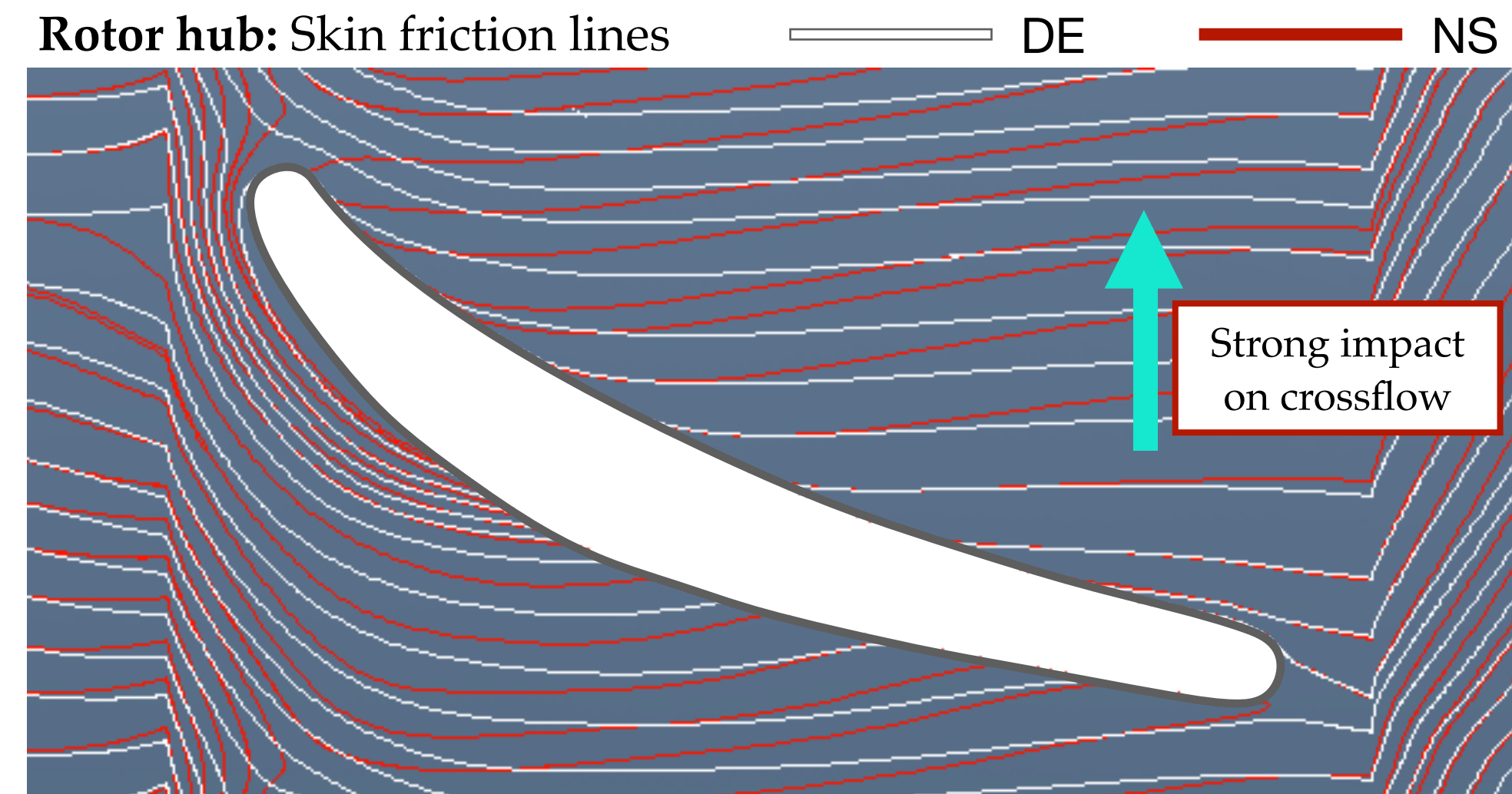
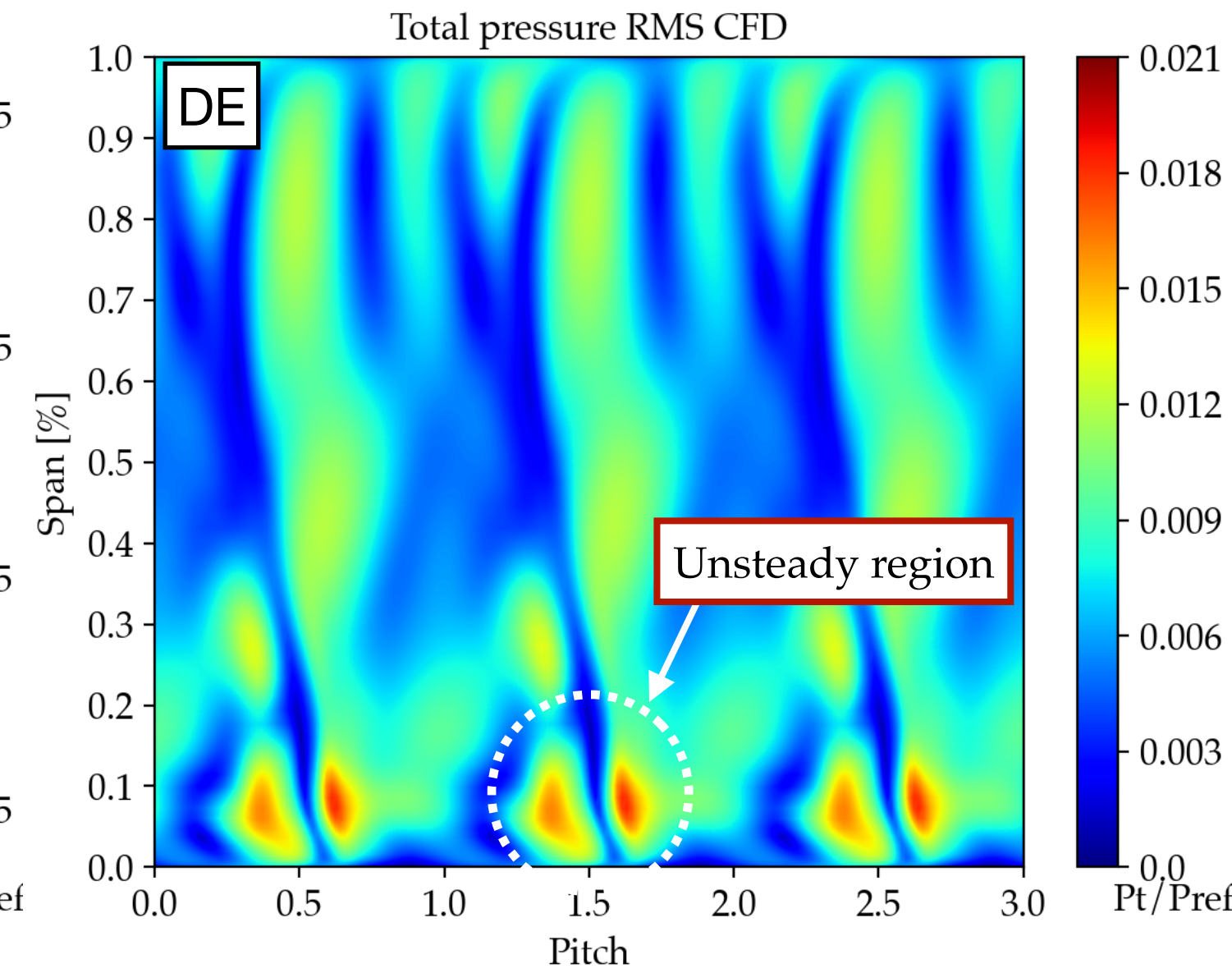
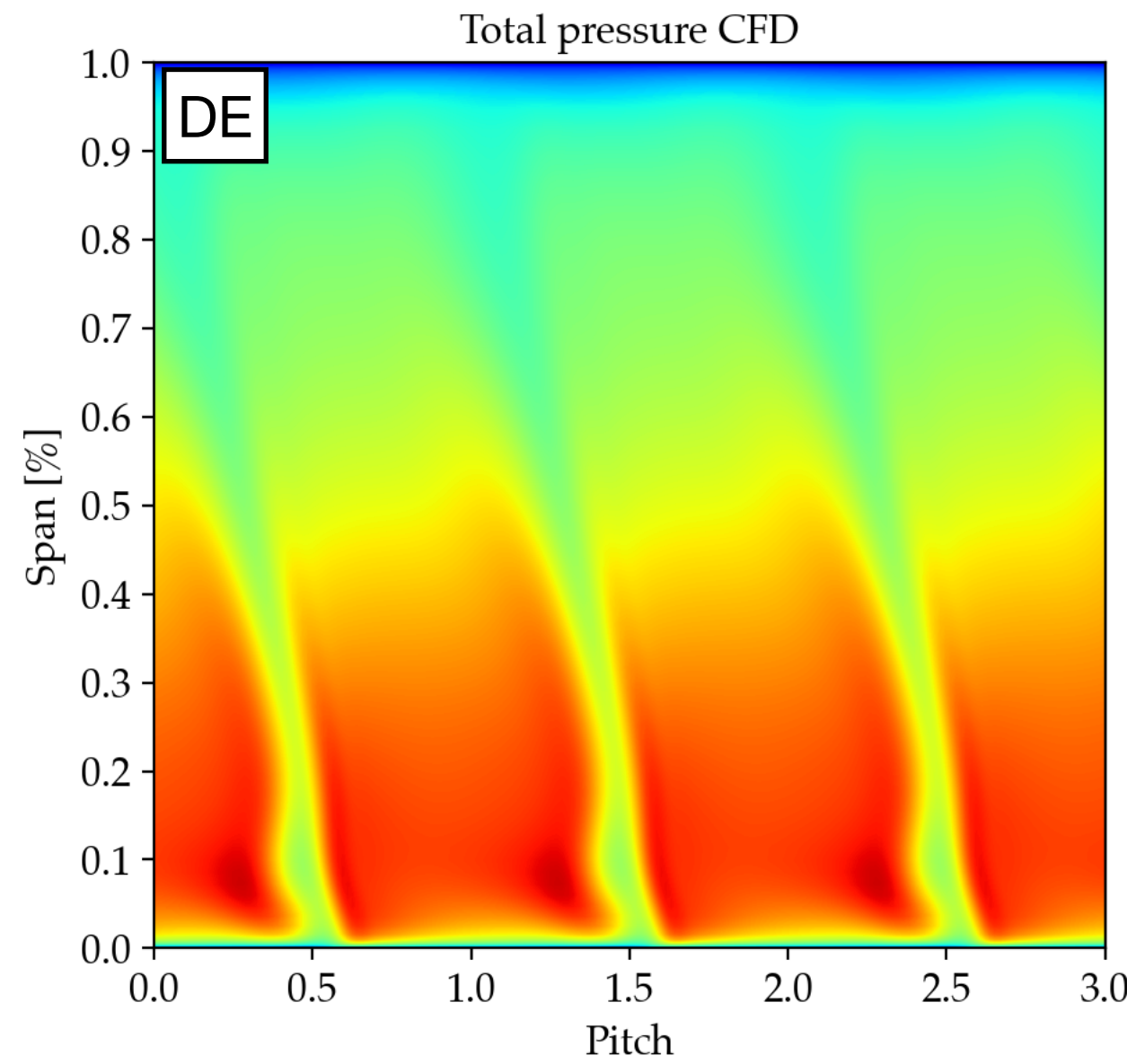
Sections of the presentation:

- Turbulence model assessment for secondary-flow characterisation (ASME Turbo Expo 2022)
- Characterisation of the machine in clean conditions
- Current activities
- Conclusions and next steps

Critical flow regions and phenomena

Rotor hub corner separation:

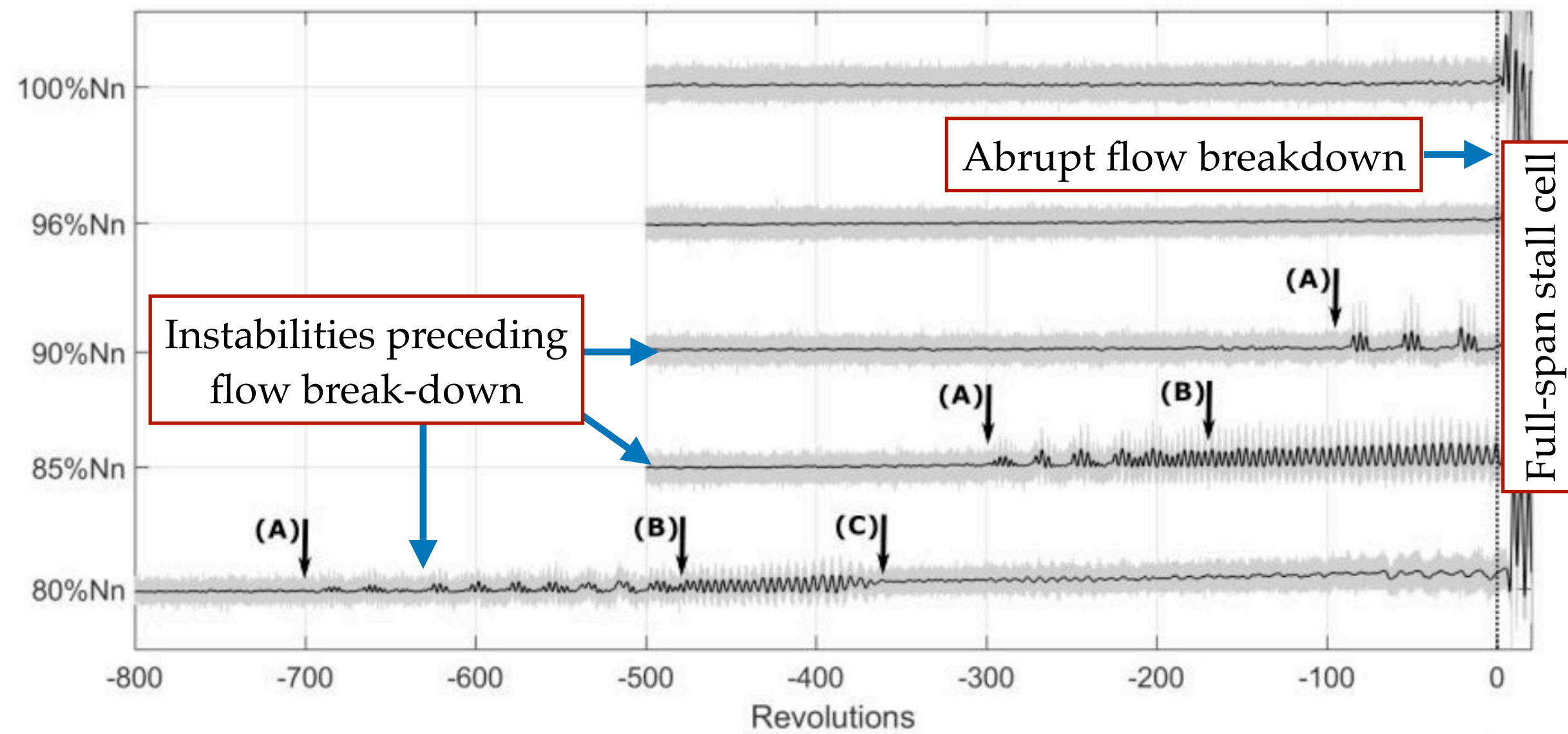
- Critical behaviour visible from Tu-model analysis
- Low-momentum flows impacted by large loading
- Criticality confirmed by unsteady results
- Hub corner sep. largely impacted by OP variation (unsteadiness already filtered by RANS)



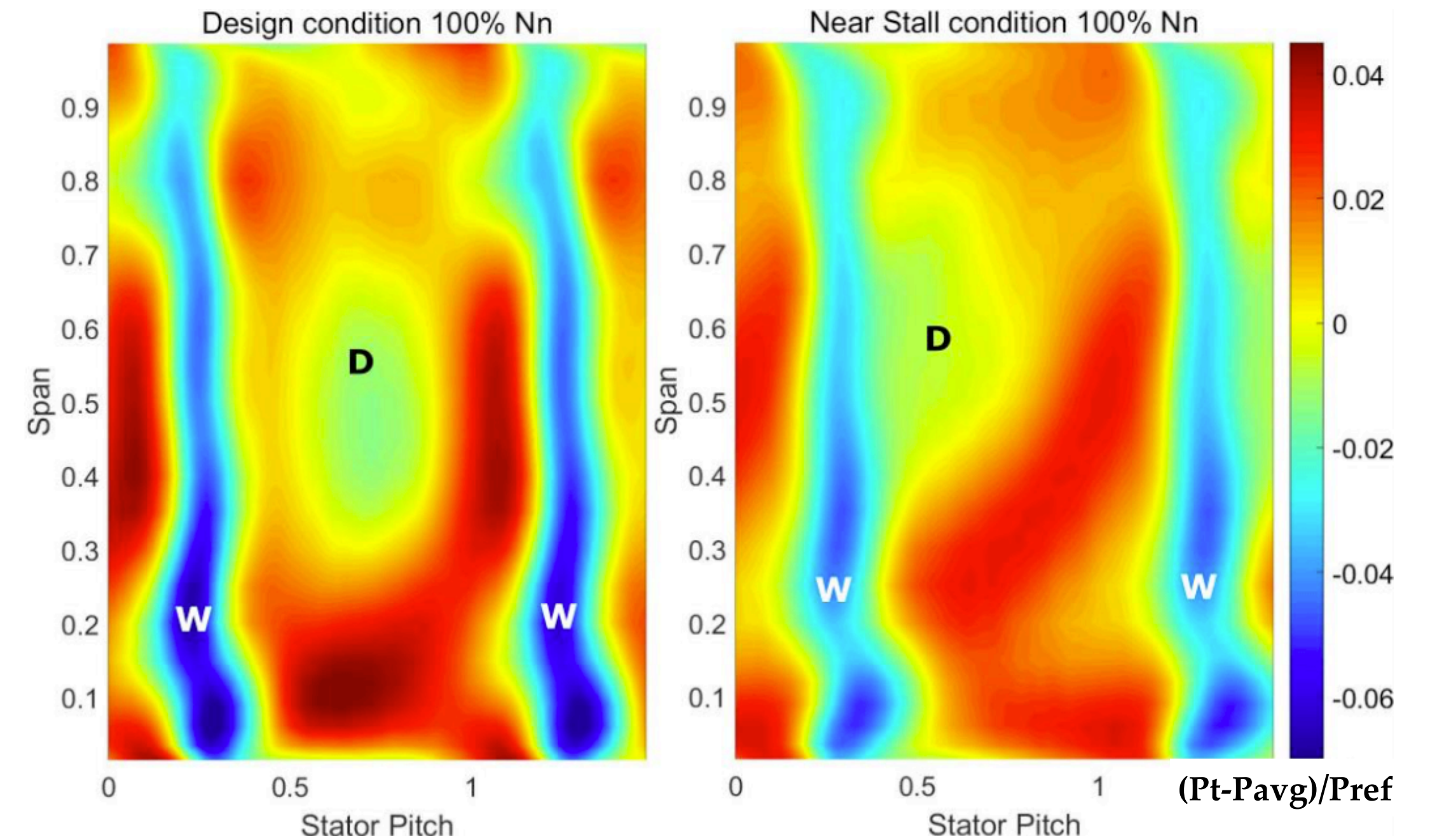
Critical flow regions and phenomena

IGV-rotor wake propagation: experimental evidence

Static pressure at casing rotor inlet - From near stall to flow break-down



Stator outlet total pressure maps - EXP:



Experimental observation

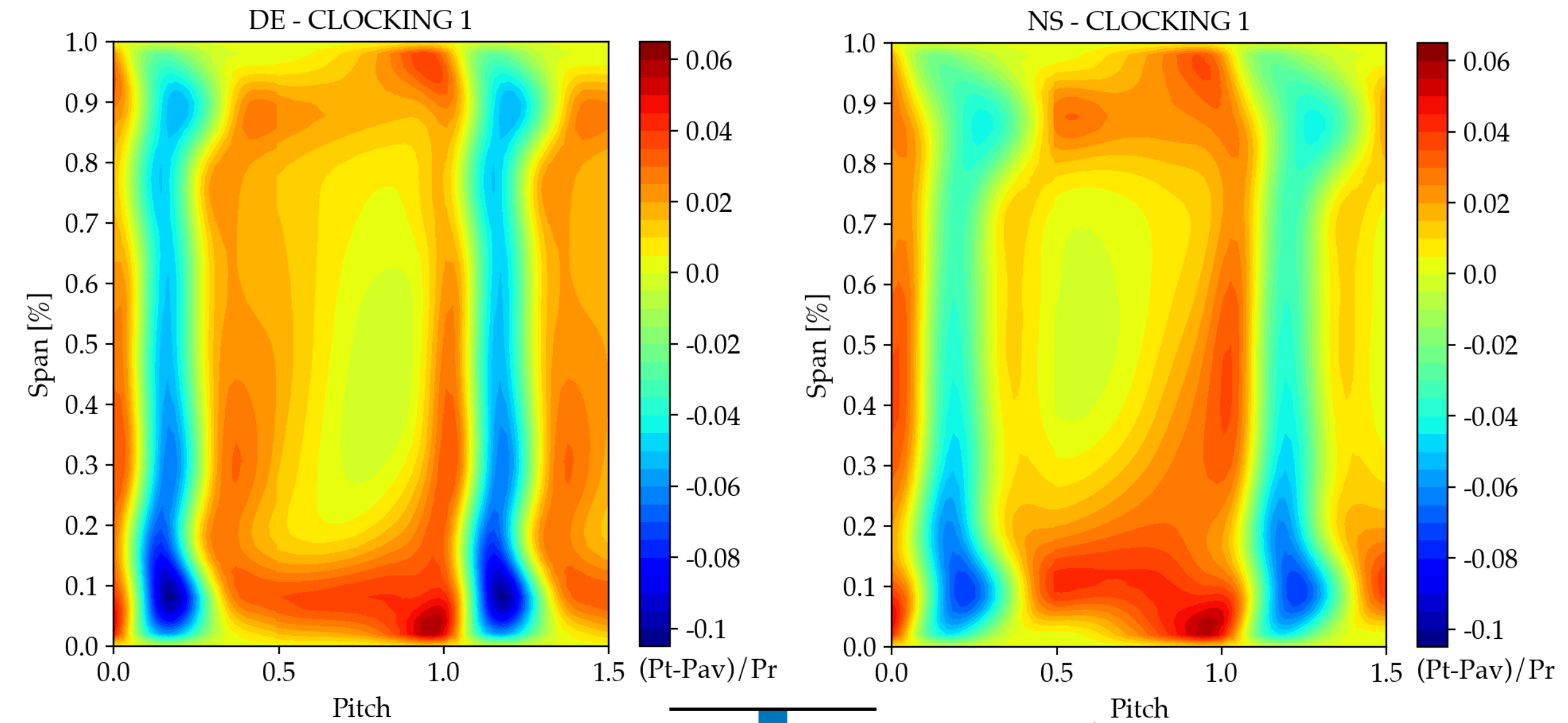
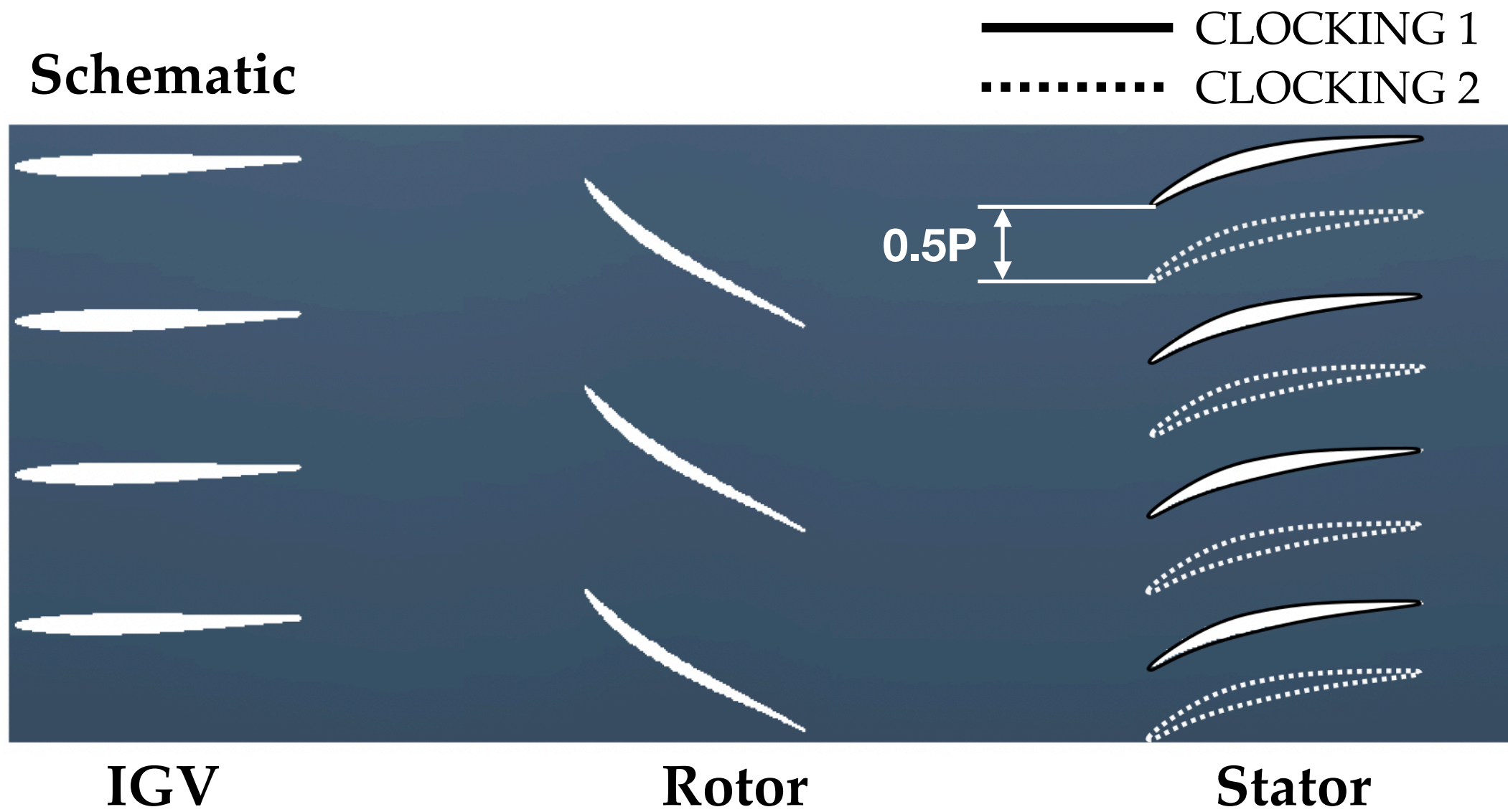
- 5, 27Hz components appear prior to flow breakdown
- IGV wakes through rotor generate a Pt “hole” at stator outlet
- Pt reduction moves toward stator SS at reduced mass-flow
- Stator midspan separation induced by increased incidence
- Such separation is thought to be at the origin of the instability

- Role of IGV-rotor wake interaction?
- Improve stability modifying IGV-stator clocking?

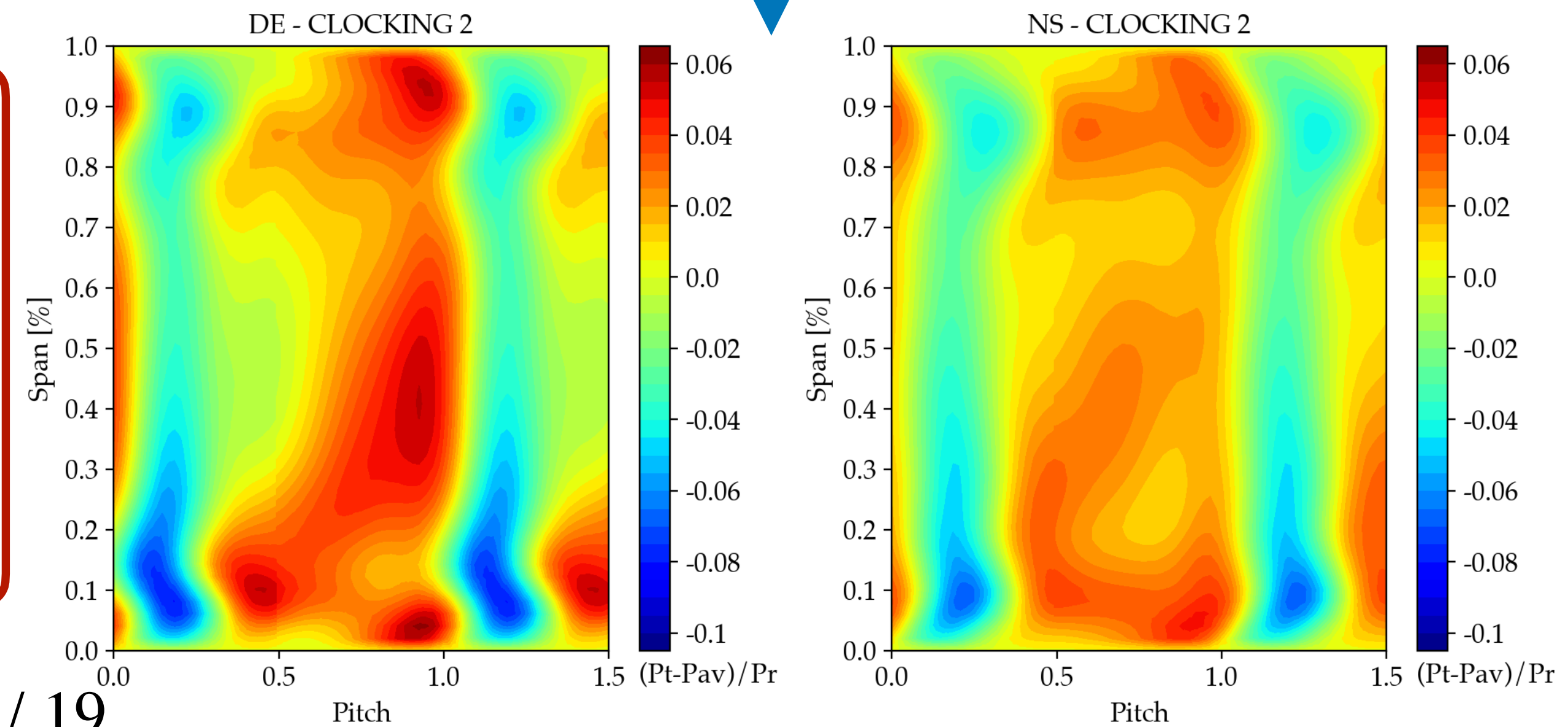
Considerations about the loss of stability

Stator outlet total pressure maps - CFD:

Effect of the clocking on the stator outlet field:



Modification of the clocking



- Correspondence 1:1 IGV-stator clocking on DREAM
- Modification of Pt “hole” position with different clocking
- **Machine stability possibly improved at reduced speed with modified clocking**
- **In the test section the clocking can not be modified**

Presentation overview

Sections of the presentation:

- Turbulence model assessment for secondary-flow characterisation (ASME Turbo Expo 2022)
- Characterisation of the machine in clean conditions
- Current activities
- Conclusions and next steps

Current activities

Full-annulus simulations in clean conditions:

Motivations behind the use of a full annulus domain:

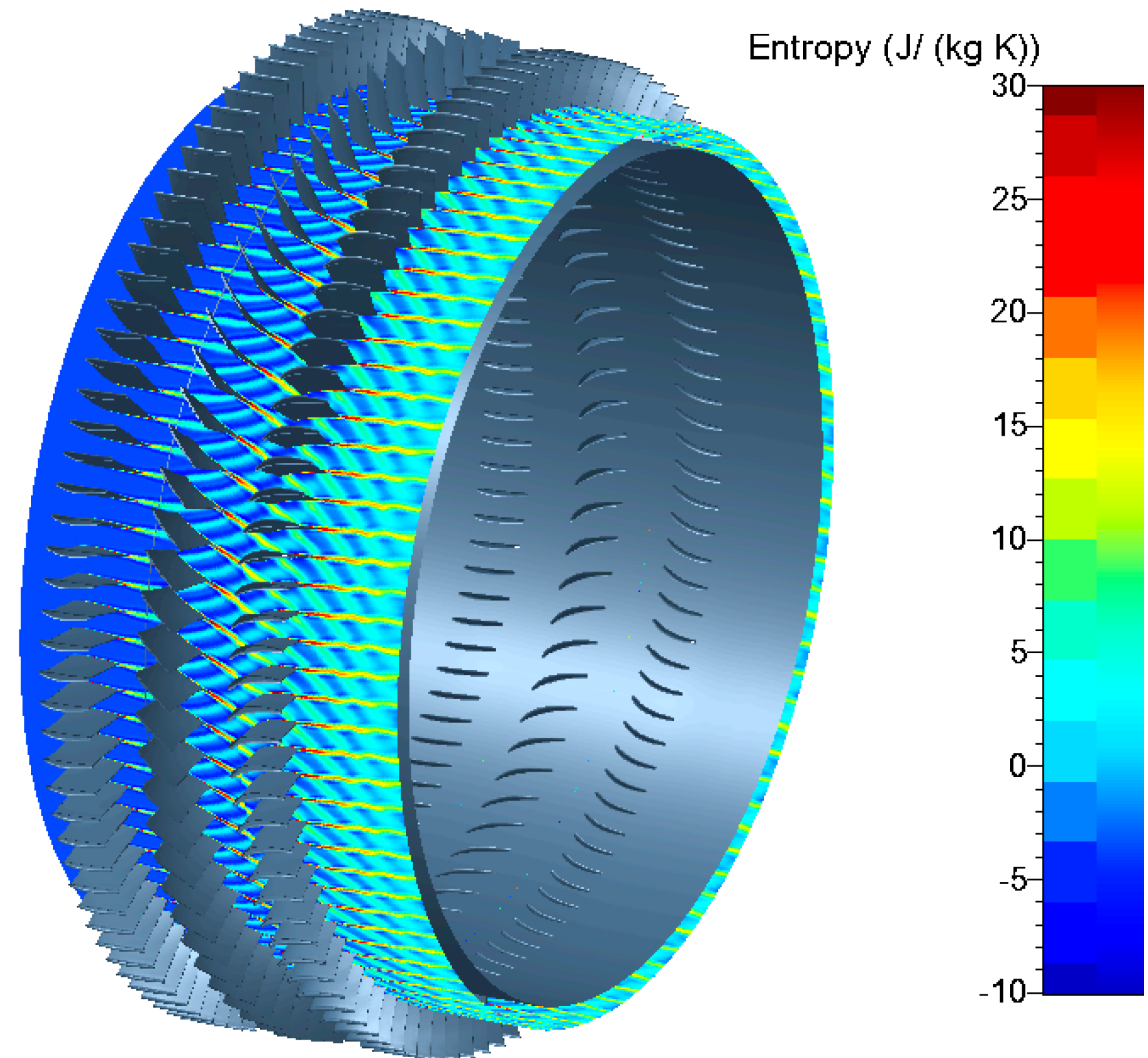
- To avoid impact on secondary flow structures
- To capture low-frequency modes and instabilities

Numerical setup and mesh:

- Same setup and mesh of previous URANS (domain scaling)
- Analysis at DE and NS operating points
- Computational cost: 0.75M CPU hours / simul on 350M cells

Infrastructure:

- Access to Tier-1 Zenobe cluster (Consortium CÉCI)



Current activities

Experimental campaign in clean conditions:

Tasks:

- Steady and unsteady characterisation of the machine in stable operating range
- Characterisation of the unstable operating range (critical features for stability)

Lessons learned from CFD:

- Need of high instrumentation resolution at rotor and stator outlet
- Analyse axial correlation for IGV wakes propagation and clocking effects

Realised so far:

- Definition of experimental setup and instrumentation to employ
- Calibration of 3 hole virtual fast-response pressure probe: static, dynamic, aerodynamic

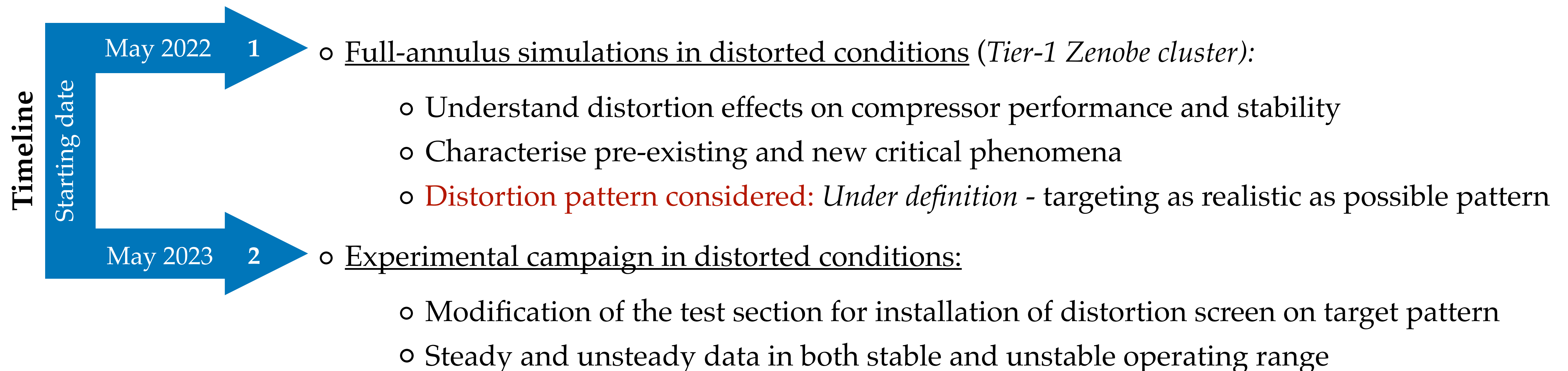
The complementary interpretation of numerical and experimental results will allow a full-characterisation of the DREAM test section in clean conditions

Conclusions and next steps

Outcome of the presented activity:

- Geometrical features included into the domain (fillets, tip gaps and hot geometries)
- No general Tu-model better than others (K-eps better at NS, while SST at DE)
- **Two critical flow structures** detected in clean conditions:
 1. Rotor hub corner separation: structure most affected by OP variation
 2. Propagation of IGV-rotor wakes: phenomena impacting on the stability

Next steps:

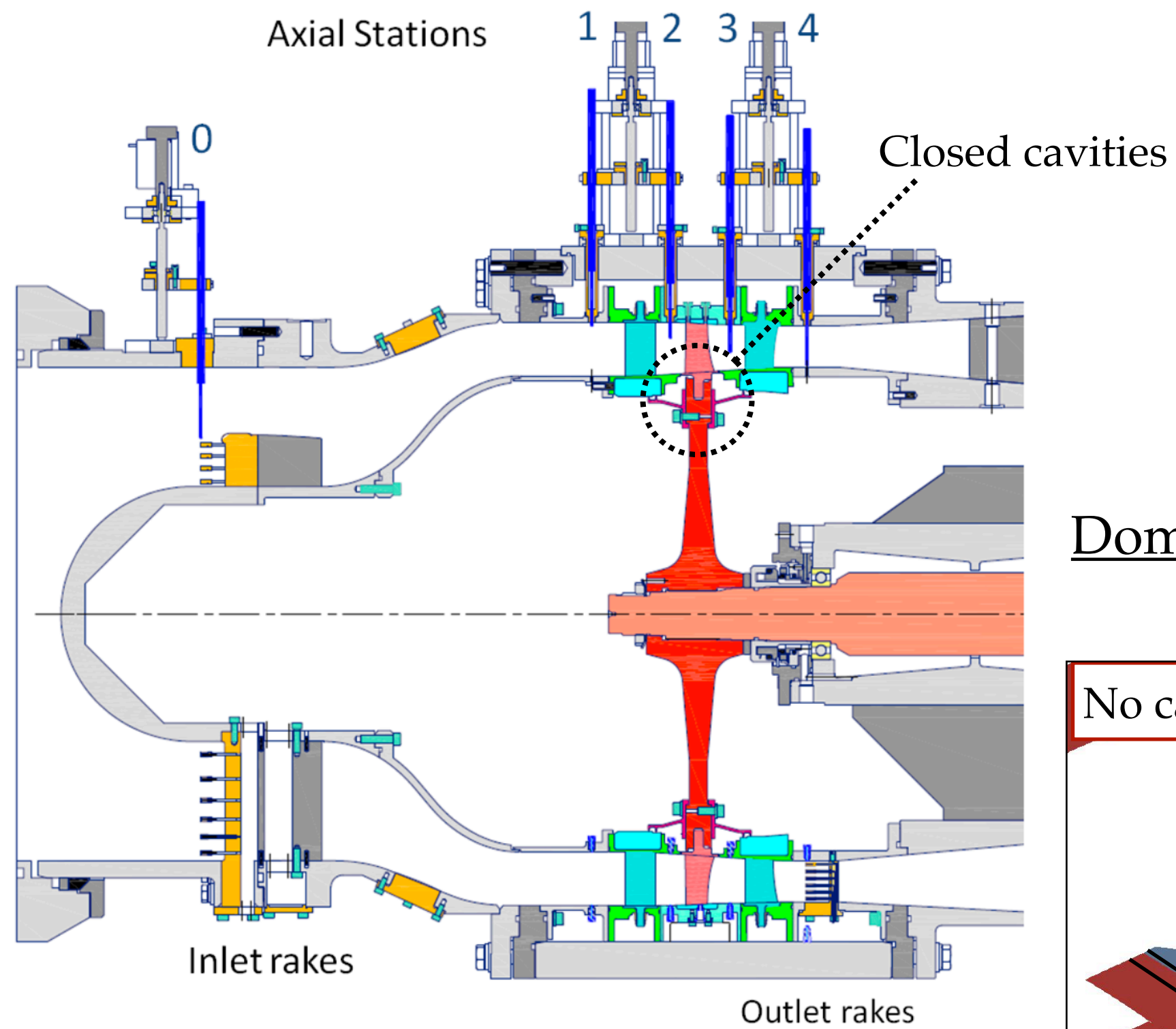


Acknowledgments

This work is supported by:

- FRS-FNRS FRIA fundings - PhD fellowship
- Consortium CÉCI - Access to Tier-1 Zenobe cluster

List of geometrical features of interest:



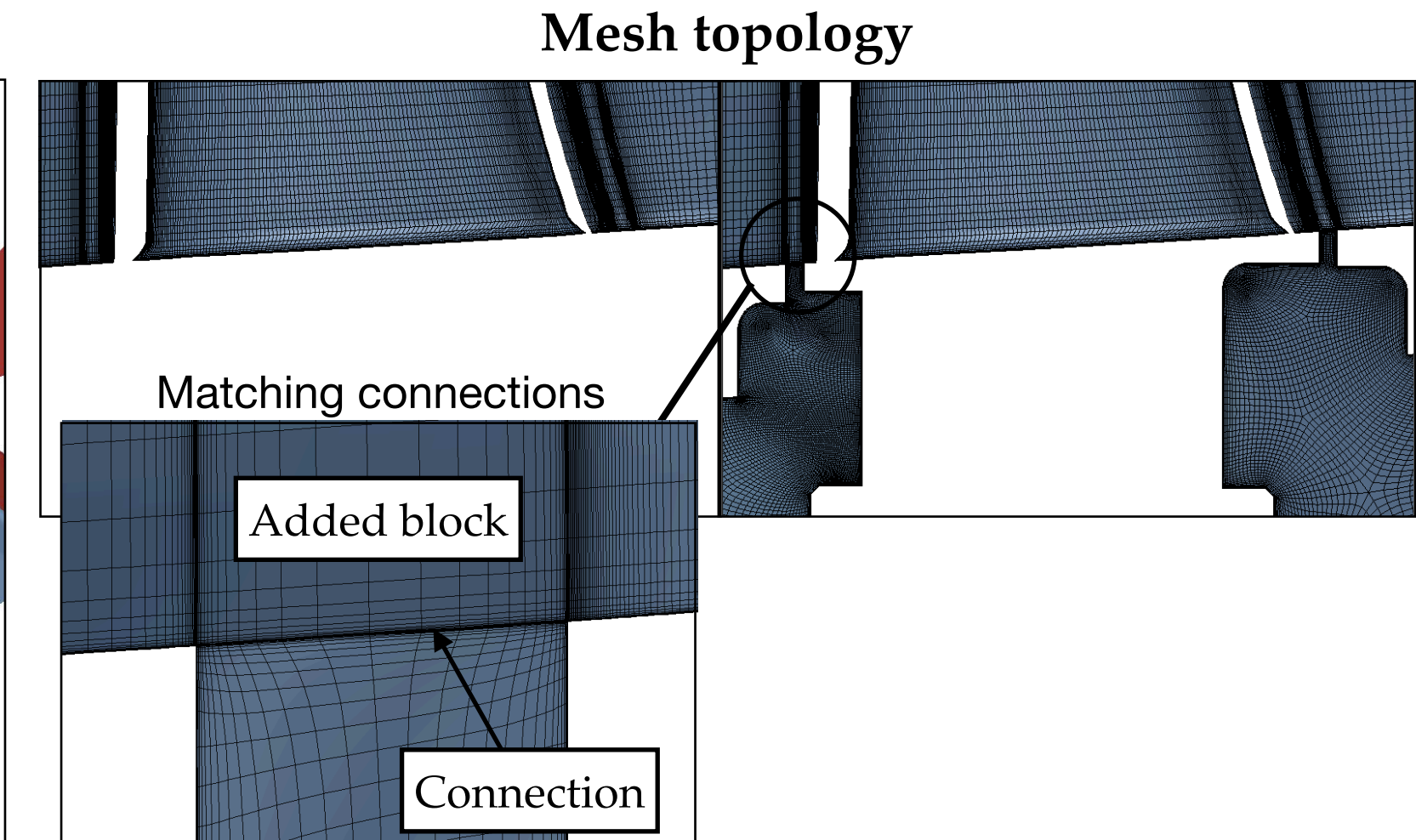
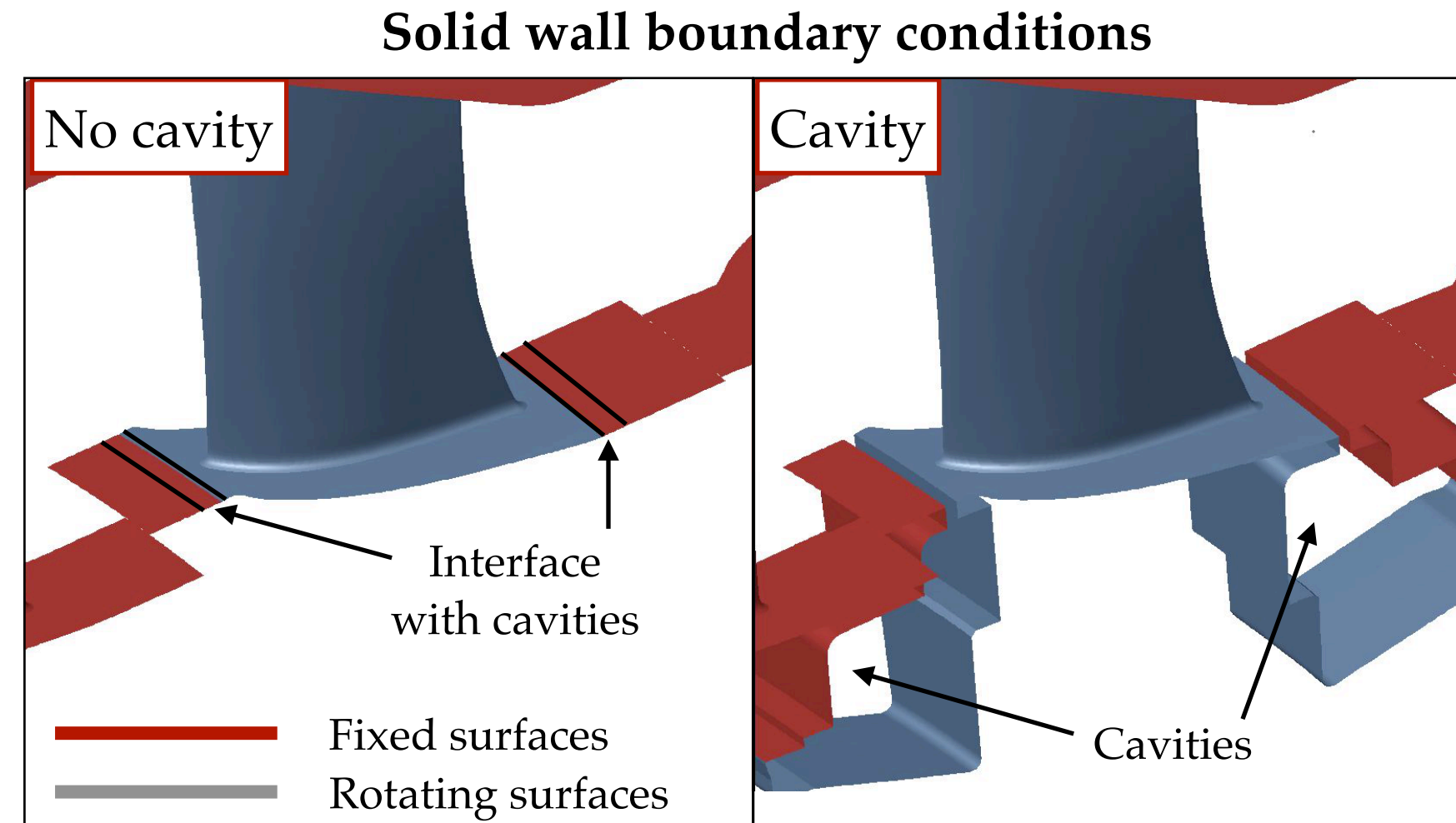
Features to investigate:

- Fillets
- Tip gaps
- Hot geometries
- Closed cavities

Limited impact on mesh size

Large impact on mesh size
(to further investigate)

Domain and mesh for cavity and no-cavity case:



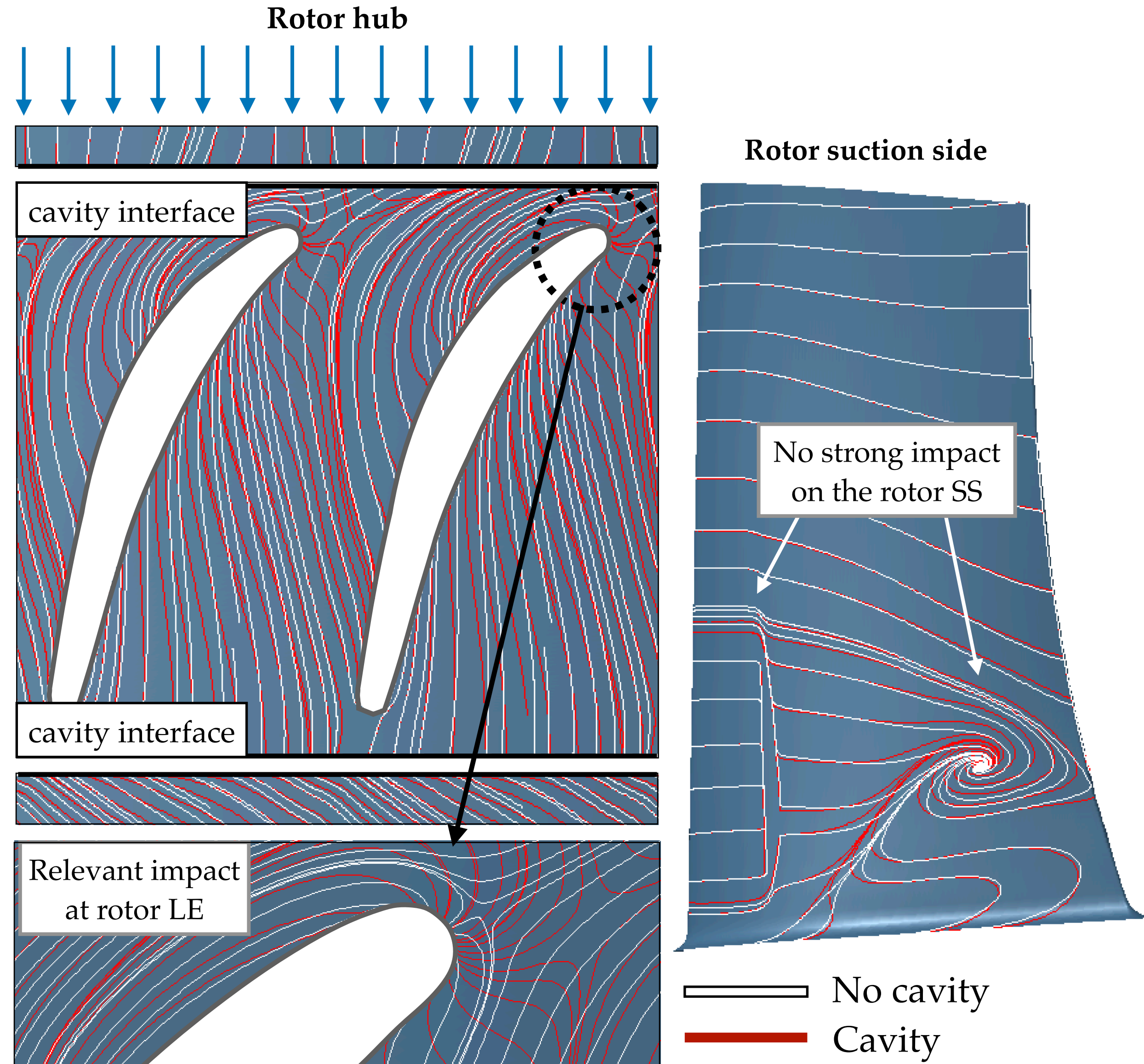
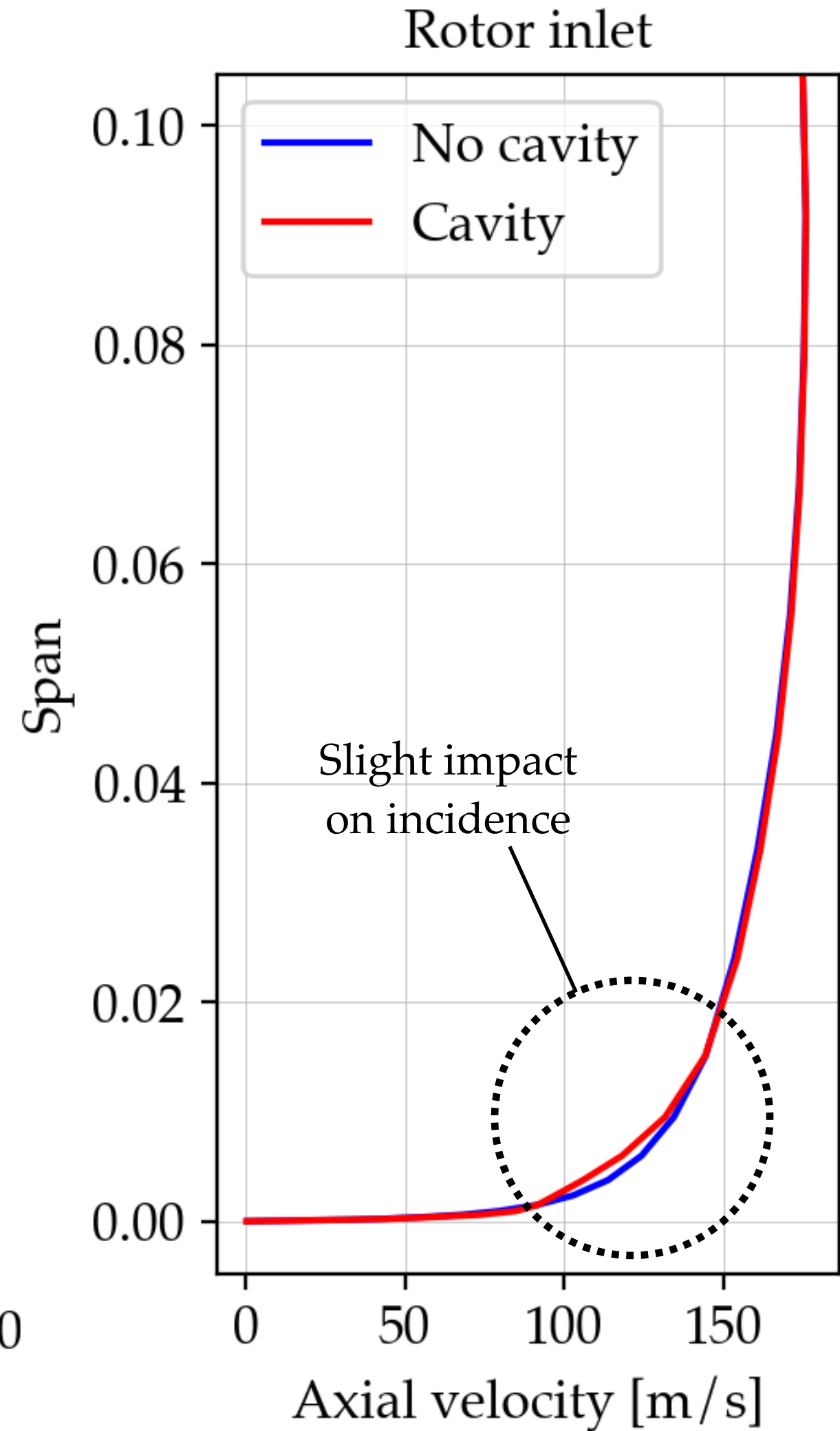
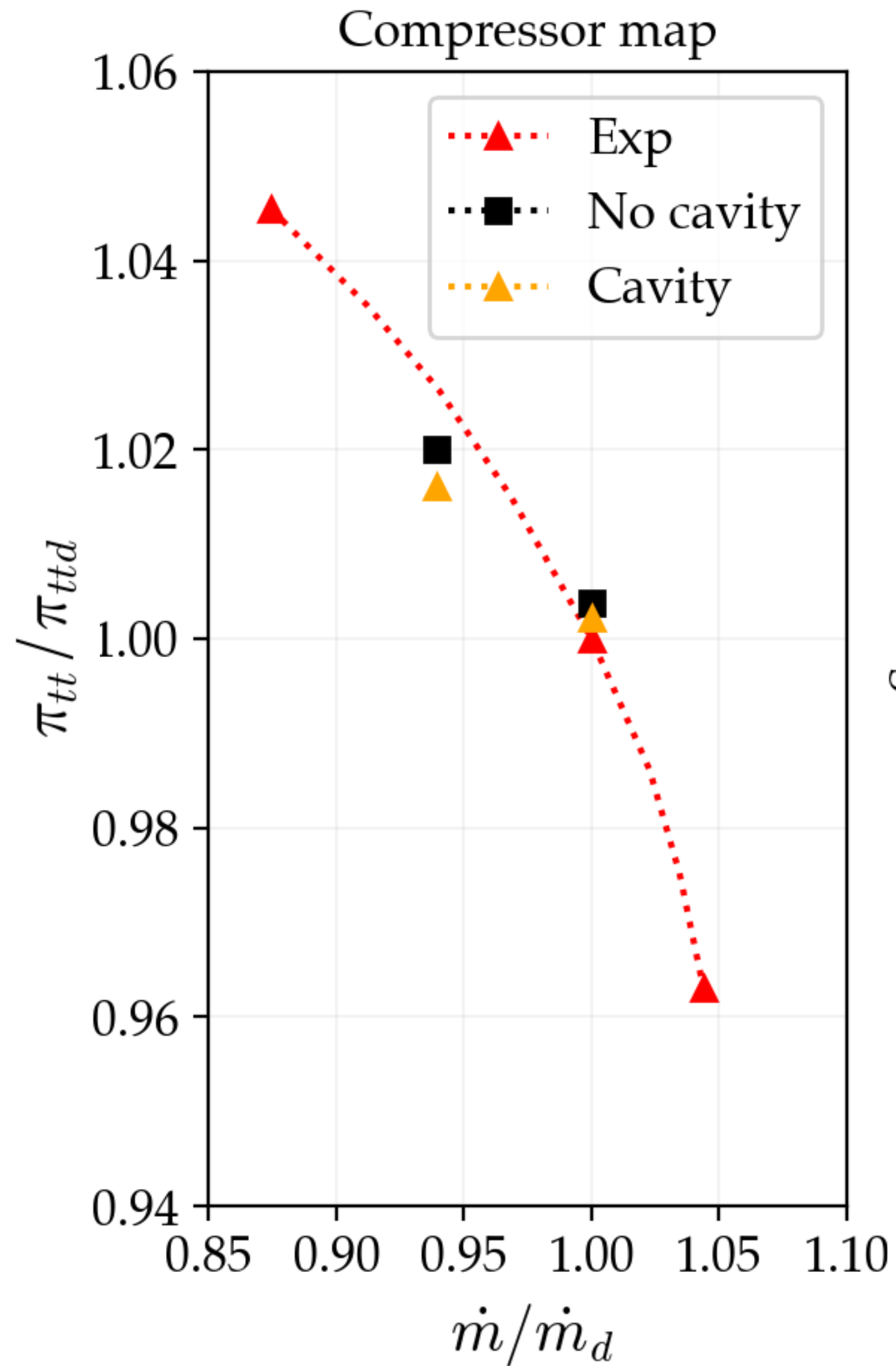
Interfaces substituted with non-rotating solid walls in the no-cavity configuration

Same topology for the 2 configurations

Numerical domain - geometrical features

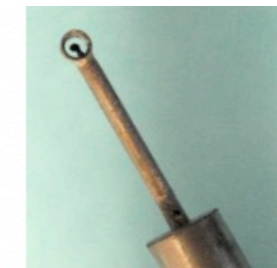
Backup slide

Impact of cavities on the main channel flow:



Steady and unsteady instrumentation:

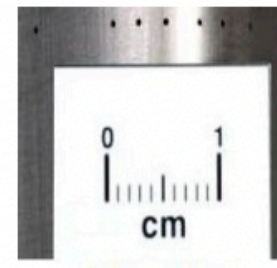
Steady measurements



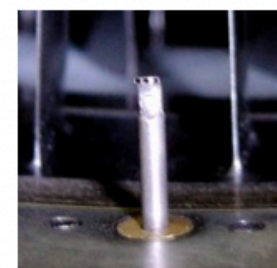
Total pressure
(Kiel probe)



Total temperature
(Shielded thermocouple)

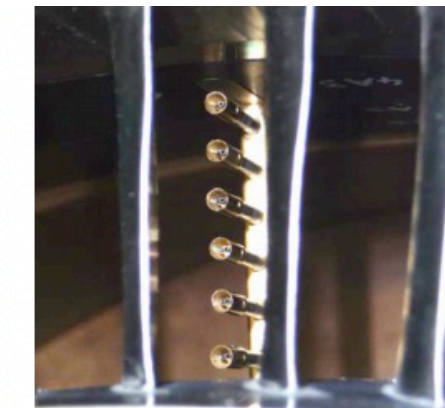


Static pressure
(Pressure taps)

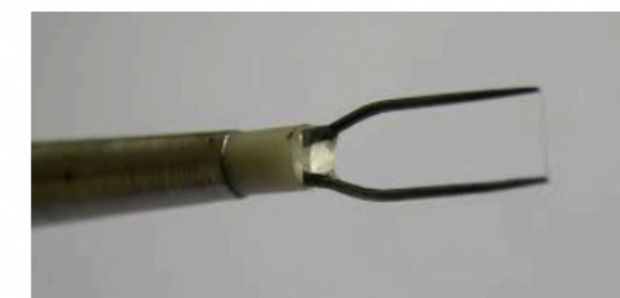


Flow direction
(3-hole probes)

Inlet and outlet rakes

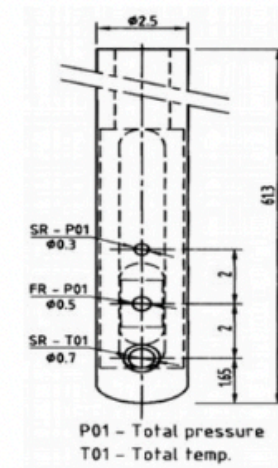


Hot-wire measurements

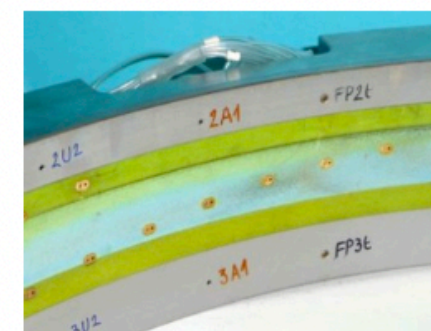


Hot-wire anemometer
(Hub and tip turbulence intensity)

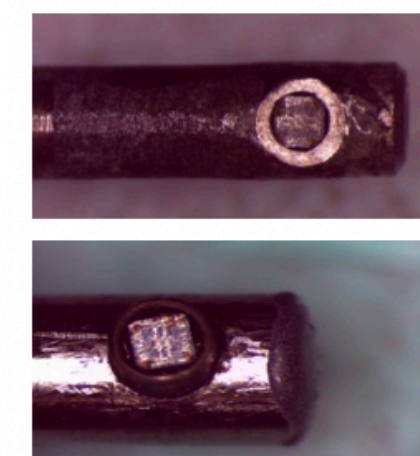
Unsteady measurements



Total and static pressure, total temperature
(AP1-C25 probe)



Static pressure
(Fast response pressure taps)



Total pressure
(FP2, FP3, 3-hole virtual probe)

Experimental instrumentation

Backup slide

Quantities to measure:

Steady measurements:

- Compressor map:
 - Total to total pressure ratio
 - Static to total pressure ratio
 - Efficiency
 - Massflow

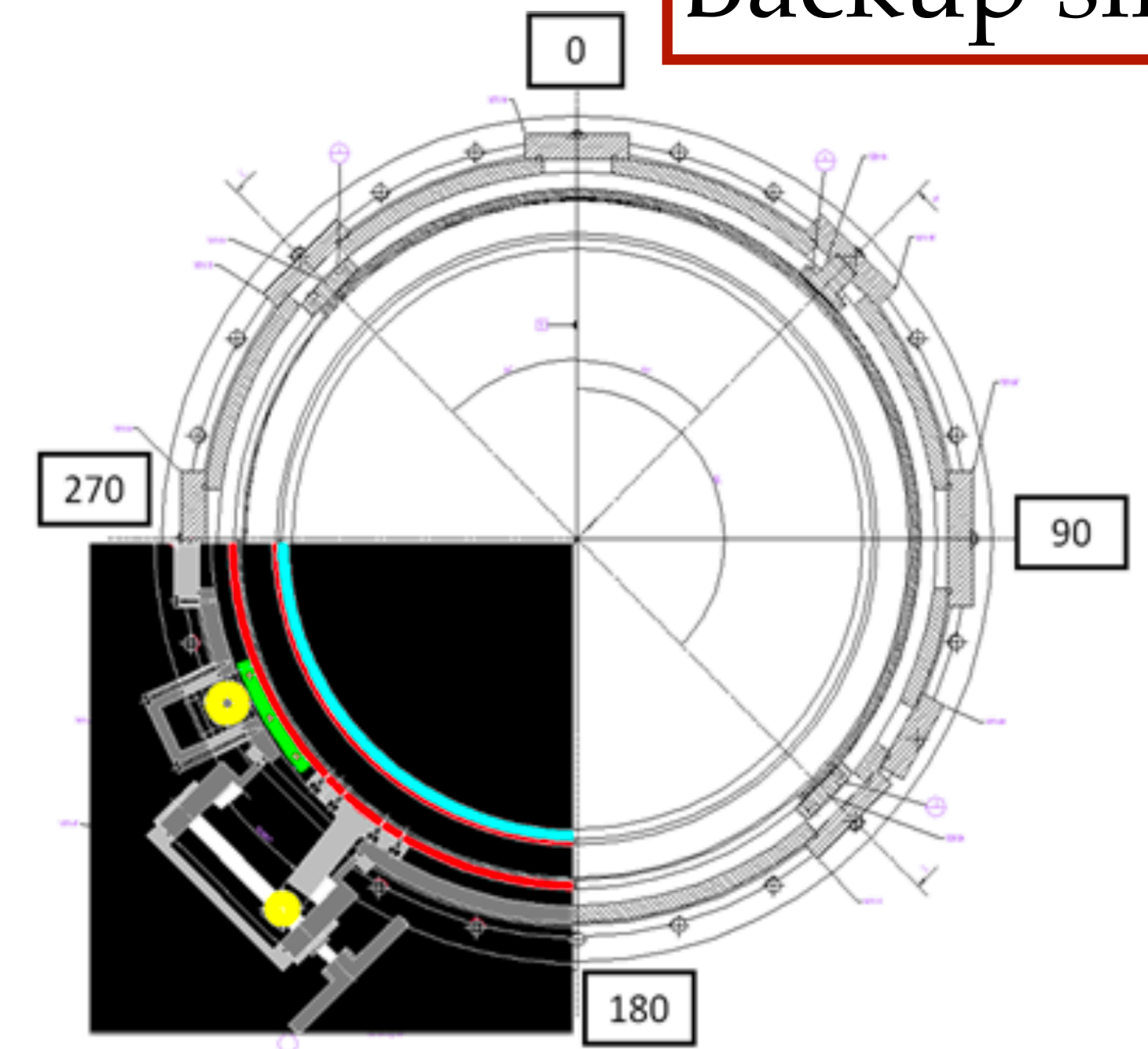
- Spanwise distributions:
 - Total pressure in planes 1,2,3,4
 - Total temperature in planes 1,2,3,4
 - Ma in planes 1,2,3,4
 - Flow angle in planes 1,2,3,4
- Maps:
 - Total pressure in plane 4
 - Total temperature in plane 4
 - Ma in plane 4
 - Flow angle in plane 4

Unsteady measurements:

- Spanwise distributions:
 - Total pressure in planes 3,4
- Maps:
 - Total pressure in planes 3,4
 - Flow angles in planes 3,4
 - Static pressure at casing

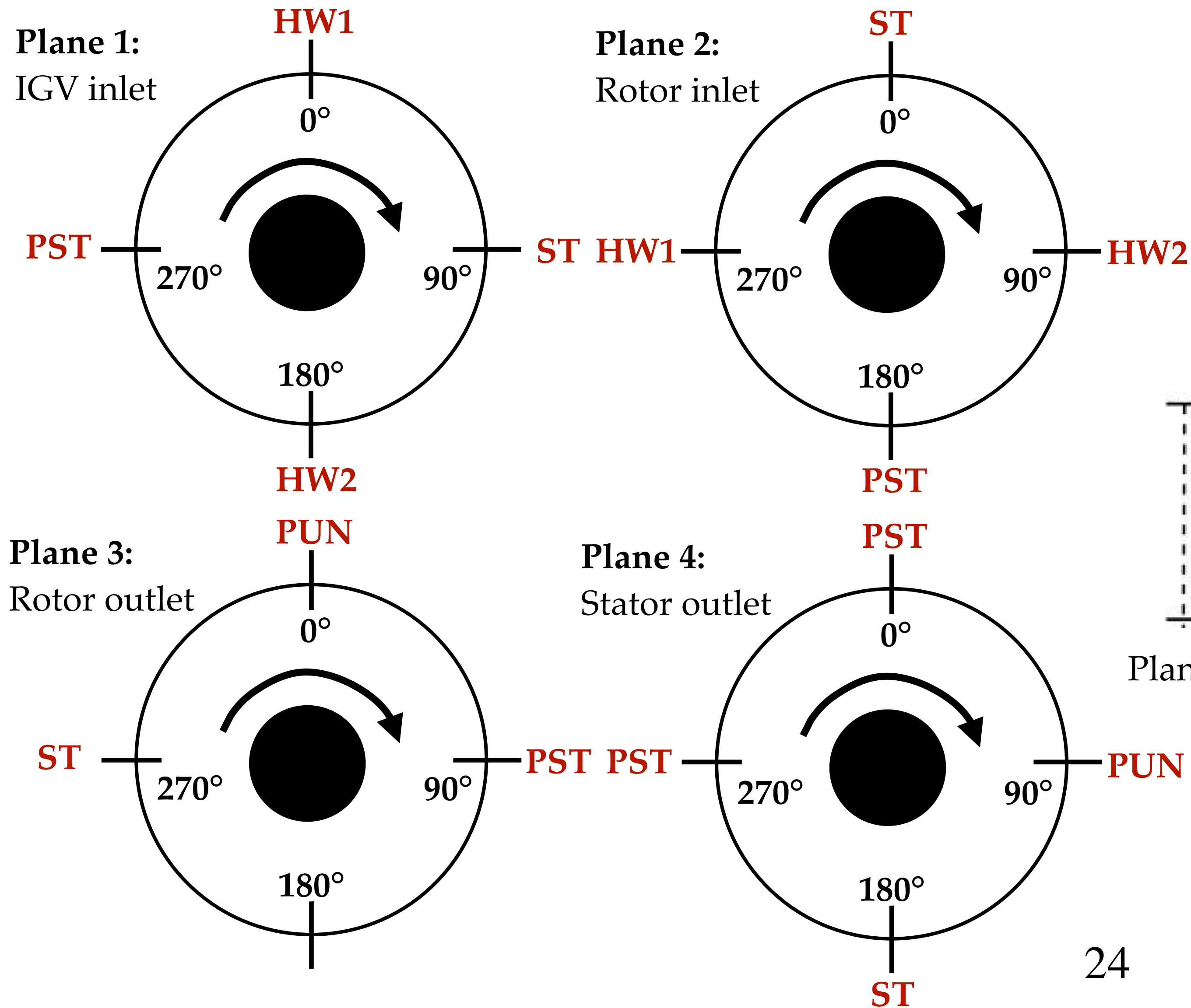
Unstable operating range:

- Stall inception and post-stall:
 - Hub, midspan and casing velocity in planes 1,2
 - Pressure signals at casing inlet, midchord and outlet
 - Pressure signal at rotor outlet hub, midspan and tip
 - Pressure signal at stator outlet hub



(Circumferential locations where it is possible to perform radial traversing)

Plane by plane and meridional experimental setup:



Nomenclature:

- HW: Hot-wires
- PST: 5 Hole Steady
- PUN: 3 Hole Virtual Unsteady
- ST: Shielded Thermocouple

