



# Coalescence Modelling for Design of Technical Equipment

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# agenda

- motivation
- basic understanding
- coalescence modelling
- settler simulation

# gravity settler



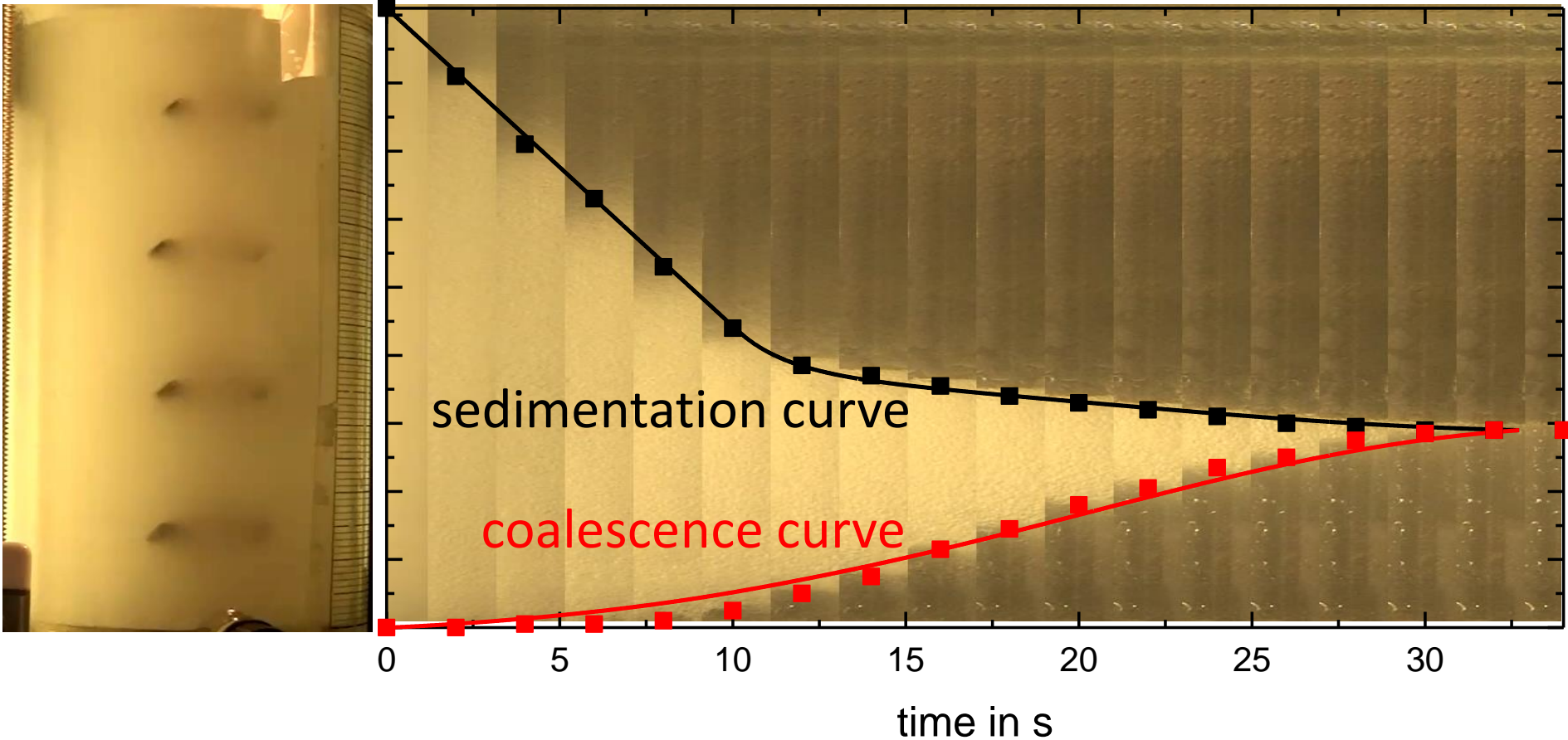
# technical equipment's



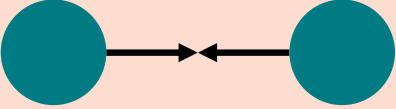
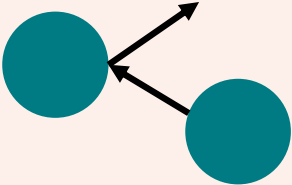
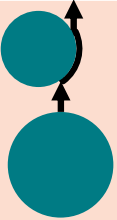
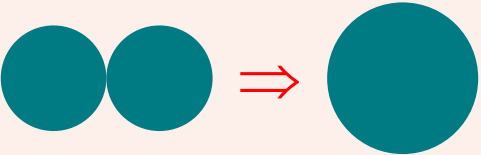
# stirring cell



# stirring-cell experiment



# modelling coalescence of drops

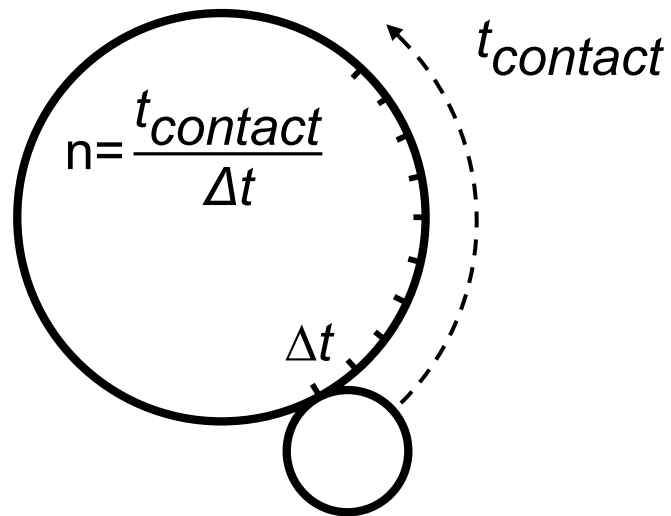
effect	description	influenced by
	frequency at which drops meet	equipment type, fluid dynamics, holdup
	drops bounce at high relative velocity	equipment type, fluid dynamics, operating conditions
	time drops stay in contact, $t_{\text{contact}}$	equipment type, fluid dynamics, operating conditions
	characteristic time drops need to coalesce, $t_{\text{coalescence}}$	material system, drop size

# coalescence probability: fundamental

$$p_{\text{coalescence, Coualoglou\&Tavlarides}} = \exp\left(-\frac{t_{\text{coalescence}}}{t_{\text{contact}}}\right)$$



# coalescence probability: fundamental



$$\rho_{\text{non-coal}, n\Delta t} = \rho_{\text{non-coal}, \Delta t}^n$$

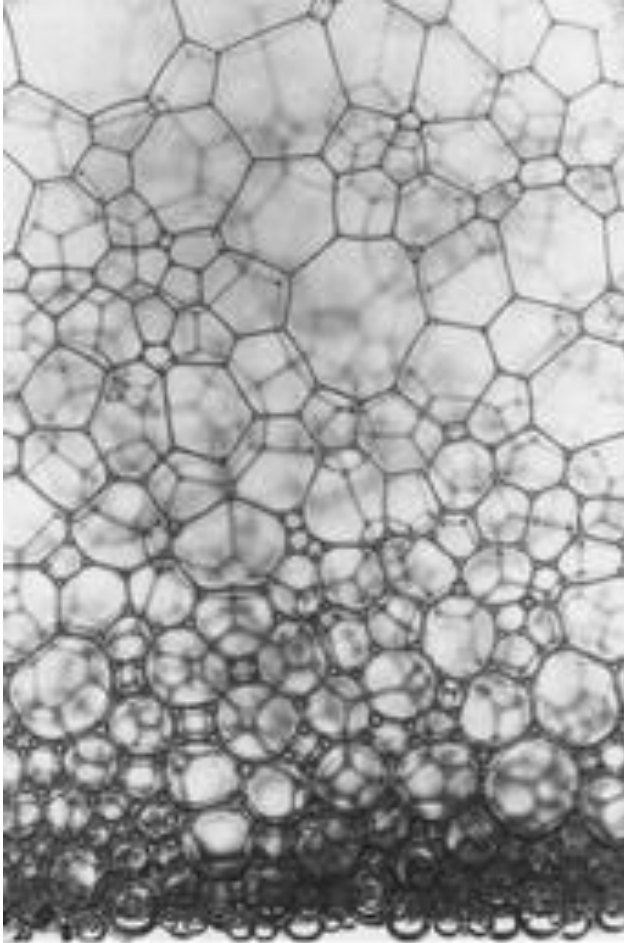
$$\rho_{\text{non-coal}, \Delta t} = \exp\left(-\frac{\Delta t}{t_{\text{coal}}}\right)$$

$$\rho_{\text{non-coal}, n\Delta t} = \exp\left(-\frac{n\Delta t}{t_{\text{coal}}}\right)$$

$$\rho_{\text{non-coal}} = \exp\left(-\frac{t_{\text{contact}}}{t_{\text{coal}}}\right)$$

$$\rho_{\text{coal}} = 1 - \exp\left(-\frac{t_{\text{contact}}}{t_{\text{coal}}}\right)$$

# close-packed zone

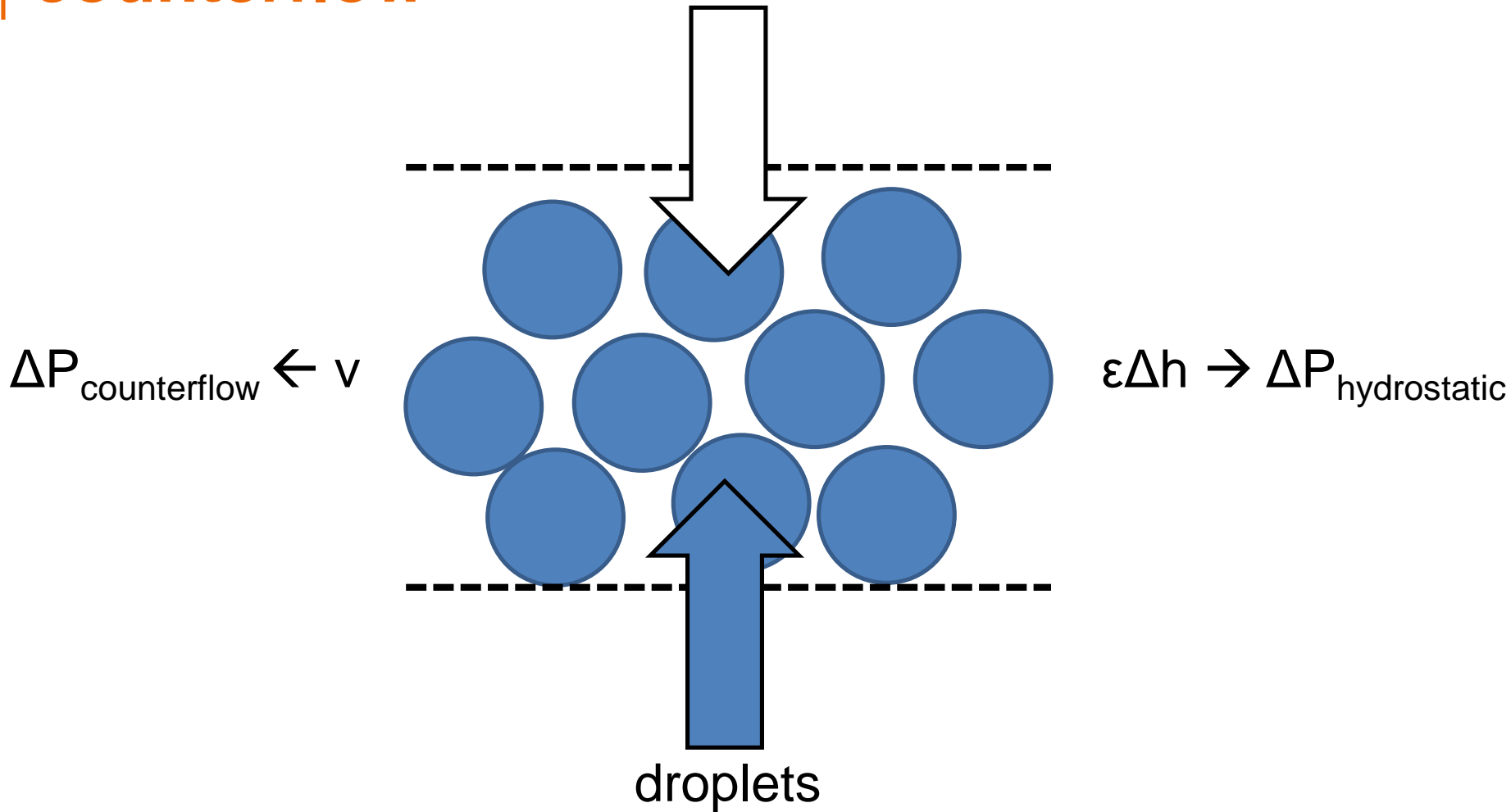


Arnaud Saint-Jalmes, 2006

- drops deformation
- film drainage

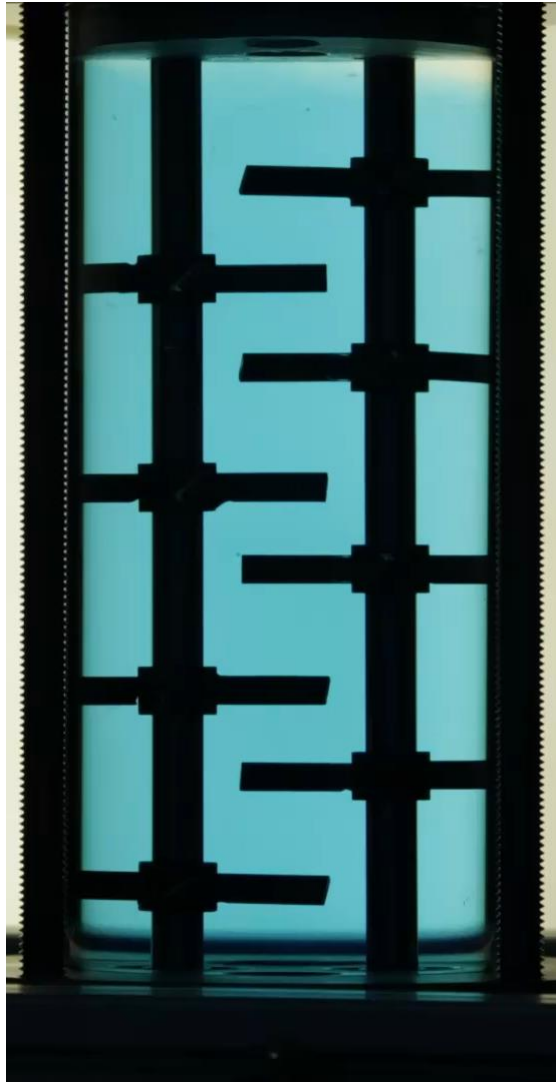
# counterflow

continuous flow

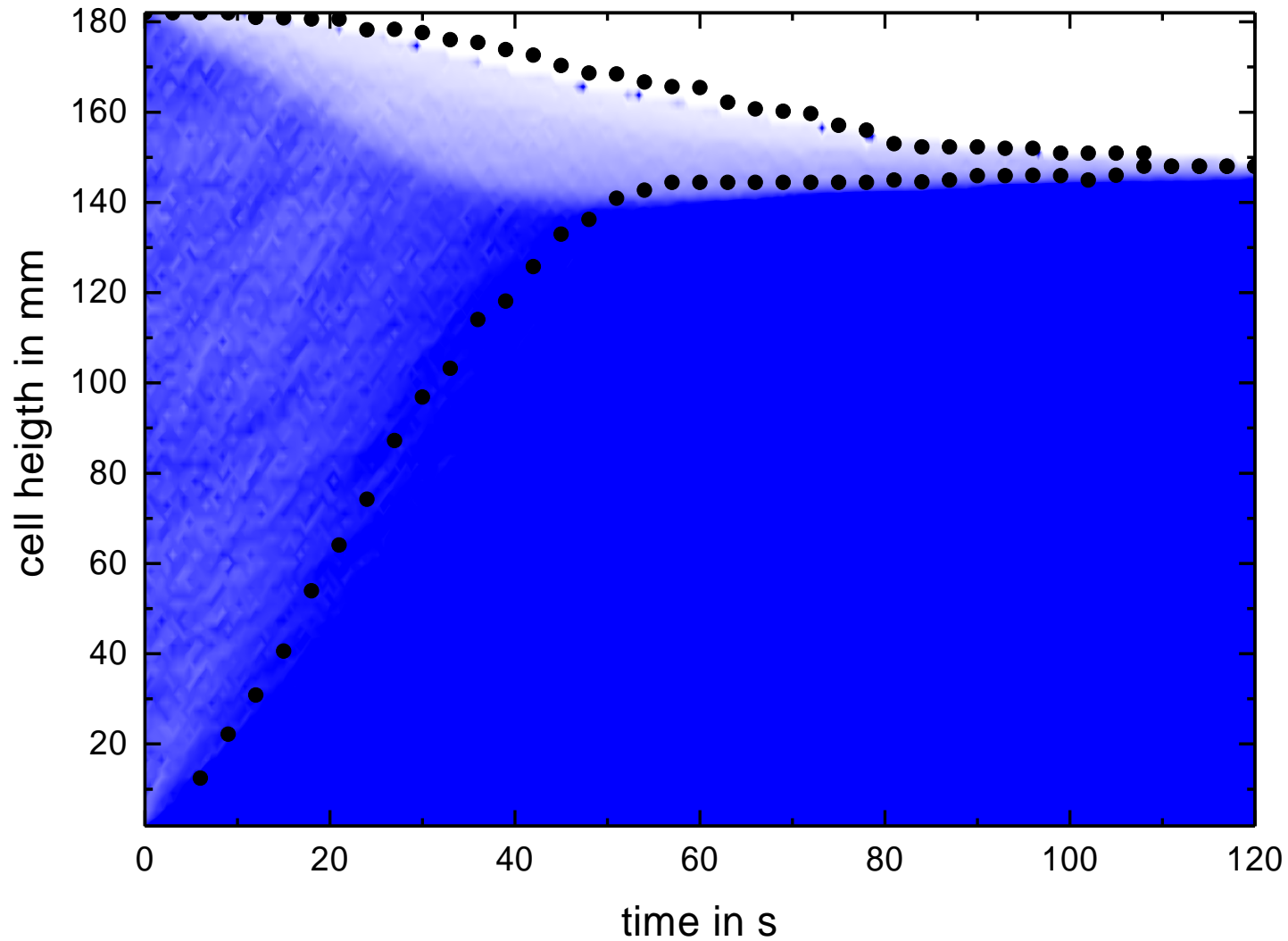


$$\Delta P_{\text{total}} = \Delta p_{\text{hydrostatic}} - \Delta P_{\text{counterflow}}$$

# iso-optical settling experiment



# settling simulation



## summary

- consistent coalescence model
- calibrated setup for model validation purposes
- model able to characterize settling behavior for any system



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