

Research Article

Influence of Sodium Alginate Concentration on Microcapsules Properties Foreseeing the Protection and Controlled Release of Bioactive Substances

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Received 6 July 2021; Accepted 16 August 2021; Published 21 August 2021

Academic Editor: Jorge F. Fernandez-Sanchez

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To understand the abilities of Ca-alginate microcapsules and their specific applications in different fields, it is necessary to determine the physicochemical and structural properties of those formulated microcapsules. In this work, we aimed to study the effect of alginate concentration in the improvement of the encapsulation efficiency (EE) and on the release of phenolic and flavonoid substances. The relationship between the structure of the encapsulated bioactive substance and Ca-alginate network and their effect on the EE and release kinetics have been investigated. The incorporation, structure, morphology, and phase properties of all elaborated materials were characterized by UV-spectroscopy, Fourier transform infrared (ATR-FTIR), scanning electron microscope (SEM), and X-ray diffraction (DRX). The results indicate that increasing the polymer concentration increases the EE and decreases the loading capacity (LC), whereas the effect of alginate polymer concentration on the release was not observed. The release study of bioactive substances showed that the release kinetics is relatively dependent on the structure and the physicochemical characteristics of the bioactive substance, which became clear when the encapsulated compounds were released from the core of calcium alginate microcapsules. Thus, it could be concluded that the pores size of the Ca-alginate network is smaller than the volume of the crocin molecule (2794.926 \AA^3) and higher than the volume of the gallic acid molecule (527.659 \AA^3). For the same microcapsules system, the release mechanism is affected by the structure and physicochemical properties of the encapsulated molecules.

1. Introduction

Microencapsulation technology aims to protect bioactive substances, during processing, improving stability from external harsh conditions in final products and during processing, masking undesirable odors and tastes of ingredients, and the delivery of the encapsulated matter at controlled rates, at a certain time, and in a certain place [1, 2]. The choice of shell material is an important step in

order to encapsulate a bioactive substance. Generally, the mechanical and physicochemical characteristics of a microcapsule are directly linked to the shell structure which is easily affected by the structure and the thickness of the wall material, the chemical composition, and the size of the microcapsule [1, 3].

Alginate acid extracted from brown algae is a natural biopolysaccharide which has many advantages compared to commonly used biopolymers for hydrogel beads

formulation [4–6]. The mannuronic acid (M-block), guluronic acid (G-block), and mixed sequences of M-G-blocks are the main chains that constitute the alginate polymer. The sequence and ratio (M/G) of these uronic acids vary with the origin of alginate and control their properties [7]. A broad range of application can be found in food and pharmaceutical industries due to the biocompatibility, biodegradability, and nontoxicity of this biomaterial and also to their gelling properties when it crosslinked with divalent ions such as calcium and ferrous cation [3, 8–10]. Sodium alginate polymer, obtained from brown algae, has a number of features that makes it particularly appropriate to form hydrogel microcapsules, such as its low cost, high availability, biodegradability, biocompatibility with other agents, and easy synthesis of microparticles [3, 8, 11, 12].

The application area of alginate microcapsules is mainly depending on the properties presented by those microcapsules, which make it necessary to determine their physicochemical, mechanical, and structural properties. Alginate microcapsules are largely applied in the pharmaceutical industries, as an example, due to their ability to release the bioactive substance through the diffusion mechanism. On the other hand, another important mechanical property is the release rate, which is mainly related to the porosity of the microcapsules. The release of the encapsulated substance in different applications is mostly due to the diffusion mechanism, as a principal process in controlled release systems. The diffusion mechanism can be shortened into the transport of bioactive substance from the internal core to the external microcapsule shell [13–17].

During the release, the microcapsule matrix might remain unchanged, but in some cases, the change can occur due to the swelling behavior, shrinking, or fragmentation phenomena. Other factors can control the release of bioactive substance beside the structural properties of the microcapsules, such as the structure of those bioactive compounds and the physicochemical properties of the encapsulating material like their solubility degree in the microcapsules internal core, rheological properties presented by the substance inside the polymer capsule, the pore size of biopolymer microcapsules, the potential interaction between the microcapsule network and the encapsulated substance microcapsules properties (such as shape, size, and structure), and the concentration gradient of bioactive substance between the microcapsules wall and its surrounding environment [13–18]. The relative importance of those different parameters depends on the composition and internal structure of the elaborated microparticles.

In our previously reported work [3] on the mechanical properties of calcium alginate microcapsules, the increase of sodium alginate concentration led to the improvement of the mechanical strength of microcapsules. In the present study, we mainly focused on the properties of microcapsules elaborated with different sodium alginate concentrations foreseeing the encapsulation and controlled release of bioactive phenolic and flavonoid substances such as gallic acid and crocin as bioactive substances which have different structures and physicochemical characteristics. In addition, to better understand the relationship between the structure

of encapsulated bioactive substances and the structure of microcapsules network, the effect of sodium alginate concentration and the structure of bioactive substances on the encapsulation efficiency, loading capacity, and the release was also examined.

2. Materials and Methods

2.1. Materials. In this study, a medium viscosity (5–40 cps of 1% aqueous solution) sodium alginate, with a molecular weight of 22500 g/mol, purchased from Sigma-Aldrich Co. (St. Louis, USA) was used.

Crocin, gallic acid monohydrate ($\geq 99\%$), calcium chloride dihydrate, and trisodium citrate were obtained from Sigma-Aldrich Co. (St. Louis, USA) and used without any further purification.

The conductivity of the distilled water used for all sample preparation was less than $2\ \mu\text{S}$.

2.2. Preparing Calcium Alginate Microcapsules. Calcium alginate microcapsules containing bioactive substances were prepared using the ionotropic gelation method under optimal formulation as described previously in our works [8]. Briefly, 3–6% (w/v) of the sodium alginate and 1.5% (w/v) of bioactive substance were dissolved in 100 ml of distilled water. Hydration of samples was assured using magnetic stirring. After full hydration using a magnetic stirring, the air bubbles formed during the mixing were removed from the aqueous medium by allowing the solution to stand for two hours. The mixed solution was left to stand for about two hours to remove air bubbles from the aqueous medium. The gelling-bath solution was prepared by dissolving CaCl_2 in distilled water 4% (w/v). A pump was applied to control the delivery of the mixed solution of sodium alginate and bioactive substance through a tube which was connected with a polypropylene micropipette tip, and the mixture solution falls into the CaCl_2 solution continuously, as shown in Figure 1.

2.3. Bioactive Substances Characteristics. The characteristics and the geometry optimization of bioactive substances were carried out using MOPAC package, module version 2016, and the calculation was performed with the RM1 semi-empirical method.

2.4. Bioactive Substance Content Measurement and Loading Efficiency. The amount of BS was determined by the direct measurement of the absorbance using the UV-visible spectrophotometer at 265 nm for GA and 440 nm for crocin.

- (i) For the gallic acid, the concentration was obtained through a calibration curve using GA as the standard reference, under identical experimental conditions
- (ii) For the crocin agent, the concentration was obtained through a calibration curve using crocin as the standard reference, under the similar experimental conditions

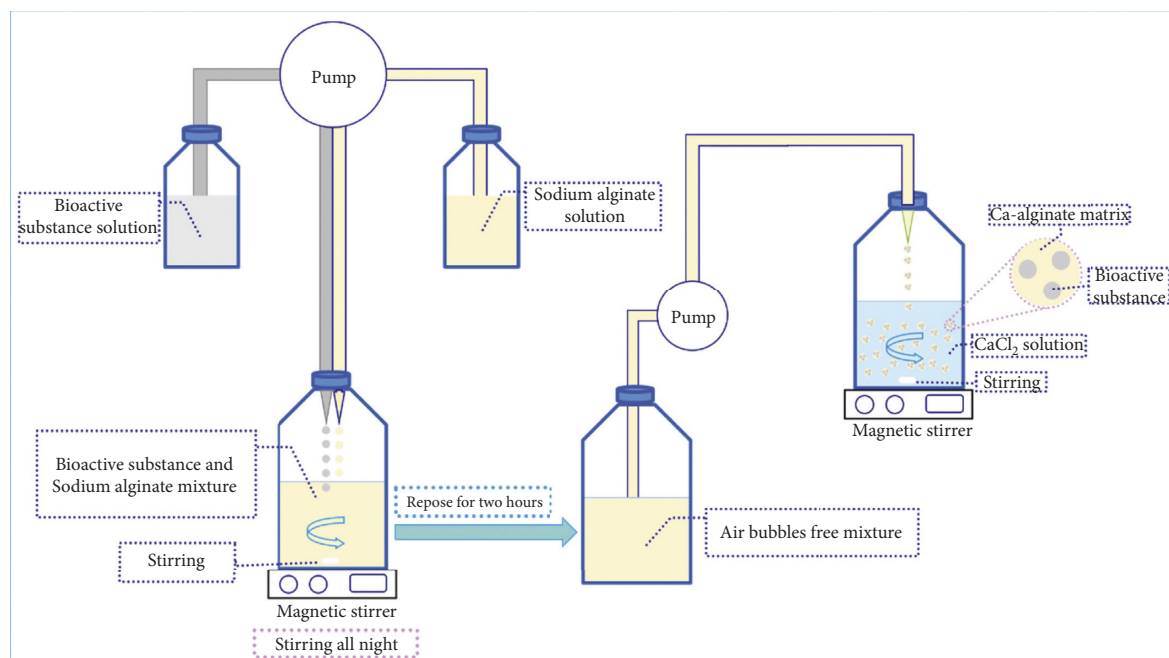


FIGURE 1: Simple schematic illustration for the preparation of bioactive substances loaded in Ca-alginate microcapsules.

Loading capacity was calculated using the following formula:

$$\text{loading capacity} = \frac{\text{weight of bioactive agent in the calcium alginate microbeads}}{\text{weight of dried calcium alginate microbeads}} \times 100. \quad (1)$$

The encapsulation efficiency was calculated using the following formula:

$$\text{encapsulation efficiency} = \frac{\text{amount of bioactive agent in the beads}}{\text{original amount of bioactive agent}} \times 100. \quad (2)$$

2.5. Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Analysis. The interactions between calcium alginate microcapsule and the encapsulated bioactive substance have been studied using the ATR-FTIR technique. The spectrums were carried out on a Jasco4700-ATR spectrophotometer (Shimadzu, Japan), in the wavelength region between 400 and 4000 cm^{-1} . The obtained spectra for each sample were affected by averaging 32 scans at a resolution of 4 cm^{-1} .

2.6. Morphological Characterization. The external structure of the obtained calcium alginate microcapsules was evaluated using a scanning electron microscope (FEI ESEM "Quanta 200," USA). The scanned micrographs were collected digitally by ETD software.

2.7. X-Ray Analysis. To investigate the physical form (amorphous or crystalline) of the blank and gallic acid loaded microcapsules, X-ray analysis were performed. The X-ray diffraction patterns were acquired on a Shimadzu XRD-6000 (Shimadzu, Japan), using the $\text{CuK}\alpha$ radiation. The patterns were collected in 2θ range of 2° – 80° with a step size of 0.02° .

2.8. GA Release Study. The release of bioactive substances from the elaborated microparticles in an aqueous medium was achieved using the UV-visible spectrophotometer. The analysis was realized based on our previously described method [8]. Briefly, a known amount of microcapsules was suspended in 100 ml of distilled water. The samples underwent a continuous agitation on an multiposition

magnetic stirrer (Variomag Poly 15, Germany) operating at 250 rpm. An aliquot of the supernatant was taken at pre-determined time intervals for absorbance measurement at 265 and 440 nm, respectively, for gallic acid and crocin, and the released bioactive substances amount was obtained by using concentration versus absorbance calibration curves.

Finally, 30 ml of a sodium citrate solution (2%, w/v) was added, and final absorbance was recorded and corrected by considering the dilution.

2.9. Analysis of Kinetics Release Data. Zero-order, first-order, and Korsmeyer–Peppas mathematical models were carried out to evaluate the kinetic release behavior of the encapsulated compounds from alginate microcapsule in the interest to predict and correlate their release [19, 20].

Zero-order model is

$$Q = k_0 t + Q_0 \quad (3)$$

Q in the model equation represents the amount of the active compound released as function of time t (min), Q_0 is the initial value Q , whereas k_0 is a rate constant.

First-order model is

$$Q = Q_0 e^{k_1 t} \quad (4)$$

Q in the model equation represents the amount of the active compound released as function of time t (min), Q_0 is the initial value of Q , whereas k_1 is a rate constant.

Korsmeyer–Peppas model is

$$Q = k_p t^n \quad (5)$$

Q in the model equation represents the amount of the active compound released as function of time t (min), k_p is a rate constant, and n is the diffusional exponent, indicative of the encapsulated compound release mechanism.

In this mathematical study, the Korsmeyer–Peppas model was used with the aim to determine the release mechanism of the encapsulated compound between three expected mechanisms, Fickian release (diffusion-controlled release), non-Fickian release (anomalous transport), and case II transport (relaxation-controlled release) [20, 21].

The Korsmeyer–Peppas model was particularly established in order to study the release mechanism of substance encapsulated on a polymeric matrix [20], which is the case in this study. The use of the Korsmeyer–Peppas model requires the determination of exponent n ; accordingly, it is suggested to use only the first 60% of the substance release data. The n value determined generally used to distinguish between the three mechanisms issued previously, in which Fickian release is verified at the n value less than 0.43, while the non-Fickian release mechanism is established where the n value is between 0.43 and 0.85, although the n value higher than 0.85 indicates the case II transport release [20–22]. Using OriginPro 2018 software, the calculation of the squared correlation coefficient (R^2) was used to confirm the accuracy of those models.

3. Results and Discussion

3.1. Bioactive Substances Characteristics. The calculated ground state geometries of gallic acid and crocin molecules are illustrated in Figure 2. The crocin molecule has a branched and flexible structure due to the conjugated system elongated along the entire polyene chain, whereas the molecule of gallic acid has a well-defined structure.

The obtained physical-chemical characteristics of gallic and crocin bioactive molecules (Table 1) show that crocin is freely soluble in water, while the solubility of gallic acid is limited (11.9 g/l), and the polarizability of crocin molecule is higher than of the molecule of gallic acid. In addition, the crocin molecule has a higher topological polar surface area and molecular volume compared with the gallic acid molecule, which allows us to discuss the porosity of our delivery system.

3.2. Bioactive Substance Content Measurement and Loading Efficiency. The obtained encapsulation efficiency (EE) and loading capacity (LC) for all elaborated formulations are presented in Table 2. Considering the applied encapsulation method, the used polymer, the low molecular weight, gallic acid solubility in water, and therefore the high solubility of crocin in water, the LC and EE values were satisfying. Moreover, and as shown within the release study, a crucial amount of the encapsulated bioactive substance was released within the primary 20 minutes for gallic acid, and within the 50 minutes for crocin, which suggests that in the preparing process, bioactive substance could release into the solution and, consequently, may limit the loading efficiency. Similar results were reported [6, 8, 23, 24]. The results also show that increasing the alginate polymer concentration causes a rise of encapsulation efficiency and a decrease of the loading capacity. This verifies our hypothesis that suggests that the increase of the sodium alginate concentration can certainly lead to introduce a higher level of Ca^{2+} ions responsible of the cross-linking between the alginate chains and, consequently, forms a dense cohesive structure (heavy microcapsules). The structural properties of the crocin molecule are responsible for the enhancement of EE and LC compared with the encapsulation efficiency and loading capacity of gallic acid (Table 2).

3.3. Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Analysis. ATR-FTIR spectra of sodium alginate polymer, gallic acid, blank calcium alginate microcapsules, calcium alginate microcapsules loaded gallic acid (Alg-3%), calcium alginate microcapsules loaded gallic acid (Alg-4%), calcium alginate microcapsules loaded gallic acid (Alg-5%), and calcium alginate microcapsules loaded gallic acid (Alg-6%) are presented in Figure 3.

The spectrum of gallic acid shows two bands at 3268 cm^{-1} and 3491 cm^{-1} attributed to the O-H function and two other bands situated at 1605 cm^{-1} and 1307 cm^{-1} characterize the C=O group. Furthermore, the peak at 1021.12 cm^{-1} with relatively high intensity was assigned to the benzene ring vibration (Figure 3(a)) [6, 25]. In the case of sodium alginate polymer, the spectrum reveals the presence

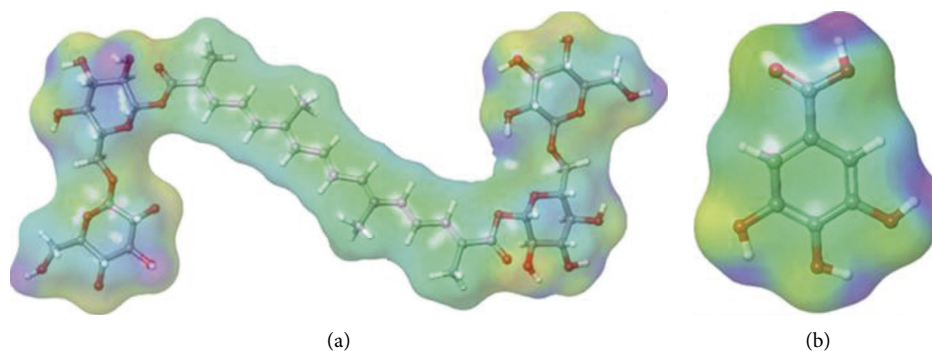


FIGURE 2: The optimized geometries of bioactive substances (a) crocin and (b) gallic acid.

TABLE 1: Physical-chemical property of bioactive substances.

Bioactive substances characteristics		Solubility in water (mg/mL) at 25°C	Polarizability (\AA^3)	Molecular weight (g/mol)	Topological polar surface area (\AA^2)	Molecular volume (\AA^3)
Phenolic substance	Gallic acid	11.9	12.040	170.12	98	527.659
Flavonoid substance	Crocin	Freely soluble	84.2	977	391	2794.926

TABLE 2: Encapsulation efficiency and loading capacity of calcium alginate microcapsules.

Alginate weight (w/v) (%)	Gallic acid		Crocin	
	EE (%) ^a	LC (g BS/100 g capsules) ^a	EE (%) ^a	LC (g BS/100 g capsules) ^a
3	41	3.76	64.11	13.98
4	41.40	3.52	64.34	11.01
5	42.92	3.22	65.10	10.09
6	43.10	2.81	66.30	8.93

^aAll the data are presented as the mean of three replications.

of a broad vibrational band located at 3268 cm^{-1} , which is attributed to the stretching of the O-H function. The symmetrical and asymmetrical stretching vibrations of COO^- groups were observed at 1593.88 cm^{-1} and 1405.85 cm^{-1} , respectively (Figure 3(b)) [6, 26–29].

On the other hand, the spectrum of the blank calcium alginate microcapsules shows a broad peak at 3342 cm^{-1} assigned to H_2O molecules. Additionally, for the two peaks of COO^- groups, a remarked shift toward higher wavenumber was observed (1598 cm^{-1} and 1435 cm^{-1} for the symmetrical and asymmetrical vibrations, respectively), suggesting that Ca^{2+} crosslinked the COO^- groups of the alginate (Figure 3(c)).

In the case of calcium alginate microcapsules loaded with gallic acid (Figures 3(d)–3(g)), the spectrum indicates a shift of all characteristic peaks to higher wavenumbers without observing any new peaks in comparison with the spectrum of blank calcium alginate microcapsules, thus indicating the incorporation with a possible interaction of gallic acid with the microcapsules as reported in numerous previous studies [6, 8, 30]. In addition, as stated in several reports, gallic acid tends to autoxidize, when electrospinning zein fibers loaded with gallic acid, to dimer or oligomer structure [8, 31, 32]. By

using a similar method, our examination illustrates the significant stability of gallic acid in the obtained calcium alginate microcapsules.

Figure 4 represents the ATR-FTIR spectra of crocin, sodium alginate polymer, blank calcium alginate microcapsules, calcium alginate microcapsules loaded crocin (Alg-3%), calcium alginate microcapsules loaded crocin (Alg-4%), calcium alginate microcapsules loaded crocin (Alg-5%), and calcium alginate microcapsules loaded crocin (Alg-6%).

The ATR-FTIR spectrum of crocin shows a centered peak at 3301 cm^{-1} corresponding to hydrogen bonds of the O-H of alcoholic groups. Moreover, the band located at 1694 cm^{-1} represents the C=O stretching vibration, and the intense vibrational band at 1014 cm^{-1} is attributed to the C-O stretching vibration (Figure 4(a)) [23, 33].

After elaboration of calcium alginate microcapsules loaded with crocin, it is observed that the characteristic bands were shifted to higher wavenumber (Figures 4(d)–4(g)) compared to the spectrum of blank calcium alginate microcapsules (Figure 4(c)) without observing any new peaks, which indicates the stability of microcapsule caused by the incorporation with a possible interaction between crocin and calcium alginate microcapsules [23].

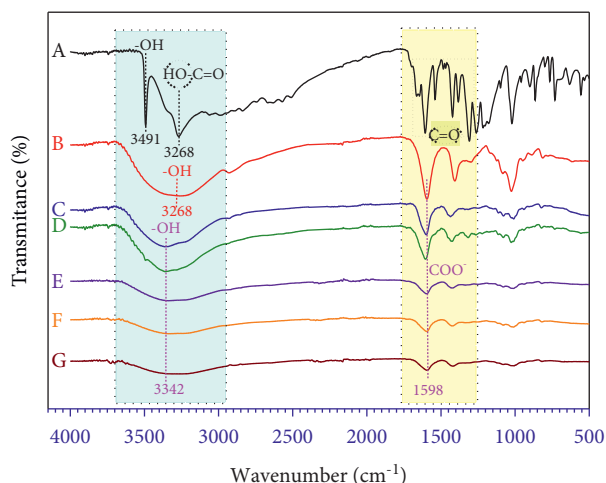


FIGURE 3: ATR-FTIR spectra of (a) gallic acid, (b) sodium alginate polymer, (c) blank calcium alginate microcapsules, (d) calcium alginate microcapsules loaded gallic (Alg-3%), (e) calcium alginate microcapsules loaded gallic (Alg-4%), (f) calcium alginate microcapsules loaded gallic (Alg-5%), and (g) calcium alginate microcapsules loaded gallic (Alg-6%).

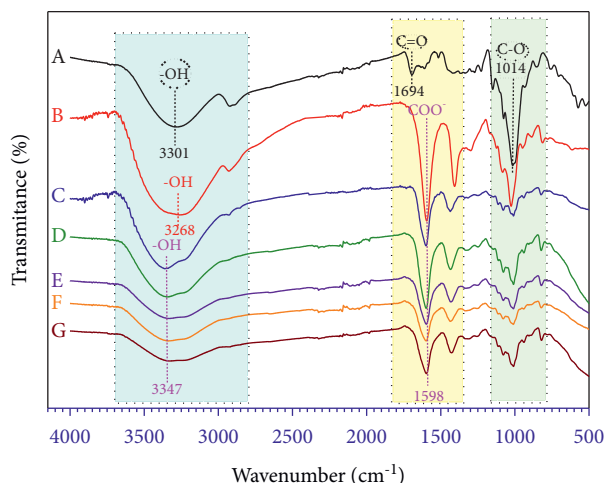


FIGURE 4: ATR-FTIR spectra of (a) crocin, (b) sodium alginate polymer, (c) blank calcium alginate microcapsules, (d) calcium alginate microcapsules loaded crocin (Alg-3%), (e) calcium alginate microcapsules loaded crocin (Alg-4%), (f) calcium alginate microcapsules loaded crocin (Alg-5%), and (g) calcium alginate microcapsules loaded crocin (Alg-6%).

3.4. XRD Analysis. The diffractograms in Figure 5 show the XRD patterns of sodium alginate powder (Na-Alg), calcium alginate microcapsules (Alg-3%, w/v), and calcium alginate microcapsules (Alg-5%, w/v). XRD analysis is performed to study the purity, phase formation, and structural properties of the elaborated formulations. As shown in Figure 5, the XRD spectrum of the sodium alginate (Na-Alg) indicates an amorphous polymeric structure with a low crystallinity observed by broad peaks at $2\theta = 13.8^\circ$ and 21.9° . Also, the obtained microcapsules for different alginate polymer concentrations are amorphous in nature when compared to the sodium alginate pattern. These results are supported by previous studies, which mentioned that the calcium ion crosslinked to the polymeric chains reduces the crystallinity of the elaborated material [34–37].

3.5. Morphological Characterization. Scanning electron microscopy (SEM) analysis was used to investigate the external morphology of the elaborated calcium alginate microcapsules. The collected micrographs presented in Figure 6 show that the blank calcium alginate microcapsules (Alg-3%, w/v) (Figure 6(a)) appeared with a spherical, smooth, and homogenized surface due to the higher density of cross-linked polymer matrices at the surface and inside of the microcapsules. The microparticles are regularly sized around $941.8 \mu\text{m}$.

The calcium alginate microparticles loaded with gallic acid (Alg-3%, w/v) (Figure 6(b)) appeared spherical with a wrinkled surface and uniformly sized microcapsules along with a regular surface texture. In high magnification, a regular alignment of “lines” appears on the surface

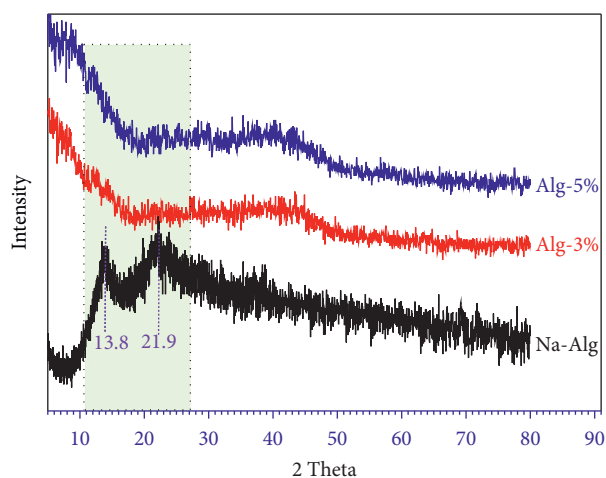


FIGURE 5: XRD patterns of sodium alginate (Na-Alg) and calcium alginate microcapsules loaded gallic acid: Alg-3% and Alg-5%.

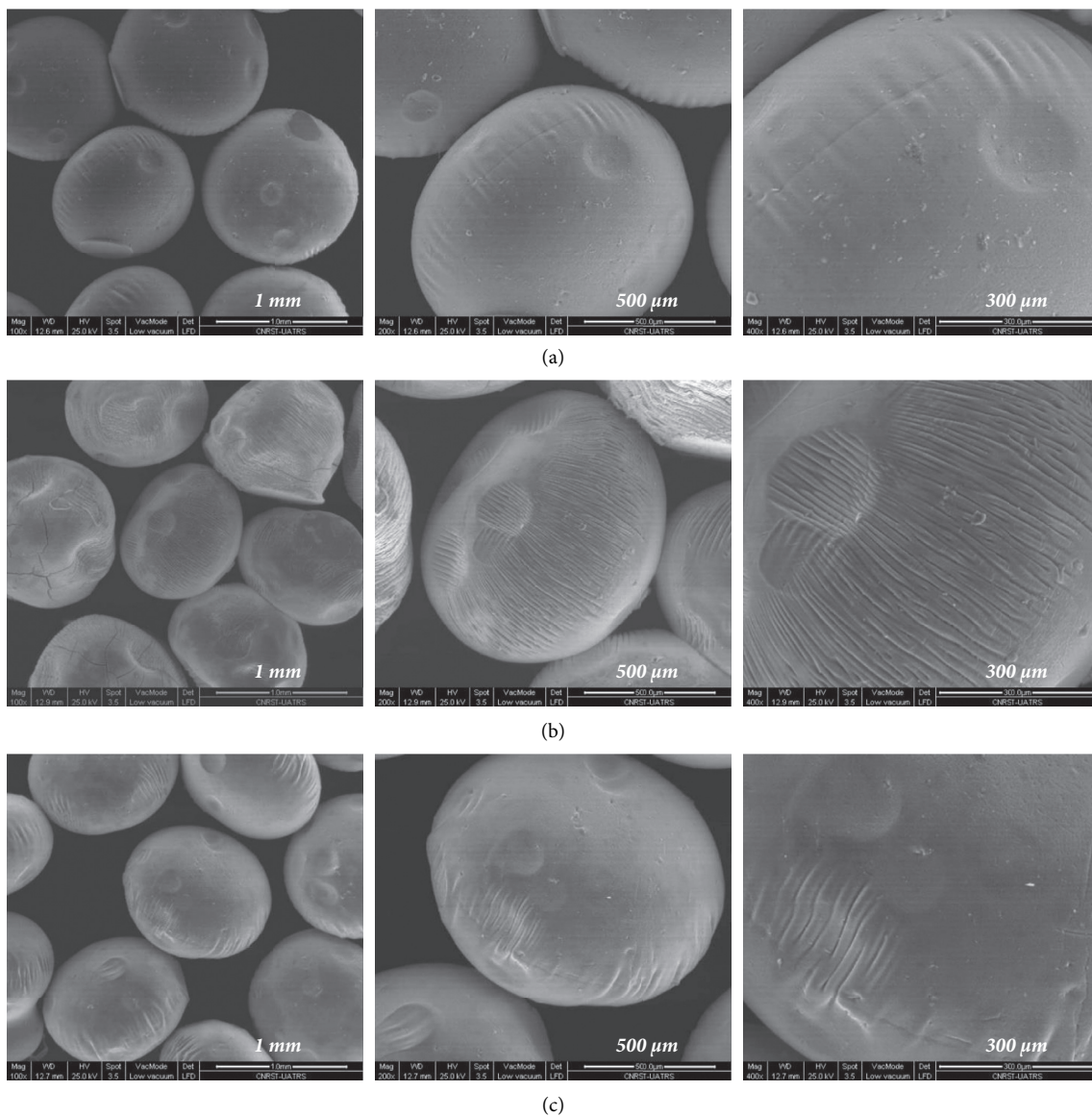


FIGURE 6: SEM photographs of blank calcium alginate microcapsules Alg-3% (a) and calcium alginate microcapsules loaded gallic acid (b) Alg-3% and (c) Alg-5%.

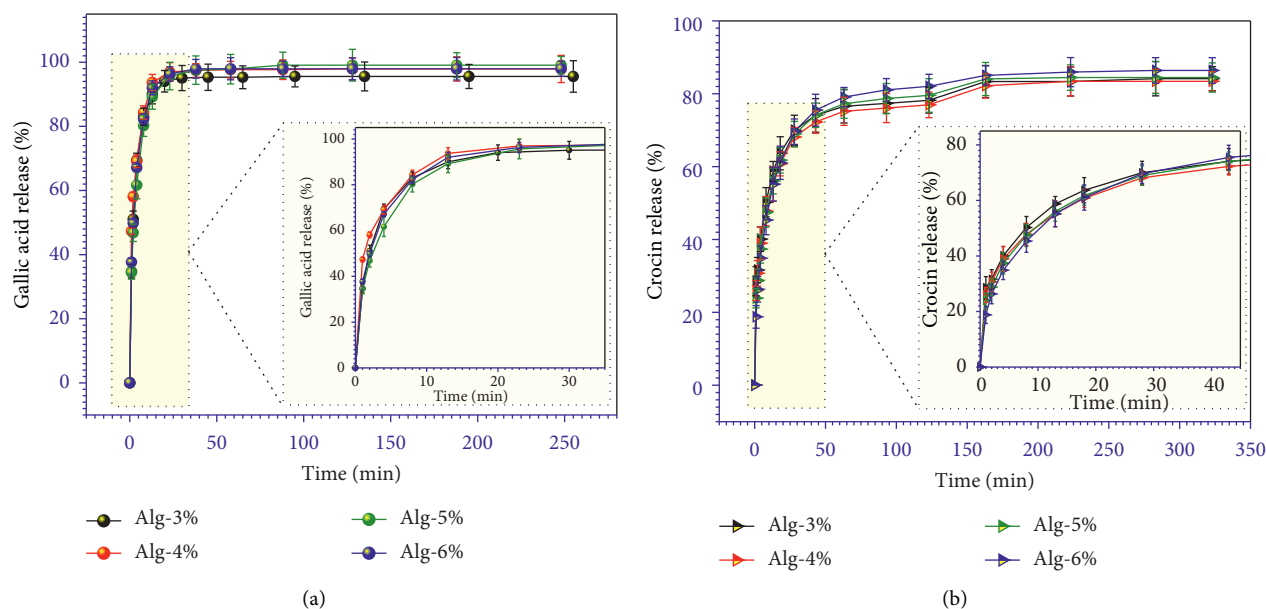


FIGURE 7: Effect of sodium alginate concentration on the kinetics release of the gallic acid (a) and crocin (b) from calcium alginate microcapsules in distilled water at pH = 6.8.

corresponding to the polymer chains; this is due to the low density of crosslinked polymer matrices in 3% (w/v) microcapsules, resulting from the incorporation of gallic acid molecules and, consequently, a decrease on calcium ions inside the capsules. On the other hand, the microcapsules loaded with gallic acid obtained from 5% (w/v) alginate solution have a smoother surface compared to the 3% (w/v) microcapsules (Figure 6(c)) due to the higher density of crosslinked polymer matrices at the surface and inside of the capsules.

3.6. Release Study of Bioactive Substances. Figure 7 represents the kinetics release of the bioactive substances from calcium alginate microcapsules elaborated for various concentrations of sodium alginate in distilled water at 25°C. In the release profile graphs, two stages can be distinguished for all studied systems.

The first stage showed that an initial fast BS release reached 85% of gallic acid during the first 20 minutes (Figure 7(a)) and 75% during the 50 minutes for crocin (Figure 7(b)), which can be attributed to the appearance of bioactive substance (BS) on the surface of the microcapsules or close to it (superficial BS). Similar results have been reported [8, 38]. Generally, calcium alginate microparticles encapsulate hydrophilic substance or water extracts usually have a fast release behavior due to their porous structure which allows the release. In this level of release, the microcapsule does not act like a barrier to prevent the encapsulated compound from being released [39, 40]. In the second stage, the release was characterized by a lower and progressive release rate of the encapsulated bioactive substance. This step was attributed to the release of the encapsulated bioactive substance from the core of calcium alginate microcapsules [8]. At this phase of release, the

microcapsules have a higher stability (the erosion of the polymer matrix was not observed), which could be explained by the short time of the release study and the environmental conditions of the release medium.

The effect of sodium alginate concentration on the kinetics release of bioactive substances was not observed, which is explained by the gelling property of the polymer [8]. Generally, an increase of sodium alginate concentration leads to introduce higher levels of Ca^{2+} ions. Hence, the formulation of a dense and cohesive calcium alginate network. As shown in our previous work [8], sodium alginate polymer concentration lower than 3% has no effect on the porosity of the microcapsules for the molecules with the same size and physicochemical property as gallic acid molecules; the similar results have been obtained in this work for sodium alginate concentrations, which varies between 3 and 6% (w/v). This leads us to conclude that the pores volume of calcium alginate matrix is higher than the molar volume of gallic acid (total release rate reached 99%); similar results have been reported [8, 41].

As shown in Figures 8(a)–8(d), the structure of bioactive substance showed some effect on the kinetics release for all obtained formulations; this effect was observed during the release of the encapsulated bioactive substance in the core of the capsules, which is explained by the slow diffusion inside the capsule. The total release rate of gallic acid reached 99% of the encapsulated amount, while for the crocin molecule, the total release rate reached only 80% of the encapsulated BS amount during 300 minutes for all obtained formulations (Figures 8(a)–8(d)). As presented in Table 1, the crocin molecule is more polar than the gallic acid molecule, which explains the prolonged release of the crocin located on the surface of calcium alginate microcapsules or near to the surface (superficial crocin). This difference on the release rate is mostly due to a strong

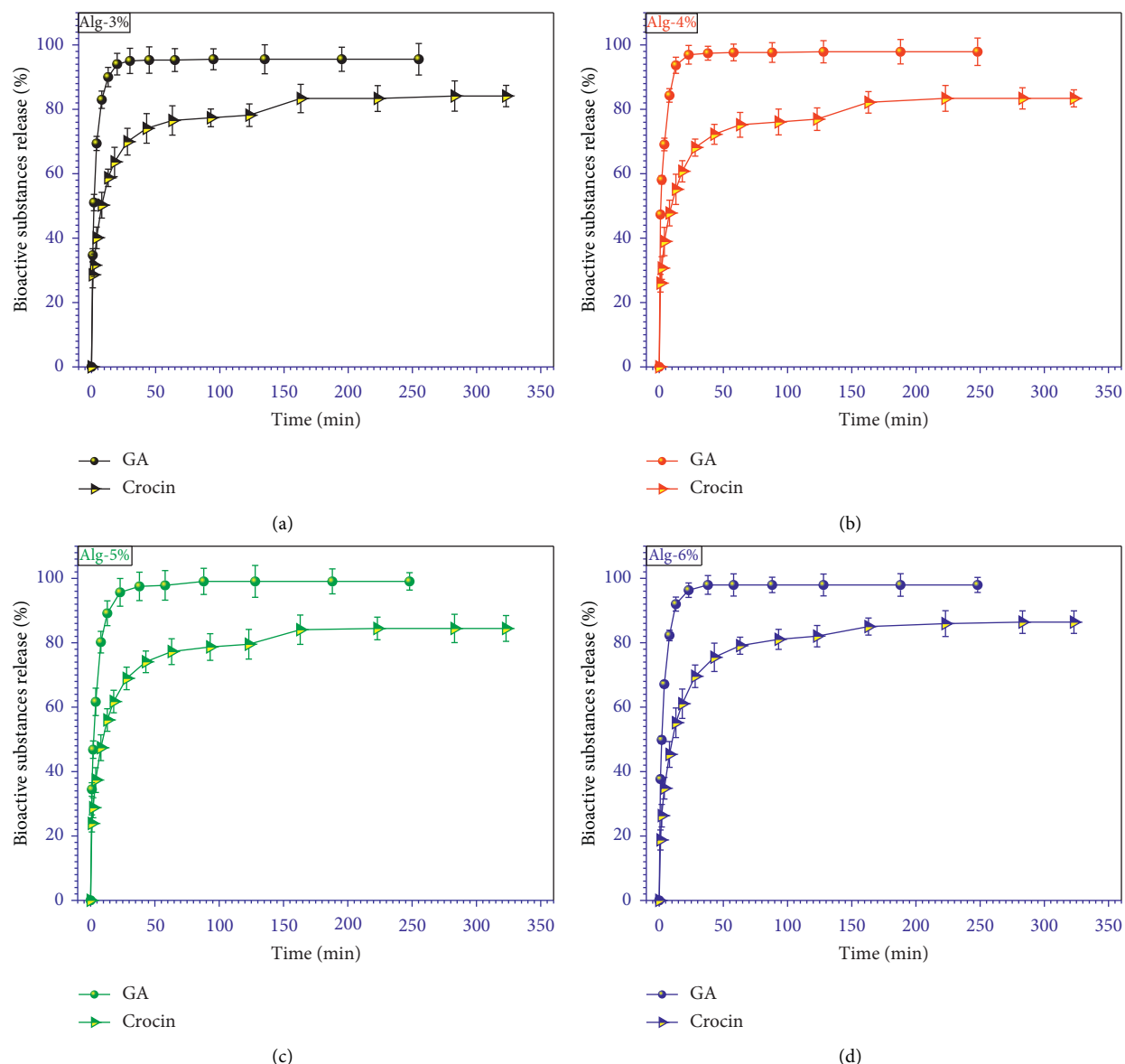


FIGURE 8: Effect of bioactive substance characteristics on the kinetics release from calcium alginate microcapsules with different sodium alginate concentrations in distilled water at pH = 6.8. (a) Alg-3%; (b) Alg-4%; (c) Alg-5%; (d) Alg-6%.

interaction between crocin molecules and polymeric chains, whereas the gallic acid molecules exhibit a less interaction force with the microcapsule network. Furthermore, the molecular volume of crocin is higher than gallic acid, which clearly explains the limitation of the encapsulated crocin release inside calcium alginate microcapsules. Moreover, we can assume that the pores size of the calcium alginate network is smaller than the volume of crocin molecules. Therefore, the release of the total encapsulated crocin amount needs specific conditions in order to break the calcium alginate network (erosion conditions). Another explanation for the release limitations of crocin is the reticulation between polymeric chains of alginate and crocin molecules due to their ramified structure. The delivery system in this case needs a large period of time to allow the diffusion of crocin molecules

through the polymeric network. So, for the same microcapsules system, the release mechanism is affected by the structure and physicochemical properties of the encapsulated molecules; similar results have been reported [42–45].

The kinetics of gallic acid and crocin release were assessed using a variety of mathematical models, including zero-order, first-order, and Korsmeyer–Peppas kinetic models. Using OriginPro 2018 software, the squared correlation coefficient (R^2) values of these models were obtained in order to assess their prediction capacity and accuracy (Figure 9 and Table 3).

Based on the correlation coefficients (R^2), the zero-order and first-order are the worst models. Therefore, the best one was the Korsmeyer–Peppas model, and consequently, the release kinetics of gallic acid and crocin follow the Korsmeyer–Peppas model.

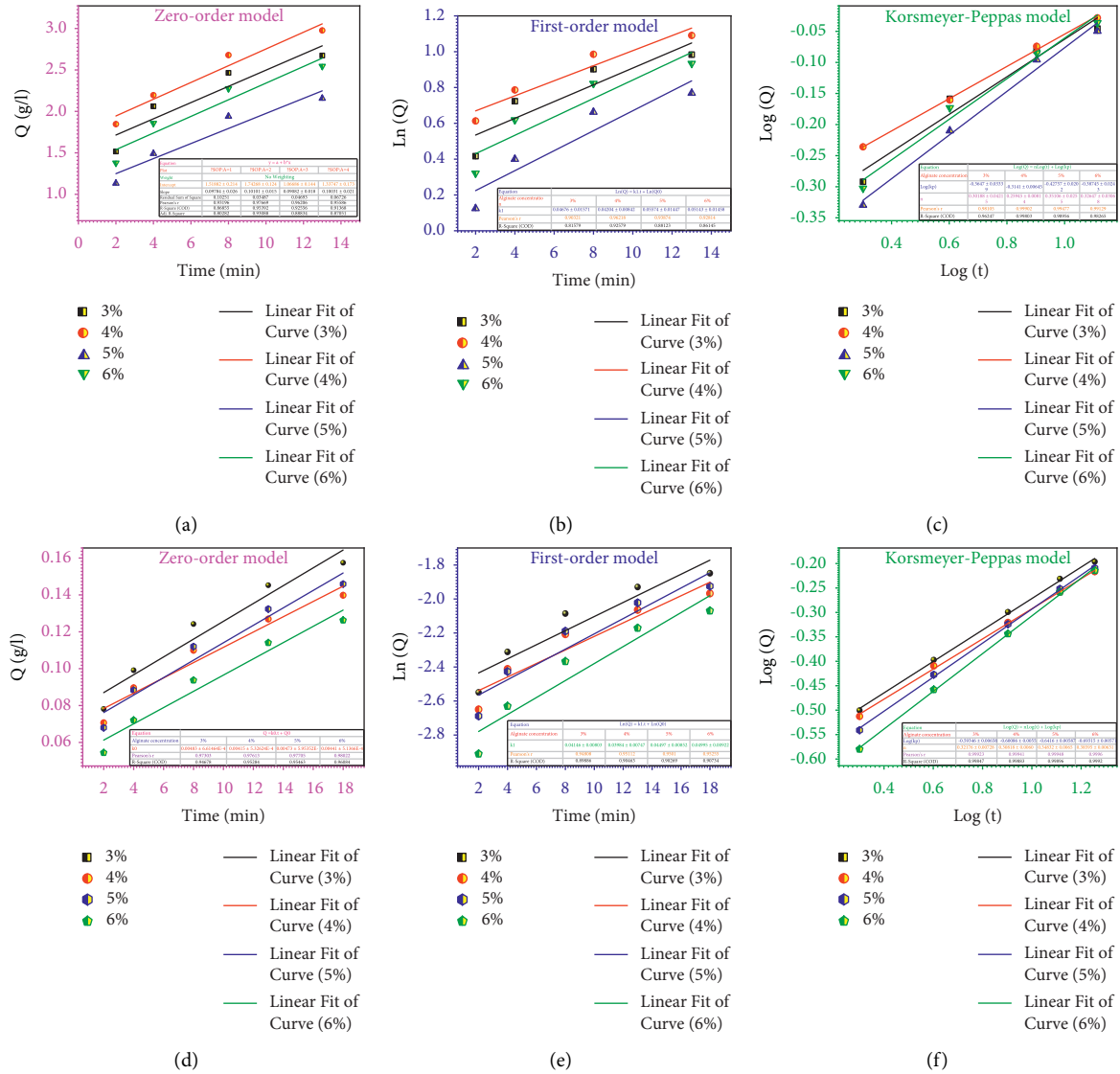


FIGURE 9: The fitting of active substance release data to zero-order (a), first-order (b), and Korsmeyer–Peppas (c) kinetic models of the selected sodium alginate concentrations.

TABLE 3: Release kinetics parameters in distilled water at pH 6.8.

Microcapsules code (%)	Mathematical models						
	Zero-order		First-order		Korsmeyer–Peppas		
	R^2	k_0	R^2	k_1	R^2	k_p	n
Gallic acid							
3	0.86855	0.09784	0.81579	0.04676	0.96247	0.4318	0.30188
4	0.95392	0.10101	0.92579	0.04204	0.99803	0.4851	0.25945
5	0.92556	0.09082	0.88123	0.05574	0.98956	0.3739	0.35106
6	0.91368	0.10031	0.86145	0.05143	0.98265	0.4098	0.32647
Crocin							
3	0.94678	0.00483	0.89886	0.04146	0.99847	0.2550	0.32176
4	0.95284	0.00415	0.90463	0.03984	0.99883	0.2507	0.30818
5	0.95463	0.00473	0.04497	0.04497	0.99896	0.2282	0.34832
6	0.96084	0.00441	0.90734	0.04995	0.9992	0.2027	0.38595

For all formulation studies, the obtained n values (Table 3) are around 0.310 ± 0.033 for gallic acid and 0.341 ± 0.029 for crocin, suggesting that the diffusion process of the bioactive substances from the Ca-alginate microcapsules is a Fickian type. Similar results have been found in several reported works: our study about gallic acid release from calcium alginate microcapsules with different sizes [8], the release of cinnamon essential oil encapsulated in alginate beads by Paris et al. [46], and the kinetic release of *Trichoderma viride* spores loaded calcium alginate microspheres by Jurić et al. [47]. Our results help out to further understand the release mechanisms of phenolic and flavonoid substances such as gallic acid and crocin from Ca-alginate microcapsules throughout the storage and their use in functional applications.

4. Conclusion

As part of the ongoing work, a bioactive substance delivery system based on the calcium alginate network was successfully prepared by the ionotropic gelation method using different concentrations of alginate polymer followed by their physicochemical characterization. Increasing the alginate polymer concentration increases the efficiency of the encapsulation and decreases the carrying capacity. The structure and physicochemical characteristics of the bioactive substance showed a significant effect on the improvement of EE and LC. The ATR-FTIR result confirmed the incorporation of bioactive substances such as gallic acid and crocin in the microcapsules, with a possibility of interaction with the calcium alginate matrix. XRD analysis showed that the low crystallinity observed at sodium alginate polymer disappears when the calcium alginate microcapsule was elaborated. The SEM result showed that the obtained microparticles appeared spherical with a wrinkled surface and a uniform texture.

The release study of gallic acid and crocin as bioactive substances in distilled water (as a hydrophilic system) at pH value 6.8 showed that the bioactive substances released from microcapsules have fast kinetics release (85% within the first 20 minutes for gallic acid and 75% within the 50 minutes for crocin) with no observed effect of alginate polymer concentration on the release kinetics. Whereas the structure and the physical-chemical properties of the bioactive substance showed a clear effect on the kinetics release for all obtained formulations, this effect could be observed during the release of the encapsulated compounds located in the core of the Ca-alginate microcapsules. The fitting of the bioactive substances release data to zero-order and first-order, and Korsmeyer–Peppas mathematical models indicates that the diffusion process of the bioactive substances from calcium alginate microcapsules is a Fickian type.

The obtained results suggest that alginate microparticles elaborated by the ionotropic gelling method are a promising system to encapsulate and control the release of water-soluble phenolic and flavonoid compounds such as gallic acid and crocin in order to further increase their applications in functional formulations.

In our future studies, there is a vision to study the effect of polymer structure, polymer-drug ratio, and other parameters on the encapsulation efficiency, loading capacity, release profile, and mechanical property for the simple and hybrid systems (polymer-clay).

Data Availability

The data used to support the findings of this study are available from the corresponding author upon request.

Conflicts of Interest

The authors declare that they have no conflicts of interest.

Acknowledgments

The authors are sincerely thankful to Ministry of National Education, Vocational Training, Higher Education and Scientific Research (MESRSFC), National Center for Scientific and Technical Research (CNRST), Morocco, and University Mohamed I (UMP), Morocco, for financial support of projects PPR 15–17 and PARA1-2019. They would also like to express their gratitude to Prof. El Guennouni Nouredine for his efforts in improving the English.

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