
The key role of CO₂ in the energy transition

Prof. Grégoire LEONARD

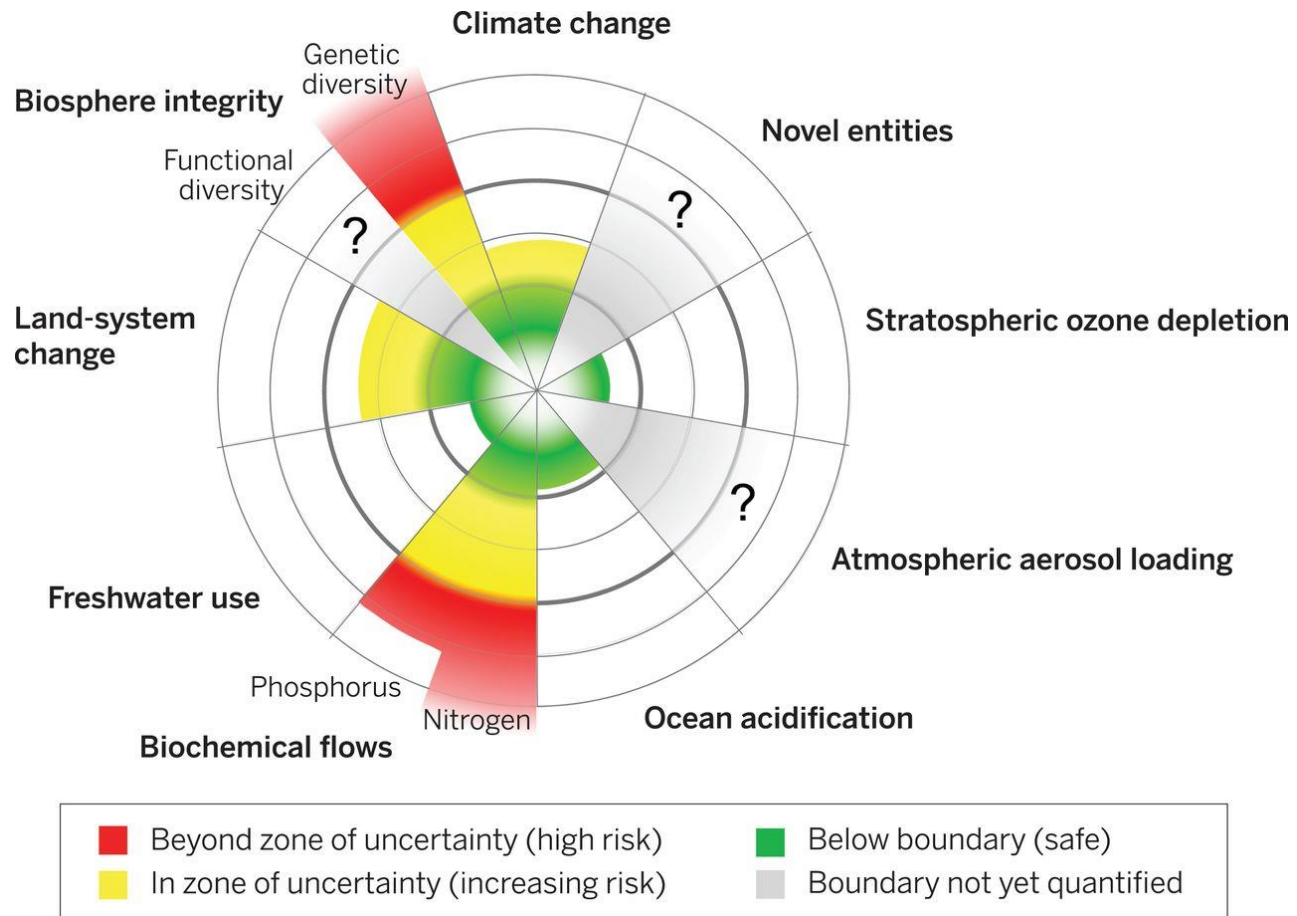
Department of Chemical Engineering
University of Liège

Outline

1. Context
2. Carbon capture
3. Storage & Re-Use
4. Conclusions and perspectives

Sustainable development

■ How to keep a safe ecosystem?



The energy transition has already started...

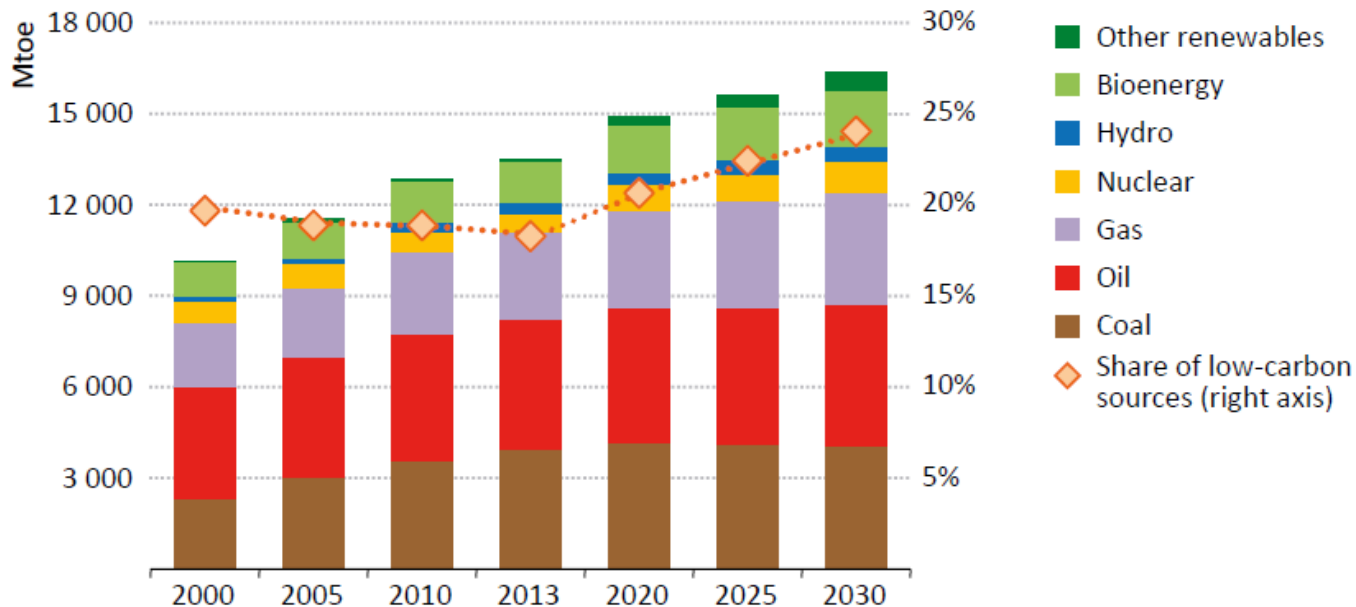


But it has to address 2 objectives in contradiction:

- Limit GHG emissions, and
- meet the increasing energy demand!

Meeting the increasing demand is already a challenge in itself!

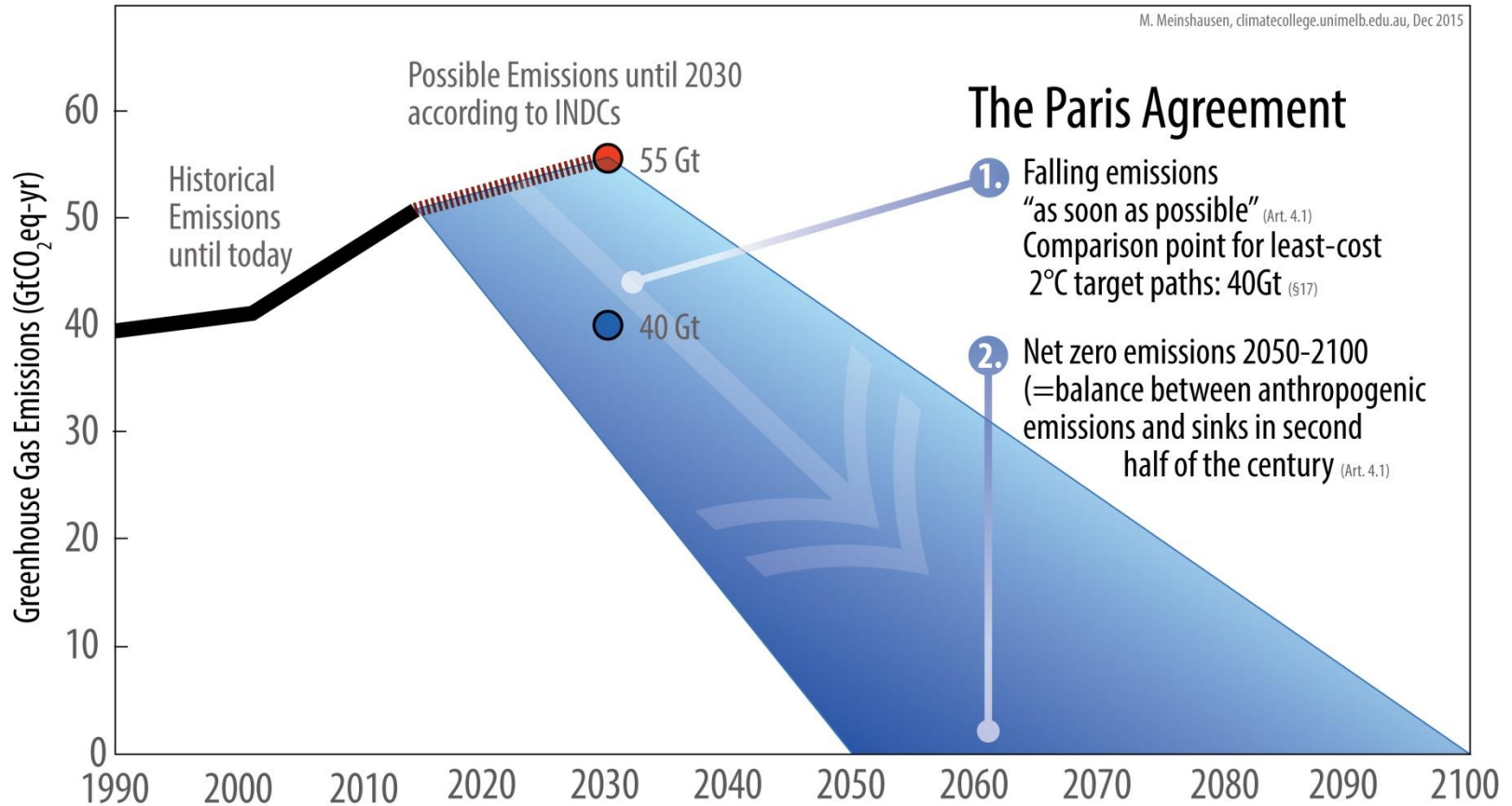
Global primary energy demand by type in the INDC Scenario



Note: "Other renewables" includes wind, solar (photovoltaic and concentrating solar power), geothermal, and marine.

The COP [...] notes that much greater emission reduction efforts will be required ...

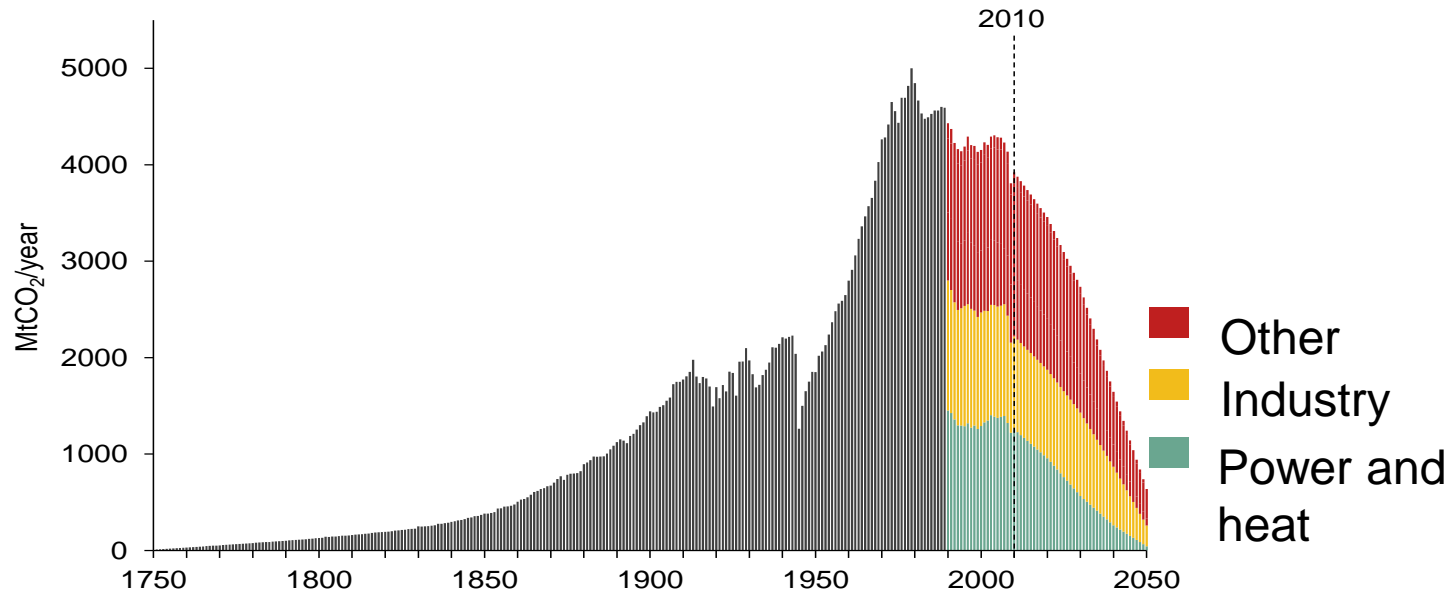
Global greenhouse gas emissions



At european level...

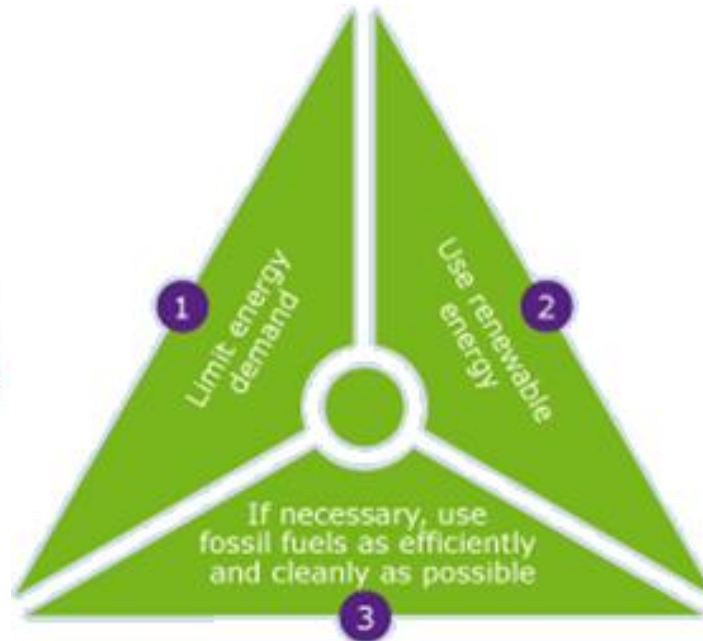
European targets

- - 93 to 99% CO₂ in power and heat
- - 83 to 87% CO₂ in the industry



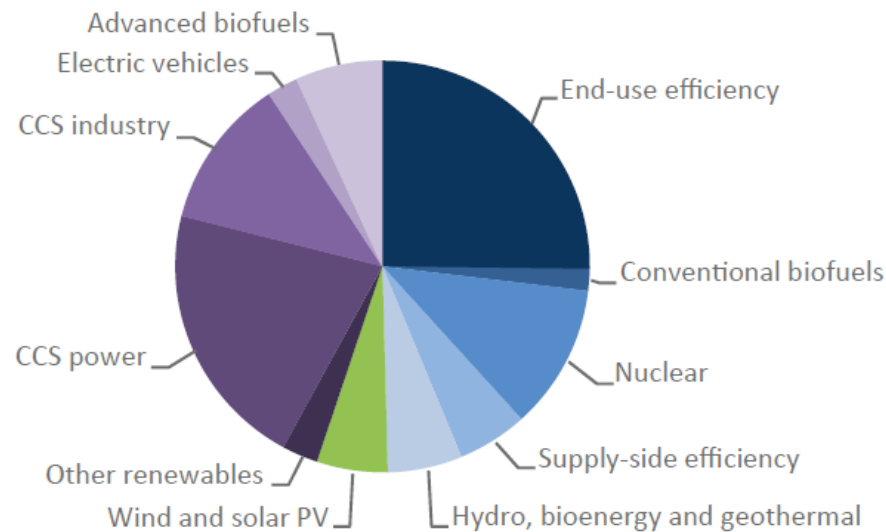
Data sources: [Boden et al., 2010; EC-JRC/PBL, 2009; European Commission 2011; EEA, 2015]

Possible answers: Trias Energetica



CCUS forecasts

- CCUS = Carbon Capture, Utilization and Storage
 - Carbon capture and storage is mature & flexible technology, but cost only!
 - Re-use is at different maturity levels, depending on final product



World CO₂ emissions abatement in the 450 Scenario (Bridge Scenario 2015-2040), IEA **2015**, WEO special report, Energy & Climate Change

2. CO₂ Capture technologies & configurations

CO₂ capture is basically fluid separation

- Purity of sources varies between 0.04% and 100%
 - Usually mixture of CO₂, N₂, H₂O, H₂, CH₄, O₂ ...
- Exists for more than 50 years



India, 2006, Urea production,
2x450 tpd CO₂



Algeria, Natural gas sweetening:
1400 -2800 tpd CO₂

Pros and cons

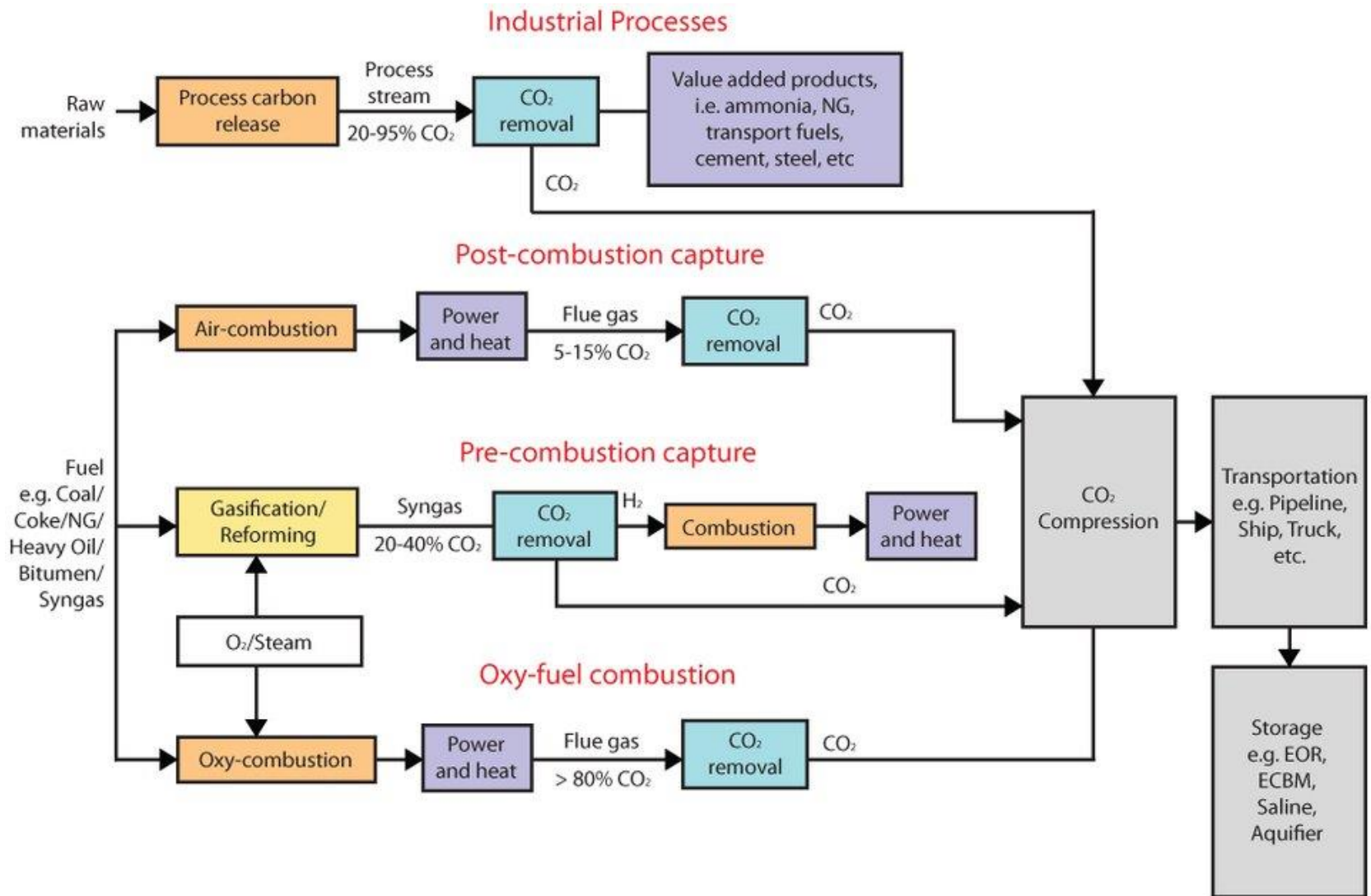
Pros:

- Rapidly scalable for different industries (end-of-pipe)
- Fast and flexible dynamics
- Retrofit possible on existing units

Cons:

- Large initial investment
- Significant operating costs (efficiency drops by ~10-40%)
- Secondary emissions

CO₂ capture configurations

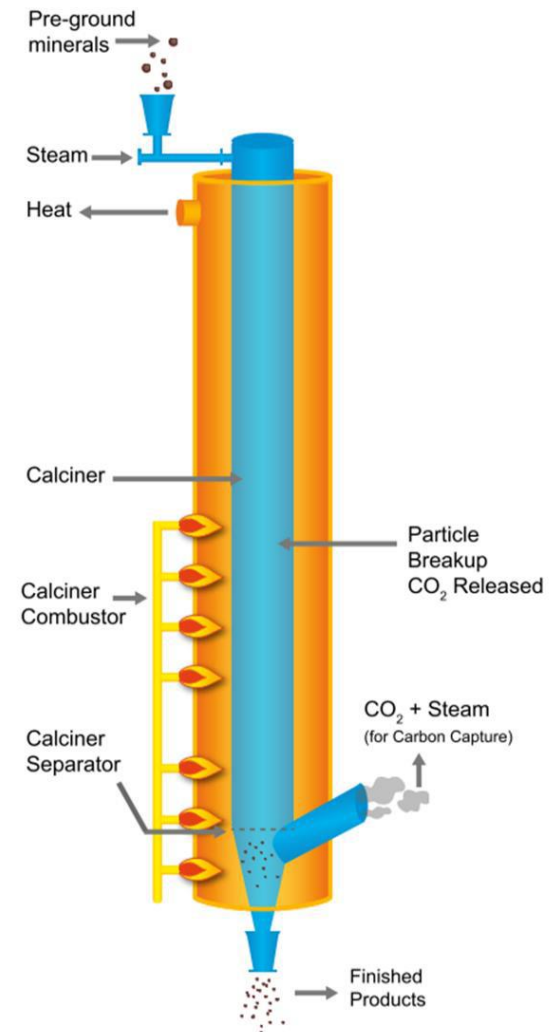


Industrial processes

1. CO₂ not resulting from combustion

- Cement plants
 - $\text{CaCO}_3 \rightarrow \text{CaO} + \text{CO}_2$
 - Potential gain: -60% CO₂
 - High temperature $\rightarrow 1000^\circ\text{C}$

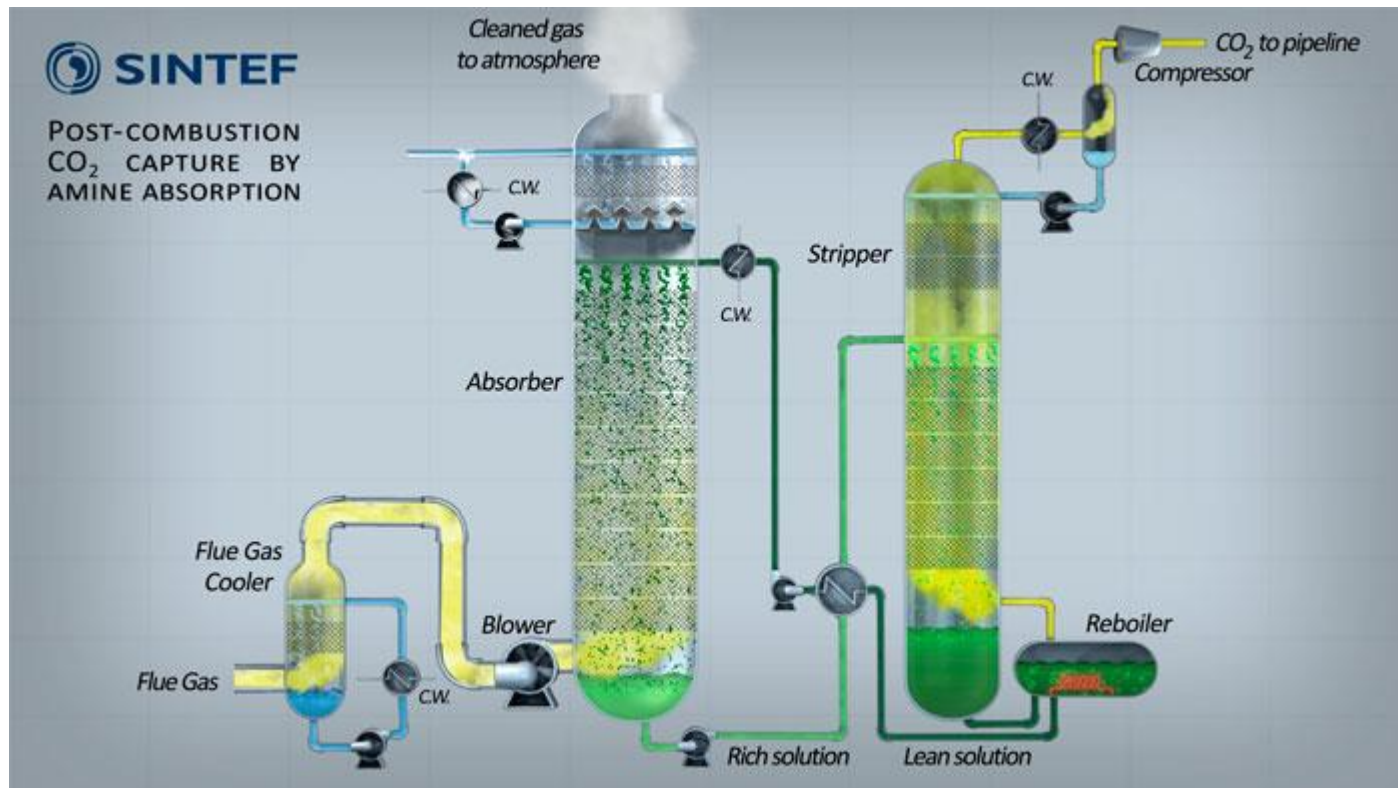
- Pilot plant close to Liège
- End of construction: 2019
- Investment: 21 M€



Post-combustion capture

2. Capture CO₂ from combustion gases

- Usually absorption-regeneration loop with chemical solvents



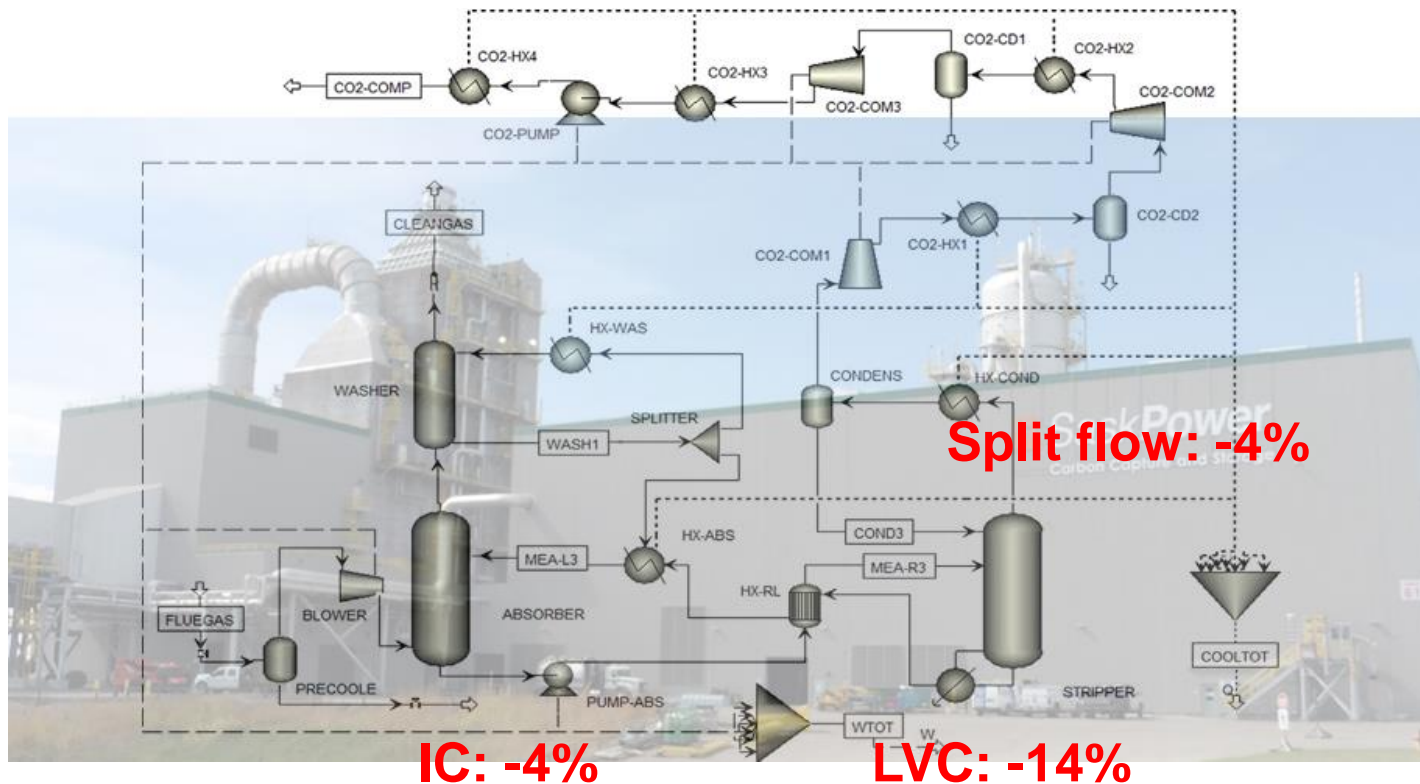
Post-combustion capture

- Commercial scale has been achieved
 - Boundary Dam, Saskatchewan (2014)
 - Coal power plant 160 MWe
 - 2700 tCO₂/day captured (~90% capture rate)
=> Flue gas: 180 Nm³/s ; Solvent: 550 L/s
 - Petra Nova, Texas (2017):
 - 4400 tCO₂/day, 1 milliard US\$



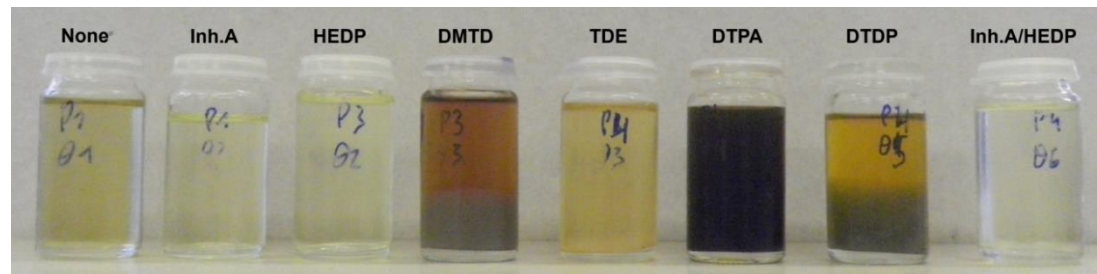
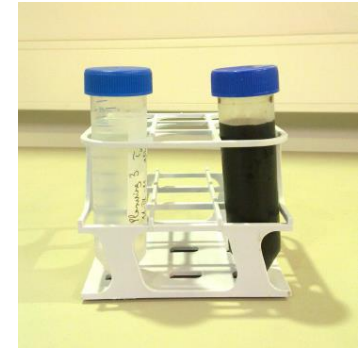
Post-combustion capture

- Focus: research at ULiège
 - Modeling and energy optimization of systems



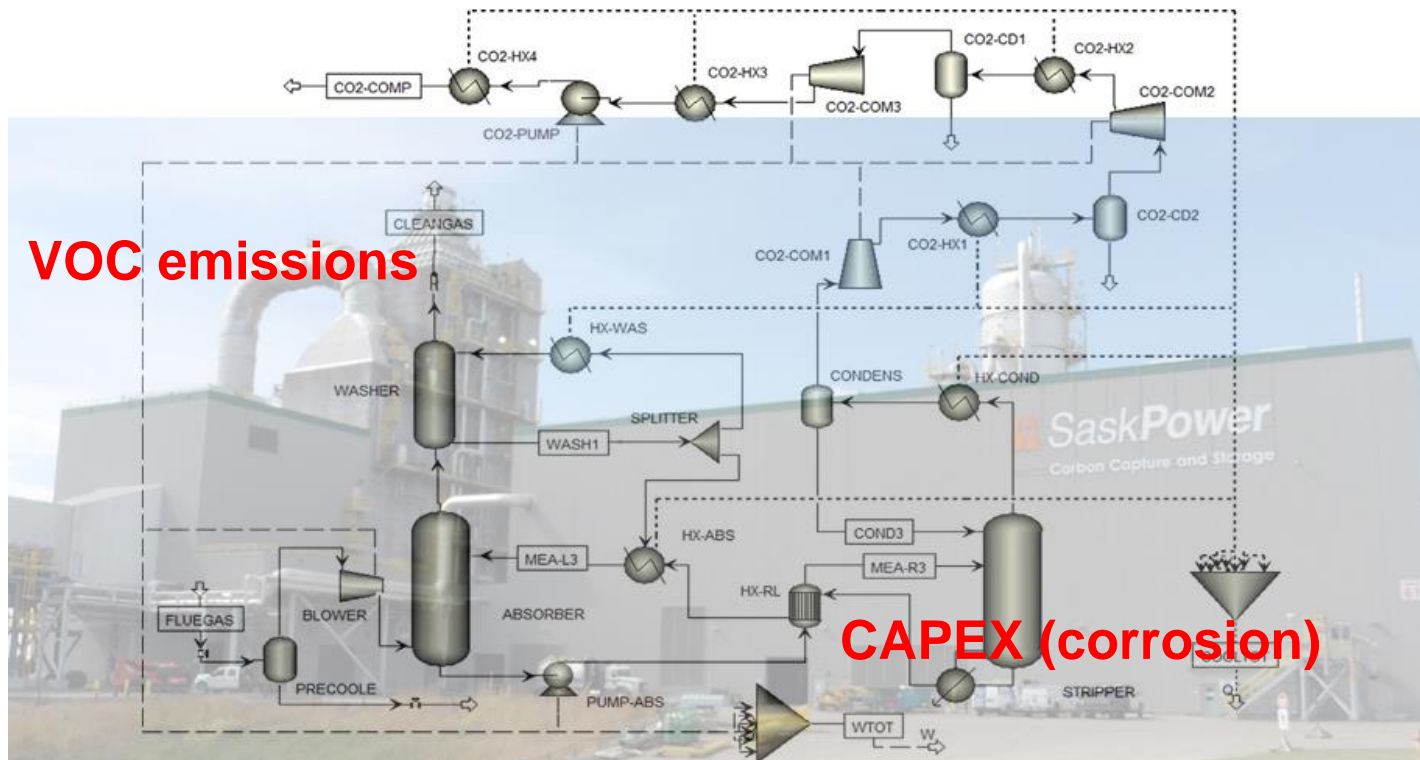
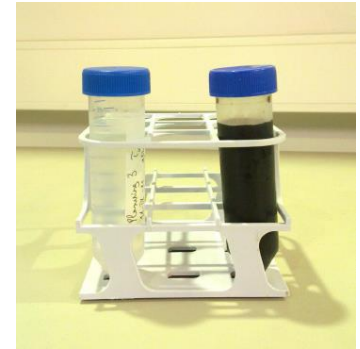
Post-combustion capture

- Focus: research at ULiège
 - Stability of chemical solvents
 - Operational issues
 - Viscosity change, decrease of solvent properties...
 - Corrosivity of amine systems
 - Emissions of VOC
 - Different types of degradation
 - Oxidative
 - Thermal
 - SO_x , NO_x ...



Post-combustion capture

- Focus: research at ULiège
 - Stability of chemical solvents



VOC emissions

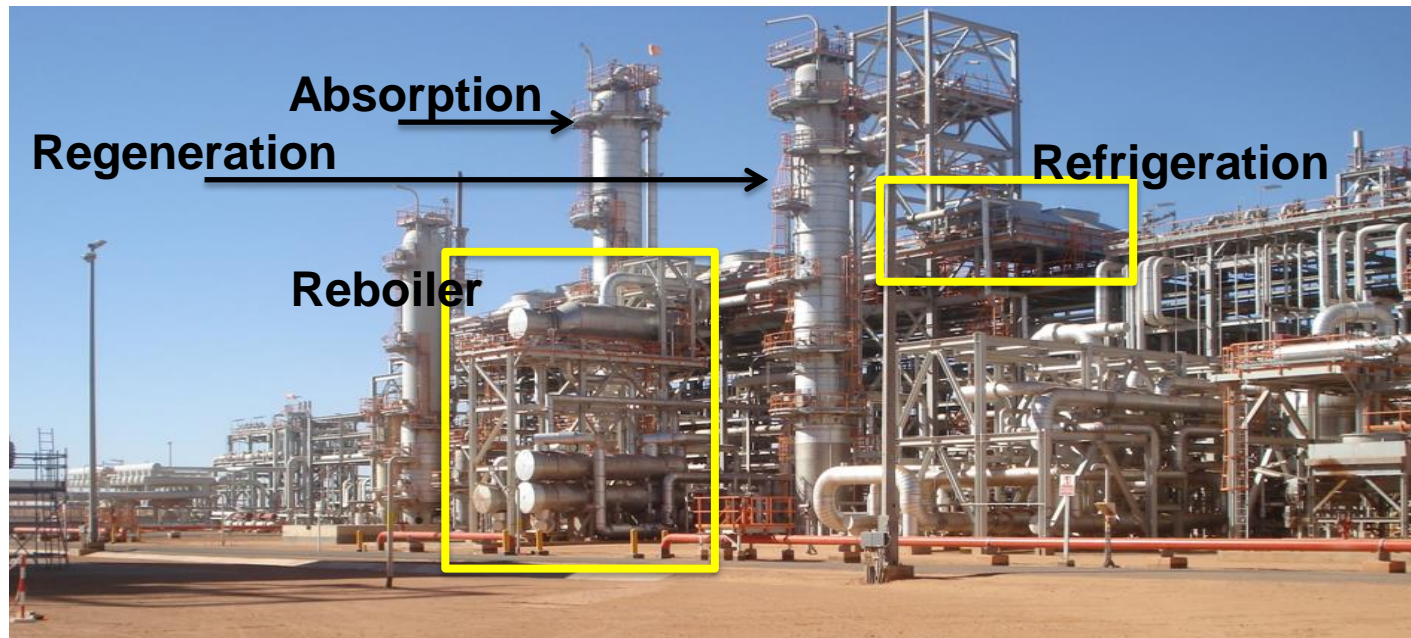
CAPEX (corrosion)

OPEX: viscosity, altered properties...

Pre-combustion capture

3. Remove C from the fuel => Natural gas sweetening

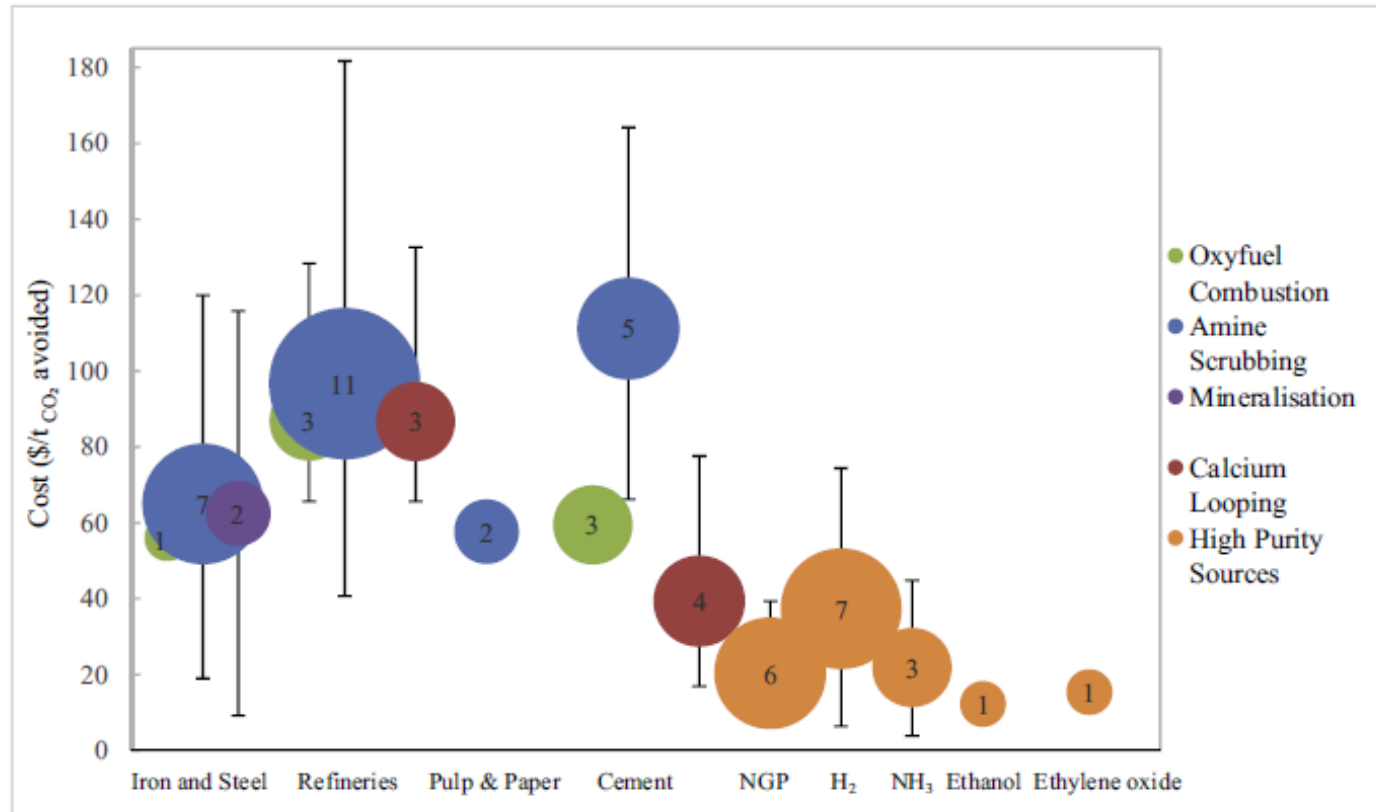
- ❑ Conventional process: absorption with solvents
- ❑ From 80 to 2 vol%; down to 50 ppm if liquefaction



- ❑ => Multi-objective optimization of sour natural gas sweetening processes

Future challenges

■ Cost of CO₂ capture



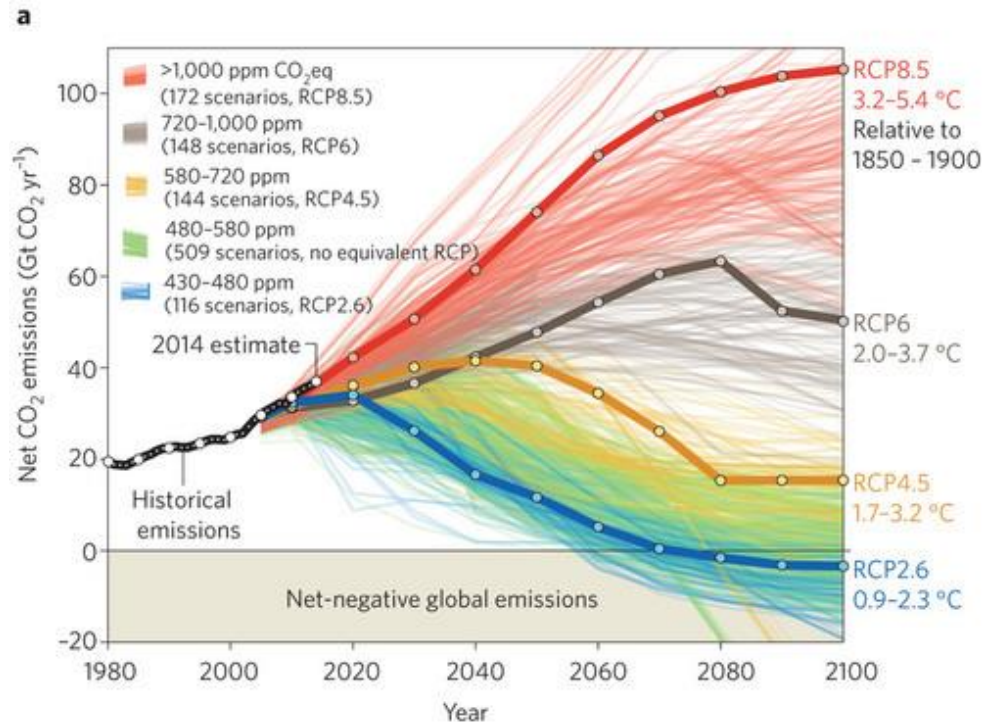
Future challenges

- European Emissions Trading System (ETS)
- CO₂ price now reaches 25 €/t!
- => Make processes cheaper!



Future challenges

■ Negative CO₂ emissions



- Use of biomass with CCS
- Direct air capture
 - Expected costs vary between 100 and 800 \$/ton



Future challenges

- CO₂ capture from air
 - Carbon Engineering, Climeworks, Antecy...
- At ULiège, new topic:
 - Study of sorbent stability



Exclusive: Carbon Engineering CEO discusses recent funding for DAC technology

By Molly Burgess | 24 April 2019



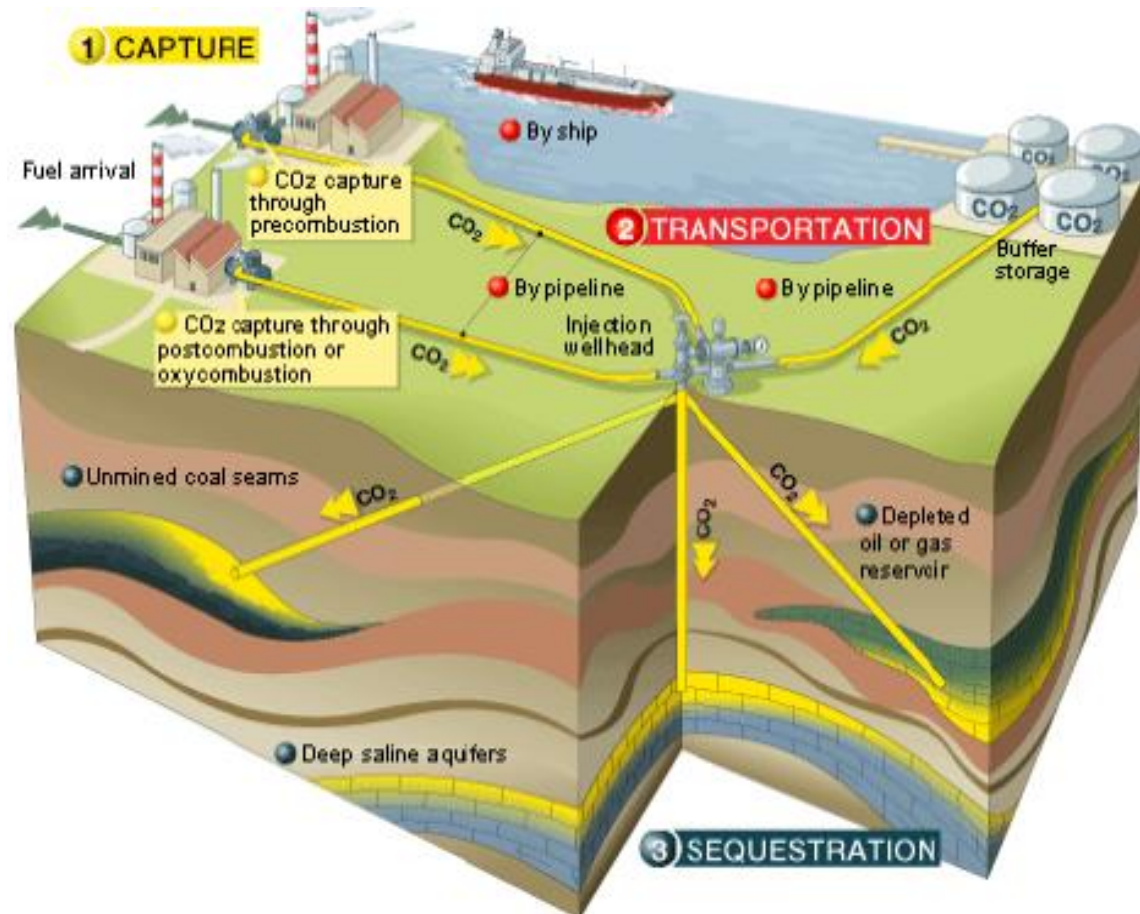
Last month, Carbon Engineering, a Canadian clean energy company announced the completion of an equity financing round of \$68m, marking the largest private investment made into a Direct Air Capture (DAC) company to date.



3. Storage and re-use of CO₂

Integrated chain

Capture – Transport – Storage



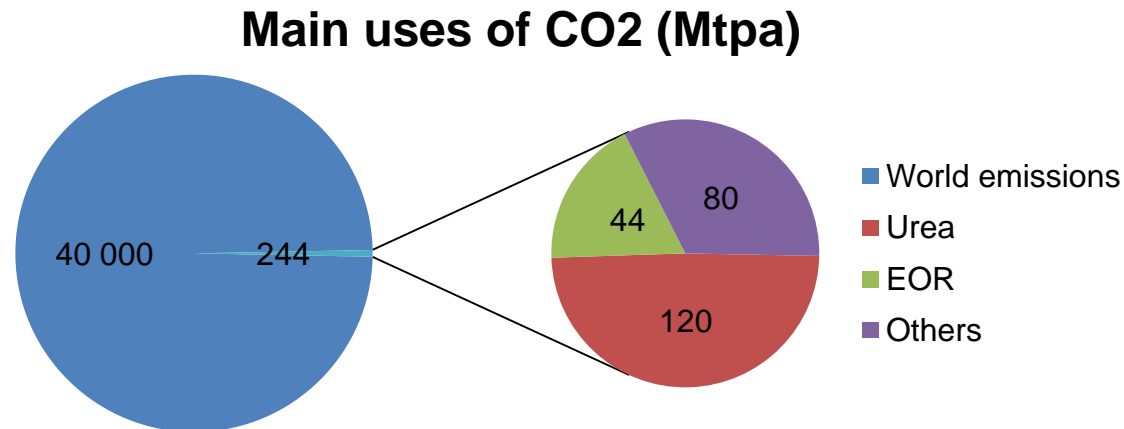
CO₂, waste or feedstock?

- CCS (excluding EOR) is a cost only technology!
 - Requires infrastructure off-site (pipelines, ships, storage sites determined by geology)
 - Basically permanent landfilling

- CO₂ capture is expensive
 - Captured CO₂ ~ 40 US\$/t
 - ETS Market ~ 7-8 €/tCO₂ between 2011 and 2018
 - Now ~ 25 €/tCO₂

CO₂, waste or feedstock?

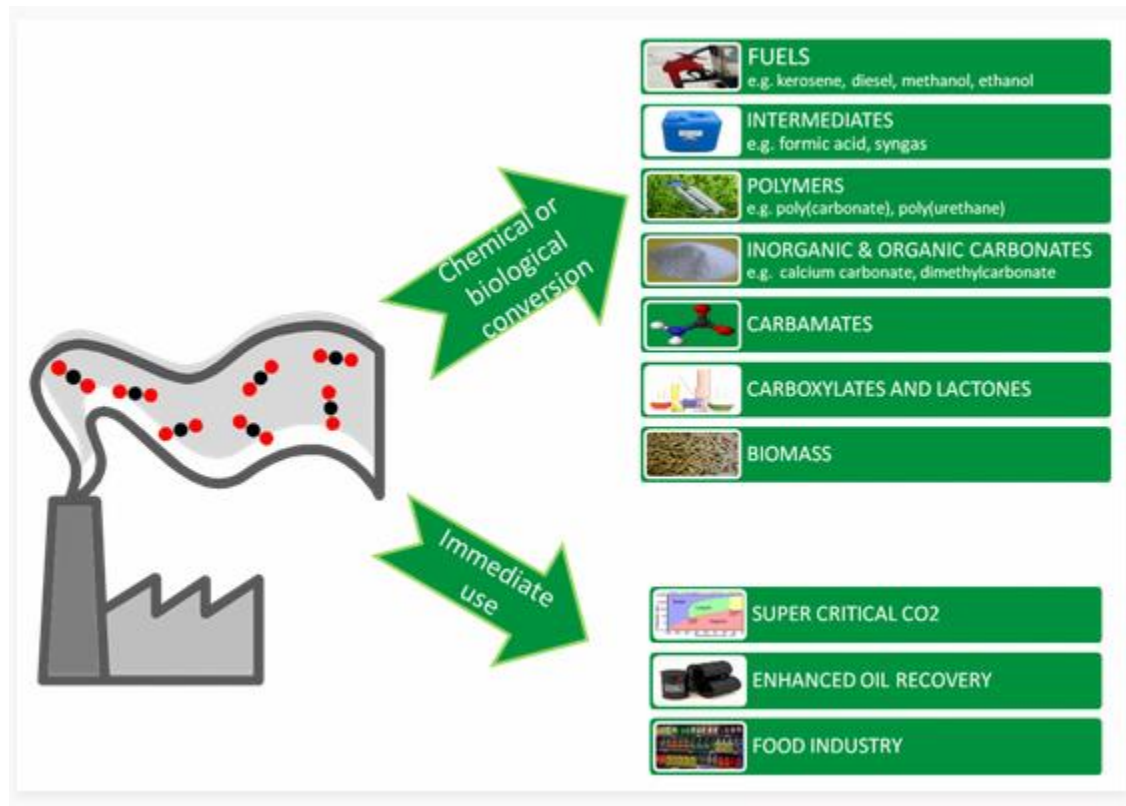
- How to improve the economics of CO₂ capture?
 - Consider CO₂ as a resource, not as waste



- So far, sources for CO₂ are high-purity ones
 - Industrial (Ethanol, Ammonia, Ethylene, Natural gas...)
 - Natural (Dome)
 - CO₂ from power plants (~2.4 Mtpa)

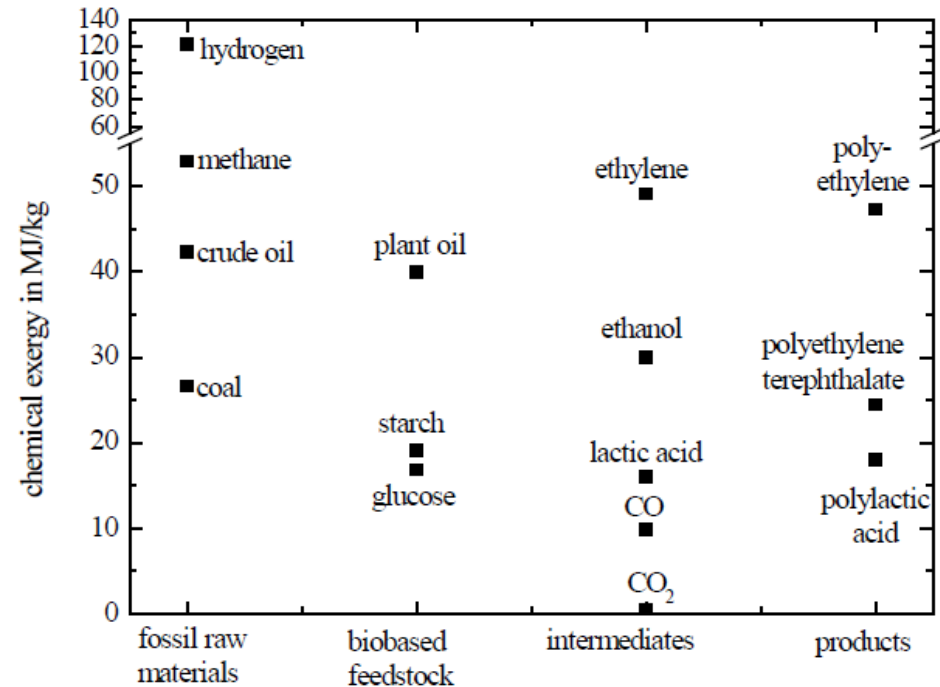
Main CO₂ re-use pathways

Many different products, as CO₂ can be seen as a carbon source => leads to almost all petrochemical products!



Main CO₂ re-use pathways

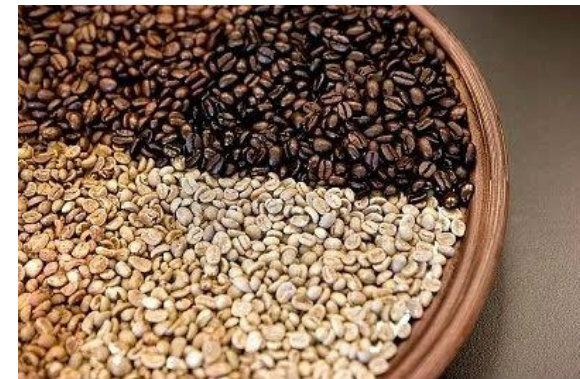
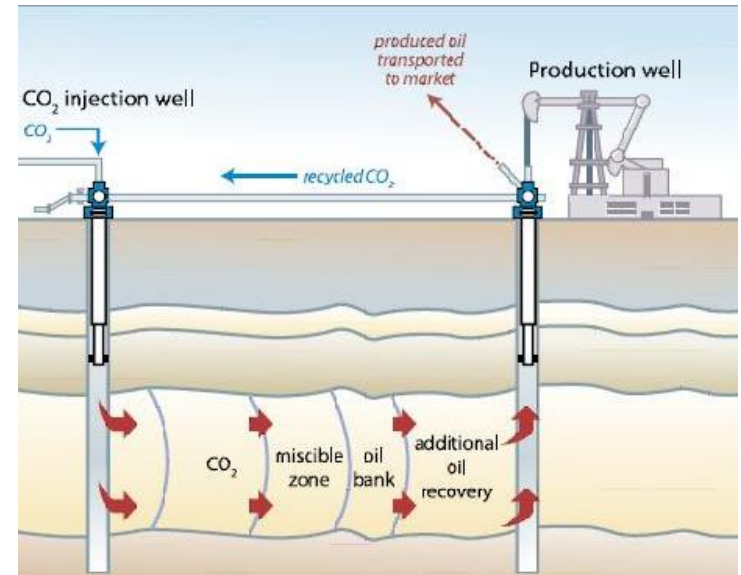
- Direct use, no transformation
- Biological transformation
- Chemical transformation
 - To lower energy state
 - Carbonatation
 - To higher energy state



=> At large scale, need to make sure that energy comes from renewables!

Direct use of CO₂

- Enhanced oil recovery
 - 66 MtCO₂/a, increasing
- Others: ~ 20 MtCO₂/an
- Long or short-term CO₂ storage



Biological transformation of CO₂

- Photosynthesis
 - Greenhouses
 - Microalgae

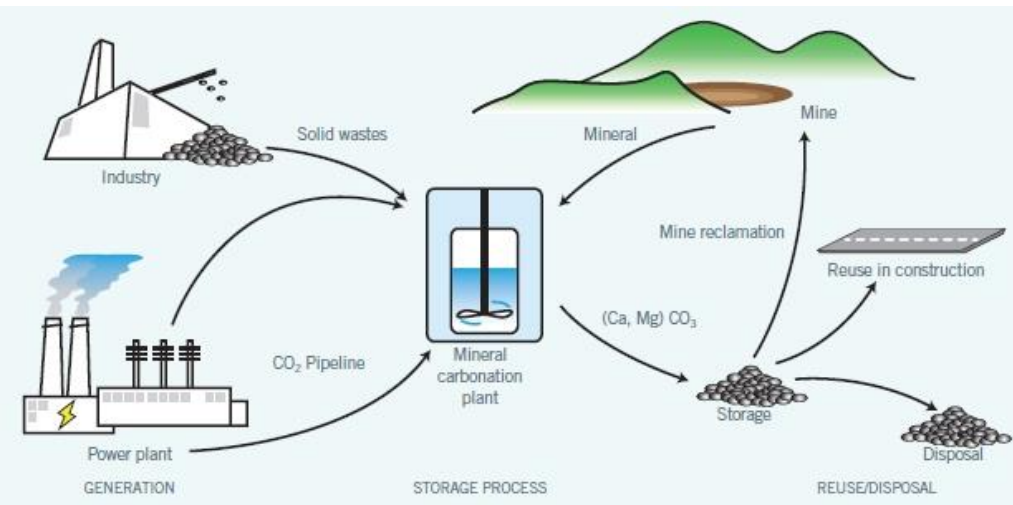


- Drawbacks:
 - Area for cultivation (+- 120 t CO₂/ha)
 - Energy for post-processing



Chemical transformation to lower energy

- Mineralization - Carbonatation
 - $\text{CaO} + \text{CO}_2 \rightarrow \text{CaCO}_3$
 - $\text{MgO} + \text{CO}_2 \rightarrow \text{MgCO}_3$
 - $\text{Mg}_2\text{SiO}_4 + 2 \text{CO}_2 \rightarrow 2 \text{MgCO}_3 + \text{SiO}_2$

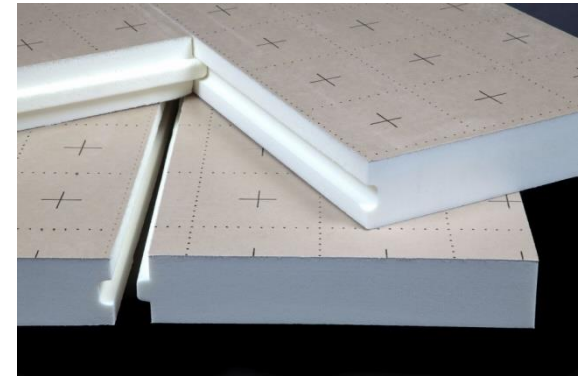
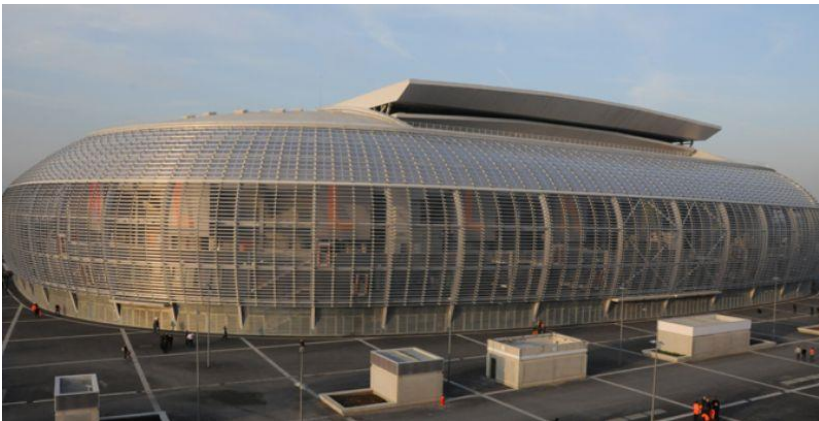


Carbstone, ORBIX, 2019

- Use of Mg or Ca oxides as feedstock, coming from minerals or industrial wastes
- Spontaneous but slow reaction

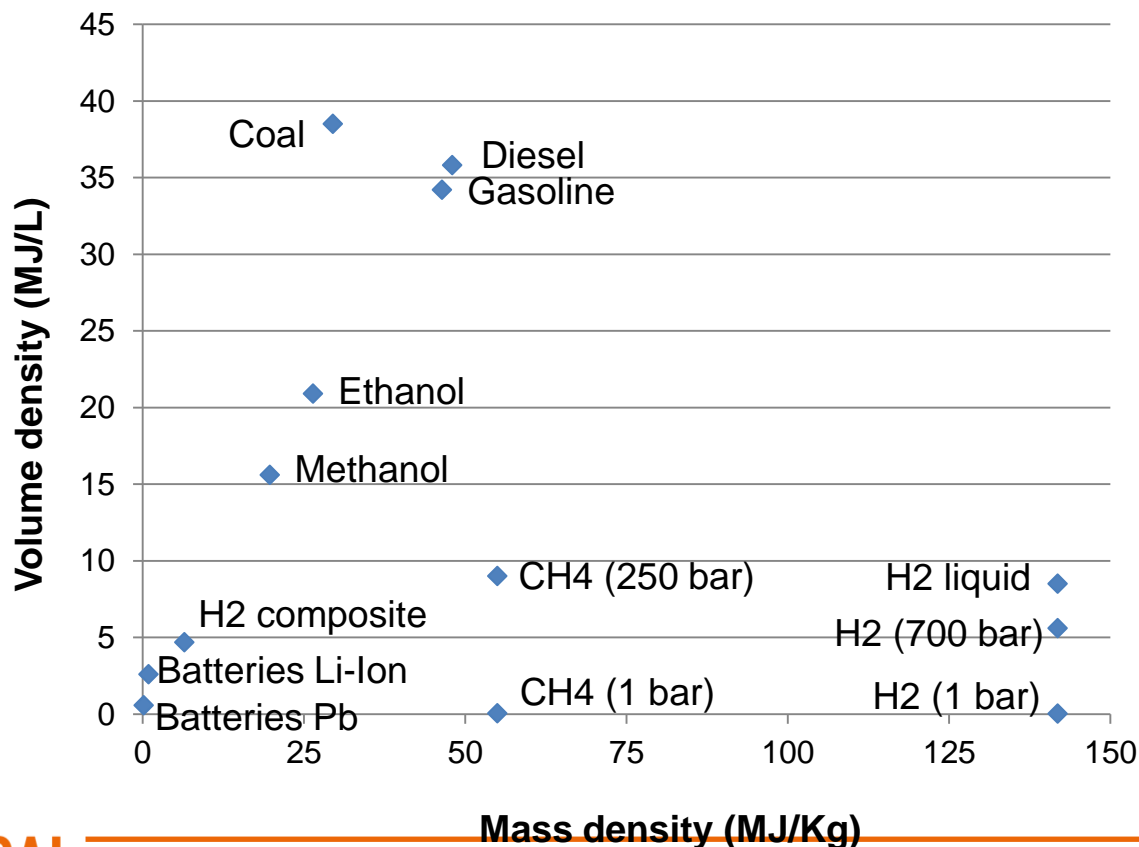
Chemical transformation to higher energy

- Some products made from CO₂
 - CO₂ can be a useful source of carbon for organic chemistry, it's just that you need energy!



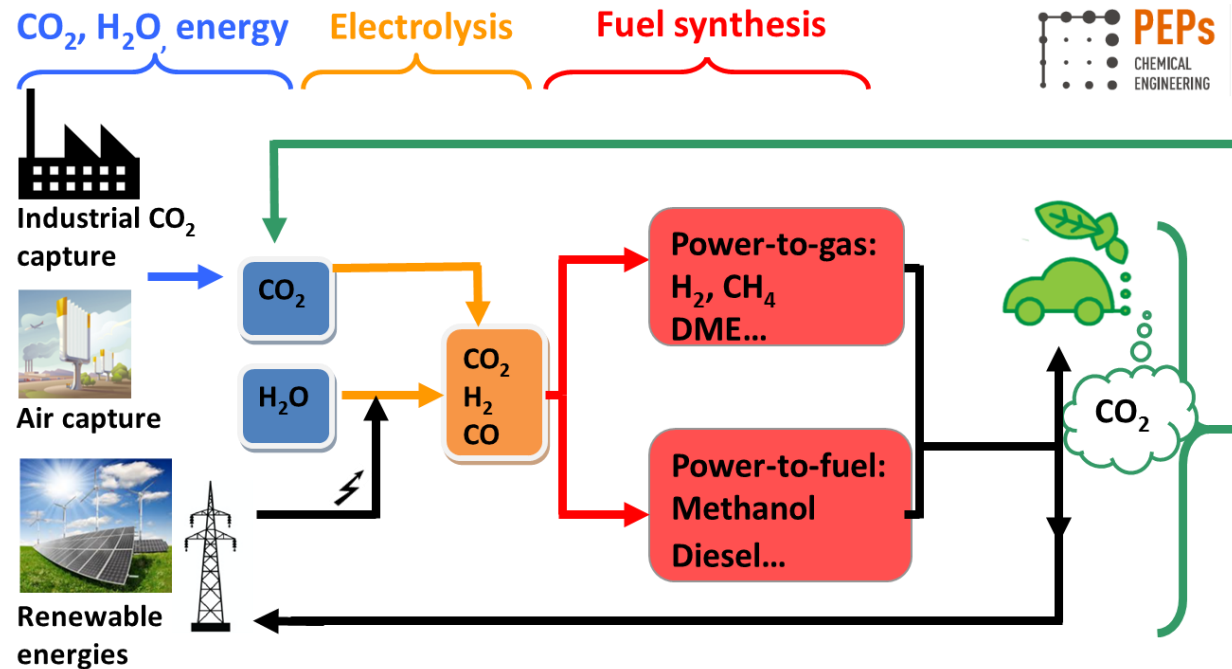
CO₂ to fuels

- Decisive advantage: a fantastic energy density!
 - => Inteseasonal energy storage becomes possible



CO₂ to fuels

- Power-to-liquid, power-to-gas
 - $\text{CO}_2 + 3 \text{H}_2 \rightarrow \text{CH}_3\text{OH} + \text{H}_2\text{O}$

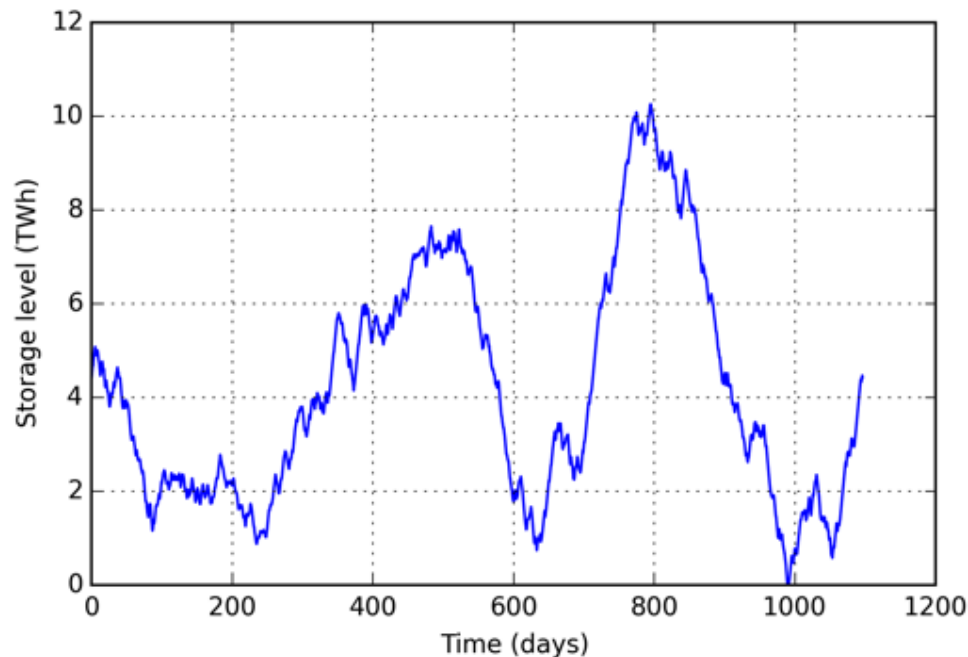


Power-to-methanol @ CRI => 4000 T/a, Efficiency ~50%

Power-to-diesel @ Sunfire => 58 m³/a, Efficiency ~70%

Research ULiège at system scale

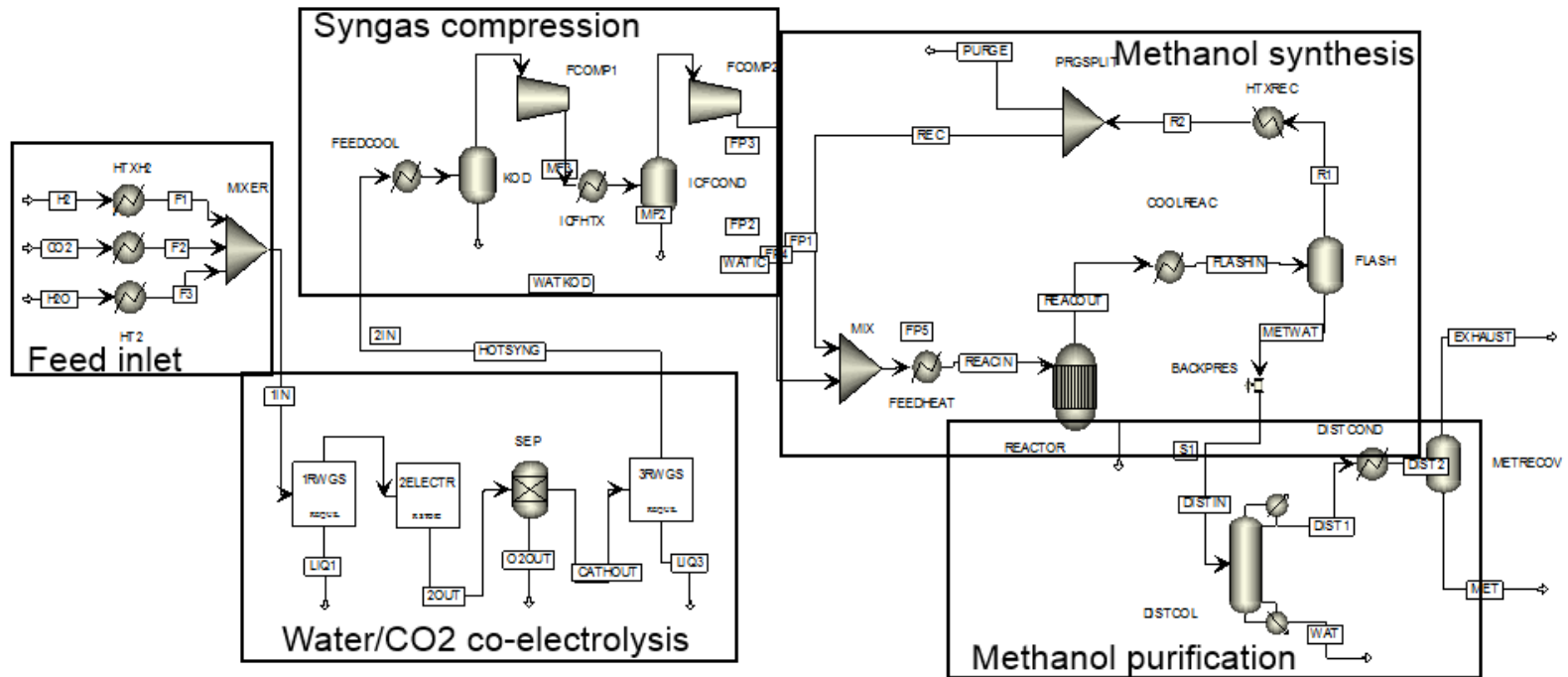
- Energy model with 100% variable renewables + storage for electricity grid:
 - Based on historical belgian data for load and capacity factors
 - Vary the installed capacity to minimize system costs and avoid black-outs



Research ULiège at process scale

■ Process integration

- Models for electrolysis, CO₂ capture and fuel synthesis



5. Conclusions and perspectives

State of technology CCS

- Capture of CO₂
 - Commercially applied
 - Improvements needed to lower costs & energy penalties, extend lower limit for CO₂ concentration in stream for capture
 - Current estimates *circa* \$50-100/t CO₂ → < \$40 with further development
- Transport of CO₂
 - Commercially applied
 - Pipelines, ships
- Storage
 - Commercially applied
 - Risk assessment, monitoring, standards
- Use
 - Depends on the application

Conclusions et perspectives

Large potential but many challenges for CO₂!

- Society
 - Acceptation of new technologies

- R&D and industries
 - Develop these technologies, efficient & cheap
 - Integrate them to existing processes!
 - Be able to process huge flow rates

- Politics
 - Large-scale CCUS Demonstration projects are needed, but they are expensive!
 - Efficient legislative framework is needed to promote new technologies
 - Cost of CO₂ capture > 40 €/t vs. ETS market
 - Carbon tax? Label on CO₂-sourced goods? ...

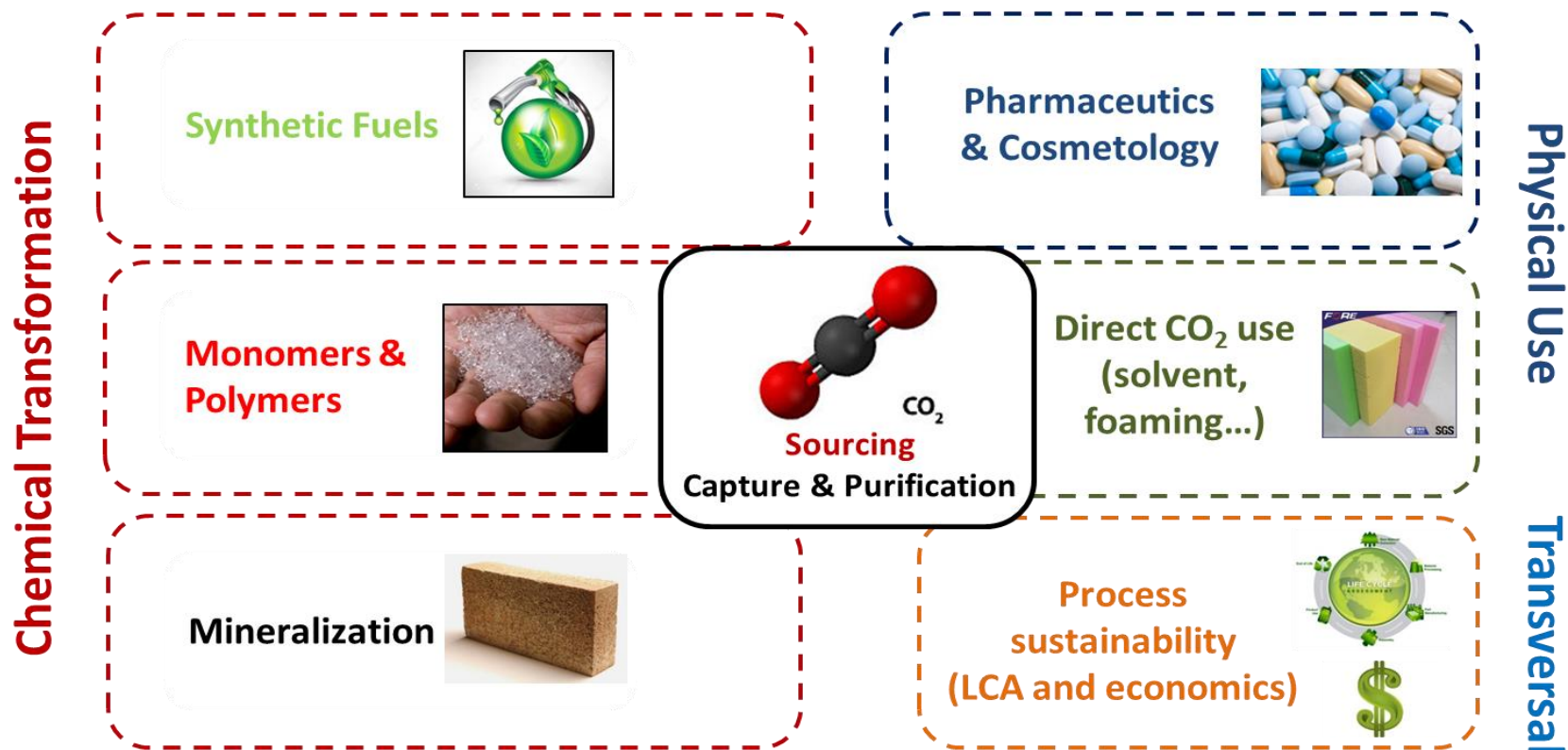


NEUTRALIZED BY
GREEN ENERGY
0% CO₂
CERTIFIED



Perspective ULiège: FRITCO₂T platform

Federation of Researchers in Innovative Technologies for CO₂ Transformation



Thank you for your attention!

<http://chemeng.uliege.be>