

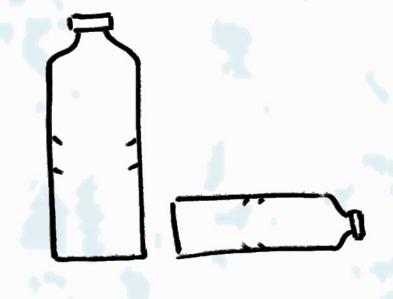


# Designing natural fibres for biocomposites

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## Context



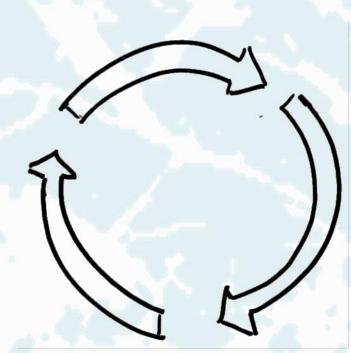
Plastic waste



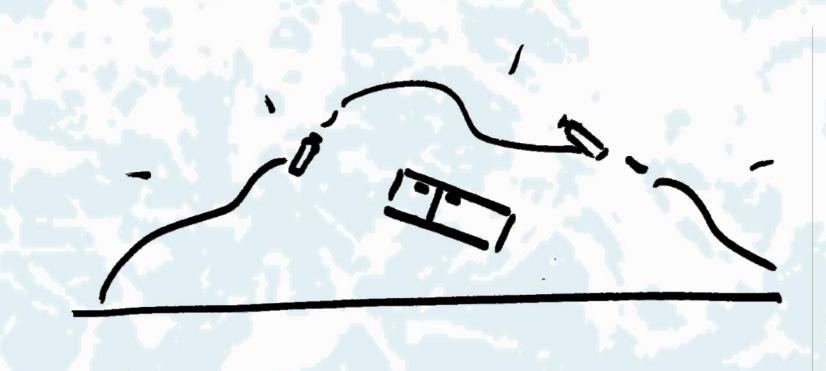
Treatments



Incineration



Recycling

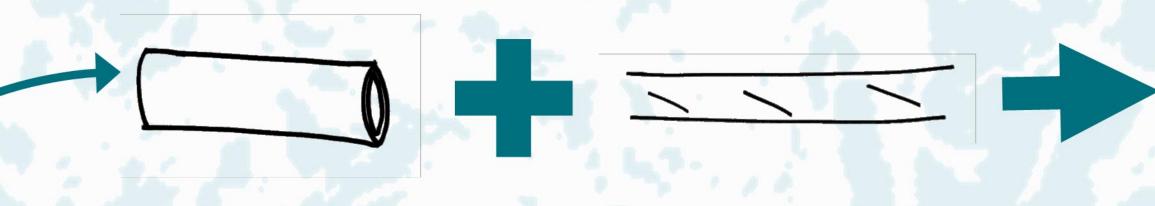


Landfilling

Incorporating natural fibres in polymer matrices is challenging as both components tend to repel each other. Industrial fibres specifications focus on multiple fibres parameters including fibres aesthetic, composition, cost and safety. The fibre chemico-enzymatic engineering is explored to modify and improve the fibres properties. We have developped in our lab a new and innovative enzymatic process. Our results demonstrate that fibres dispersity in the polymer is enhanced, mechanical resistance and fibres coloration modified after our enzymatic treatment

### **Alternatives and limitations**

Extrusion of plastic matrix with fibres



Lignocellulosic Polypropylene matrix fibre



Biocomposite

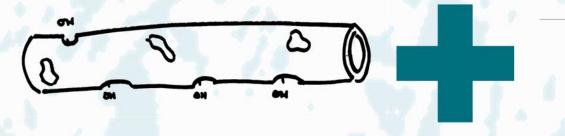
- Light and resistant material
- Greener material fraction

#### Limitations

- Full fibre potential unreached
- Fibre and Matrix uncompatibility

# Improvement and properties

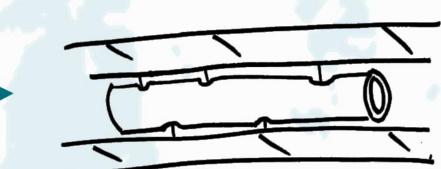
Low melting temperature mixture, reinforced by microwave/sonication



Lignocellulosic fibre modified



Polypropylene matrix



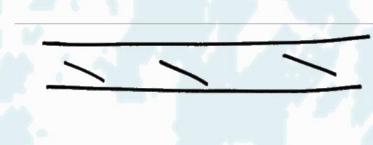
Biocomposite improved

- Polysaccharide exposure at the fibres surface enhanced
  - Improvement (Morin et al, 2020)
- Fibres higher crystallinity
- Bleaching effect

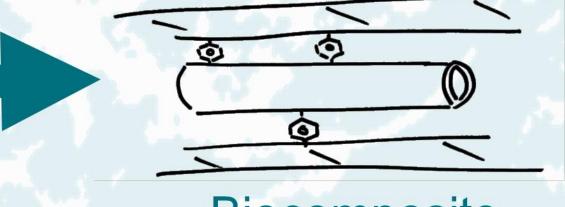
Enzymatic grafting (laccase)



Lignocellulosic fibre grafted with ferulic acid



Polypropylene matrix



Biocomposite improved

- Color variation
  - Improvement (Morin et al, 2019)
- Better elongation at break (+23 %)



Hemp or flax

bast fibres



# Applications

Weight reduction Lower fuel consumption Lower plastic fraction



