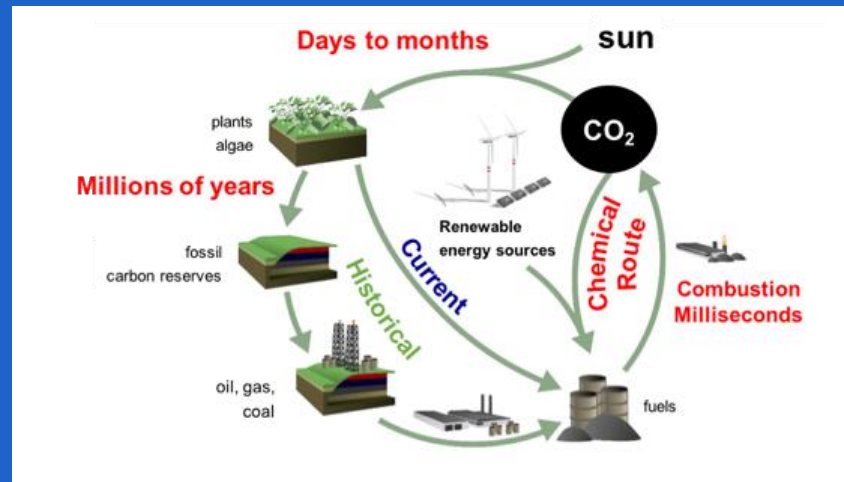


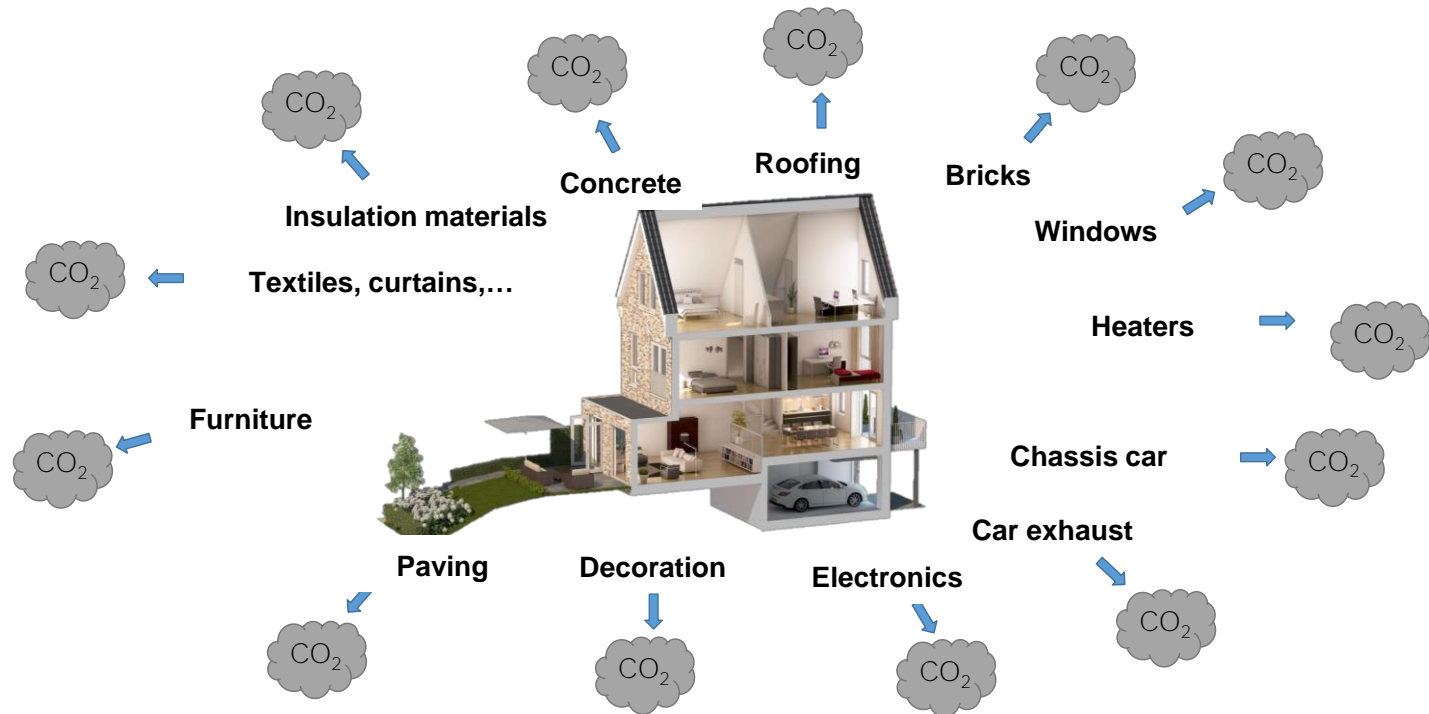
Thoughts on CCS/U



Mark SAEYS, Laboratory for Chemical Technology, Ghent University

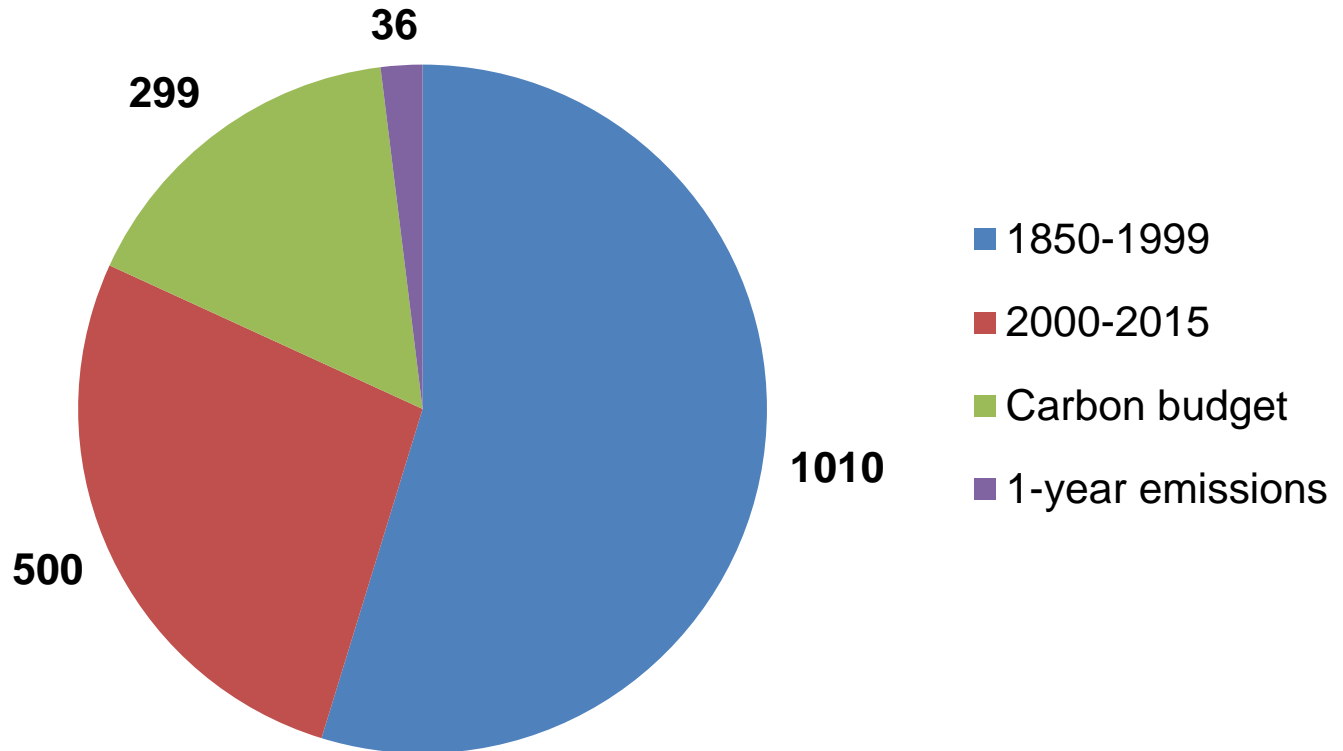
Grégoire LEONARD, Department of Chemical Engineering, University of Liège

Carbon-based Society



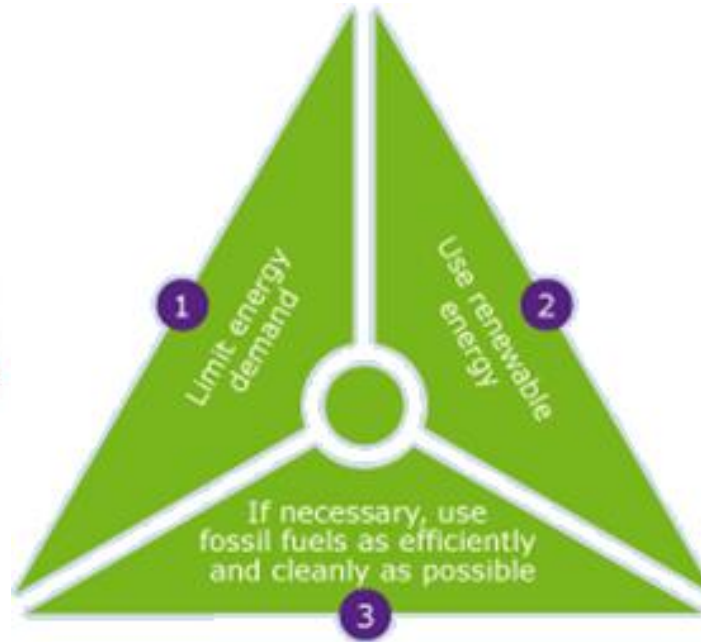
CO₂ Budget

Budget by 2050 for having 80% chances to stay below 2°C



Note: Values in Gt CO₂ eq

Possible answers: Trias Energetica



CCUS = Carbon Capture, Utilization and Storage

■ Carbon capture and storage

- ❑ Sources usually contain CO_2 , N_2 , H_2O , H_2 , CH_4 , O_2 ...
- ❑ CO_2 concentration varies between 0.04% and almost 100%
- ❑ => fluid separation process
- ❑ Mature & flexible, but cost only!

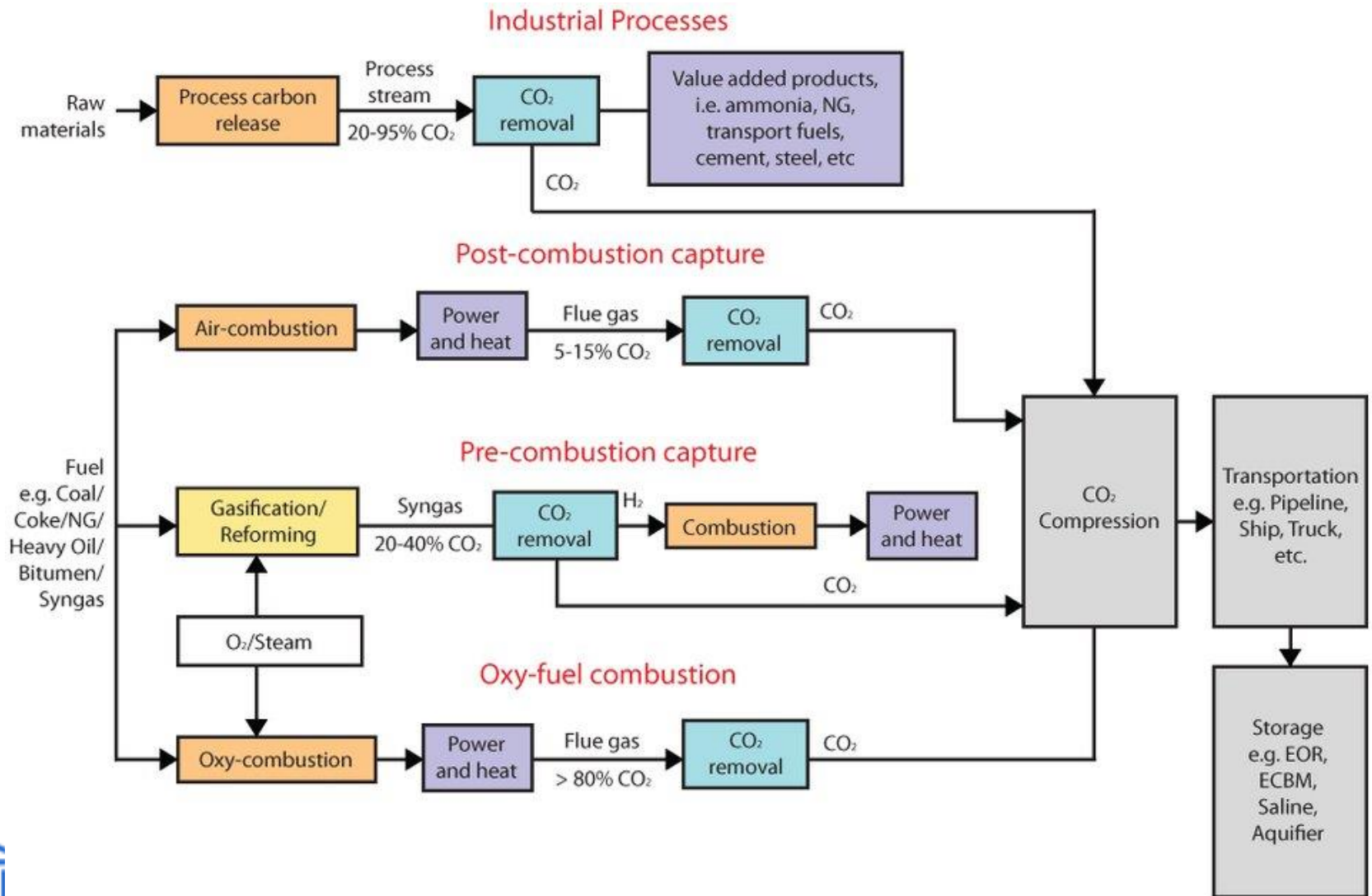


■ Storage and re-use already existing

- ❑ Pure storage: ~ 5 Mtpa
- ❑ Re-use: ~ 250 Mtpa in 2016 (15% EOR, 50% Urea, 35% others)

CO₂ capture

CO₂ capture configurations



CO₂ capture: Pros and cons

Pros:

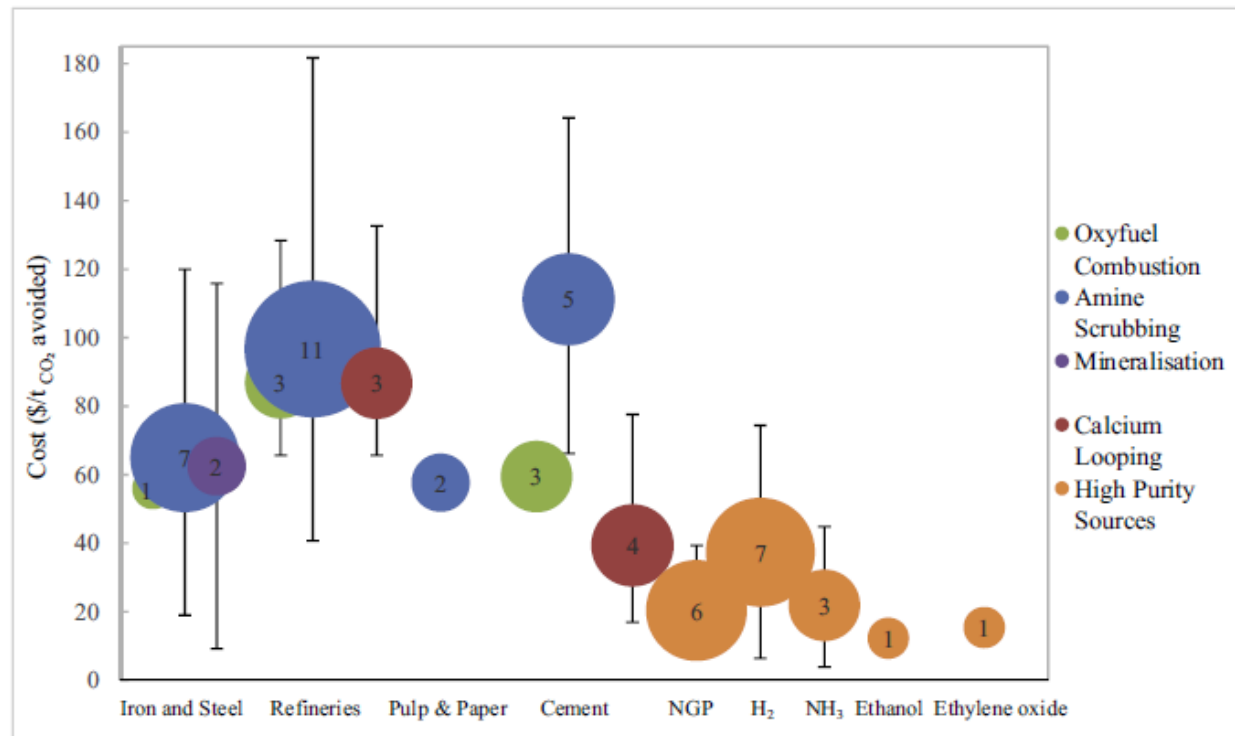
- Rapidly scalable for different industries (end-of-pipe)
- Fast and flexible dynamics
- Retrofit possible on existing units

Cons:

- Large initial investment
- Significant operating costs (efficiency drops by ~10-40%)
- Secondary emissions
- Technologies mature or close to maturity but not yet commercial

Cost of CO₂ capture – laws of thermo

- Estimated cost for different industries
- Largest cost: energy penalty (~38% of total Capex and Opex)



CO₂ market

- European Emissions Trading System (ETS)
- CO₂ price now reaches 25 €/t!

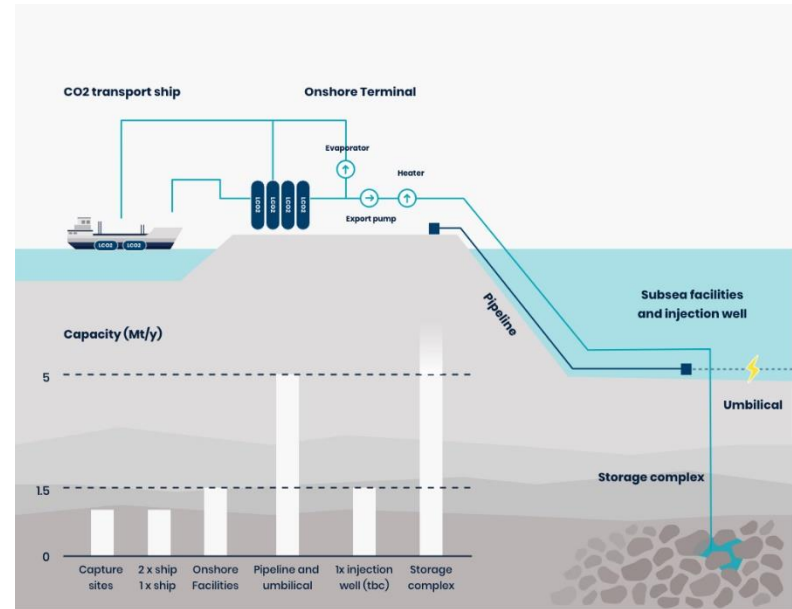
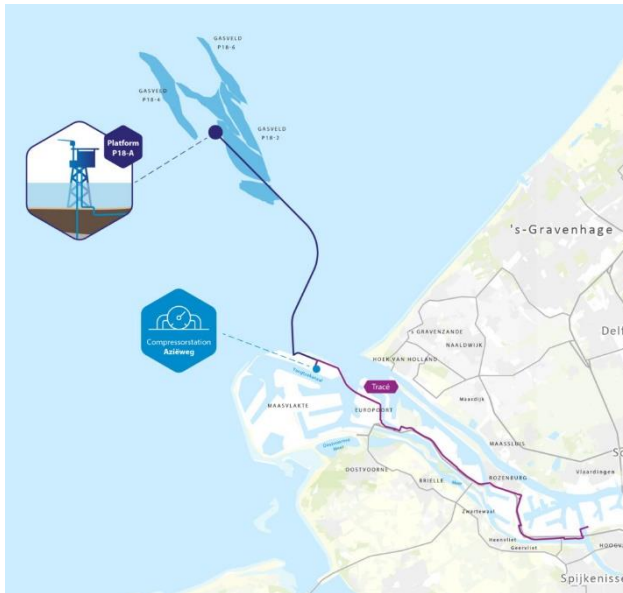


CO₂ storage

CCS: Permanent Storage

Porthos: Port of Rotterdam CO₂ Transport Hub and Offshore Storage : 2.5 Mton/y

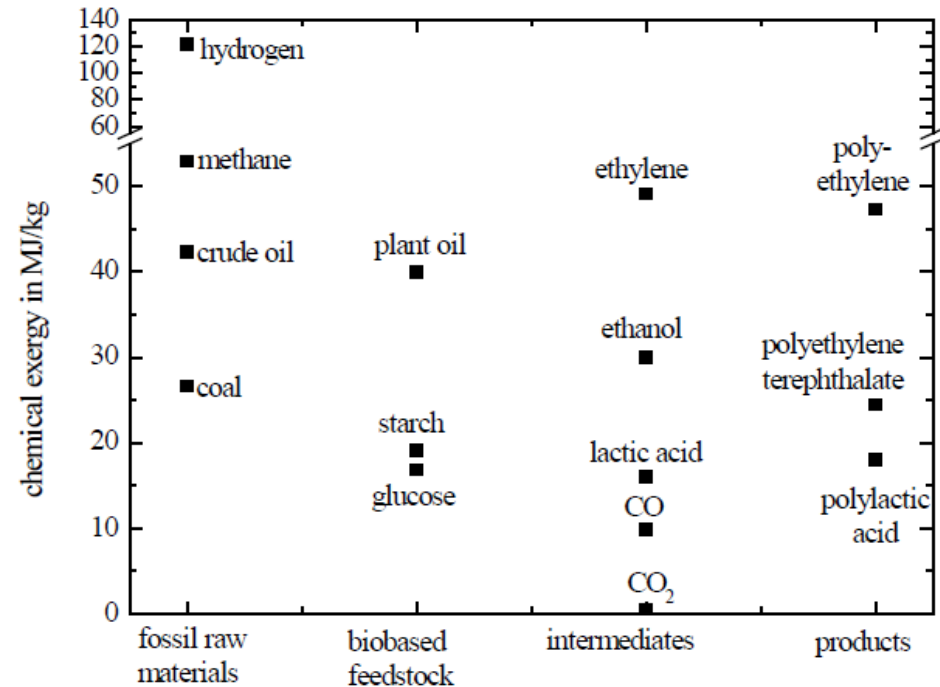
Northern lights: 5.0 Mton/y (Phase 2)



CO₂ re-use

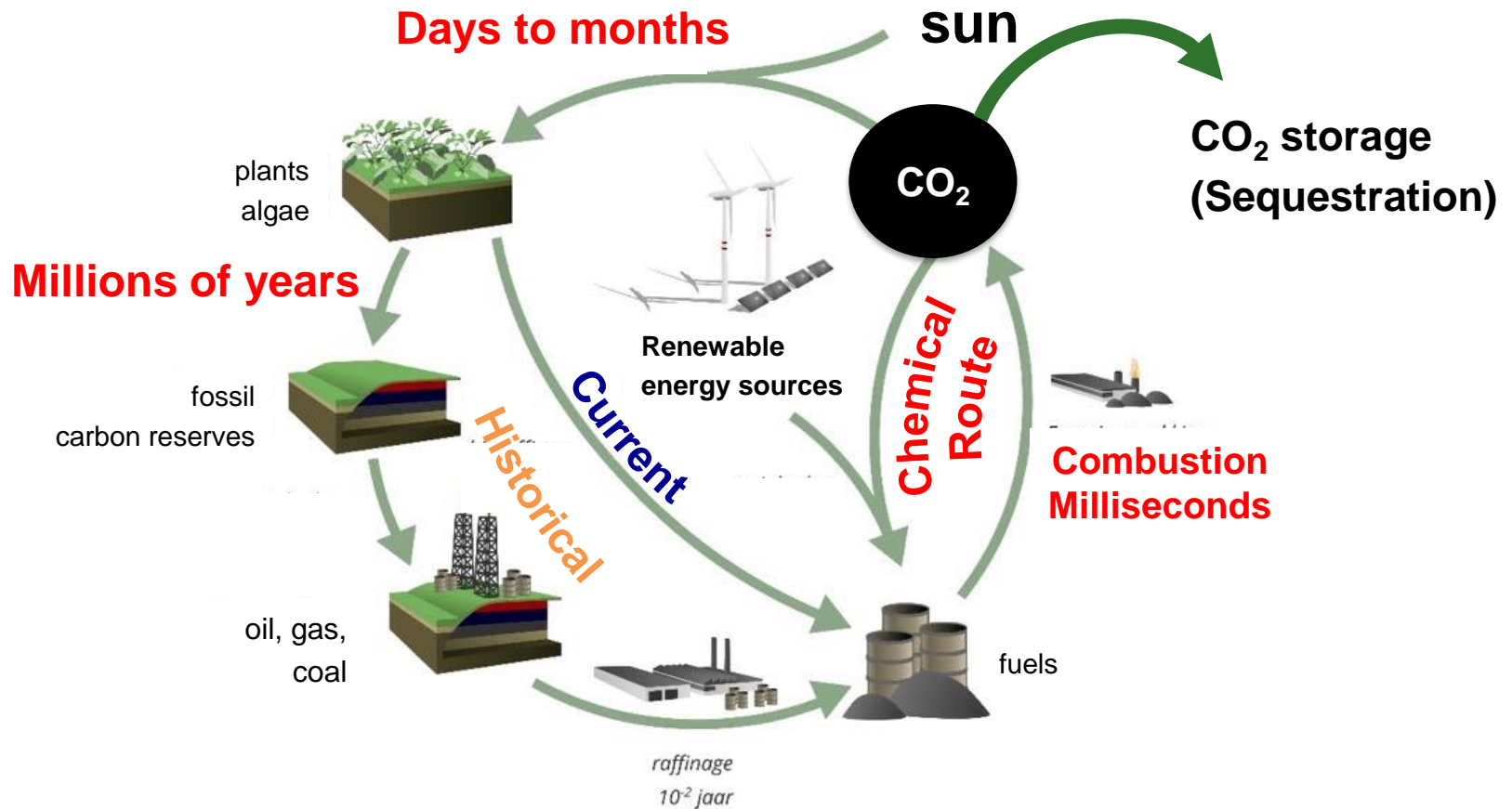
Main CO₂ re-use pathways

- Direct use, no transformation
- Biological transformation
- Chemical transformation
 - To lower energy state
 - Carbonatation
 - To higher energy state
 - Fuels
 - Chemicals
 - ...



=> *At large scale, need to make sure that energy comes from renewables!*

CO₂ Cycle: Kinetic / Catalytic challenge



Martens, Saeys et al., (2017) The Chemical Route to a CO₂-neutral world, *ChemSusChem* and (2015), De chemische weg naar een CO₂-neutrale wereld, Standpunt KVAB

Storage of Solar Photons/Electrons



SOLAR ENERGY + CO₂ + H₂O



CATALYSIS

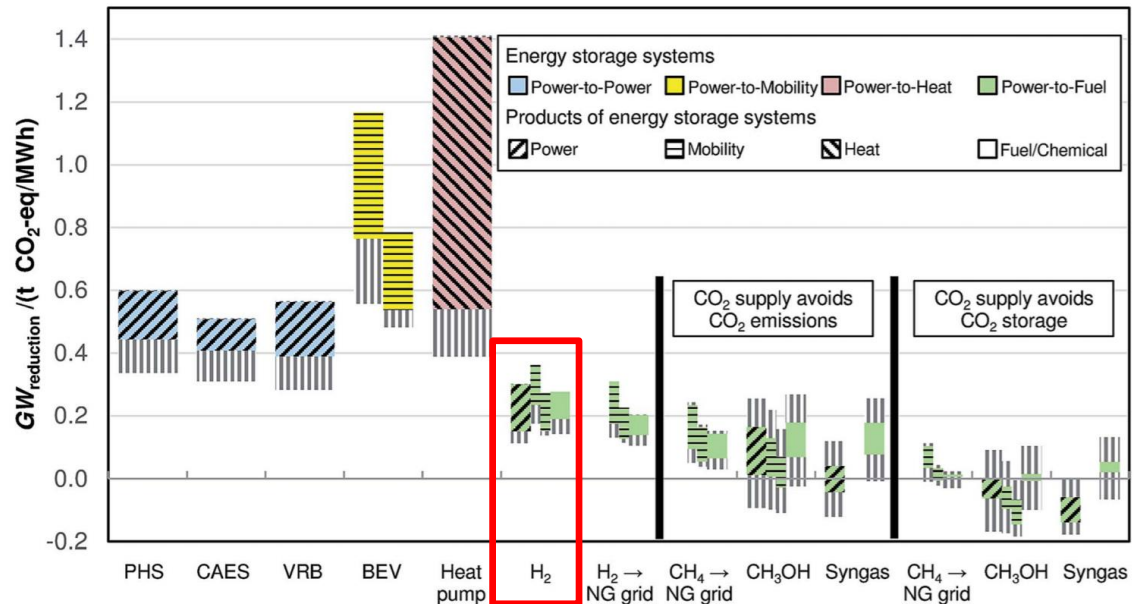
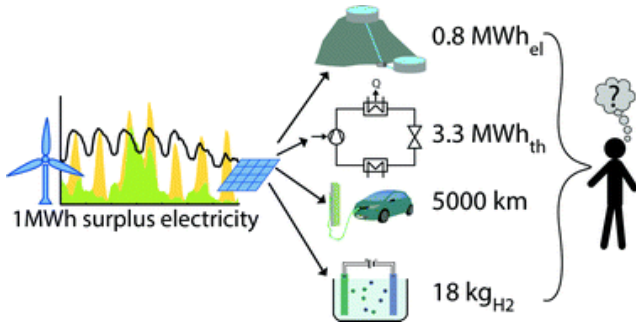
SOLAR FUELS and CHEMICALS

Molecule	Heat (kJ/mol C)	H ₂ eq.	Fraction H ₂ energy stored
Hydrogen	-240		100
Methanol	-680	3	94
Diesel	-640	3	89
Glucose	-450	2	94

CCU and Renewable Electricity

Power-to-What?

Where should we use renewable electricity first?



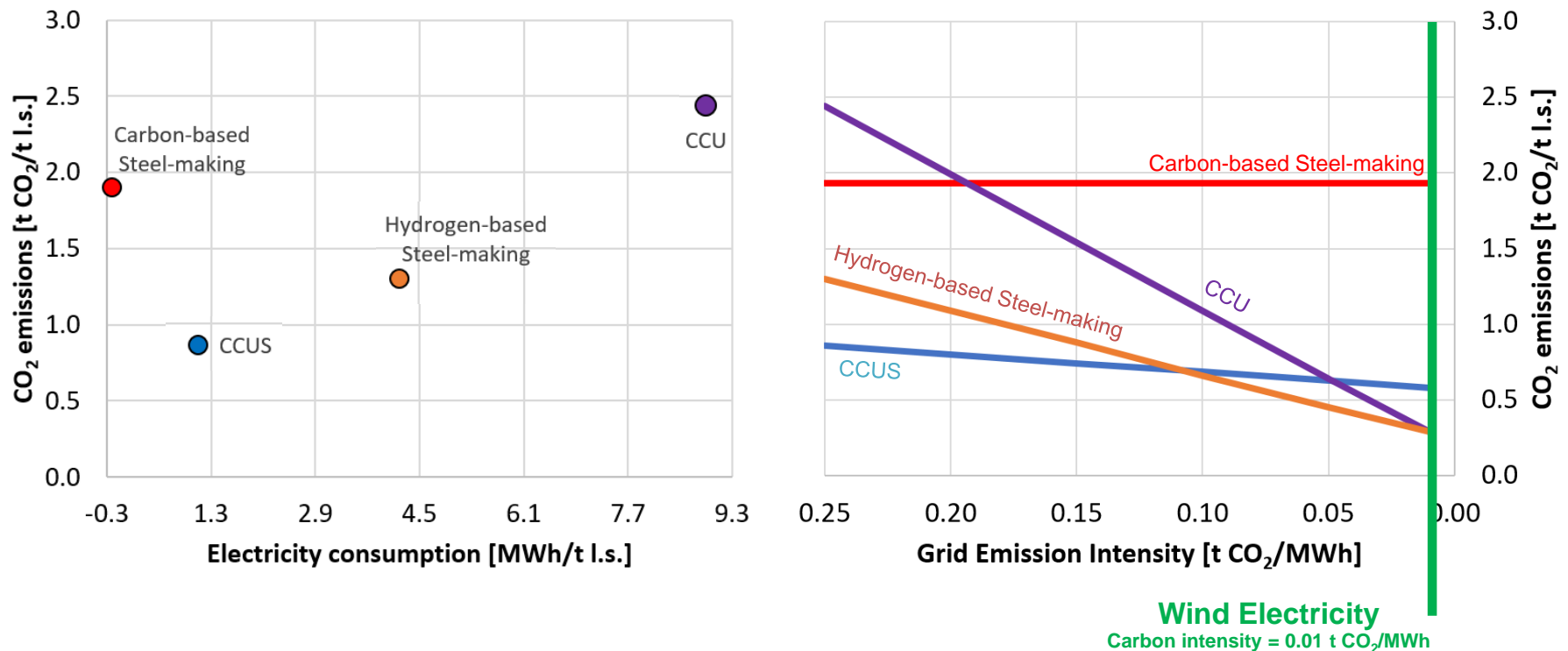
Global warming (GW) impact reduction.

Sternberg, Bardow et al. (2015). Power-to-What? *Energy & Environmental Science*

SAPEA report (2018): Novel carbon capture and utilisation technologies

Renewable Electricity in the Steel industry

Comparison of several scenarios for the steel industry

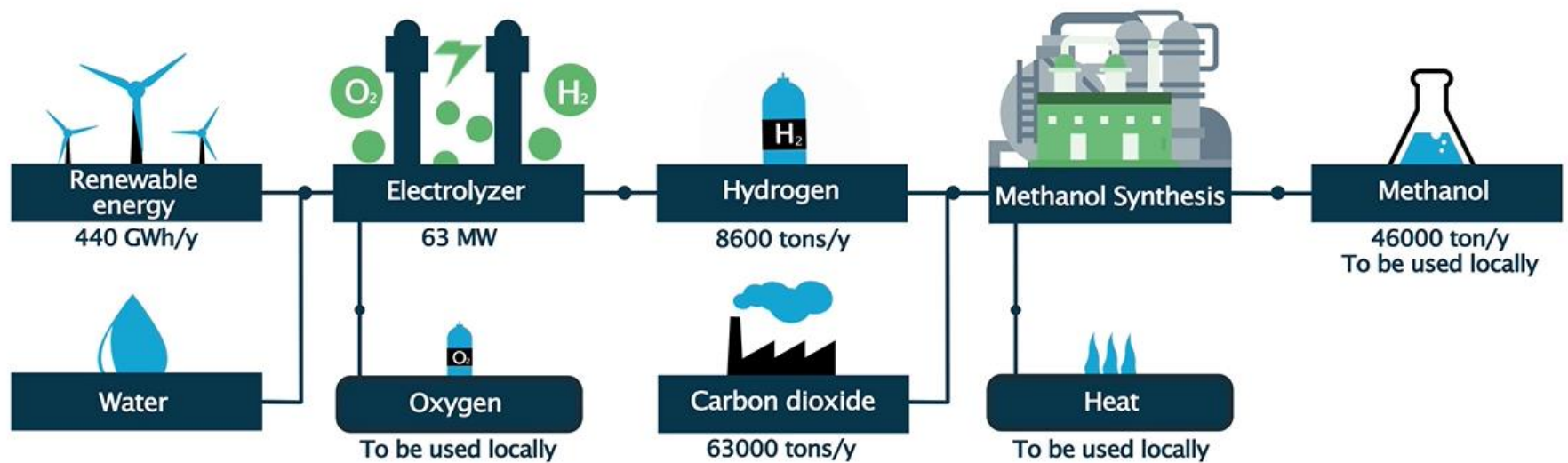


Recent announcement - Methanol



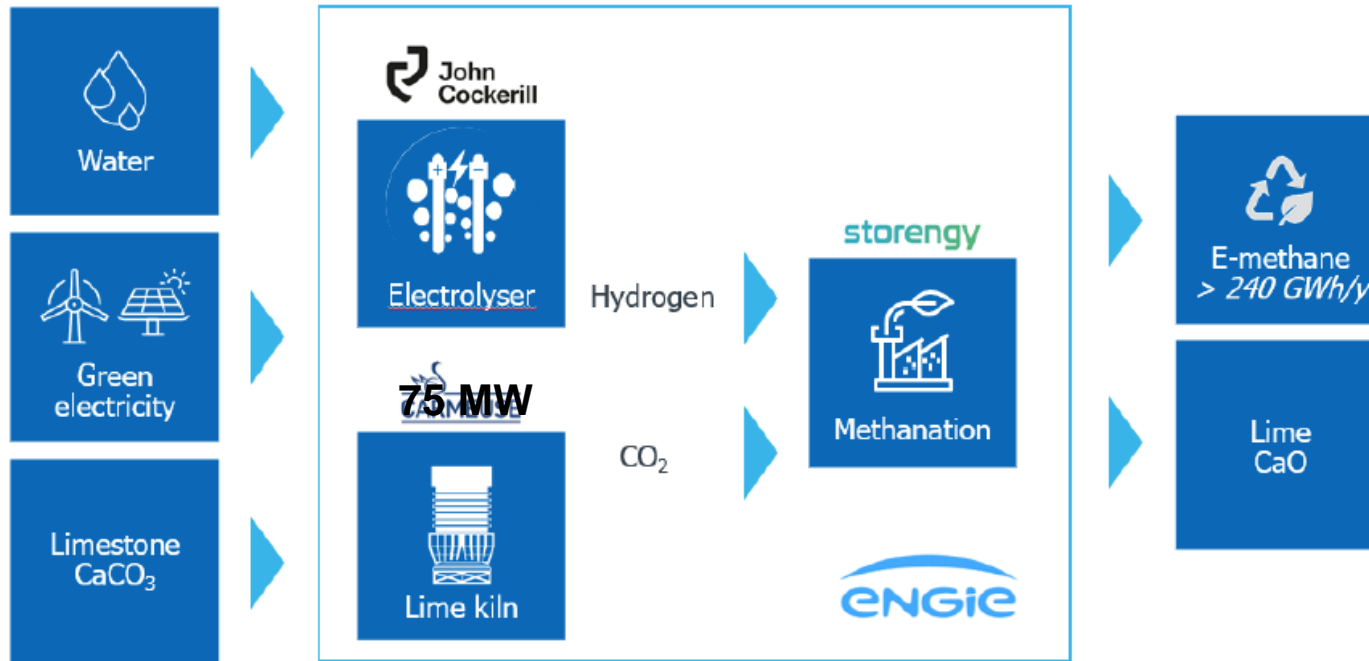
The North-C-Methanol project

<https://northccuhub.eu/>



Antwerp: power-to-methanol: 8000 ton/y

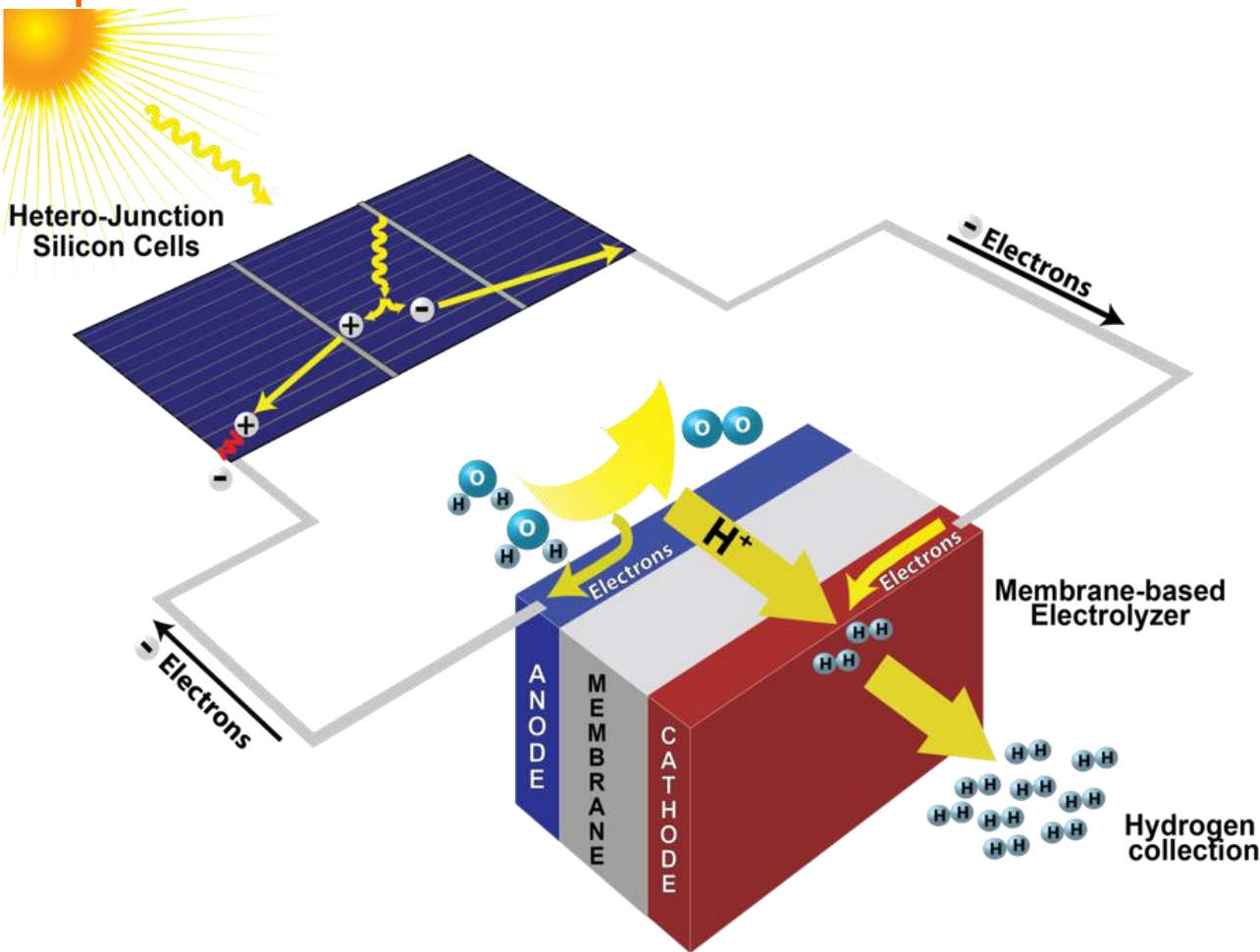
Recent announcement - Methane



Jupiter1000 in Marseille,...

Greiner et al., (2020) Early decarbonisation of the European energy system pays off, *Nature comm.*

Solar-to-Hydrogen: Optimistic study



Cost of materials

Electrolyzer: 10%

Si PV: 90%

Total: 0.75 €/kg H₂

-> 0.15 €/l solar
fuel

Market: 0.25 €/l

See: H-Panels of
Johan Martens,
KU Leuven

What can we do with CO₂- UGent portfolio



Carbon4PUR

MOT – SDR
MOT – D2M

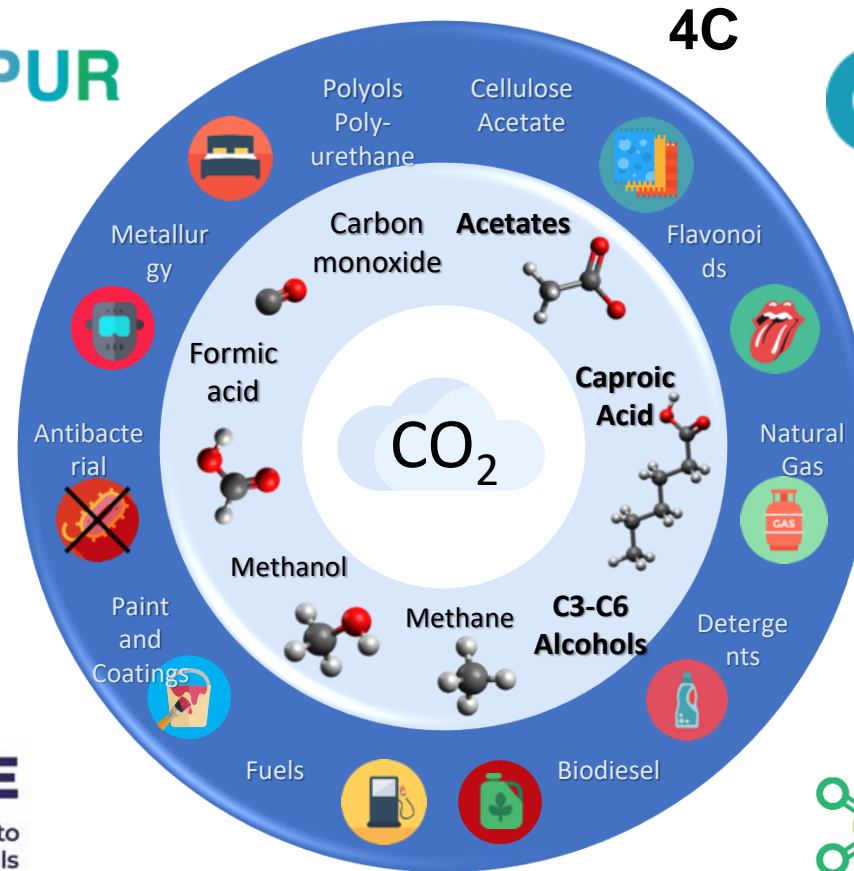


ENERGY X



CATCO₂RE

Catalytic CO₂ Reduction to Solar Fuels and Chemicals



Project EnOp
- Improving our lives -



FLANDERS INDUSTRY INNOVATION
MOONSHOT



CAPTURE

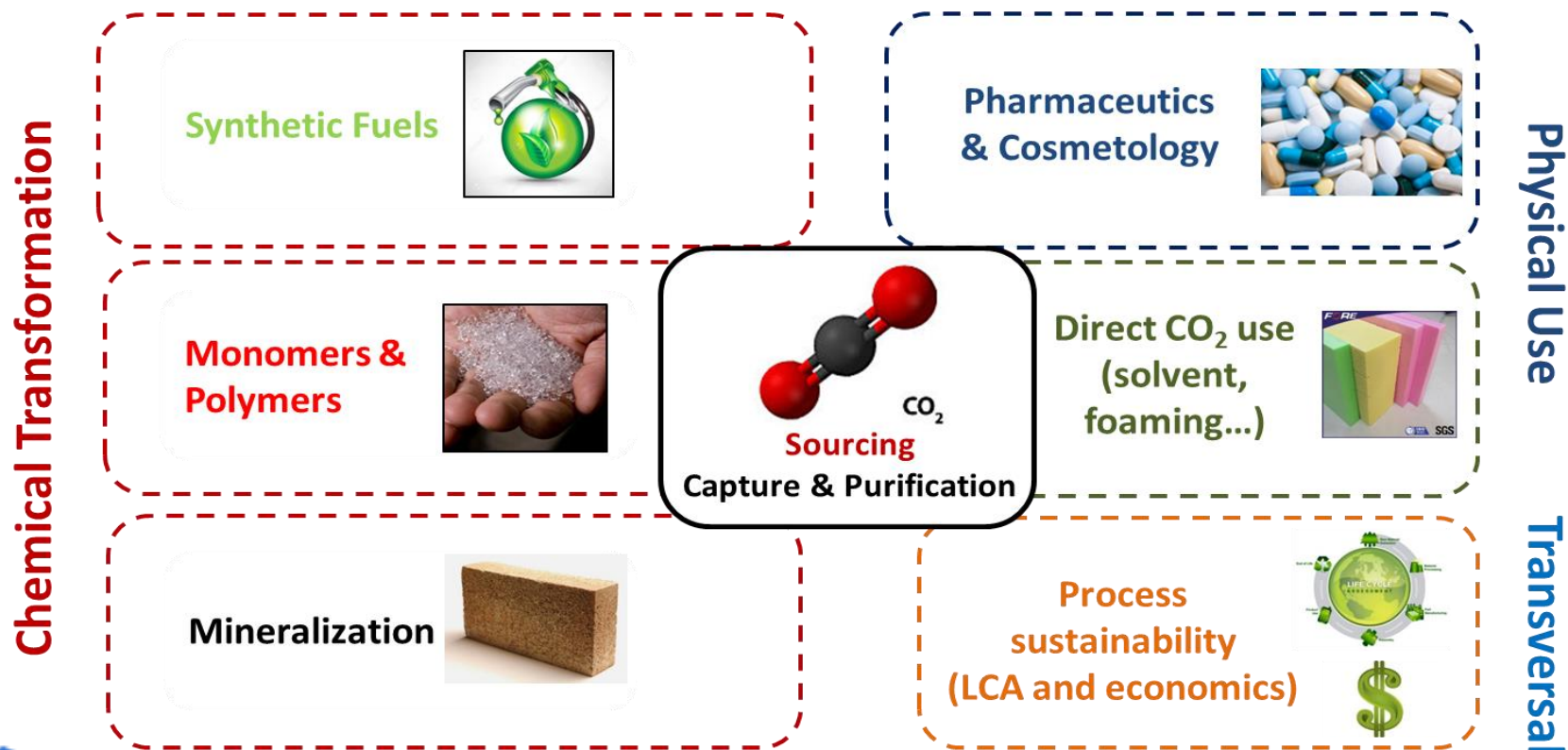
CAPRA

BIOCON-CO₂



Perspective ULiège: FRITCO₂T platform

Federation of Researchers in Innovative Technologies for CO₂ Transformation



Conclusion: State of technologies CCUS

- Capture of CO₂
 - Mature but not commercially applied yet
 - Improvements needed to lower costs & energy penalties, extend lower limit for CO₂ concentration in stream for capture
 - Current estimates *circa* \$50-100/t CO₂
→ < **\$40 with further development (~\$0.1 /liter gasoline)**
- Transport of CO₂
 - Commercially applied
 - Pipelines, ships
- Storage
 - Commercially applied, interest rising
 - Risk assessment, monitoring, standards
- Re-use
 - Maturity level depends on the application
 - Business "profitability" is increasing, but usually strongly dependent on energy cost → **energy storage**

Back-up slides CO₂ capture

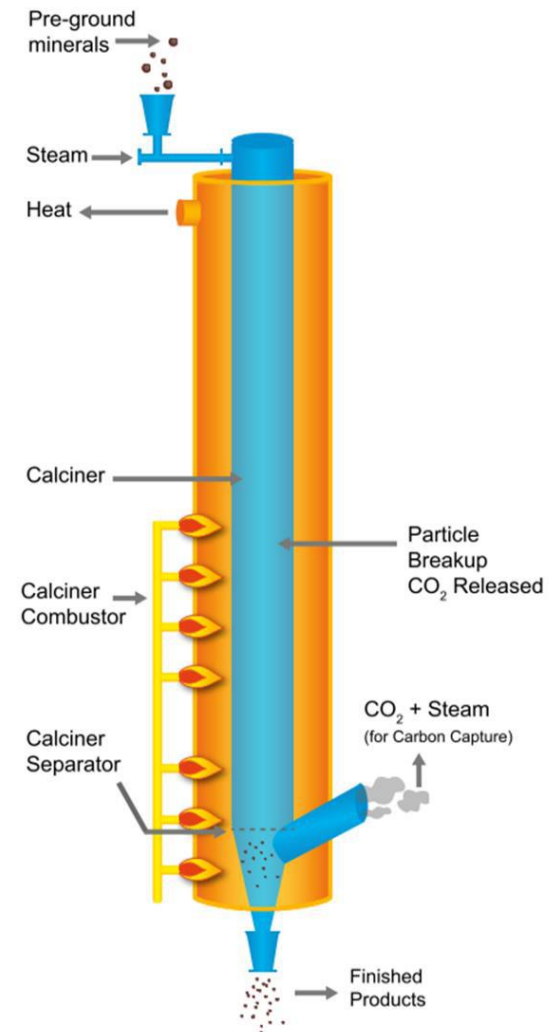
Industrial processes

1. CO₂ not resulting from combustion

- Cement plants
 - $\text{CaCO}_3 \rightarrow \text{CaO} + \text{CO}_2$
 - Potential gain: -60% CO₂
 - High temperature $\rightarrow 1000^\circ\text{C}$

- Pilot plant close to Liège
- End of construction: 2019
- Investment: 21 M€

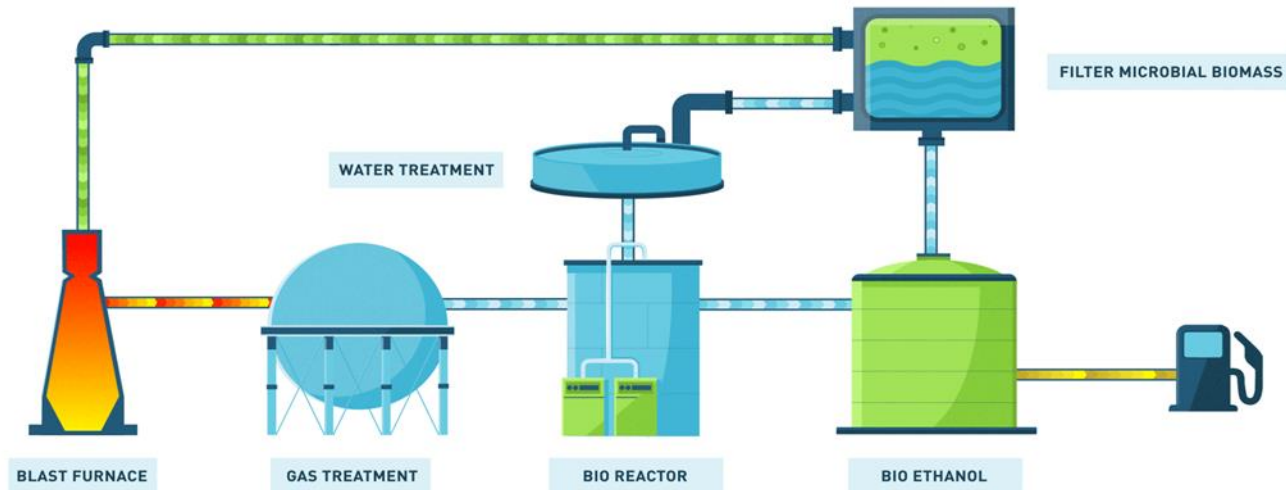
<https://www.project-leilac.eu/videos>



Industrial processes

1. CO₂ not resulting from combustion

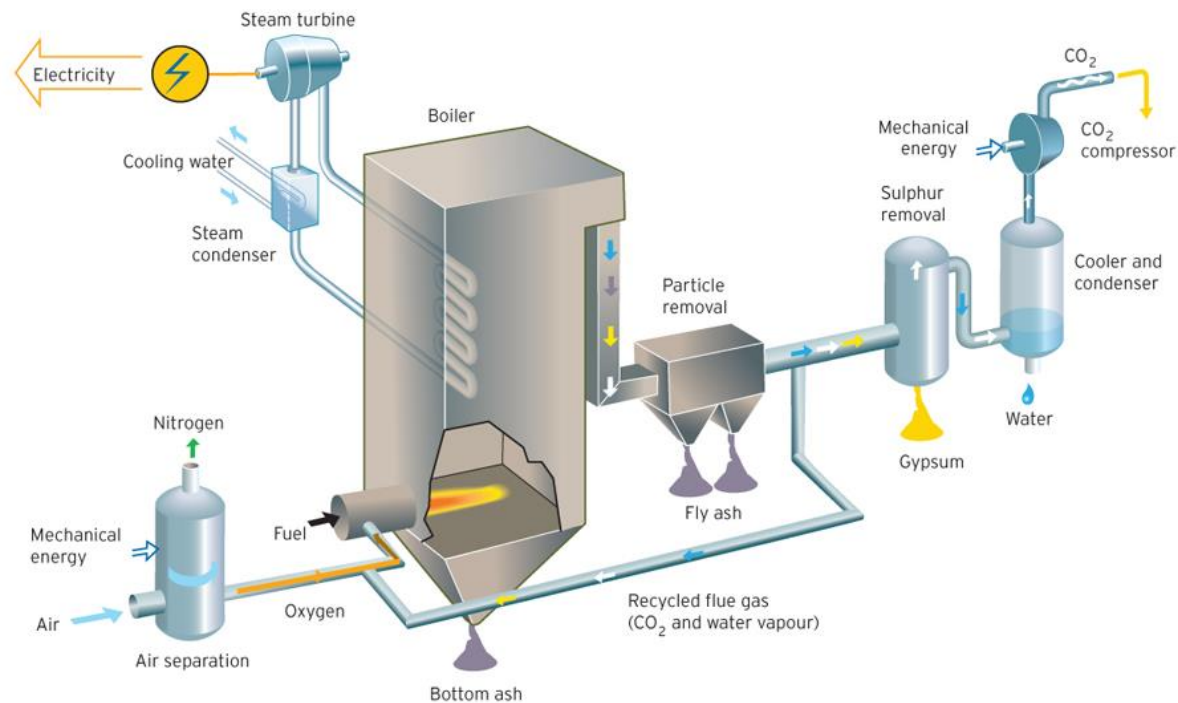
- ❑ Steel plants
 - Steelanol project: 87 M€, -70% CO₂
 - Partners: Arcelor Mittal (Ghent plant), Lanzatech...
 - Investment in bioethanol production from CO₂ in flue gases
 - LanzaTech's technology recycles the waste gases and ferments them with a proprietary microbe to produce bioethanol



Oxyfuel combustion

2. Burn the fuel with pure oxygen

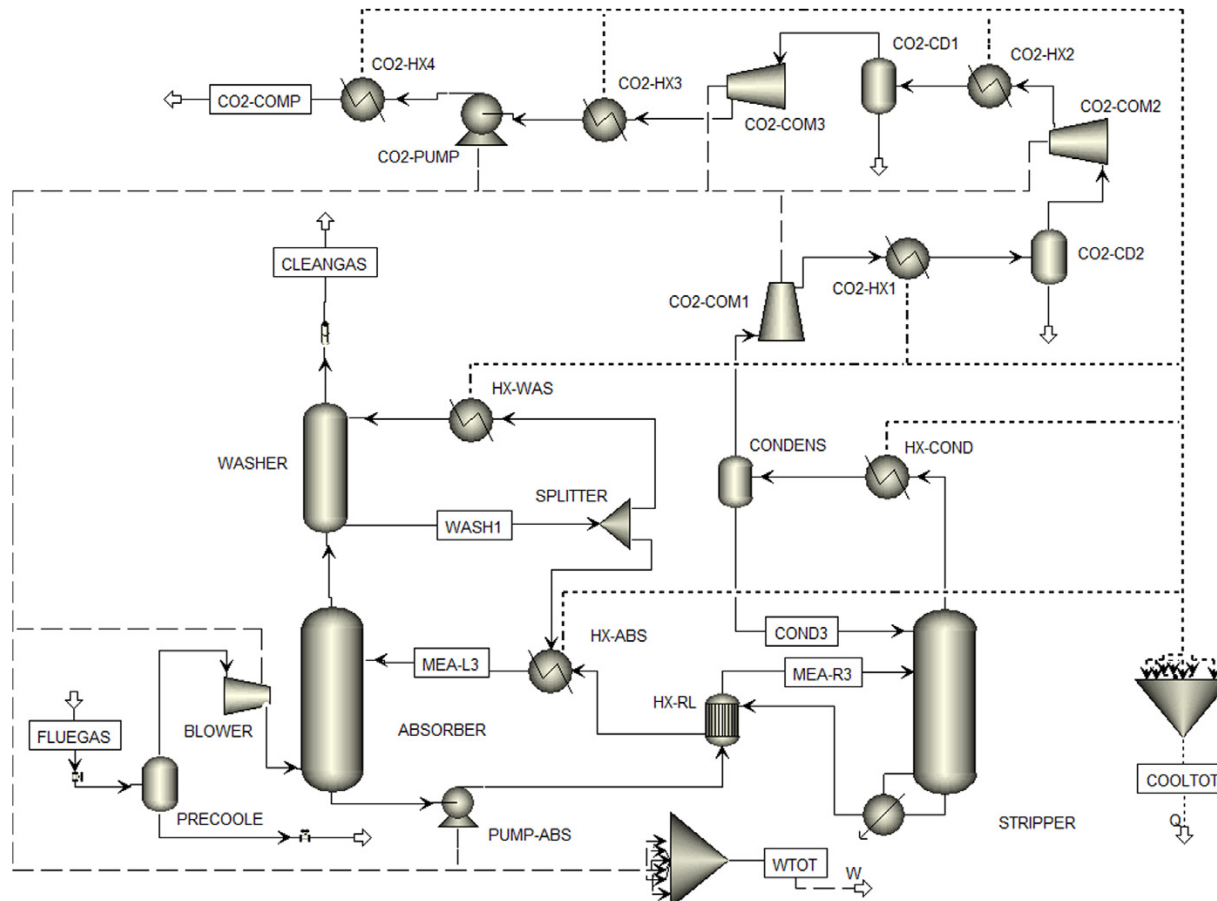
- ❑ Air separation needed
- ❑ Waiting for large-scale projects



Post-combustion capture

3. Capture CO₂ from combustion gases

- Usually absorption-regeneration loop with chemical solvents



DOI: 10.1016/j.compchemeng.2015.05.003

Post-combustion capture

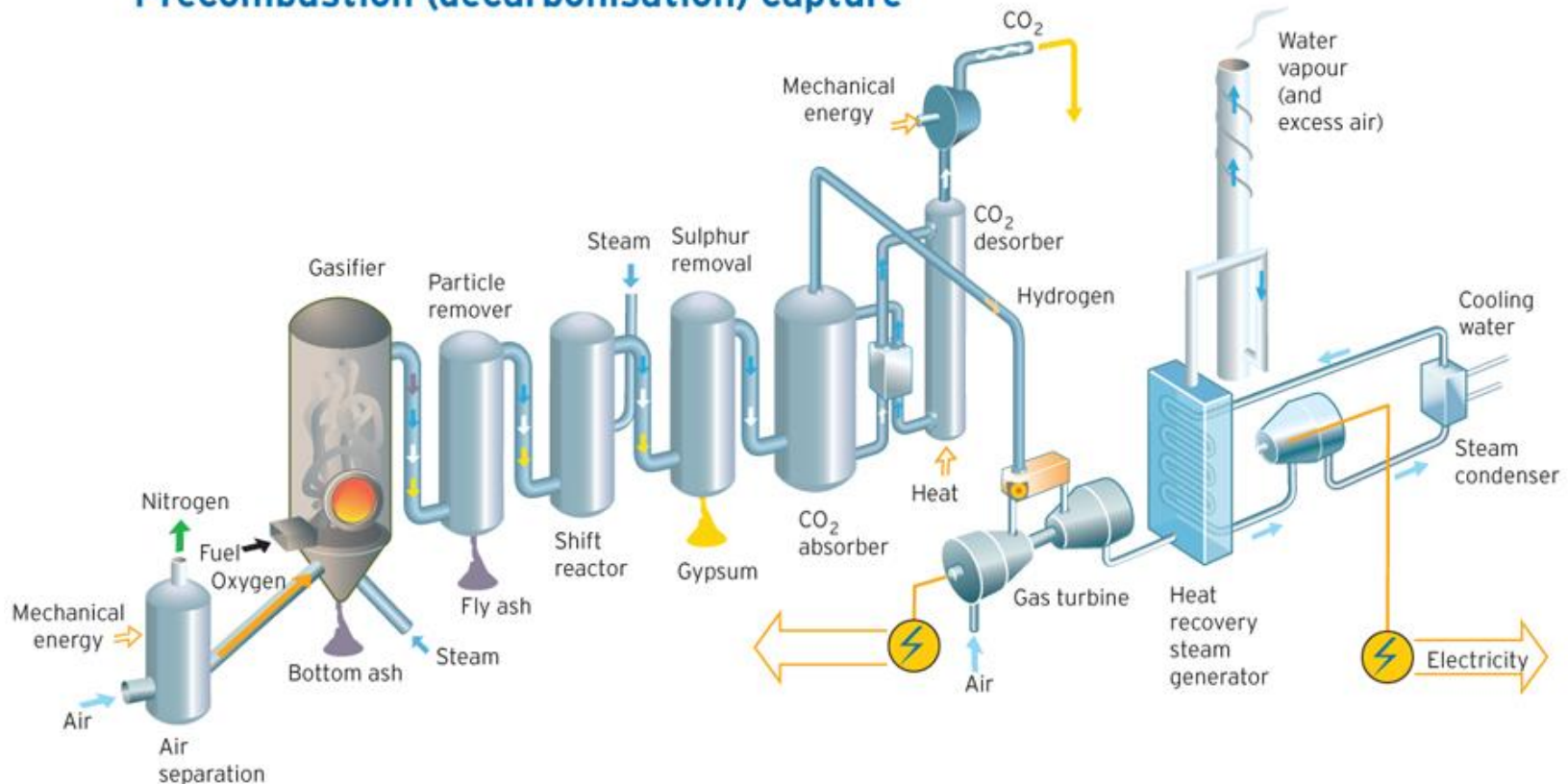
- Commercial scale has been achieved
 - Boundary Dam, Saskatchewan (2014)
 - Coal power plant 160 MWe
 - 2700 tCO₂/day captured (~90% capture rate)
=> Flue gas: 180 Nm³/s ; Solvent: 550 L/s
 - Petra Nova, Texas (2017):
 - 4400 tCO₂/day, 1 milliard US\$



Pre-combustion capture

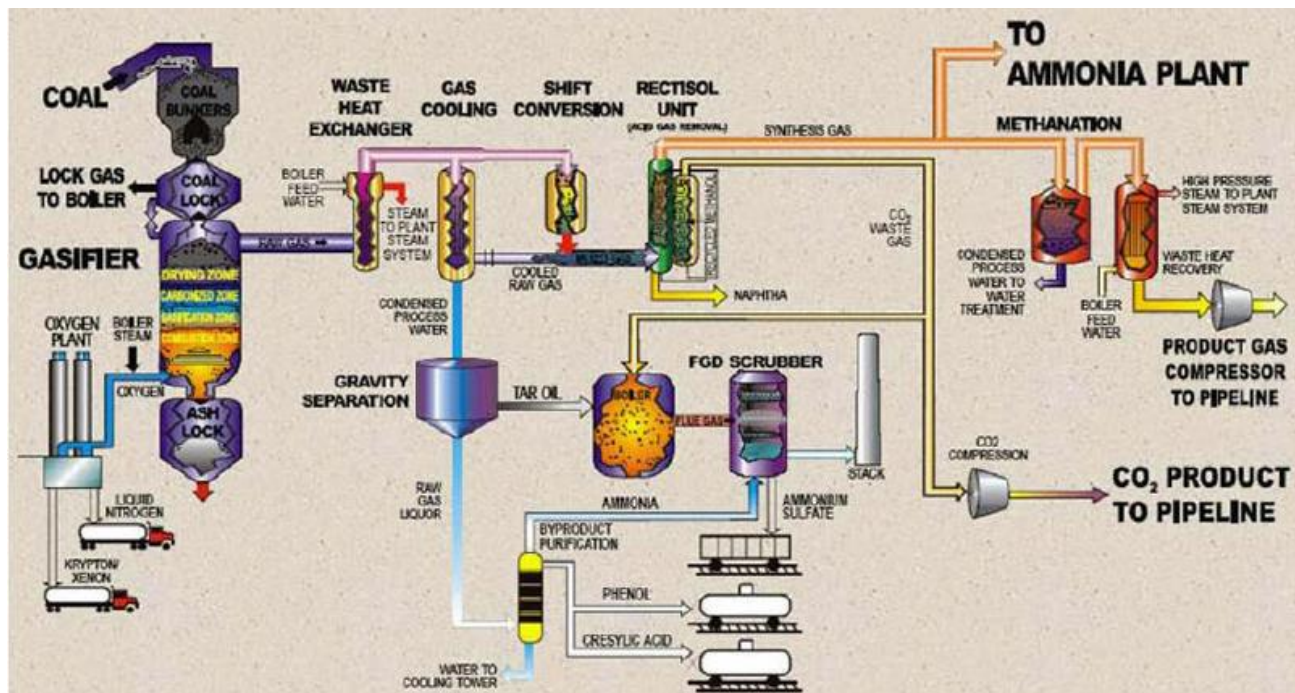
4. Remove C from the fuel by gasification

Precombustion (decarbonisation) capture



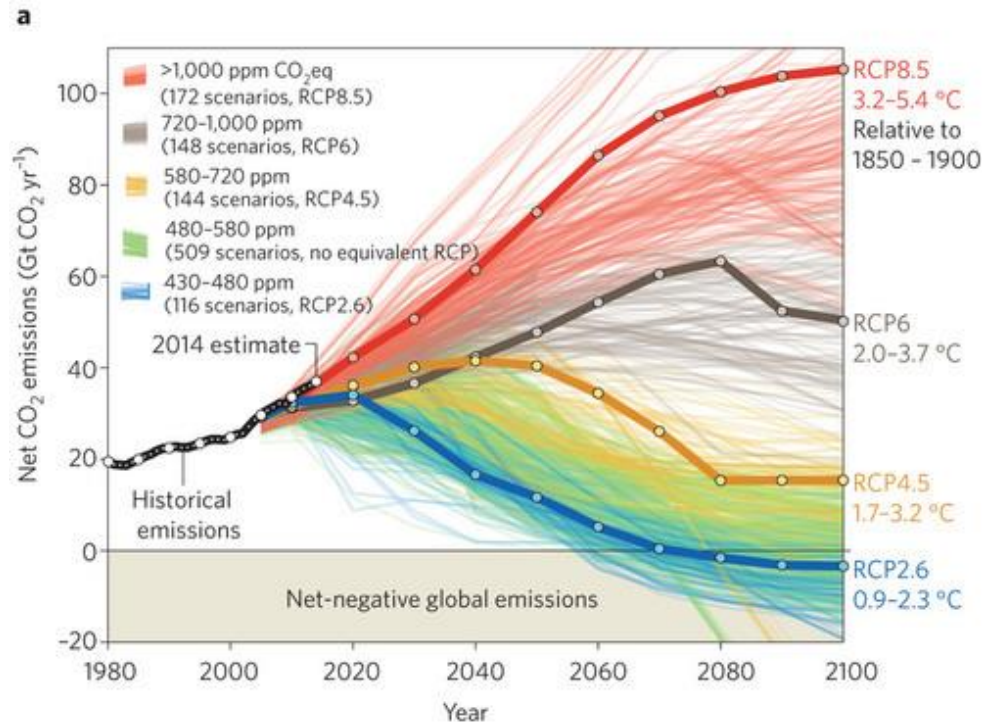
Pre-combustion capture

- Great Plains Synfuel Plant, North Dakota (US)
 - Gasification of 16 000 tpd of lignite
 - 8 200 tCO₂/day (~50% capture rate), 3 Mtpa since 2000



Future challenges

■ Negative CO₂ emissions



□ Use of biomass with CCS

□ Direct air capture

■ Expected costs vary between 100 and 800 \$/ton



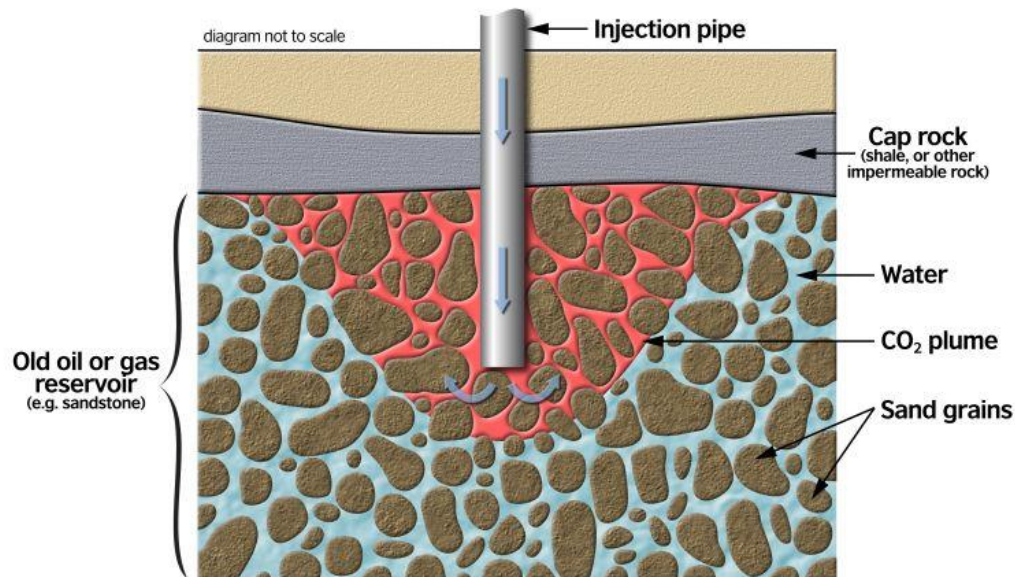
Direct air capture

- Direct air capture motivations
 - Compensate for mobile CO₂ emissions: 30 to 50% of current emissions
 - Close the carbon cycle of synthetic fuels
 - Reduce the need for transporting CO₂
 - No Nimby effect, you can go wherever you want, incl. close to use or storage sites
- Compensate for CO₂ leakage from geologic storage
- Long-term considerations: remove C from the atmosphere

Back-up slides CO₂ storage

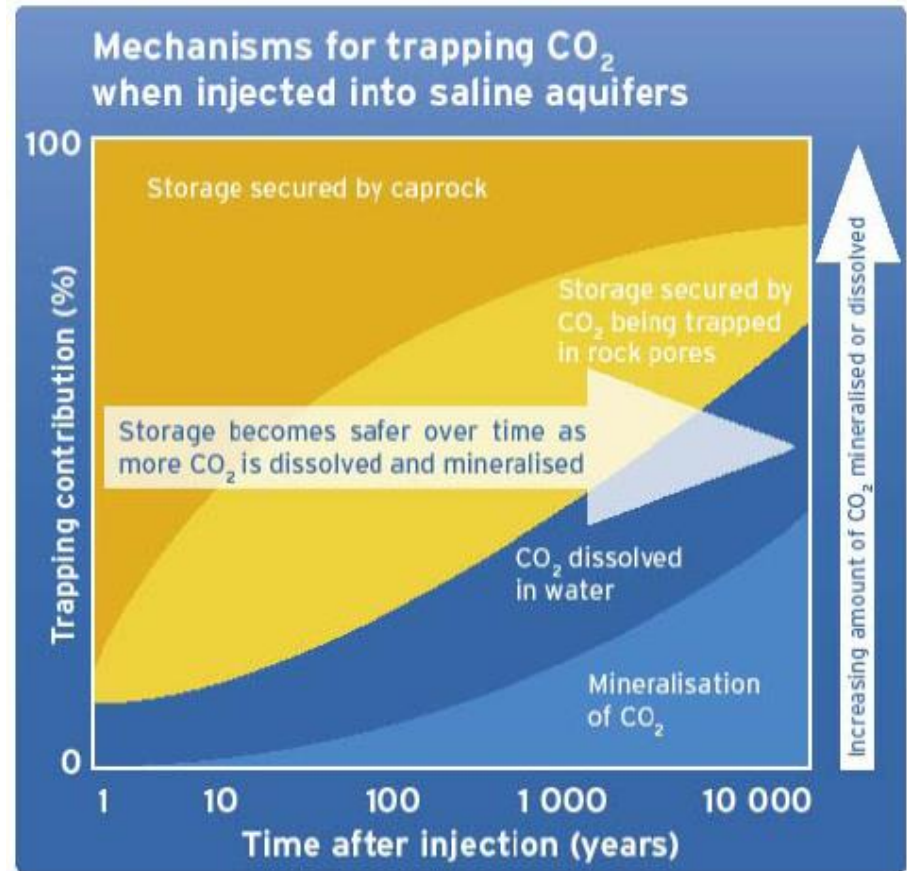
Possible storage sites

- Saline aquifers: large capacity, geology less well-known, reservoir properties under study
- Depleted gas and oil fields: Limited capacity, but geology is well-known, storage safety has been proven
- Coal seams: limited capacity, low permeability, possibility to recover methane



What happens to stored CO₂?

- CO₂ diffuses in the geological formation and is trapped under the cap
- It then get stuck in smaller porosities
- It dissolves and gets mineralized
- Long time-scale!



Back-up slides CO₂ re-use

Main CO₂ re-use pathways

Many different products, as CO₂ can be seen as a carbon source => leads to almost all petrochemical products!

