

1 Hybrid clay-based materials for organic dyes and pesticides 2 elimination in water

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16

17 Abstract

18 Natural clay, extracted from Cameroon, was modified by ion exchange to produce 4 different clays.

19 These latter were modified with photocatalytic semiconductor like ZnO to produce efficient hybrid
20 materials for pollutant removal in water. ZnO was synthesized by the soft sol-gel chemistry method.

21 The results showed that the clay belonged to the smectite family and was composed of different
22 crystalline phases. When the hybrid materials were produced, mix crystalline patterns were obtained
23 with both smectite and ZnO wurtzite phases. The ICP-AES analysis showed that similar ratio between
24 ZnO and clay were obtained for the 4 hybrid materials (30 wt% of ZnO and 70 wt% of clay). The SEM
25 observation of the samples had shown that the hybrid materials had the clay structure as skeletal
26 structure (sheet like structure) with the ZnO spherical materials grafted at the surface, giving a good
27 exposure to light to maintain photocatalytic property.

28 Then, the pollutant removal property of the samples was evaluated on three different model
29 pollutants: p-nitrophenol (PNP), Malachite green (MG) and Diamant brilliant violet (DBV). On PNP, no

30 adsorption was observed, and photocatalytic property was necessary to eliminate this molecule. With
31 the best hybrid material (Clay/Cu²⁺/ZnO), 80% of PNP degradation was observed after 6 h of
32 illumination. On MG and DBV, similar behavior was observed. Indeed, the clays and three out of four
33 hybrid materials adsorbed completely both pollutant after 2 h of contact. Only pure ZnO and Clay/ZnO
34 needed illumination to degrade completely both molecules. This study showed the possibility to obtain
35 very efficient hybrid materials for pollutant removal in water with the use of inexpensive natural clay
36 modified with a low amount of photocatalytic material (ZnO around 30 wt.%).

37

38 **Keywords** : Adsorption, Photocatalysis, Smectite, ZnO, Green chemistry, Sol-gel

39

40 1. Introduction

41

42 In recent decades, environmental pollution by the excessive presence of bio-refractory organic
43 pollutants in wastewater from domestic uses or industries is a serious environmental scourge [1]. Some
44 of these compounds are recognized as capable of causing carcinogenic and mutagenic effects and
45 interfering with the hormonal system of living beings. Among the pollutants commonly detected in
46 industrial discharges are organic dyes, organochlorines, phenolic compounds, etc [2]. These
47 compounds are the cause of numerous disturbances of aquatic fauna and constitute a risk for human
48 health [3]. Faced with this situation, several countries have been forced to set strict legislative and
49 normative constraints towards manufacturers for the protection of the environment. Thus, the major
50 challenge for industries is to find an effective and inexpensive technique to reduce the level of pollution
51 to the threshold accepted by the legislation before any discharge into the environment. Attention was
52 subsequently focused on the use of new adsorbents based on abundant natural materials. This is the
53 case for clays [4]. As a raw material, clay is a mixture of clay minerals and crystalline impurities in the

54 form of rock debris of infinitely diverse compositions. The interest given in recent years to the study
55 of clays by many laboratories around the world [5] is justified by their abundance in nature, the
56 importance of the specific surfaces they develop [6], the presence of surface charges and especially
57 the exchangeability of the interfoliar cations. The latter, also called mobile or compensating cations,
58 are the main elements responsible for hydration, swelling and plasticity, and they give these clays
59 hydrophilic properties. Existing conventional techniques such as adsorption, coagulation/flocculation,
60 and biological treatment are increasingly ineffective in the face of the complexity of effluents [7].
61 Moreover, these techniques require an additional investment, for the treatment of liquid/solid
62 concentrate formed.

63 To overcome these problems, efficient and ecological treatment strategies have been developed.
64 Among which is the application of advanced oxidation processes (AOPs), which are based on the
65 production of hydroxyl radicals, very reactive and strongly oxidizing species. These processes include
66 heterogeneous photocatalysis under UV and/or visible light [8–11], homogeneous phase chemical
67 oxidation processes: $\text{H}_2\text{O}_2/\text{Fe}^{2+}$ (Fenton's reagent) [12], O_3/OH^- (ozonation) [13]; photochemical
68 processes: UV only, $\text{H}_2\text{O}_2/\text{UV}$, O_3/UV , $\text{H}_2\text{O}_2/\text{Fe}^{3+}/\text{UV}$ (photo-Fenton) [12, 14]; electrochemical processes
69 [15, 16] (anodic oxidation, electro-Fenton) etc... However, although effective for the mineralization of
70 most organic pollutants, these processes require an external energy input (electric or magnetic) and
71 consequently a relatively high cost for a strong mineralization of the pollutant. Hybrid materials having
72 multiple pollutant removal properties can be of great interest to treat this pollution [17–19].

73 In this work, the main goal is to produce hybrid materials made of good adsorbent materials (clay) and
74 efficient photocatalyst (ZnO) at low price. Indeed, the goal is to develop a hybrid material that can
75 depollute water either with adsorption or photocatalytic processes. To reach this goal, natural clay
76 extract from Cameroon will be used and also modified by ion exchange process to increase their
77 adsorption properties. The ZnO, introduced in clay, is synthesized by a green sol-gel process and the
78 amount added in the hybrid material is limited to 30 wt.% to conserve low prices for these materials.

79 The hybrid materials and the corresponding pure clay and pure ZnO samples are characterized to
80 determine their composition and morphology. Then, the pollutant removal property of these samples
81 is evaluated on model water polluted with three different molecules: the *p*-nitrophenol (PNP), the
82 malachite green (MG) and the Diamant brilliant violet (DBV). PNP and MG are commonly found in
83 pesticide [20, 21] and MG and DBV are used as organic dye [21, 22].

84

85 2. Materials and Methods

86

87 2.1. Natural Clays

88

89 Natural clays were extracted from Bana in Cameroon, details were given in [23]. After extraction, the
90 clays were dried to a constant weight. Then some part was modified to insert Cu^{2+} , Na^+ or Zn^{2+} ions.

91 *Copper ions insertion*

92 The protocol is detail in [23] and summarized below.

93 The reagents used are the following: copper (II) sulfate pentahydrate (> 98.0%, Sigma-Aldrich), barium
94 sulfate (99%, Sigma-Aldrich), clay powder (> 160 μm), distilled water [23].

95 In order to produce a homogeneous cation exchange, 50 g of clay was mixed under stirring in 0.1 M of
96 CuSO_4 solution for 4 h. After 2 h at rest, the supernatant was poured, and the agitation was repeated
97 with a new solution of 0.1 M of CuSO_4 . This operation was repeated twice, and excess Cu^{2+} and SO_4^{2-}
98 ions were washed with distilled water until the Baryum test (precipitation test) became negative. The
99 homoionic Cu^{2+} clay material was then oven dried at 110 °C overnight [23].

100 *Sodium ions insertion*

101 The reagents used are the following: distilled water, sodium chloride (Dry Basis >99.5%, Fisher
102 BioReagents), silver nitrate (99%, extra pure, Laboratorium discounter), clay powder (> 160 μm).

103 Sodium homo-ionization allows to replace all exchangeable cations of various natures by only sodium
104 cations. 100 g of clay material are treated with magnetic stirring for 72 h by a solution of NaCl 1M. The
105 material is dried at 100 °C for 24 h.

106 To ensure that the cation exchange reaction was effective, the dispersion of clay in the electrolyte
107 solution was maintained under stirring for 4 h. After settling, the supernatant is removed, and the
108 recovered solid is re-dispersed in the renewed salt solution. This operation has been repeated 4 times
109 in order to achieve a complete cation exchange with Na^+ ions. The excess of Na^+ and Cl^- ions were
110 washed with distilled water until the silver nitrate test (precipitation test) became negative. Indeed,
111 when solution containing Cl^- ions is in contact with AgNO_3 , a precipitate appears. If the test is negative,
112 it proves that all Cl^- ions have been removed from the sample thanks to the washing step.

113 *Zinc ions insertion*

114 This treatment does not destroy the structure of the clay material and it allows the insertion of Zn ions.
115 We used the following reagents: zinc (II) chloride (> 97.0%, Laboratorium discounter), silver nitrate
116 (99%, extra pure, Laboratorium discounter), clay powder (> 160 μm), and distilled water. In order to
117 produce a homogeneous cation exchange, 50 g of clay was mixed under stirring in 0.1 M of ZnCl_2
118 solution for 4 h. After 2 h at rest, the supernatant was poured, and the agitation was repeated with a
119 new solution of 0.1 M of ZnCl_2 . This operation was repeated twice, and excess Zn^{2+} and Cl^- ions were
120 washed with distilled water until the silver nitrate test (precipitation test) became negative. Indeed,
121 when solution containing Cl^- ions is in contact with AgNO_3 , a precipitate appears. If the test is negative,
122 it proves that all Cl^- ions have been removed from the sample thanks to the washing step. The
123 homoionic Zn^{2+} clay material was then oven-dried at 100 °C overnight.

124

125 2.2. ZnO synthesis

126 Pure zinc oxide powders were synthesized by the sol-gel method following Benhebal *et al.* [24, 25].

127 The reagents were zinc acetate dihydrate ($\geq 98\%$), oxalic acid dihydrate ($\geq 99\%$), and absolute ethanol
128 (ACS grade). They were obtained from BIOCHEM, Chemopharma (Cosne-Cours-sur-Loire, France), of
129 analytical grade, and used directly as purchased.

130 Zinc acetate dihydrate (10.98 g) was treated with ethanol (300 mL) at 60 °C. The salt was completely
131 dissolved in about 30 min. Oxalic acid dihydrate (12.6 g) was dissolved in ethanol (200 mL) at 60 °C for
132 30 min. The oxalic acid solution was added slowly, with stirring, to the hot ethanolic zinc solution, and
133 the mixture was stirred for 90 min at 50 °C. The resulting gel was placed in an oven at 80 °C for 24 h.
134 The product was calcined at 500 °C for 3h.

135

136 2.3. Hybrid Clay-ZnO materials synthesis

137

138 For the preparation of hybrid clays with ZnO, the procedure was similar as for pure ZnO material.
139 However, when the oxalic acid solution was added slowly with stirring to the hot ethanolic zinc
140 solution, 10 g of doped clay materials was added, and the mixture was left under stirring for 90 min at
141 50 °C. The resulting gel was placed in an oven at 80 °C for 24 h. The product was calcined at 500 °C for
142 3 h. The ZnO-modified clay powders were light gray in color.

143

144 2.4. Characterizations

145

146 Samples were measured by nitrogen adsorption desorption isotherms in an ASAP multisampler device
147 from Micromeritics.

148 The actual composition of the natural and hybrid clays was determined by inductively coupled plasma–
149 atomic emission spectroscopy (ICP–AES), equipped with an ICAP 6500 THERMO Scientific device
150 (Waltham, MA, USA). The mineralization is fully described in [26]; however, we used HF instead of
151 HNO₃.

152 X-ray diffraction patterns were recorder on a Bruker D8 Twin-Twin powder diffractometer (Bruker,
153 Billerica, MA, USA) using Cu-K_α radiation.

154 Scanning electron microscopy pictures were obtained on a TESCAN CLARA microscope operating at 15
155 keV.

156

157 2.5. Photocatalytic and adsorption experiments

158

159 The degradations of *p*-nitrophenol (PNP), Malachite Green (MG) and Diamant Brilliant Violet (DBV)
160 were studied under UVA light ($\lambda = 365$ nm) to determine the photocatalytic activity of the synthesized
161 material. The lamp was an Osram Sylvania, Blacklight-Bleu Lamp, F 18W/BLB-T8, with its maximum
162 peak at 365 nm and an intensity of 1.2 mW/cm².

163 Each sample was placed in a Petri dish with 20 mL of the pollutant solution in water (14 mg/L for PNP,
164 4 mg/L for MG or DBV). The degradation of the pollutant was evaluated from absorbance
165 measurements with a Genesys 10S UV-Vis spectrophotometer (Thermo Scientific). Previously,
166 adsorption tests were performed in the dark (dark tests) to show whether the pollutant was adsorbed
167 on the surface of samples. A blank test, consisting of irradiating the pollutant solution for 24 h in a
168 Petri dish without any catalyst, is made to assess the photolysis of the three pollutants under this
169 illumination. The Petri dishes with catalysts and pollutants were stirred on orbital shakers (90 RPM)
170 and illuminated for 24 h. Aliquots of pollutant were sampled at 0, 2, 6 and 24 h. The photocatalytic
171 degradation can be evaluated by taking the catalyst adsorption (dark test) into account. Each
172 photocatalytic measurement was triplicated to assess the reproducibility of the data. In each box, the

173 catalyst concentration was equal to 1 g/L. Another experiment was also done with a catalyst
 174 concentration of 0.3 g/L only for the pure ZnO sample, in order to have the same amount of
 175 photocatalyst as the hybrid materials which contain 30 wt.% of ZnO.

176 The same experiments without light were performed to assess the adsorption properties of the
 177 samples on the three different model pollutants.

178

179 3. Results and Discussion

180

181 3.1. Composition and morphologies of the clay-based materials

182

183 Table 1 gives the composition of the different samples. The bare Clay and the ion modified Clays have
 184 similar compositions with a Si/Al ratio around 2, characteristic ratio of smectite [27]. The ion modified
 185 clays have respectively higher amounts of the ion which was added during the modification process as
 186 expected.

187 For the ZnO/Clay hybrid materials, the Si/Al ratio stay equal around 2 and the proportion of ZnO is
 188 around 30 wt.% for each of the 4 hybrid materials as expected.

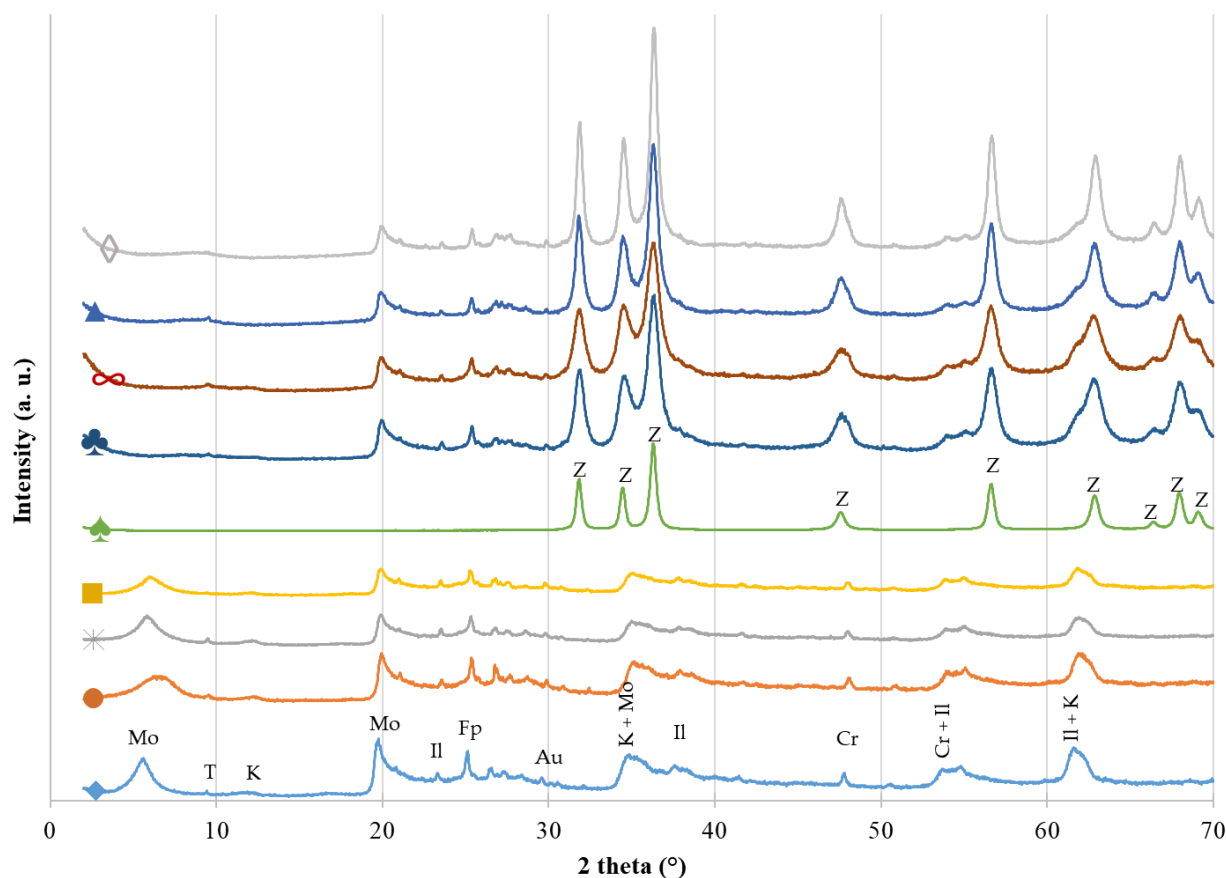
Table 1: Sample composition given by ICP-AES.

Samples	Al (wt.%)	Si (wt.%)	Na (wt.%)	Cu (wt.%)	Zn (wt.%) [and ZnO (wt.)]
Bare Clay	10.1	20.9	<0.1	<0.1	<0.1
Clay/Na ⁺	10.2	20.9	0.2	<0.1	<0.1
Clay/Cu ²⁺	11.5	21.2	<0.1	0.8	<0.1
Clay/Zn ²⁺	10.5	21.4	<0.1	<0.1	2.1
Pure ZnO	-	-	-	-	>99
Clay/ZnO	5.2	9.2	<0.1	<0.1	18.9 [28.1]
Clay/Na ⁺ /ZnO	5.8	10.3	0.1	<0.1	23.0 [29.0]
Clay/Cu ²⁺ /ZnO	6.4	11.6	<0.1	0.4	23.3 [30.3]
Clay/Zn ²⁺ /ZnO	6.0	11.7	<0.1	<0.1	26 [31.2]

189

190 XRD patterns allow to estimate the crystalline phase presented in the samples, the patterns are
 191 represented in Figure 1 for all samples.

192 For the 4 clays (bare Clay, Clay/Cu²⁺, Clay/Na⁺, and Clay/Zn²⁺ samples), similar patterns are observed
 193 with several crystalline phases that are pointed on bare Clay pattern. These patterns correspond to
 194 the smectite family which encompasses the different phases observed *i.e.* augite, cristobalite,
 195 montmorillonite, illite, kaolinite, feldspar, and talc. The pure ZnO sample (in green) is composed of
 196 wurtzite phase (peaks denoted as Z) as expected.
 197 When hybrid materials are formed (Clay/ZnO, Clay/Cu²⁺/ZnO, Clay/Na⁺/ZnO, and Clay/Zn²⁺/ZnO
 198 samples), the patterns correspond to a mix of the initial Clay pattern with the wurtzite peaks, showing
 199 that the hybrid materials are successfully obtained.



200
 201 **Figure 1: XRD patterns of samples: (♦) bare Clay, (●) Clay/Cu²⁺, (*) Clay/Na⁺, (■) Clay/Zn²⁺, (♣) Pure**
 202 **ZnO, (♠) Clay/ZnO, (∞) Clay/Cu²⁺/ZnO, (▲) Clay/Na⁺/ZnO, and (◇) Clay/Zn²⁺/ZnO. The positions of**
 203 **the reference peaks are indicated on the two pure materials (bare Clay and ZnO) by the following**
 204 **letters: (Z) Wurzite, (Mo) Montmorillonite, (T) Talc, (K) Kaolinite, (II) Illite, (Fp) Feldspath, (Au) Augite**

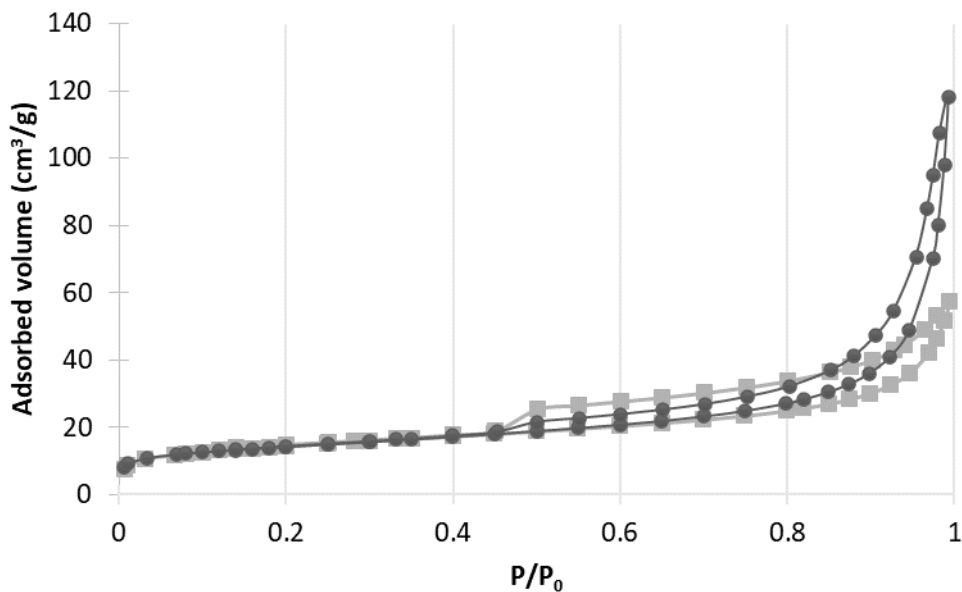
205 and (Cr) Cristobalite. The positions are not indicated on the composites materials to not overload
 206 the figure.

207 Table 2 presents the specific surface area and the porous volume (V_p) for the different samples. The
 208 specific surface values are slightly increased when ions are inserted in the clay network. Indeed, the
 209 specific surface area increases from 45 m²/g to 50-55 m²/g when cations are inserted (Table 2). An
 210 increase is also noted for the pore volume. Concerning the pure ZnO material, a specific surface value
 211 of 30 m²/g is obtained. When the clay is modified with ZnO, a slight increase is observed for all the
 212 modified samples. Concerning the pore volume, an increase is also observed for all samples (Table 2).
 213 Indeed, the grafting of the ZnO particles at the surface of the sheets of clay (explained in the next
 214 paragraph and observed on the SEM images in Figure 3) produces a rougher surface with more pore
 215 volume. Figure 2 gives an example of the isotherms that are obtained for Clay/Zn²⁺ and Clay/Zn²⁺/ZnO
 216 samples and that are very similar for each sample. These isotherms correspond mainly to the type IV
 217 isotherm characterized by a broad hysteresis at high pressure (mesoporous solid).

Table 2: Specific surface area and porous volume.

Samples	Specific surface area (m ² /g)	V_p (cm ³ /g)
	± 5	± 0.01
Bare Clay	45	0.07
Clay/Na ⁺	50	0.08
Clay/Cu ²⁺	55	0.09
Clay/Zn ²⁺	50	0.09
Pure ZnO	30	0.14
Clay/ZnO	60	0.44
Clay/Na ⁺ /ZnO	55	0.25
Clay/Cu ²⁺ /ZnO	50	0.21
Clay/Zn ²⁺ /ZnO	50	0.18

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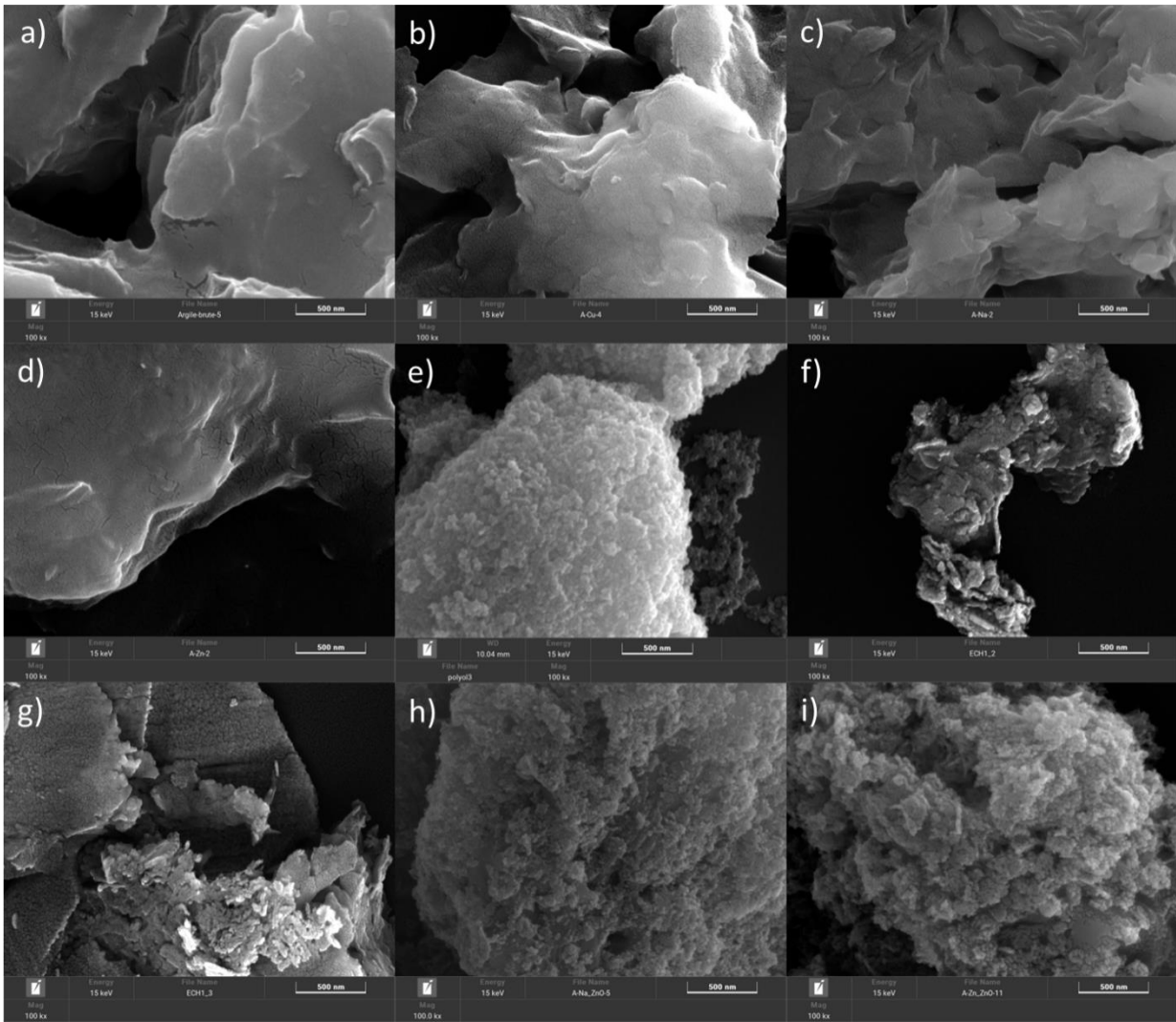


219

220 **Figure 2: Nitrogen adsorption–desorption isotherms for (■) Clay/Zn²⁺ and (●) Clay/Zn²⁺/ZnO samples.**

221 Figure 3 gives an overview of the 9 samples observed by SEM. For the 4 clays ((a) bare Clay, (b)
 222 Clay/Cu²⁺, (c) Clay/Na⁺, and (d) Clay/Zn²⁺ samples), sheet like materials are observed as expected for
 223 clay materials [28, 29], with smooth surface. No difference in the samples is noted.

224 When hybrid material is formed (Figure 3f to 3i), the sheet like structure is still observed but rough
 225 surfaces are observed with the presence of sphere materials covering the surface. These spheres
 226 correspond to the ZnO material as it is observed on the pure ZnO sample in Figure 3e. So the hybrid
 227 material is composed of the clay as bone structure covered by ZnO particles. It is important for the
 228 photocatalytic properties that the ZnO particles are present at the surface to be in contact with the
 229 light.



230

231 **Figure 3: SEM pictures of samples: (a) bare Clay, (b) Clay/Cu²⁺, (c) Clay/Na⁺, (d) Clay/Zn²⁺, (e) Pure**
 232 **ZnO, (f) Clay/ZnO, (g) Clay/Cu²⁺/ZnO, (h) Clay/Na⁺/ZnO, and (i) Clay/Zn²⁺/ZnO.**

233

234 Hybrid materials are successfully obtained composed of 30 wt.% of ZnO and 70 wt.% of clay, with the
 235 ZnO particles present at the surface.

236

237 **3.2. Photocatalytic activity and adsorption property on three different pollutants**

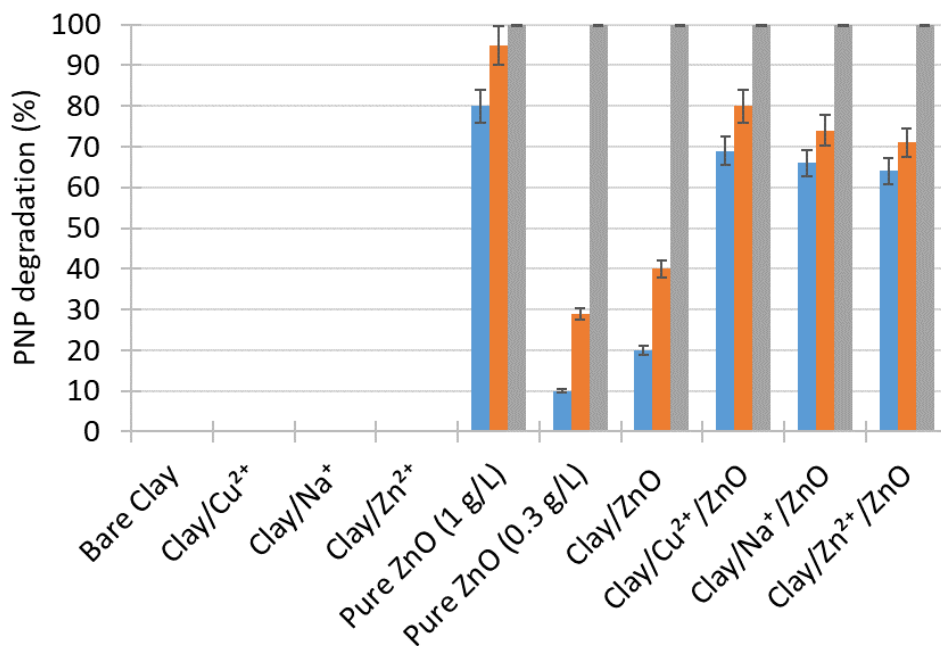
238

239 The materials are evaluated for pollutant removal via two processes: the adsorption and the
240 photocatalytic degradation. Their efficiencies are estimated on three different pollutants to show
241 versatility. Firstly, the blank test showed that the 3 pollutant concentrations under UVA illumination
242 remained constant and that no photolysis occurs.

243 The first pollutant to eliminate is the PNP, commonly found in pesticide. The results are presented on
244 Figure 4. First, during the experiments of adsorption made in the dark, no adsorption on any of the 9
245 samples was observed, so the adsorption results are not represented on Figure 4.

246 Also on Figure 4, the photocatalytic degradation of the PNP is presented after 2, 6 and 24 h of
247 illumination for the 9 samples, the pure ZnO sample is tested with two concentrations: 1 g/L and 0.3
248 g/L. Indeed, the concentration at 1 g/L is to have the same mass as the other samples and the
249 concentration of 0.3 g/L is to have the same amount of photocatalyst as the hybrid samples, which are
250 made of 30 wt.% of ZnO. For the 4 clays (bare Clay, Clay/Cu²⁺, Clay/Na⁺, and Clay/Zn²⁺ samples), no
251 degradation is observed as clay alone is not a photocatalytic material. As previously reported [23, 24,
252 30], pure ZnO (at 1 g/L) degrades PNP with an efficiency equal to 95 % after 6 h as ZnO is a
253 photocatalytic material active under UV-A illumination. When the concentration of ZnO is decreased
254 to 0.3 g/L, the degradation rate decreases also, reaching only 30 % after 6 h. When hybrid materials
255 are formed (Clay/ZnO, Clay/Cu²⁺/ZnO, Clay/Na⁺/ZnO, and Clay/Zn²⁺/ZnO samples), photocatalytic
256 degradation of PNP is still observed for each hybrid material. Between the 4 hybrid materials, the three
257 one modified with ions present higher degradation than Clay/ZnO sample. Indeed, the presence of
258 these ions can increase the photocatalytic activity via photo-Fenton reactions for Cu²⁺ and Zn²⁺ [26, 31,
259 32]. For Na⁺, it was reported that if Na⁺ doped the ZnO, it can increase its photocatalytic properties
260 [33]. The degradation of the hybrid materials is higher than the ZnO at the concentration of 0.3 g/L, it
261 can be explained by the specific morphology observed with SEM (Figure 3) showing that the ZnO
262 particles are distributed at the surface of clay sheet allowing a very good contact between the pollutant
263 and the photocatalytic material.

264



265

266 **Figure 4: PNP degradation (%) under UVA illumination for 2, 6, and 24 h with all samples. (blue) =**
 267 **after 2 h, (orange) = after 6 h, and (grey) = after 24 h.**

268

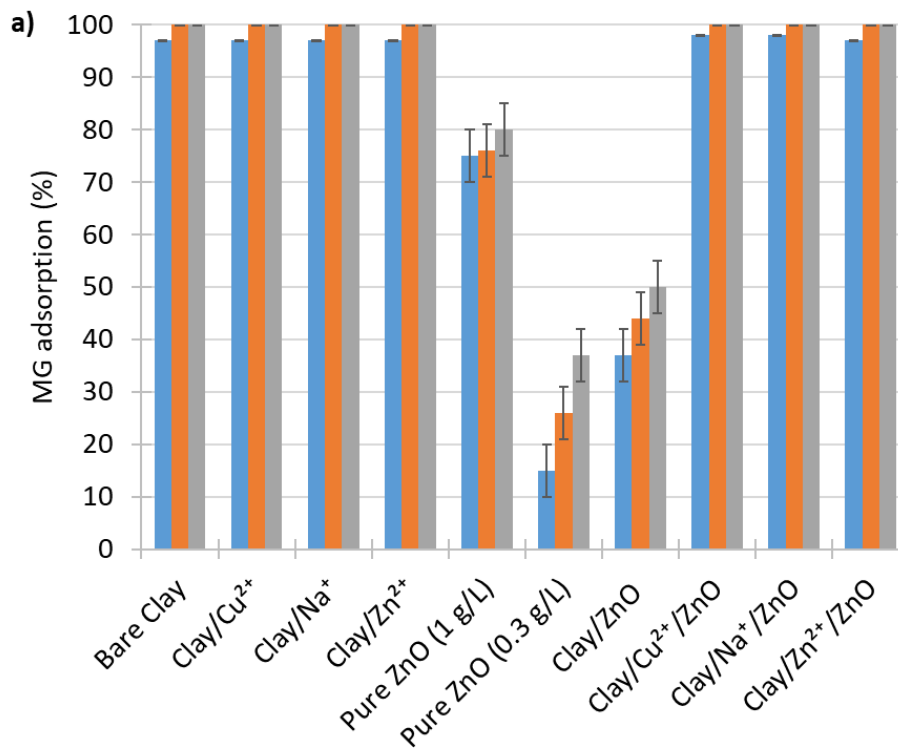
269 In Figures 5 and 6, the adsorption and photocatalytic activity of the samples are represented for MG
 270 and DBV removal. Similar tendencies are obtained for both pollutants and so are described in the same
 271 paragraph. It is to remind that MG is a compound mainly used as dye or pesticide [21] and DBV is a
 272 molecule used as textile dye [22].

273 From Figures 5a and 6a, a high adsorption capacity of the clays and hybrid materials are noticed.
 274 Indeed, after 2 h of adsorption, more than 95 % of both molecules are adsorbed showing that clay has
 275 a high affinity for both dyes. Only the pure ZnO (at both concentrations) and Clay/ZnO samples do not
 276 totally adsorb the two pollutants after 24 h of experiments. Indeed, 80, 37 and 50 % of MG are
 277 adsorbed on pure ZnO (1 g/L), pure ZnO (0.3 g/L) and Clay/ZnO respectively after 24 h. For DBV, 73, 25
 278 and 42 % are adsorbed respectively.

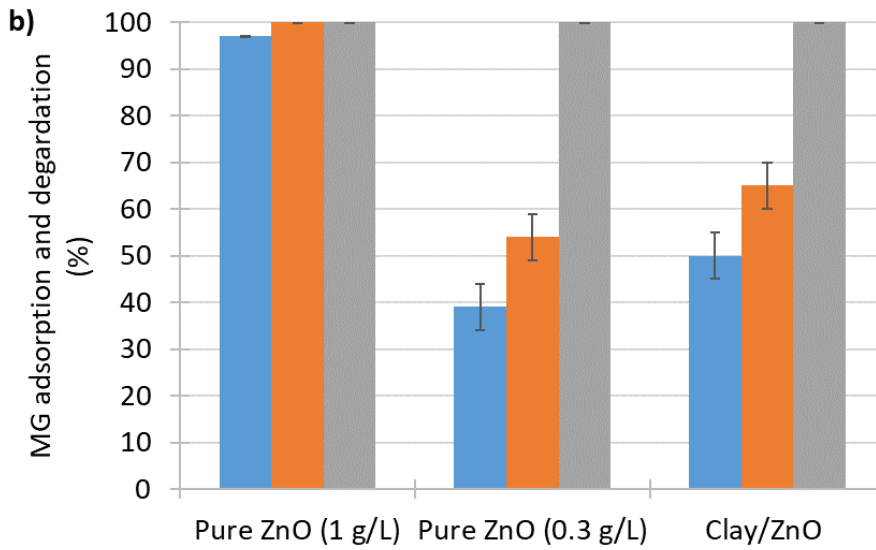
279 So for both materials, the photocatalytic degradation is necessary to eliminate 100 % of the molecules
 280 from the water. It is represented on Figures 5b and 6b, in this case the elimination is due to adsorption

281 and degradation simultaneously. After 24 h of illumination, both molecules are eliminated on both
 282 materials. It illustrated the advantage to have a hybrid material that can combine multiple properties
 283 to degrade various molecules depending on their resistance to one process to another. As for the PNP
 284 degradation, the degradation of the hybrid materials (Figures 5b and 6b) is higher than the ZnO at the
 285 concentration of 0.3 g/L, it can be explained by the specific morphology observed with SEM (Figure 3)
 286 showing that the ZnO particles are distributed at the surface of clay sheet allowing a very good contact
 287 between the pollutant and the photocatalytic material.

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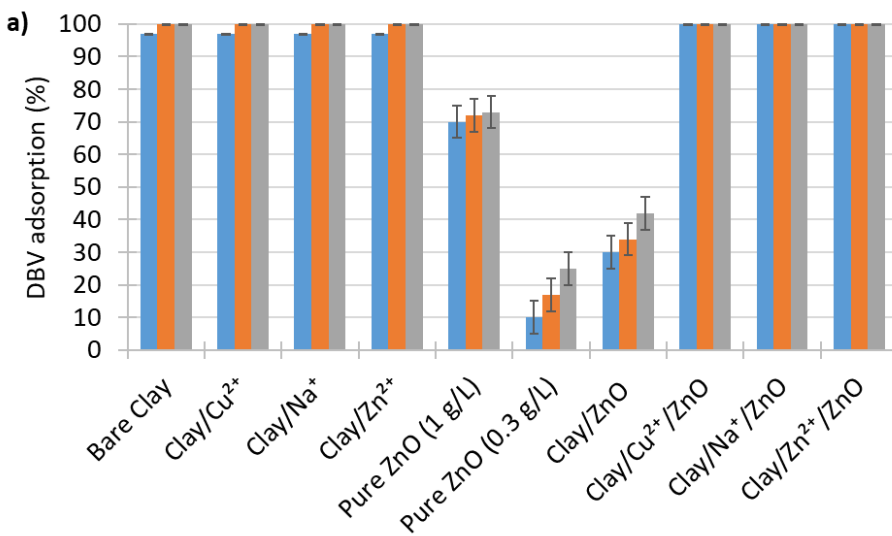


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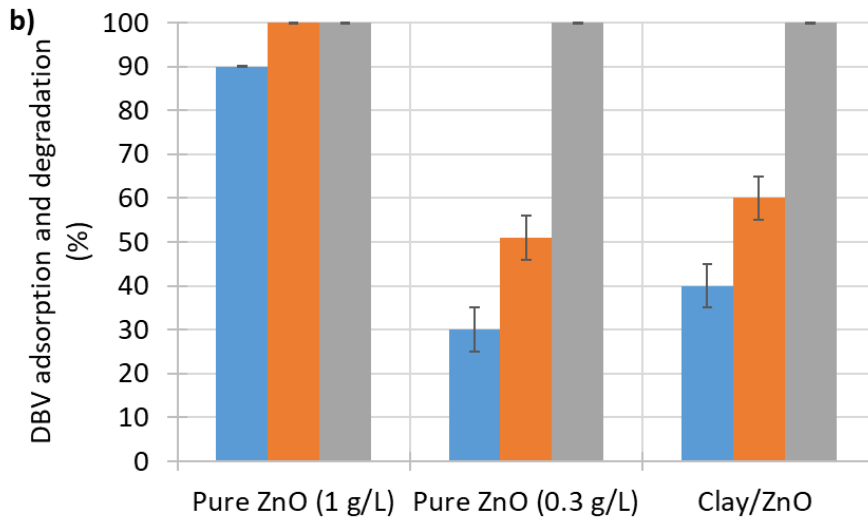
291 **Figure 5: (a) MG adsorption and (b) degradation (%) under UVA illumination for 2, 6, and 24 h with**

292 **all samples. (blue) = after 2 h, (orange) = after 6 h, and (grey) = after 24 h.**

293



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295

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Figure 6: (a) DBV adsorption and (b) degradation (%) under UVA illumination for 2, 6, and 24 h with

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all samples. (blue) = after 2 h, (orange) = after 6 h, and (grey) = after 24 h.

298

299

Thanks to these pollutant removal experiments; the hybrid materials showed their versatile properties

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for the elimination of different kinds of molecule throughout the adsorption and/or the photocatalytic

301

degradation of these molecules.

302

If the affinity between the pollutant and the solid is high, high adsorption occurs and the pollutant is

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removed from the water fixed on the solid. When the affinity is low, the photocatalytic property is

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needed to degrade the pollutant and treat the water. In this study, MG and DBV have a high affinity

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for the hybrid materials and are mainly removed by adsorption while PNP has no affinity for the hybrid

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materials and is totally degraded thanks to the photocatalytic property bring by the ZnO. These

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different adsorption behaviors are due to the 3 molecules which have different surface groups that

308

can interact differently with the material surface.

309

310

4. Conclusions

311

312 In this work, natural clay extracted from Cameroon was modified with different ions by the exchange
313 process. These latter were modified with a photocatalytic semiconductor, ZnO. The goal was to
314 produce efficient hybrid materials for pollutant removal in water thanks to adsorption and/or
315 photocatalytic processes. The ZnO that composed the hybrid material was produced by green sol-gel
316 synthesis, a pure sample of ZnO was also produced for comparison purpose. The hybrid materials were
317 synthesized in soft conditions of low temperature and low pressure.

318 The XRD results showed that the clay belonged to the smectite family and was composed of different
319 crystalline phases as augite, cristobalite, montmorillonite, illite, kaolinite, feldspar, and talc. The pure
320 ZnO was made of wurtzite phase. When the hybrid materials were produced, mix crystalline patterns
321 were obtained with both smectite and wurtzite phases. The ICP-AES analysis showed that similar ratio
322 between ZnO and clay were obtained for the 4 hybrid materials (30 wt.% of ZnO and 70 wt.% of clay).
323 Specific surface areas were obtained for all samples in the range of 30-60 m²/g with porous volumes
324 evolving from 0.07 to 0.44 cm³/g.

325 The SEM observation of the samples had shown that the hybrid materials had the clay structure as
326 skeletal structure (sheet like structure) with the ZnO spherical particles grafted at the surface, giving a
327 good exposure to light to maintain the photocatalytic property.

328 Then, the pollutant removal property of the samples was evaluated on three different model
329 pollutants: PNP, MG and DBV. On PNP, no adsorption was observed, and photocatalytic property is
330 necessary to eliminate this molecule. With the best hybrid material (Clay/Cu²⁺/ZnO sample), 80 % of
331 PNP degradation is observed after 6 h of illumination. On MG and DBV, similar behavior was observed.
332 Indeed, the clays and three out of four hybrid materials adsorbed completely both pollutant after 2 h
333 of contact. Only pure ZnO and Clay/ZnO samples needed illumination to degrade completely both
334 molecules. Synergistic effect is observed when the clay is modified by ZnO concerning the
335 photocatalytic degradation activity.

336 This work showed the possibility to obtain very efficient hybrid materials for pollutant removal in waste
337 waters with the use of inexpensive natural clay modified with a low amount of catalytic material (ZnO

338 around 30 wt.%). It opens an innovative way for the development of polluted water treatment process
339 in developing countries with lower cost.

340

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348 **Data Availability Statement**

349 The raw/processed data required to reproduce these findings cannot be shared at this time as these
350 data are part of an ongoing study

351 **Conflict of interest**

352 The authors declare that there is no conflict of interest concerning this work.

353 **Ethical Approval**

354 The authors declare that they have no known competing financial interests or personal relationships
355 that could have appeared to influence the work reported in this paper

356 **Consent to Participate**

357 All authors agreed to participate to this work

358 **Consent to Publish**

359 All authors agreed to this version for publication

360 **Authors Contributions**

361 Marlène Huguette Tsaffo Mbognou: Conceptualization, Methodology, Writing – review & editing,
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