

Background

- Animal fats are a by-product of the meat industry, and can be used for biodiesel production, reducing waste and promoting sustainability.
- Its production process involves the conversion of triglycerides into fatty acid methyl esters (FAMES) through transesterification.
- FAMES can be divided into three categories: Saturated Fatty acids (SFAs), Monounsaturated FAs (MUFAs), Polyunsaturated FAs (PUFAs).
- PUFAs are not preferred in biodiesel production due to their susceptibility to oxidation, which can lead to instability in the final product due to increased no of double bonds.

Challenges

- Derivatization is a critical step in FAMES analysis while using GC, as it converts non-volatile fatty acids into volatile compounds suitable for GC analysis.
- To have a derivatization protocol that does not discriminate towards any specific class of FAMES in order to accurately monitor samples is critical.
- Derivatization can be time-consuming and labour-intensive, making automation of the process is desirable for high-throughput analysis.

Aim of study

- Developing automatable sample preparation protocol without creating bias towards any classes of FAMES.

Results

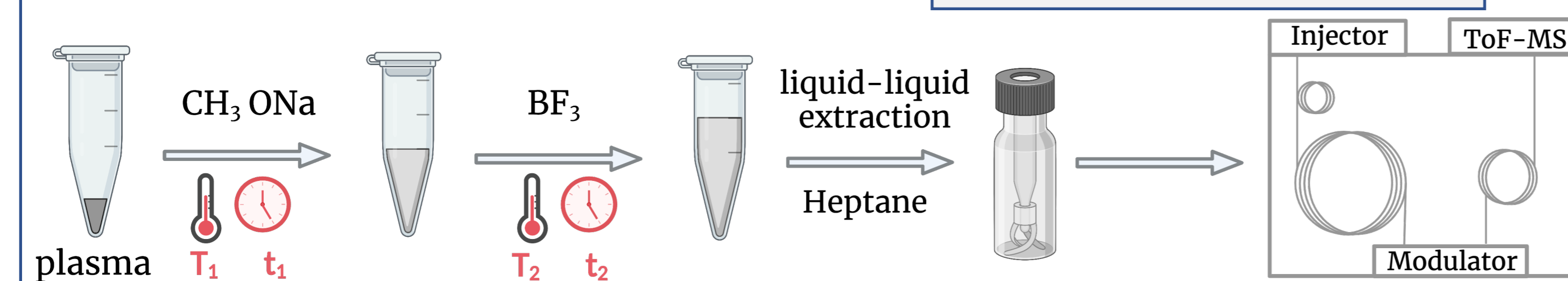


Figure 1: Schematic diagram of two-stage chemical derivatization and extraction approach

Full Factorial Design:(4,16)
Center point : 3

Factors	-1	0	+1
T ₁ (°C)	85	95	105
t ₁ (min)	5	15	25
T ₂ (°C)	85	95	105
t ₂ (min)	5	15	25

Instrumental parameters

Column Configuration:

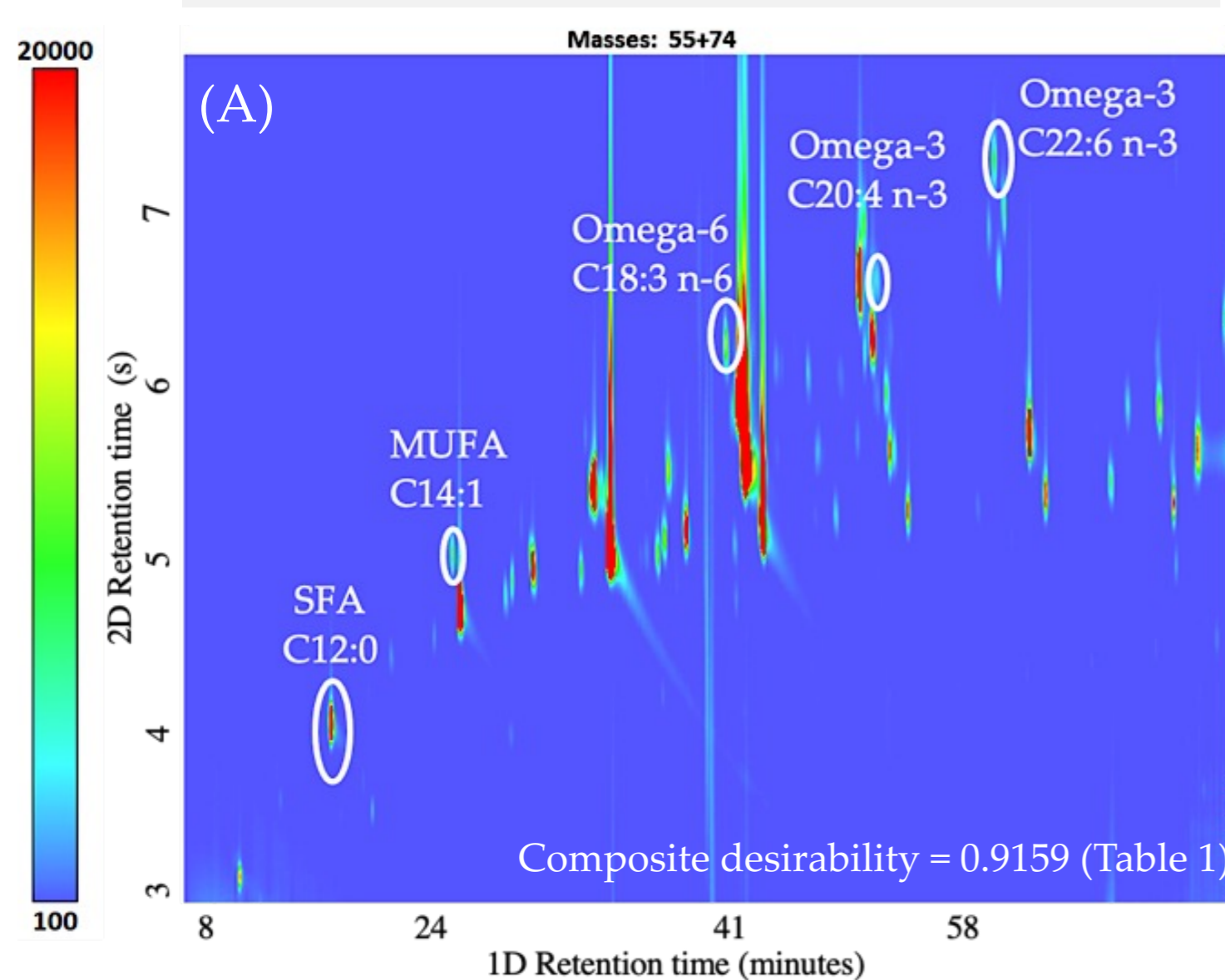
Rxi-5sil (30m,0.25mm ID,1.0 μm)
VF-17ms (2m,0.25mm ID,0.5 μm)

GC Method: 69.33 mints

Modulation time: 8 s

Acquisition rate: 150 spectra/s

Response optimization



Structured Chromatographic Separation

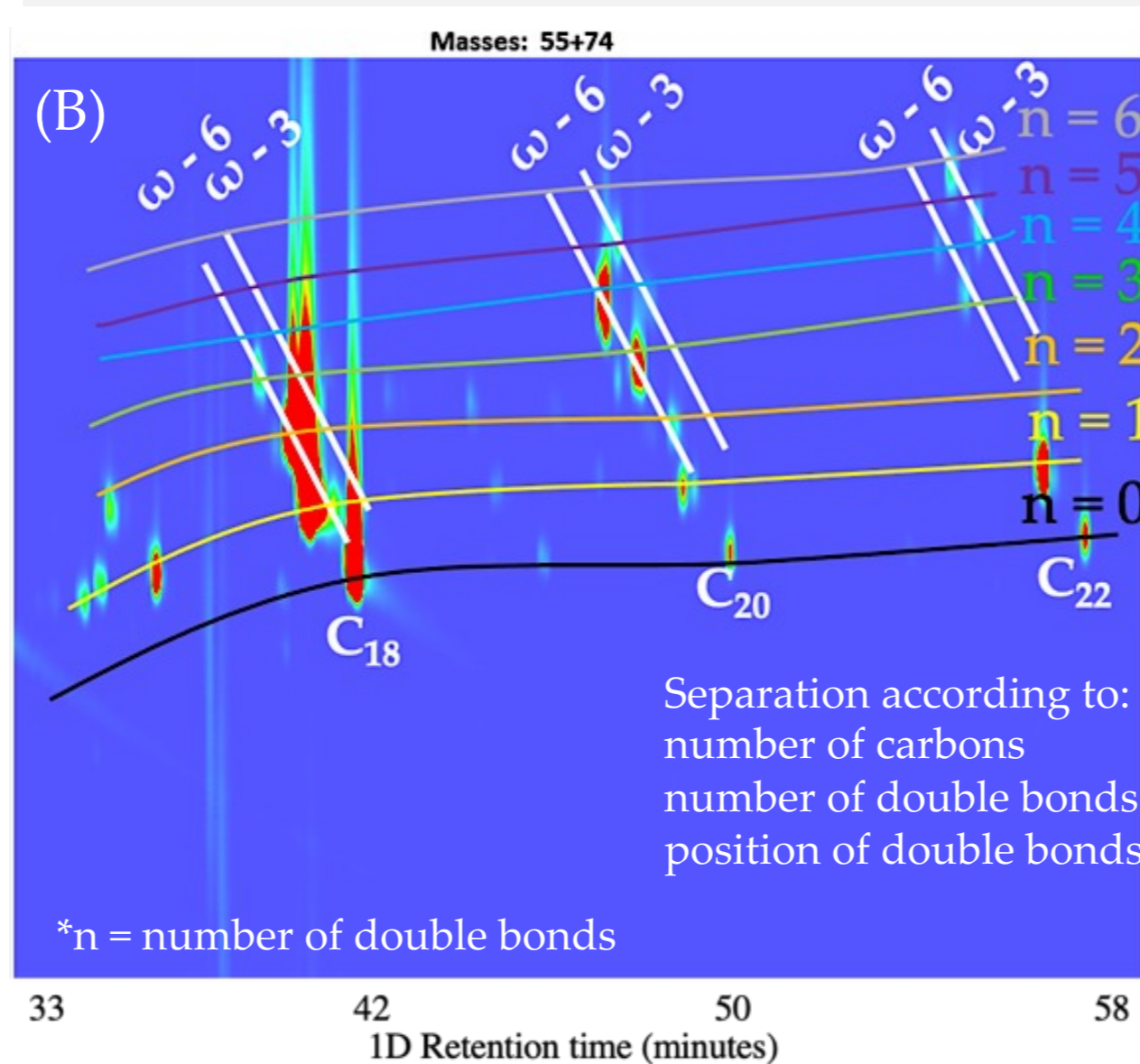


Figure 3: (A) Representative of each class selected for response optimization: contour plot of pooled human plasma (B) Zoomed in contour plot of pooled human plasma

Table 1: Factors and levels tested for optimization using DoE (The optimized conditions are in bold)

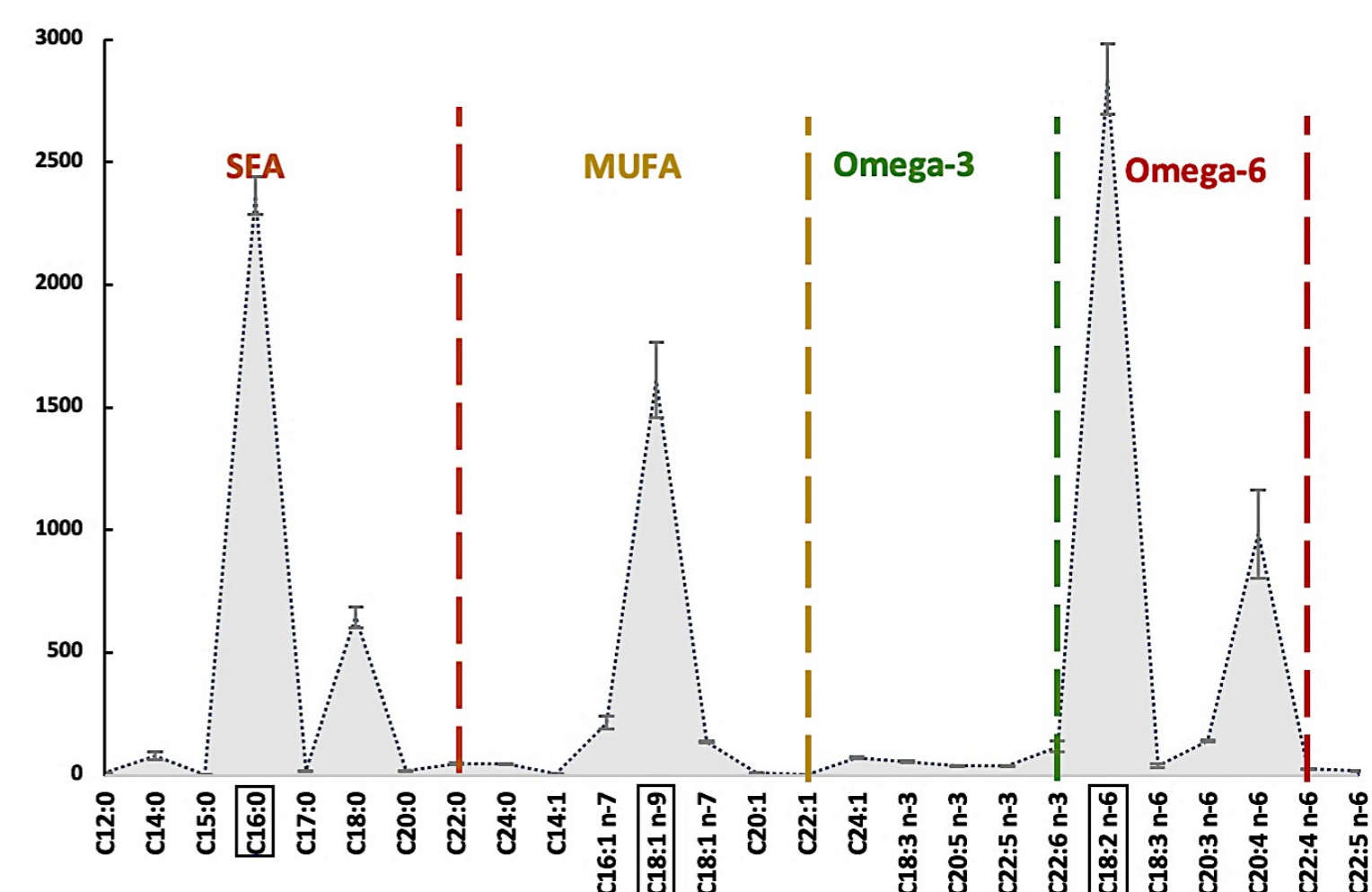


Figure 2: Concentration range of lipids in human plasma as per NIST certificate of Analysis

- Analytes covering the major range of ¹t_R (min), ²t_R (sec), and representative of all classes of FAMES were selected for response optimization (Figure 3(A)).
- Monitoring FAMES at selective m/z makes the data processing automatable: 74, 55, 67 for zero to two double bonds, respectively, while for three to six double bonds at 79.

Conclusion

- Statistically optimized sample preparation protocol to maintain a wide selectivity towards multiple classes of FAMES [SFA, MUFA, and PUFA (ω-3 and ω-6)] is fully automatized with dual head autosampler. After optimization of biodiesel production process with GC×GC, the method can be easily transferred to 1D GC-MS, making it more economical and scalable.
- Developed on human plasma, verified with NIST plasma applied on pig plasma makes it most suitable for the analysis of animal fat feedstock and biodiesel testing^[1].