

## Computational Fracture Mechanics

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Computational & Multiscale Mechanics of Materials – CM3

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- Some fracture mechanics principles
  - Brittle/ductile materials & Fatigue
  - Linear elastic fracture mechanics
- Computational fracture mechanics for brittle materials
  - Crack propagation
  - Cohesive models
  - XFEM
- Computational fracture mechanics for ductile materials
  - Damage models
- Multiscale methods
  - Composite materials
  - Atomistic models



- **Some fracture mechanics principles**
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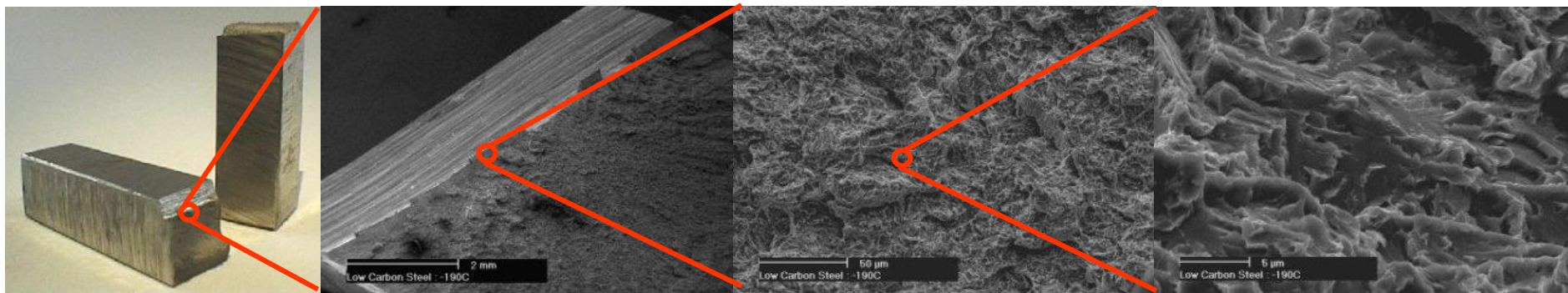
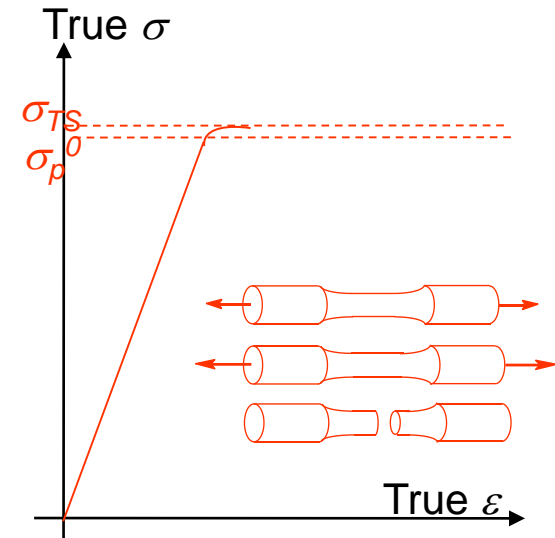
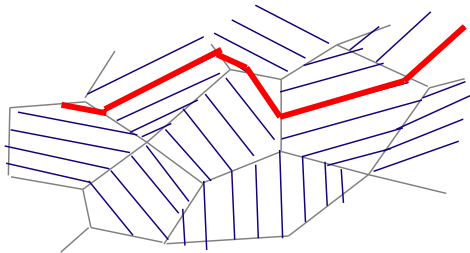
- Mechanism of brittle failure

- (Almost) no plastic deformations prior to the (macroscopic) failure
- Cleavage: separation of crystallographic planes

- In general inside the grains
- Preferred directions: low bonding
- Between the grains: corrosion,  $H_2$ , ...

- Rupture criterion

- 1920, Griffith:  $\sigma_{TS}\sqrt{a} \div \sqrt{E 2\gamma_s}$





# Brittle / ductile fracture

- Mechanism of ductile failure

- Plastic deformations prior to (macroscopic) failure of the specimen

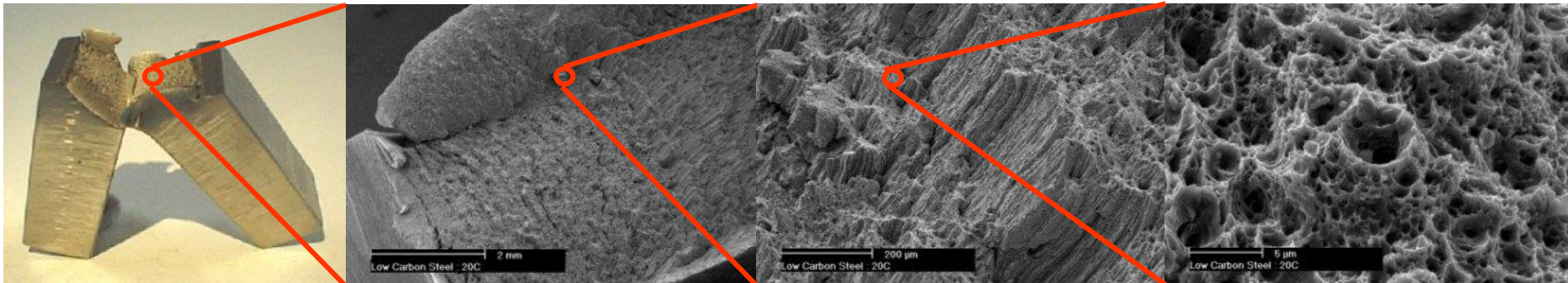
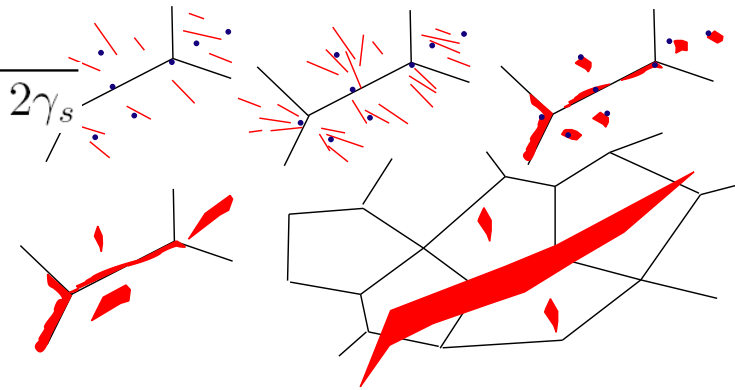
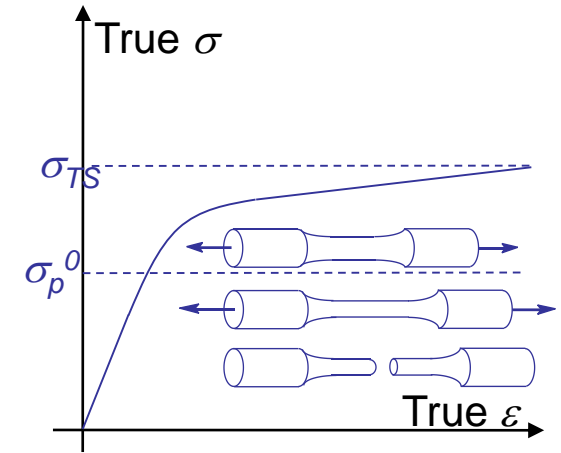
- Dislocations motion

- void nucleation around inclusions
- micro cavity coalescence
- crack growth

- Failure criterion

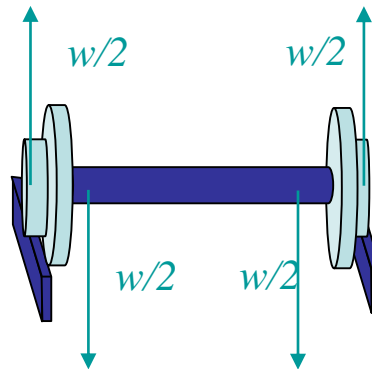
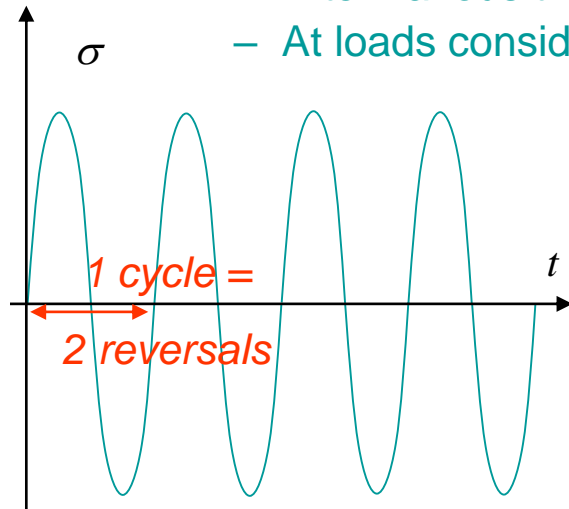
- What about Griffith criterion  $\sigma_{TS} \sqrt{a} \div \sqrt{E 2\gamma_s}$
- 1950, Irwin, the plastic work at the crack tip should be added to the surface energy:

$$\sigma_{TS} \sqrt{a} \div \sqrt{E (2\gamma_s + W_{pl})}$$



# Fatigue

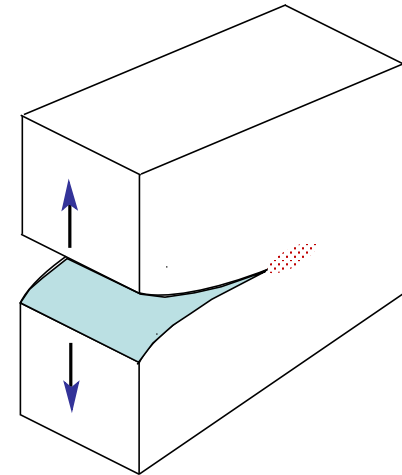
- In static: design with stresses lower than
  - Elastic limit ( $\sigma_p^0$ ) or
  - Tensile strength ( $\sigma_{TS}$ )
- ~1860, Wöhler
  - Technologist in the German railroad system
  - Studied the failure of railcar axles
    - Failure occurred
      - After various times in service
      - At loads considerably lower than expected



- Failure due to cyclic loading/unloading
  - « Total life » approach
- **Empirical** approach of fatigue



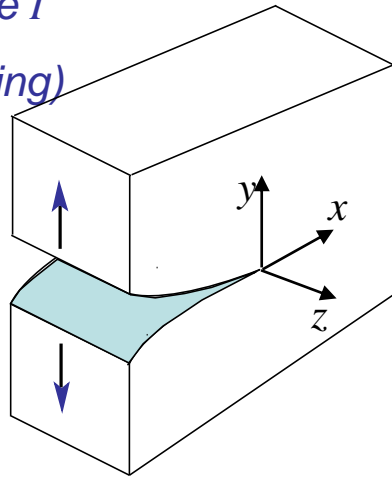
- Definition of elastic fracture
  - Strictly speaking:
    - During elastic fracture, the only changes to the material are atomic separations
  - As it never happens, the pragmatic definition is
    - The process zone, which is the region where the inelastic deformations
      - Plastic flow,
      - Micro-fractures,
      - Void growth, ...happen, is a small region compared to the specimen size, and is at the crack tip
  - Valid for brittle failure and confined plasticity (Small Scale Yielding)



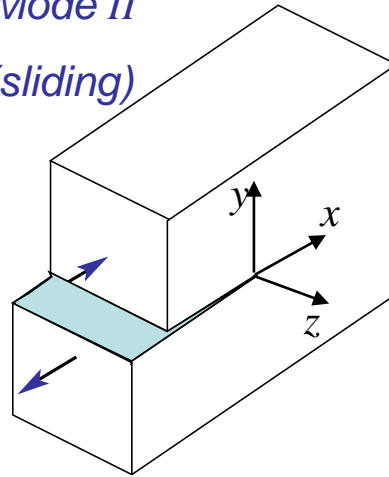
# Linear Elastic Fracture Mechanics (LEFM)

- Singularity at crack tip for linear and elastic materials
  - 1957, Irwin, 3 fracture modes

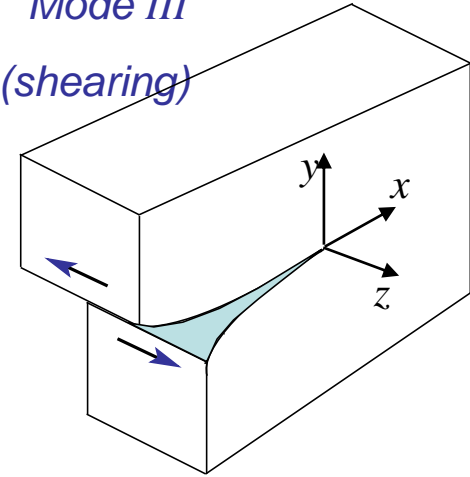
*Mode I*  
(opening)



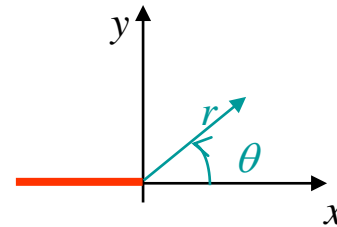
*Mode II*  
(sliding)



*Mode III*  
(shearing)



- Boundary conditions



*Mode I*

$$\left\{ \begin{array}{l} \sigma_{zz} = 0 \quad \text{or} \quad \varepsilon_{zz} = 0 \\ \sigma_{yy}(\theta = \pm\pi) = 0 \\ \sigma_{xy}(\theta = \pm\pi) = 0 \\ \mathbf{u}_x(\theta > 0) = \mathbf{u}_x(\theta < 0) \\ \mathbf{u}_y(\theta > 0) = -\mathbf{u}_y(\theta < 0) \end{array} \right.$$

*Mode II*

$$\left\{ \begin{array}{l} \sigma_{zz} = 0 \quad \text{or} \quad \varepsilon_{zz} = 0 \\ \sigma_{yy}(\theta = \pm\pi) = 0 \\ \sigma_{xy}(\theta = \pm\pi) = 0 \\ \mathbf{u}_x(\theta > 0) = -\mathbf{u}_x(\theta < 0) \\ \mathbf{u}_y(\theta > 0) = \mathbf{u}_y(\theta < 0) \end{array} \right.$$

*Mode III*

$$\left\{ \begin{array}{l} \sigma_{xx} = \sigma_{xy} = \sigma_{yy} = \sigma_{zz} = 0 \\ \mathbf{u}_y = \mathbf{u}_x = 0 \\ \mathbf{u}_z(\theta > 0) = -\mathbf{u}_z(\theta < 0) \end{array} \right.$$



- Singularity at crack tip for linear and elastic materials (3)
  - Asymptotic solutions (Airy functions)

*Mode I*

$$\sigma_{yy} = \frac{C}{\sqrt{r}} \cos \frac{\theta}{2} \left[ 1 + \sin \frac{3\theta}{2} \sin \frac{\theta}{2} \right] + \mathcal{O}(r^0)$$

*Mode II*

$$\sigma_{xy} = \frac{C}{\sqrt{r}} \cos \frac{\theta}{2} \left[ 1 - \sin \frac{3\theta}{2} \sin \frac{\theta}{2} \right] + \mathcal{O}(r^0)$$

*Mode III*

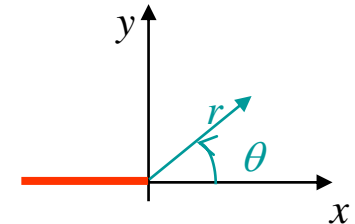
$$\sigma_{yz} = \frac{C}{\sqrt{r}} \cos \frac{\theta}{2} + \mathcal{O}(r^0)$$

- Introduction of the Stress Intensity Factors - SIF (Pa m<sup>1/2</sup>)

$$\left\{ \begin{array}{l} K_I = \lim_{r \rightarrow 0} \left( \sqrt{2\pi r} \sigma_{yy}^{\text{mode I}} \Big|_{\theta=0} \right) = C\sqrt{2\pi} \\ K_{II} = \lim_{r \rightarrow 0} \left( \sqrt{2\pi r} \sigma_{xy}^{\text{mode II}} \Big|_{\theta=0} \right) = C\sqrt{2\pi} \\ K_{III} = \lim_{r \rightarrow 0} \left( \sqrt{2\pi r} \sigma_{yz}^{\text{mode III}} \Big|_{\theta=0} \right) = C\sqrt{2\pi} \end{array} \right. \Rightarrow \left\{ \begin{array}{l} \sigma^{\text{mode i}} = \frac{K_i}{\sqrt{2\pi r}} \mathbf{f}^{\text{mode i}}(\theta) \\ \mathbf{u}^{\text{mode i}} = K_i \sqrt{\frac{r}{2\pi}} \mathbf{g}^{\text{mode i}}(\theta) \end{array} \right.$$

- $K_i$  are dependent on both

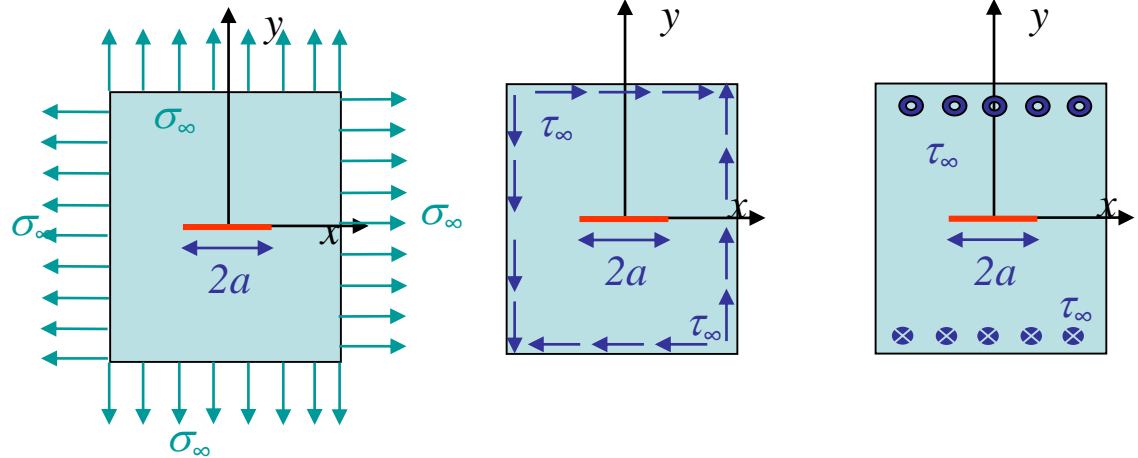
- Loading &
- Geometry



- Evaluation of the stress Intensity Factor (SIF)

- Analytical (crack  $2a$  in an infinite plane)

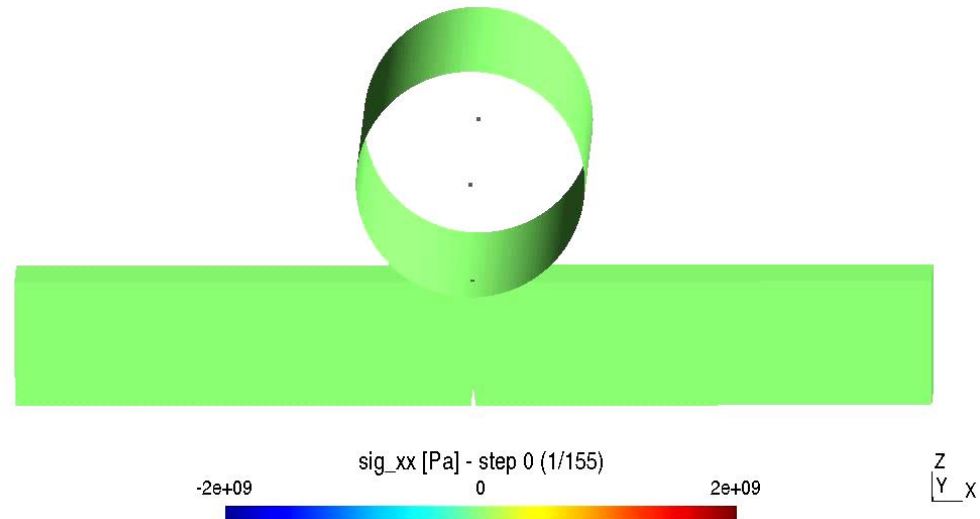
$$\Rightarrow \begin{cases} K_I = \sigma_\infty \sqrt{\pi a} \\ K_{II} = \tau_\infty \sqrt{\pi a} \\ K_{III} = \tau_\infty \sqrt{\pi a} \end{cases}$$



- Numerical

$$\Rightarrow \begin{cases} K_I = \beta_I \sigma_\infty \sqrt{\pi a} \\ K_{II} = \beta_{II} \tau_\infty \sqrt{\pi a} \\ K_{III} = \beta_{III} \tau_\infty \sqrt{\pi a} \end{cases}$$

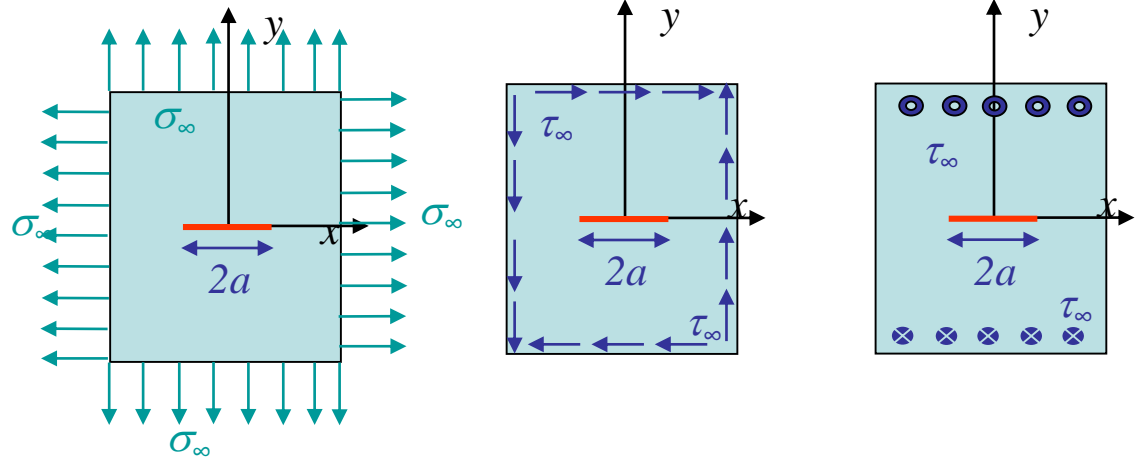
- $\beta_i$  depends on
      - Geometry
      - Crack length



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- Analytical (crack  $2a$  in an infinite plane)

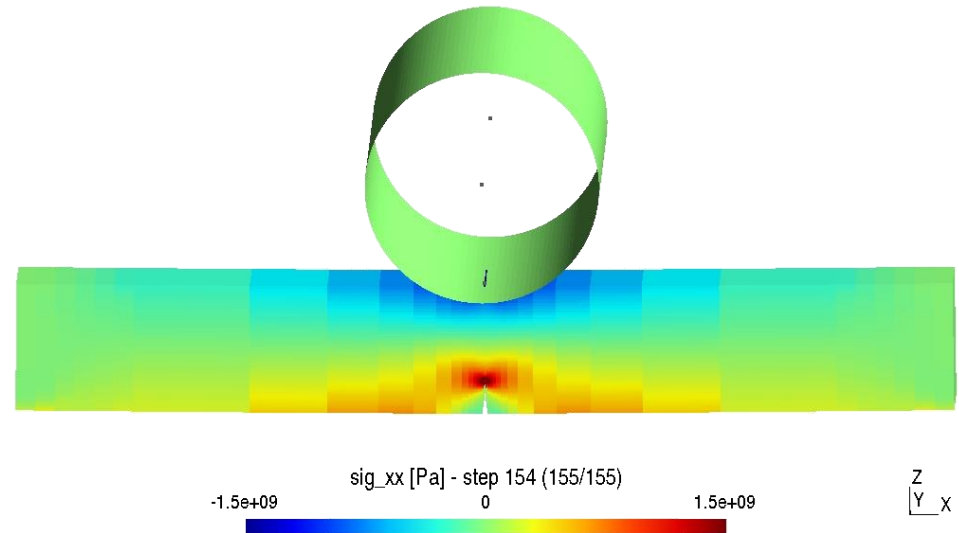
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- Numerical

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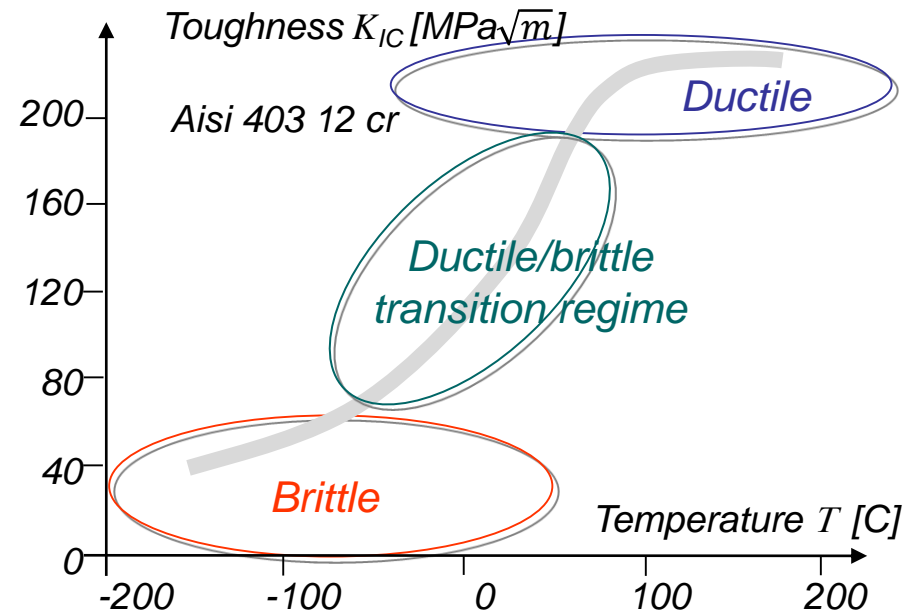
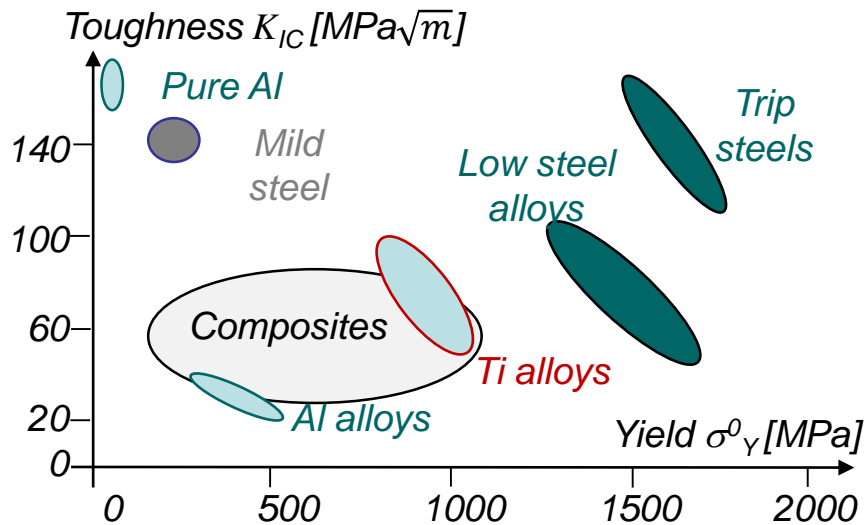
- $\beta_i$  depends on
      - Geometry
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# Linear Elastic Fracture Mechanics (LEFM)

- 1957, Irwin, new failure criterion

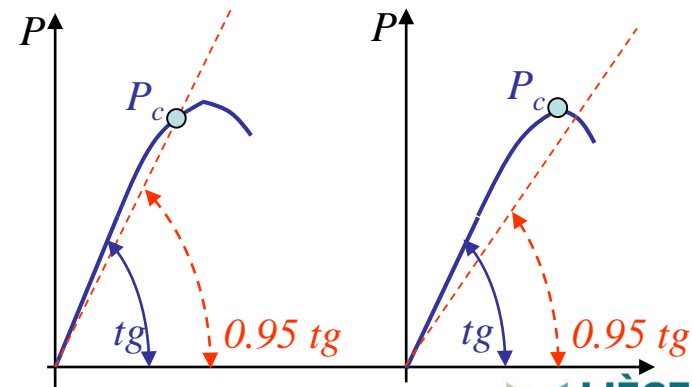
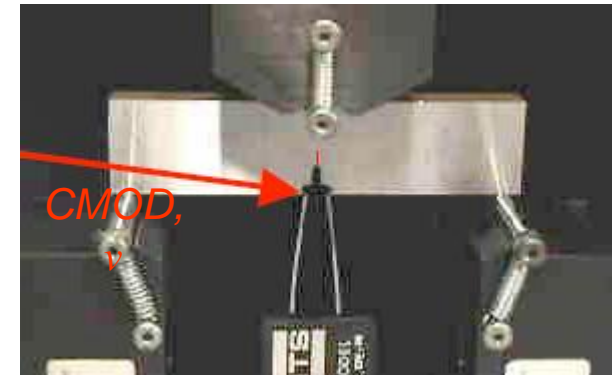
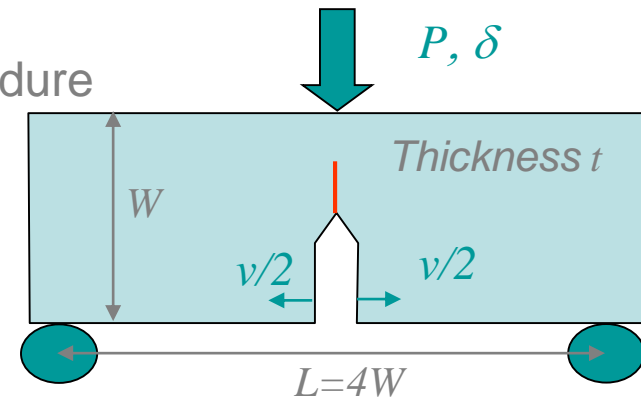
- $\sigma_{\max} \rightarrow \infty \Rightarrow \sigma$  is irrelevant
- Compare the SIFs (dependent on loading and geometry) to a new material property: the toughness
  - If  $K_i = K_{IC} \Rightarrow$  crack growth
  - Toughness (ténacité)  $K_{IC}$ 
    - Steel, Al, ... : see figures
    - Concrete: 0.2 - 1.4 MPa m<sup>1/2</sup>



# Linear Elastic Fracture Mechanics (LEFM)

## • Measuring $K_{Ic}$

- Done by strictly following the ASTM E399 procedure
- Preparation
  - A possible specimen is the Single Edge Notch Bend (SENB)
    - Plane strain constraint (thick enough specimen)  $\Rightarrow$  conservative
    - Specimen machined with a V-notch in order to start a sharp crack
  - Cyclic loading to initiate a fatigue crack
- Toughness test performed
  - Calibrated  $P - \delta$  recording equipment
  - The Crack Mouth Opening Displacement (CMOD= $v$ ) is measured with a clipped gauge
  - $P_c$  is obtained on  $P-v$  curves
    - either the 95% offset value or
    - the maximal value reached before
  - $K_{Ic}$  is deduced from  $P_c$  using
 
$$K_I = \frac{PL}{tW^{\frac{3}{2}}} f\left(\frac{a}{W}\right)$$
    - $f(a/W)$  depends on the test (SENB,...)





- Energy evolution during crack growth

- Assuming the crack propagates
  - Example: body subjected to  $Q$  constant
  - As the crack grows, there is a displacement  $\delta u$

$$\Rightarrow \delta W_{\text{ext}} = Q\delta u$$

- Energy release rate  $G$  for  $Q$  constant

- Change in energy system for a crack growth  $\delta A$

$$\delta E_{\text{int}} = Q\delta u - G\delta A = \delta (Qu) - G\delta A$$

$$\Rightarrow G = -\partial_A (E_{\text{int}} - Qu)$$

- The internal (elastic) energy thus reads

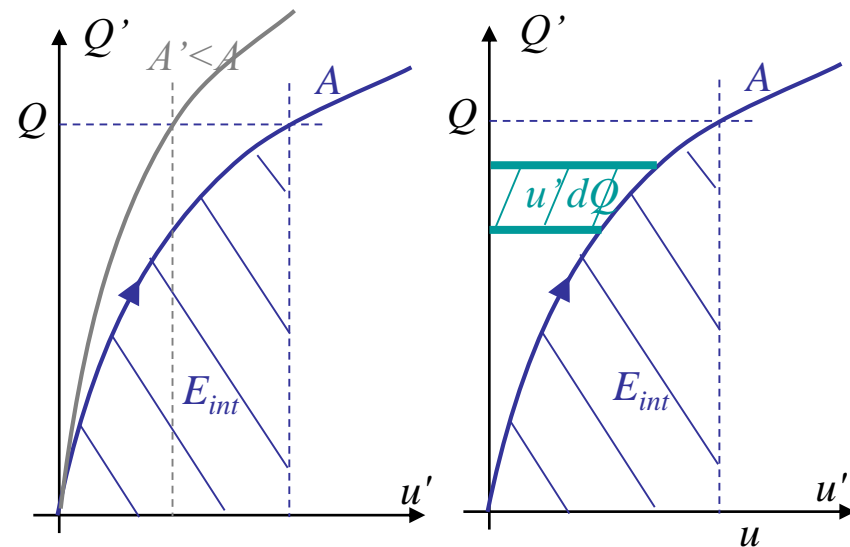
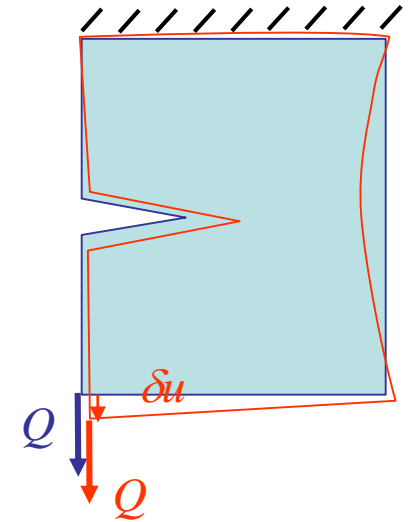
$$E_{\text{int}} = E_{\text{int}}(Q, A)$$

- From complementary energy

$$u(Q, A) = -\partial_Q (E_{\text{int}} - Qu)$$

$$\Rightarrow \partial_Q G = \partial_A u$$

$$\Rightarrow G = \int_0^Q \partial_A u(Q', A) dQ'$$



- Energy release rate interpretation

$$\left\{ \begin{array}{l} G = -\partial_A (E_{\text{int}} - Qu) \\ G = \int_0^Q \partial_A u(Q', A) dQ' \end{array} \right.$$

- Can be measured by conducting experiments

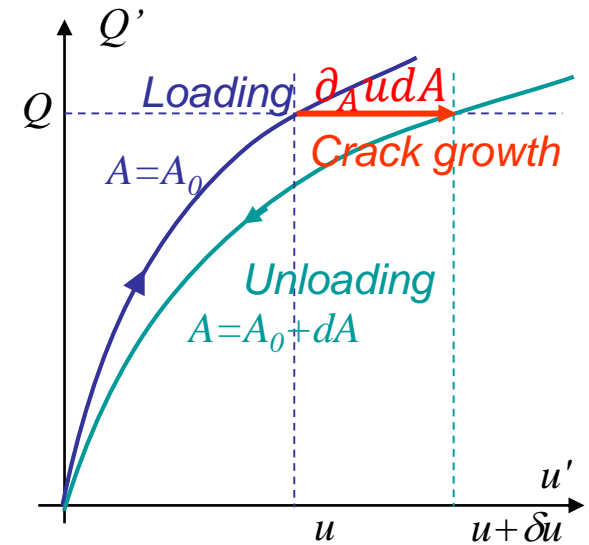
- Body with crack surface  $A_0$  loaded up to  $Q^*$
- Crack growth  $dA$  at constant load  $\Rightarrow$  the specimen becomes more flexible  $\Rightarrow$  displacement increment  $\partial_A u dA$
- Unload to zero
- The area between the 2 curves is then  $G dA$

- Link with the stress intensity factor

- In linear elasticity & crack growing straight ahead

$$G = \frac{K_I^2}{E'} + \frac{K_{II}^2}{E'} + \frac{K_{III}^2}{2\mu}$$

$\Rightarrow$  The energy release rate can also be used to assess crack growth



- Critical energy release rate

- If  $\Pi_T = E_{\text{int}} - Qu$  is the potential energy of the specimen

$$G = -\partial_A (E_{\text{int}} - W_{\text{ext}}) = -\partial_A \Pi_T$$

- Total energy has to be conserved

- Total energy  $E = \Pi_T + \Gamma$

- $\Gamma$  is the energy required to create a crack of surface  $A$

- There is crack growth when  $G = G_c = \partial_A \Gamma$

- Brittle materials  $G_c = 2\gamma_s$

- »  $\gamma_s$  is the surface energy, a crack creates 2 surfaces

- For other materials (ductile, composite, polymers, ...) this energy depends on the failure process (void coalescence, debonding, ...)

- ⇒  $G_c = 2\gamma_s + W_{\text{pl}}$

- Crack growth criterion is  $G \geq G_c$

- Link with toughness

- Since  $G = \frac{K_I^2}{E'} + \frac{K_{II}^2}{E'} + \frac{K_{III}^2}{2\mu} \Rightarrow G_c = \frac{K_{IC}^2}{E'^2}$



- J-integral

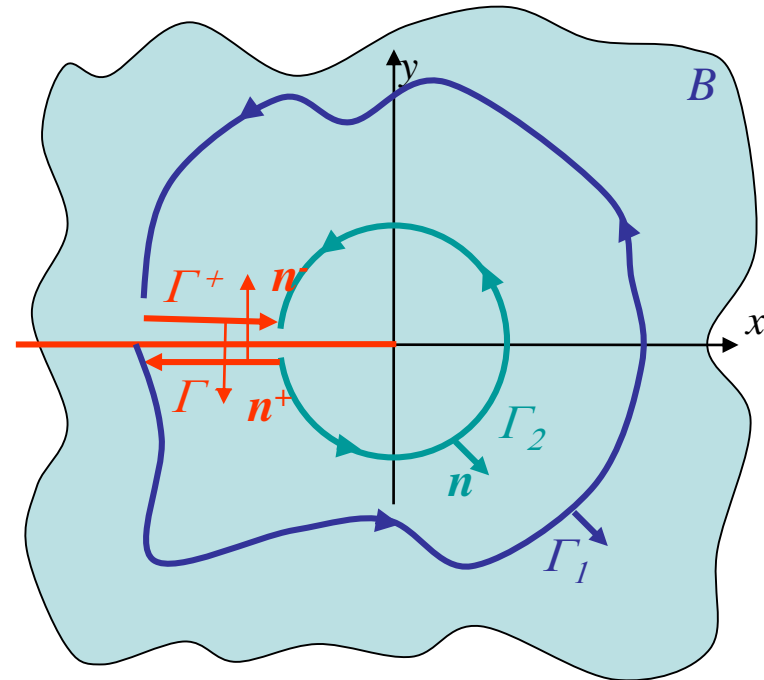
- Assuming stress-free lips
- Energy that flows toward the crack tip by

$$J = \int_{\Gamma_1} [U(\boldsymbol{\varepsilon}) \mathbf{n}_x - \mathbf{u}_{,x} \cdot \mathbf{T}] dl$$
$$= \int_{\Gamma_2} [U(\boldsymbol{\varepsilon}) \mathbf{n}_x - \mathbf{u}_{,x} \cdot \mathbf{T}] dl$$

- It is path independent
- No assumption on linearity required
- Does not depend on subsequent crack growth direction

- For linear elasticity and for any contour  $\Gamma$  embedding a straight crack

$$J = \frac{K_I^2}{E'} + \frac{K_{II}^2}{E'} + \frac{K_{III}^2}{2\mu}$$



- Finite element model:  $J$ -integral by domain integration

- Can be rewritten

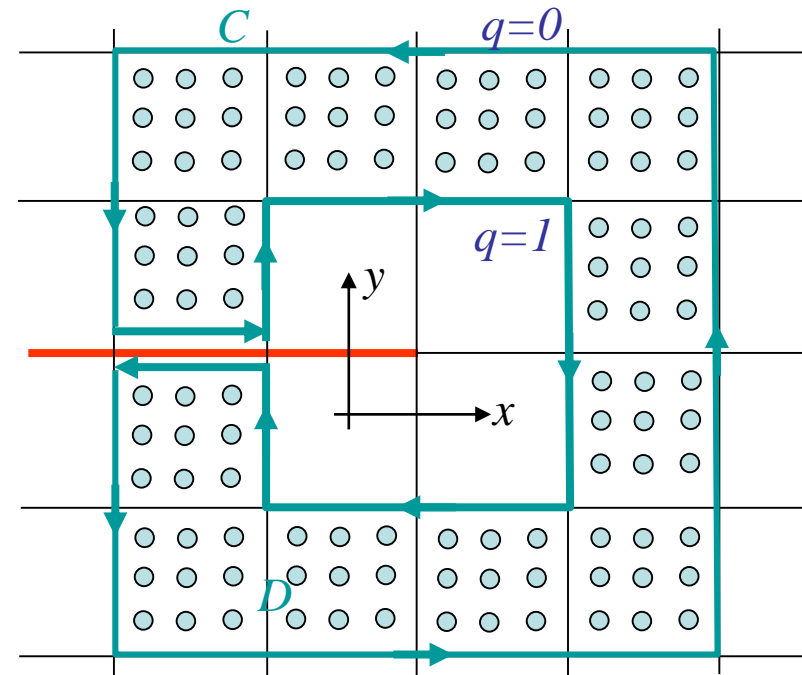
$$J = \int_D [\sigma_{ij} u_{i,x} q_{,j} - U q_{,x}] dA$$

- $q$  is discretized using the same shape functions than the elements

- This integral is valid for any region around the crack tip

- As long as the crack lips are straight

- Efficient for finite element method





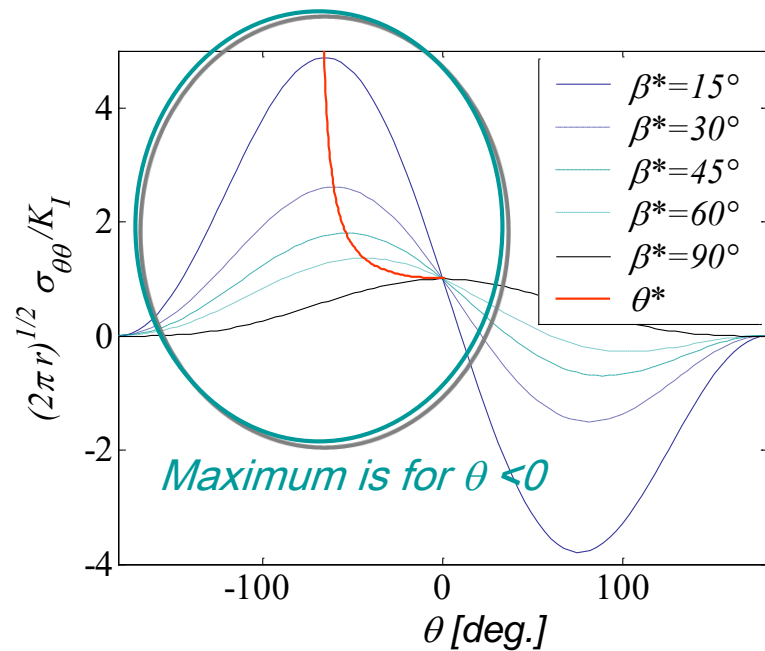
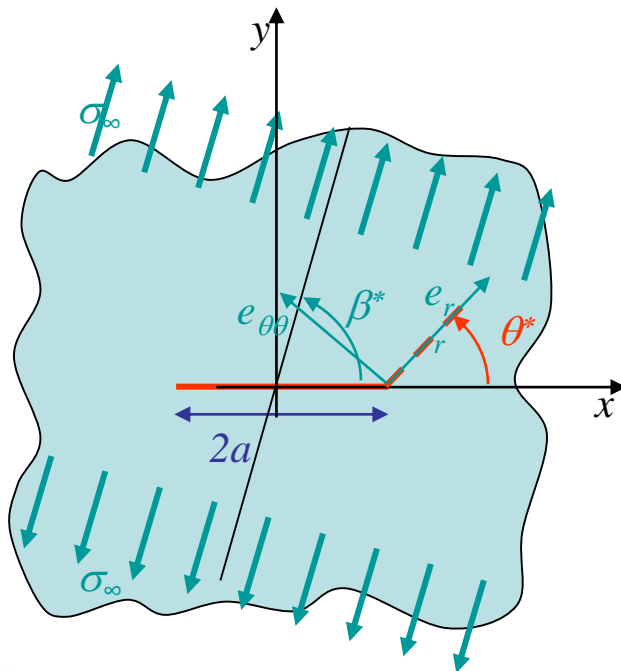
- Direction of crack grow

- Assumptions: the crack will grow in the direction where the SIF related to mode I in the new frame is maximal

- Crack growth if  $\left(\sqrt{2\pi r}\sigma_{\theta\theta}(r, \theta^*)\right) \geq K_C$  with  $\partial_{\theta}\sigma_{\theta\theta}|_{\theta^*} = 0$

- From direction of loading, one can compute the propagation direction

$$\cot \beta^* = \frac{K_{II}}{K_I} \implies \sigma_{\theta\theta} = \frac{K_I}{\sqrt{2\pi r}} \left[ \cos^3 \frac{\theta}{2} - \frac{3 \cot \beta^*}{2} \sin \theta \cos \frac{\theta}{2} \right]$$

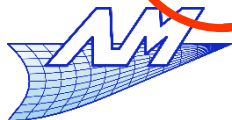
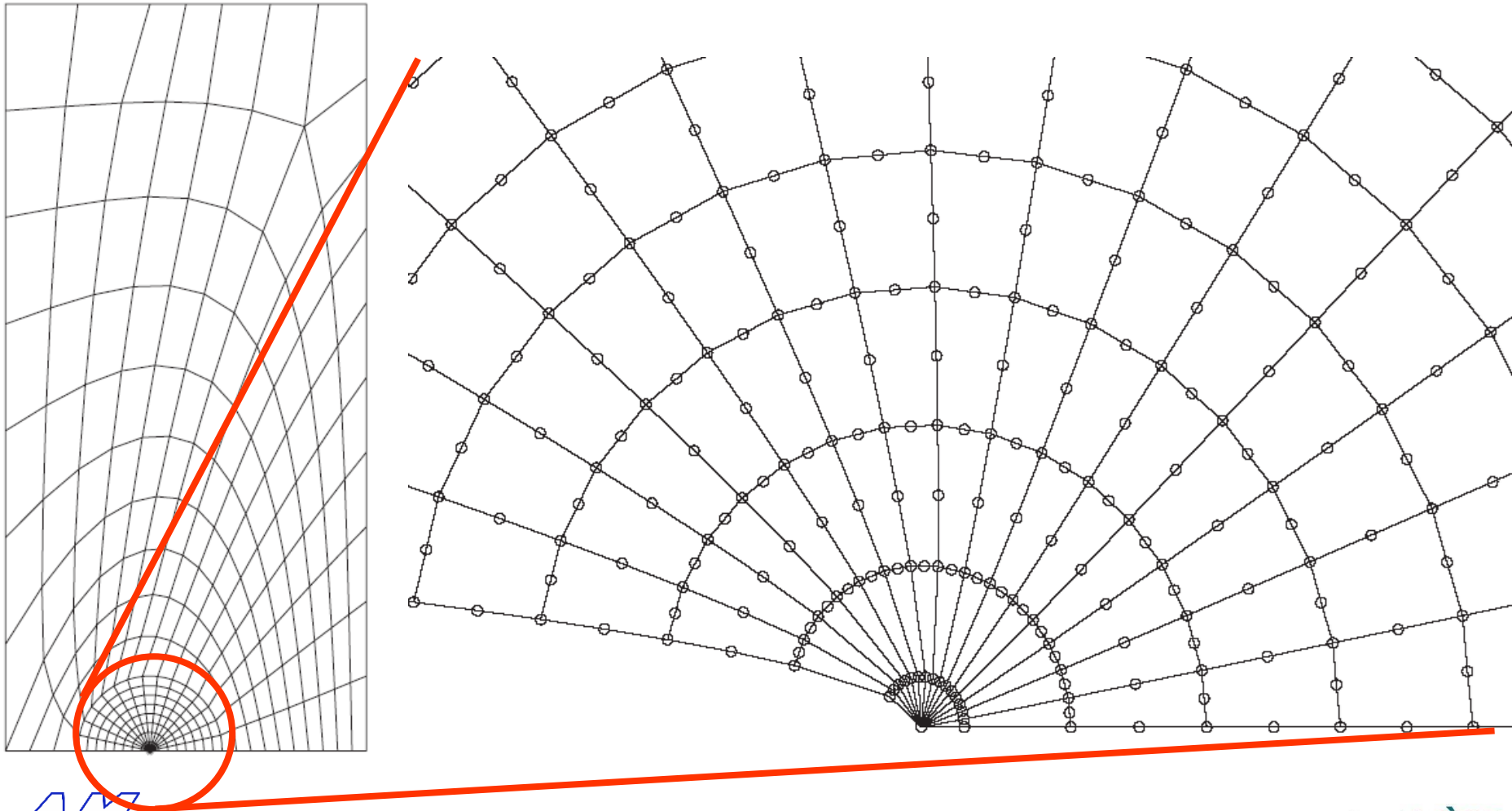


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# Crack propagation

- A simple method is a FE simulation where the crack is used as BCs
  - The mesh is conforming with the crack lips



- Finite element model:  $J$ -integral by domain integration

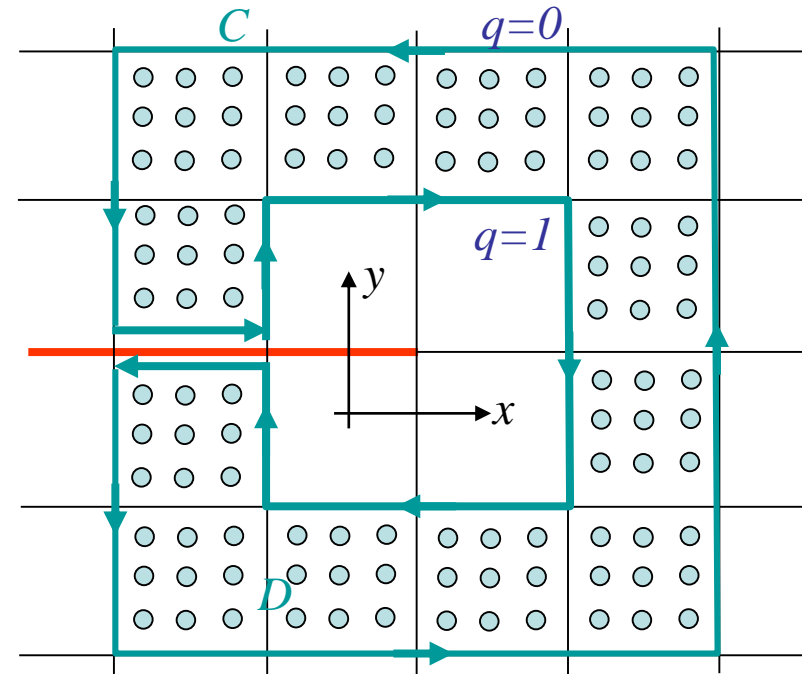
$$J = \int_{\Gamma_1} [U(\boldsymbol{\varepsilon}) \mathbf{n}_x - \mathbf{u}_{,x} \cdot \mathbf{T}] dl$$

$$\& J = \frac{K_I^2}{E'} + \frac{K_{II}^2}{E'} + \frac{K_{III}^2}{2\mu}$$

- Can be rewritten

$$J = \int_D [\boldsymbol{\sigma}_{ij} \mathbf{u}_{i,x} q_{,j} - U q_{,x}] dA$$

- $q$  is discretized using the same shape functions than the elements
- This integral is valid for any region around the crack tip
  - As long as the crack lips are straight
- Efficient for finite element method



# Crack propagation

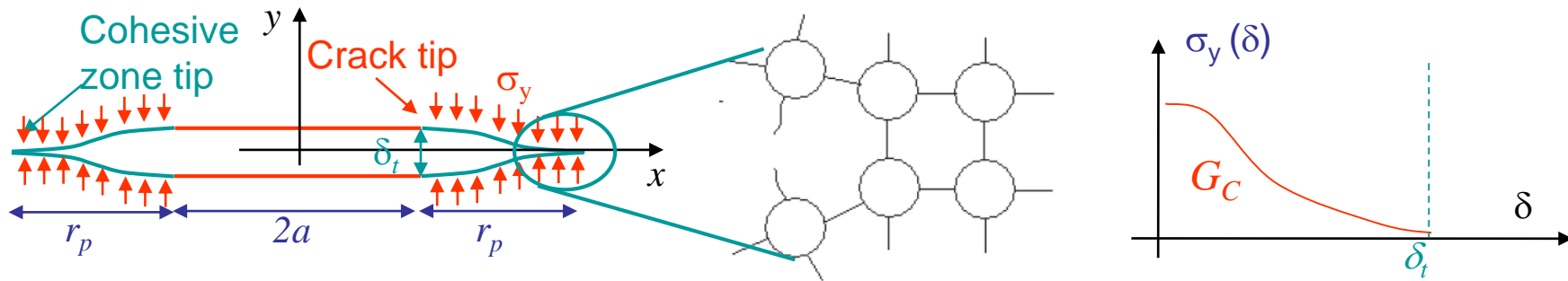
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- A simple method is a FE simulation where the crack is used as BCs (2)
  - Mesh the structure in a conforming way with the crack
  - Extract SIFs  $K_i$  (different methods, but J-integral is common)
  - Use criterion on crack propagation
    - Example: the maximal hoop stress criterion  $\left(\sqrt{2\pi r}\sigma_{\theta\theta}(r, \theta^*)\right) \geq K_C$   
with crack propagation direction obtained by  $\partial_{\theta}\sigma_{\theta\theta}|_{\theta^*} = 0$  &  $\partial_{\theta\theta}^2\sigma_{\theta\theta}|_{\theta^*} < 0$
  - If the crack propagates
    - Move crack tip by  $\Delta a$  in the  $\theta^*$ -direction
    - A new mesh is required as the crack has changed (since the mesh has to be conforming)
      - Involves a large number of remeshing operations (time consuming)
      - Is not always fully automatic
      - Requires fine meshes and Barsoum elements
  - Not used





- The cohesive method is based on Barenblatt model
  - This model is an idealization of the brittle fracture mechanisms
    - Separation of atoms at crack tips (cleavage)
    - As long as the atoms are not separated by a distance  $\delta_r$ , there are attractive forces (see overview lecture)



- For elasticity  $G_C = \int_0^{\delta_t} \sigma_y(\delta) d\delta$ 
  - So the area below the  $\sigma$ - $\delta$  curve corresponds to  $G_C$  if crack grows straight ahead
- This model requires only 2 parameters
  - Peak cohesive traction  $\sigma_{\max}$  (spall strength)
  - Fracture energy  $G_C$  (typically from  $K_{IC}$ )
  - Shape of the curves has no importance as long as it is monotonically decreasing

- Insertion of cohesive elements

- Between 2 volume elements
- Computation of the opening (cohesive element)

- Normal to the interface in the deformed configuration  $N^-$

- Normal opening  $\delta_n = \max(\llbracket \mathbf{u} \rrbracket \cdot \mathbf{N}^-, 0)$

- Sliding  $\delta_s = \llbracket \mathbf{u} \rrbracket - \llbracket \mathbf{u} \rrbracket \cdot \mathbf{N}^- \mathbf{N}^-$

- Resulting opening  $\delta = \sqrt{\delta_n^2 + \beta_c^2 \|\delta_s\|^2}$

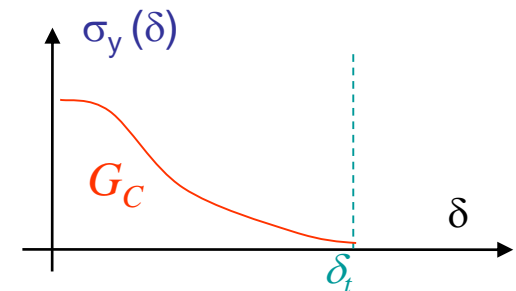
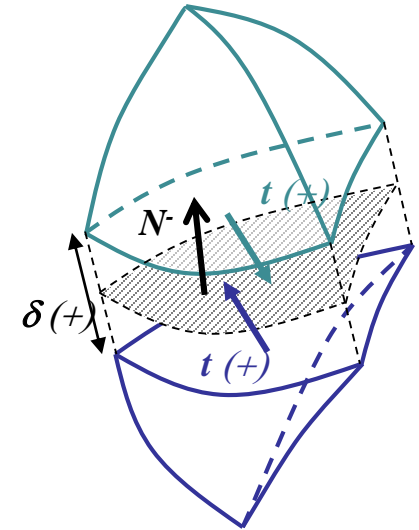
with  $\beta_c$  the ratio between the shear and normal critical tractions

- Definition of a potential

- Potential  $\phi = \phi(\delta)$  to match the traction separation law (TSL) curve

- Traction (in the deformed configuration) derives

from this potential  $\mathbf{t} = \frac{\partial \phi}{\partial \delta} = \frac{\partial \phi}{\partial \delta_n} \mathbf{N}^- + \frac{\partial \phi}{\partial \delta_s} \frac{\delta_s}{\delta_s}$



- Computational framework

- How are the cohesive elements inserted?

- First method: intrinsic Law

- Cohesive elements inserted from the beginning
- So the elastic part prior to crack propagation is accounted for by the TSL

- Drawbacks:

- Requires a priori knowledge of the crack path to be efficient
- Mesh dependency [Xu & Needleman, 1994]
- Initial slope that modifies the effective elastic modulus
  - » Alteration of a wave propagation
- This slope should tend to infinity [Klein et al. 2001]
  - » Critical time step is reduced

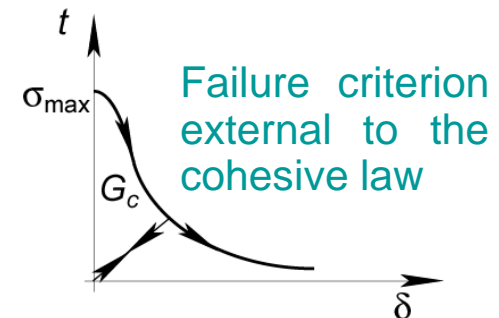
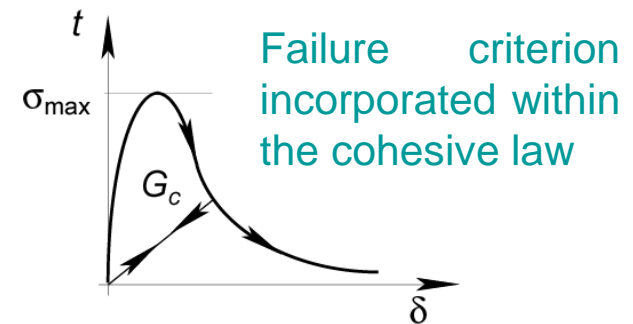
- Second method: extrinsic law

- Cohesive elements inserted on the fly when failure criterion ( $\sigma > \sigma_{\max}$ ) is verified

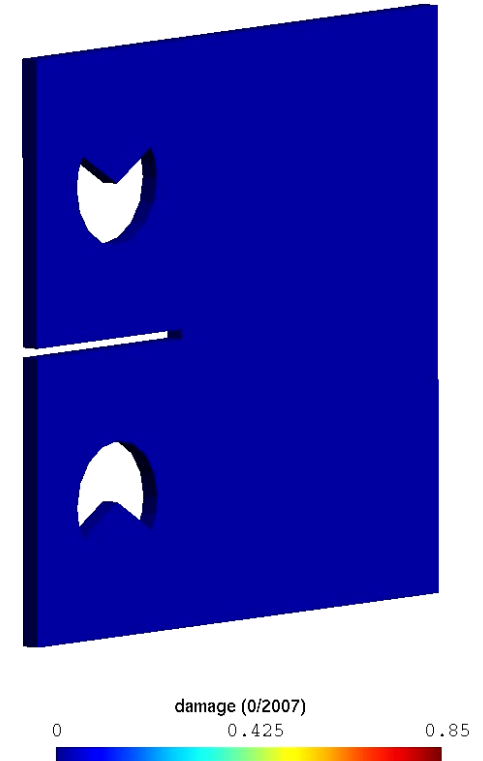
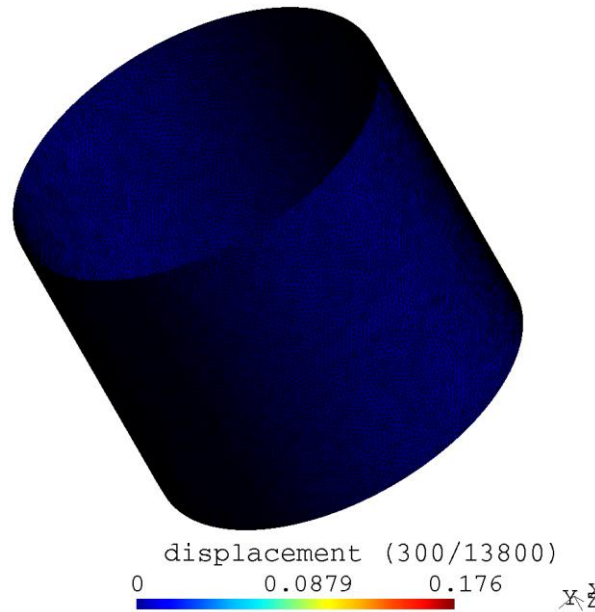
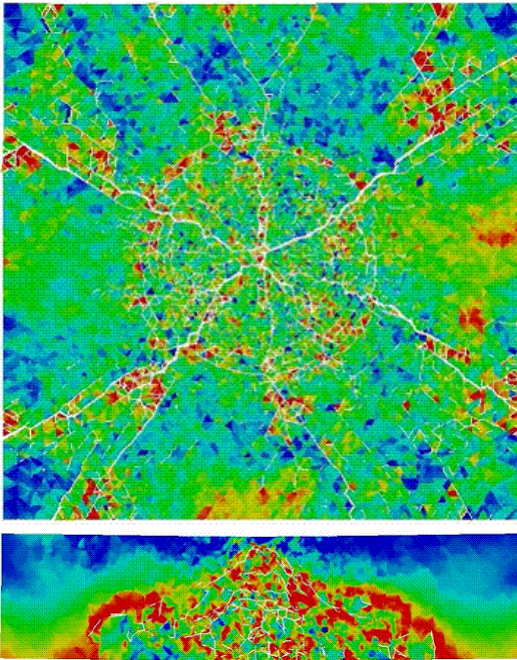
[Ortiz & Pandolfi 1999]

- Drawback:

- Complex implementation in 3D especially for parallelization

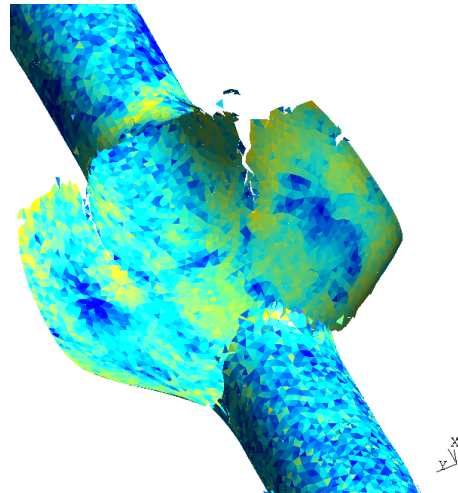
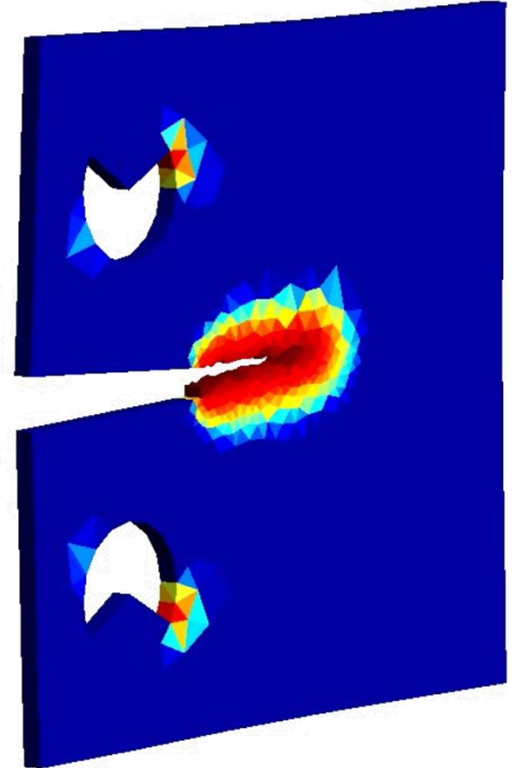
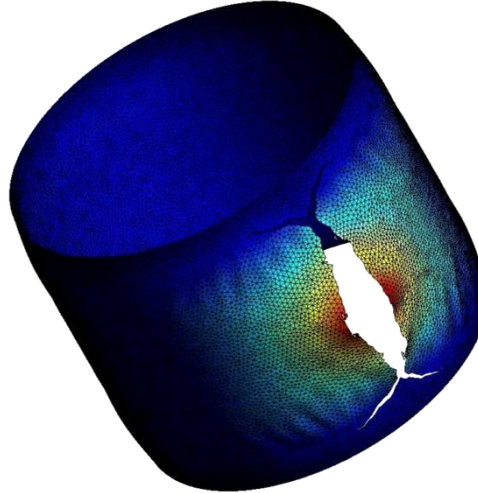
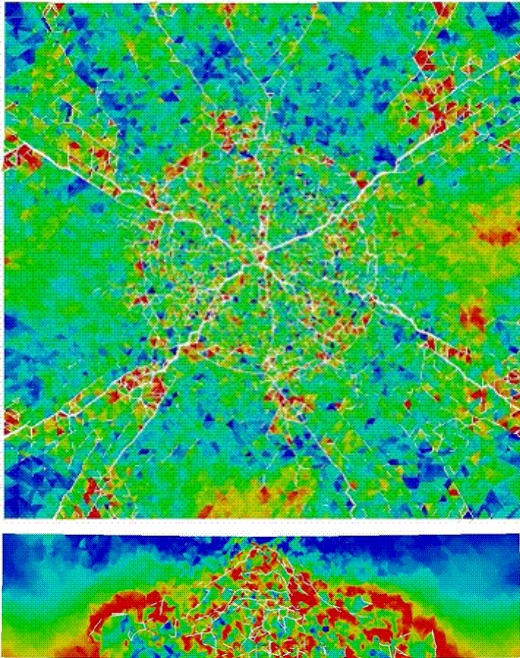


- Examples



Y  
|  
Z\_x

- Examples





# Cohesive elements

- Experimental characterization of the parameters

- Critical energy release rate  $G_C$

- From toughness tests  $G_C = \frac{K_{IC}^2}{E'}$

- Spall strength  $\sigma_{max}$

- For perfect crystal  $\Rightarrow$  analytical value

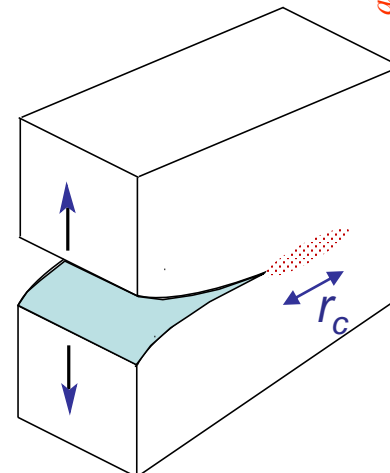
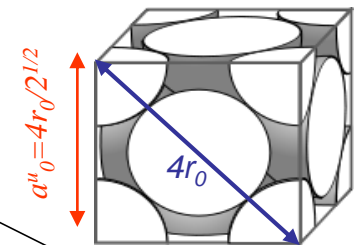
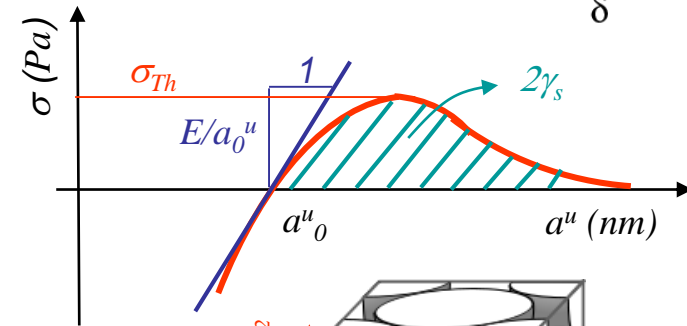
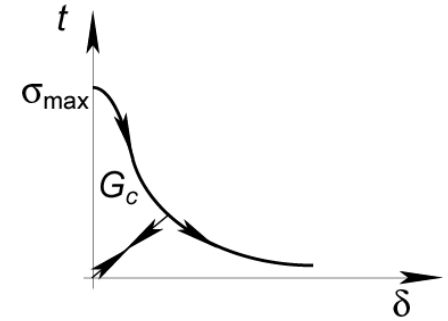
$$\sigma_{Th} = \sqrt{\frac{E\gamma_s}{a_0^u}}$$

- For non-perfect materials

- Could be a measured stress at distance  $r_c$

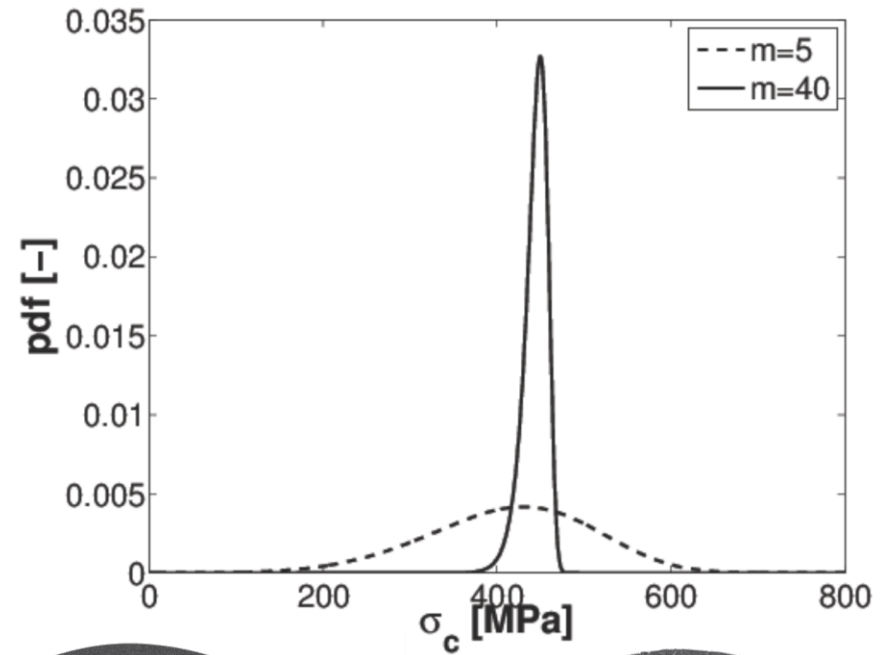
- Delicate to put in place

- In practice calibration (see next slide)



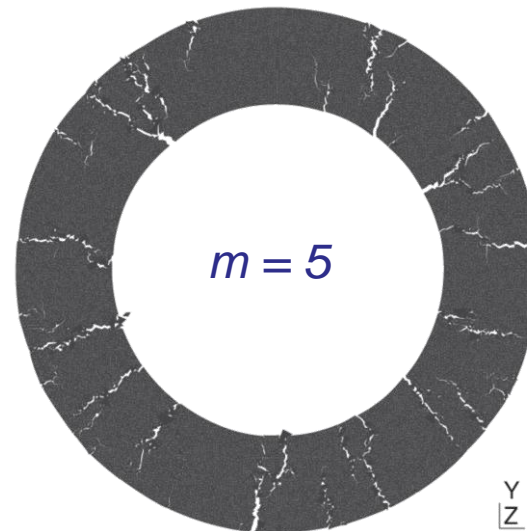
# Cohesive elements

- Effect of the spall strength  $\sigma_{max}$ 
  - It should cover the stochastic effect of material discrepancies
  - Use of Weibull function

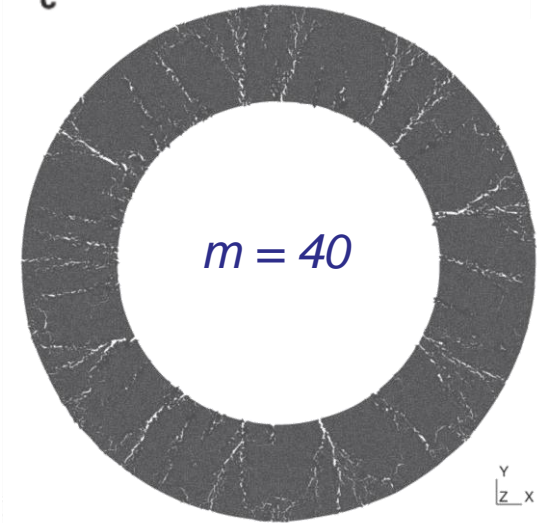


displacement

0 0.00015 0.0003



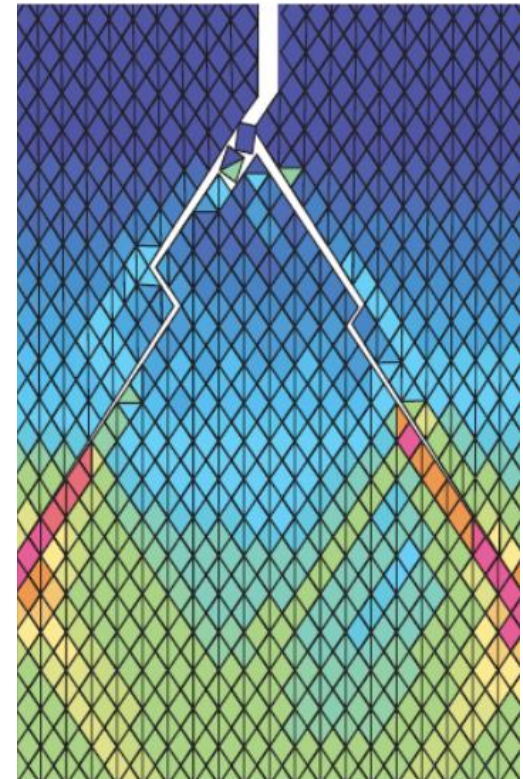
$m = 5$



$m = 40$



- Advantages of the method
  - Can be mesh independent (non regular meshes)
  - Can be used for large problem size
  - Automatically accounts for time scale [Camacho & Ortiz, 1996]
    - Fracture dynamics has not been studied in these classes
  - Really useful when crack path is already known
    - Debonding of fibers
    - Delamination of composite plies
    - ...
  - No need for an initial crack
    - The method can detect the initiation of a crack
- Drawbacks
  - Still requires a conforming mesh
  - Requires fine meshes
    - $h_{\max} = \frac{\pi E G_C}{2(1-\nu^2)\sigma_c^2}$
    - So parallelization is mandatory
  - Could be mesh dependent



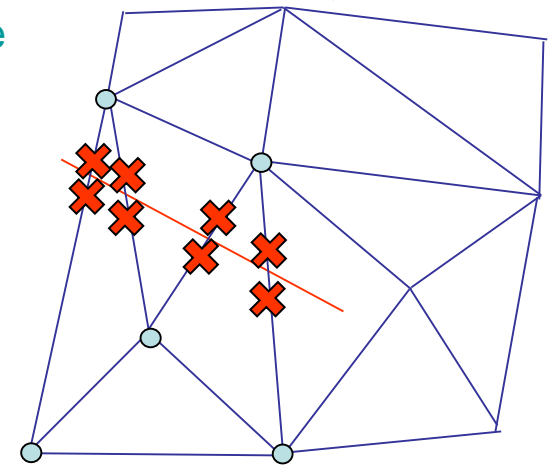
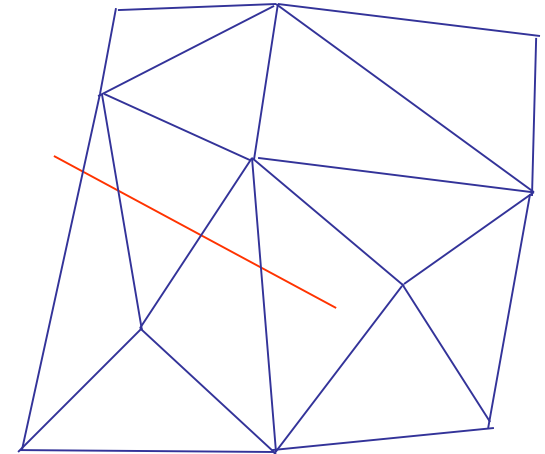
- How to get rid of conformity requirements?
- Key principles
  - For a FE discretization, the displacement field

is approximated by 
$$\mathbf{u}_h(\xi^i) = \sum_{a \in I} N^a(\xi^i) \mathbf{u}^a$$

- Sum on nodes  $a$  in the set  $I$  (11 nodes here)
- $\mathbf{u}^a$  are the nodal displacements
- $N^a$  are the shape functions
- $\xi^i$  are the reduced coordinates

- XFEM

- New degrees of freedom are introduced to account for the discontinuity
- It could be done by inserting new nodes (✗) near the crack tip, but this would be inefficient (remeshing)
- Instead, shape functions are modified
  - Only shape functions that intersect the crack
  - This implies adding new degrees of freedom to the related nodes (○)



- Key principles (2)

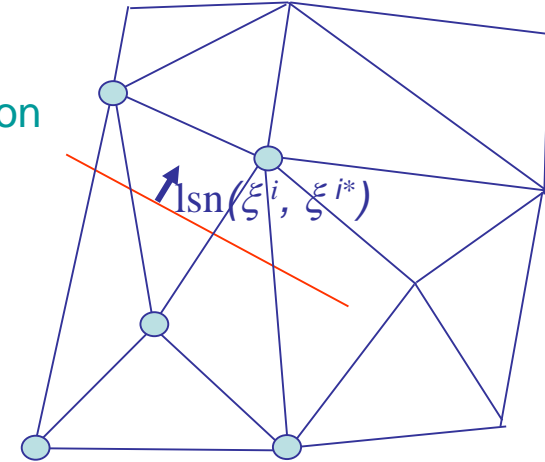
- New degrees of freedom are introduced to account for the discontinuity

$$\mathbf{u}_h(\xi^i) = \sum_{a \in I} N^a(\xi^i) \mathbf{u}^a + \sum_{a \in J} N^a(\xi^i) F^a(\xi^i) \mathbf{u}^{*a}$$

- $J$ , subset of  $I$ , is the set of nodes whose shape-function support is entirely separated by the crack (5 here)
- $\mathbf{u}^{*a}$  are the new degrees of freedom at node  $a$
- Form of  $F^a$  the shape functions related to  $\mathbf{u}^{*a}$ ?
  - Use of Heaviside's function, and we want +1 above and -1 below the crack
  - In order to know if we are above or below the crack, signed-distance has to be computed
  - Normal level set  $\text{lsn}(\xi^i, \xi^{i*})$  is the signed distance between a point  $\xi^i$  of the solid and its projection  $\xi^{i*}$  on the crack

$$\implies \mathbf{u}_h(\xi^i) = \sum_{a \in I} N^a(\xi^i) \mathbf{u}^a + \sum_{a \in J} N^a(\xi^i) H(\text{lsn}(\xi^i, \xi^{i*})) \mathbf{u}^{*a}$$

with  $H(x) = \pm 1$  if  $x \gg 0$

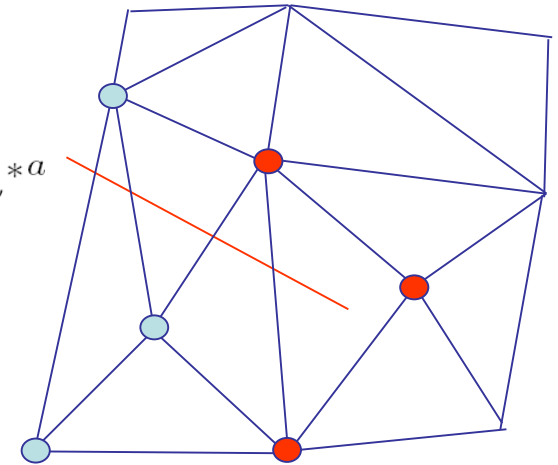


- Key principles (3)

- Example: removing of a brain tumor (L. Vigneron et al.)
- At this point
  - A discontinuity can be introduced in the mesh
  - Fracture mechanics is not introduced yet
- New enrichment with LEFM solution
  - Zone  $J$  of Heaviside enrichment is reduced (3 nodes)
  - A zone  $K$  of LEFM solution is added to the nodes (●) of elements containing the crack tip



$$\mathbf{u}_h(\xi^i) = \sum_{a \in I} N^a(\xi^i) \mathbf{u}^a + \sum_{a \in J} N^a(\xi^i) H(\text{lsn}(\xi^i, \xi^{i*})) \mathbf{u}^{*a} + \sum_{a \in K} N^a(\xi^i) \sum_b \Psi_b(\xi^i) \psi_b^a$$



- LEFM solution is asymptotic  $\implies$  only nodes close to crack tip can be enriched
- $\psi_b^a$  is the new degree  $b$  at node  $a$
- $\Psi_b$  is the new shape function  $b$



- Crack propagation criterion
  - Requires the values of the SIFs (2)

- A more accurate solution is to compute  $J$

- But  $K_I$ ,  $K_{II}$  &  $K_{III}$  have to be extracted from  $J = \frac{K_I^2}{E'} + \frac{K_{II}^2}{E'} + \frac{K_{III}^2}{2\mu}$ 
  - » Define an adequate auxiliary field  $u^{aux}$
  - » Compute  $J^{aux}(u^{aux})$  and  $J^s(u+u^{aux})$
  - » One can show that the interaction integral (see lecture on SIFs)
 
$$I^s = J^s - J - J^{aux} = \frac{2}{E'} (K_I K_I^{aux} + K_{II} K_{II}^{aux}) + \frac{1}{\mu} K_{III} K_{III}^{aux}$$
  - » If  $u^{aux}$  is chosen such that only  $K_i^{aux} \neq 0$ ,  $K_i$  is obtained directly

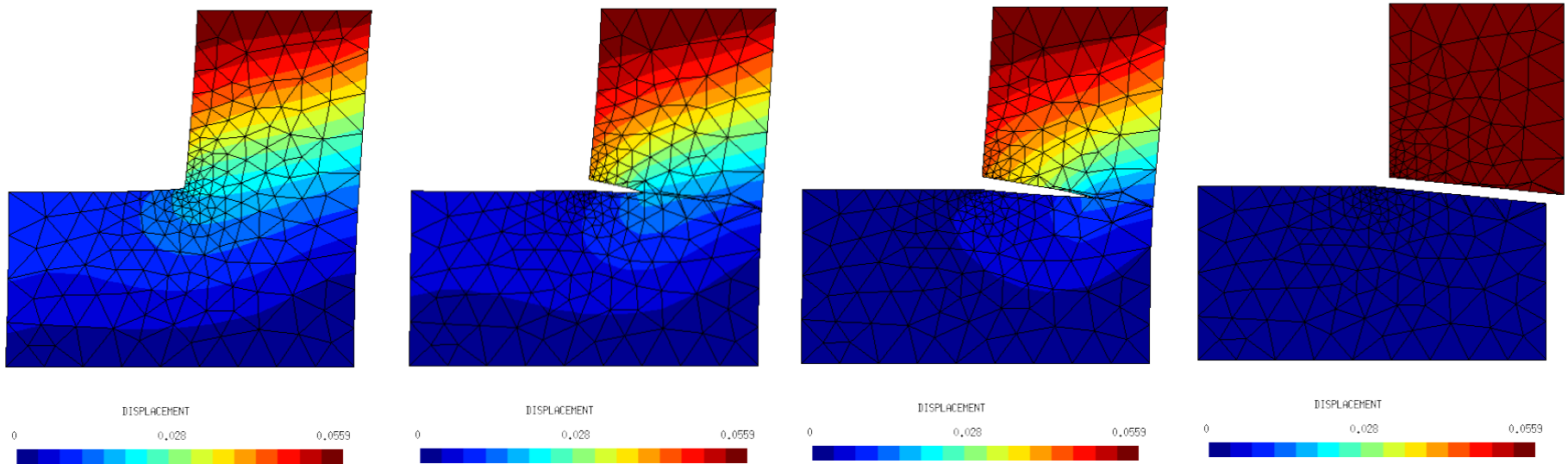
- Then the maximum hoop stress criterion can be used

$$\left( \sqrt{2\pi r} \sigma_{\theta\theta}(r, \theta^*) \right) \geq K_C \text{ with } \partial_{\theta} \sigma_{\theta\theta} |_{\theta^*} = 0 \quad \& \quad \partial_{\theta\theta}^2 \sigma_{\theta\theta} |_{\theta^*} < 0$$

- The experimental value to determine is thus the toughness  $K_{IC}$



- Numerical example
  - Crack propagation (E. Béchet)



- Advantages:
  - No need for a conforming mesh (but mesh has still to be fine near crack tip)
  - Mesh independency
  - Computationally efficient
- Drawbacks:
  - Require radical changes to the FE code
    - New degrees of freedom
    - Gauss integration
    - Time integration algorithm



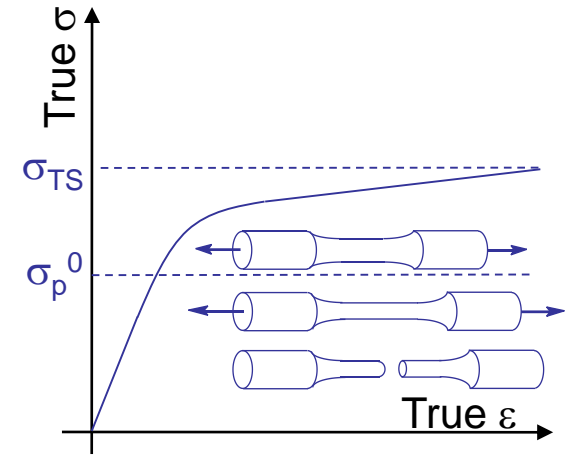
- Some fracture mechanics principles
  - Brittle/ductile materials & Fatigue
  - Linear elastic fracture mechanics
- Computational fracture mechanics for brittle materials
  - Crack propagation
  - Cohesive models
  - XFEM
- **Computational fracture mechanics for ductile materials**
  - Damage models
- Multiscale methods
  - Composite materials
  - Atomistic models



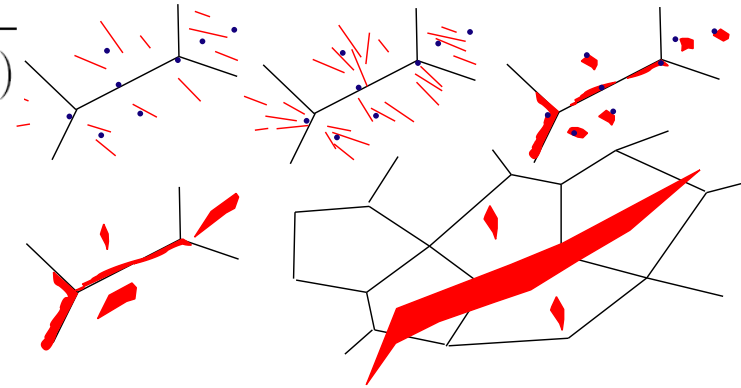


- Failure mechanism

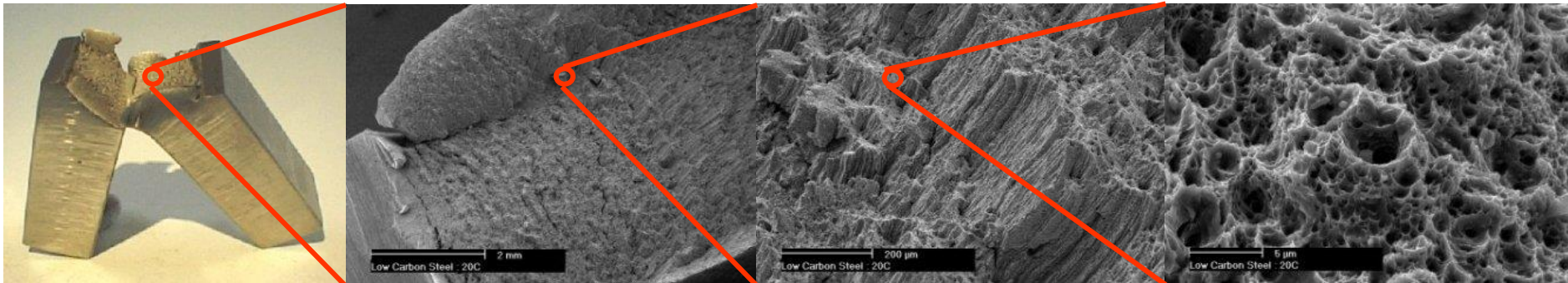
- Plastic deformations prior to (macroscopic) failure of the specimen
  - Dislocations motion  $\implies$  void nucleation around inclusions  $\implies$  micro cavity coalescence  $\implies$  crack growth
  - Griffith criterion  $\sigma_{TS} \sqrt{a} \div \sqrt{E 2\gamma_s}$  should



be replaced by  $\sigma_{TS} \sqrt{a} \div \sqrt{E (2\gamma_s + W_{pl})}$

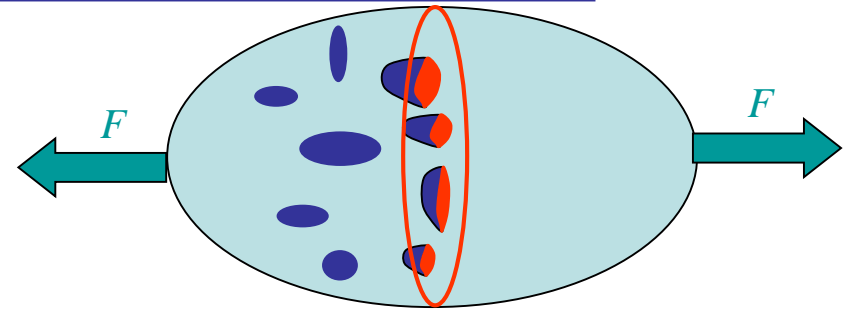


- Numerical models accounting for this failure mode?



- Introduction to damage (1D)

- As there are voids in the material, only a reduced surface is balancing the traction



- Virgin section  $S \implies \sigma_{xx}^{\text{virgin}} = \frac{F}{S} = \sigma_{xx}$
- Damage of the surface is defined as  $D = \frac{S^{\text{holes}}}{S}$
- So the effective (or damaged) surface is actually  $\hat{S} = S - S^{\text{holes}} = (1 - D) S$
- And so the effective stress is  $\hat{\sigma}_{xx} = \frac{F}{S(1 - D)} = \frac{\sigma_{xx}}{1 - D}$

- Resulting deformation

- Hooke's law is still valid if it uses the effective stress  $\epsilon_{xx} = \frac{\hat{\sigma}}{E} = \frac{\sigma_{xx}}{E(1 - D)}$
- So everything is happening as if Hooke's law was multiplied by  $(1 - D)$

- Isotropic 3D linear elasticity  $\sigma = (1 - D) \mathcal{H} : \epsilon$

- Failure criterion:  $D = D_C$ , with  $0 < D_C < 1$

- But how to evaluate  $D$ , and how does it evolve?

- Evolution of damage  $D$  for isotropic elasticity

- Equations

- Stresses  $\sigma = (1 - D) \mathcal{H} : \varepsilon$

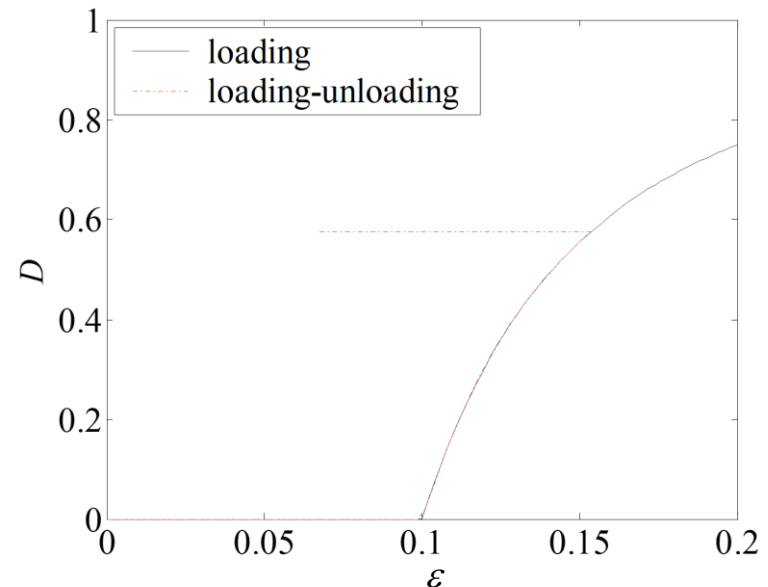
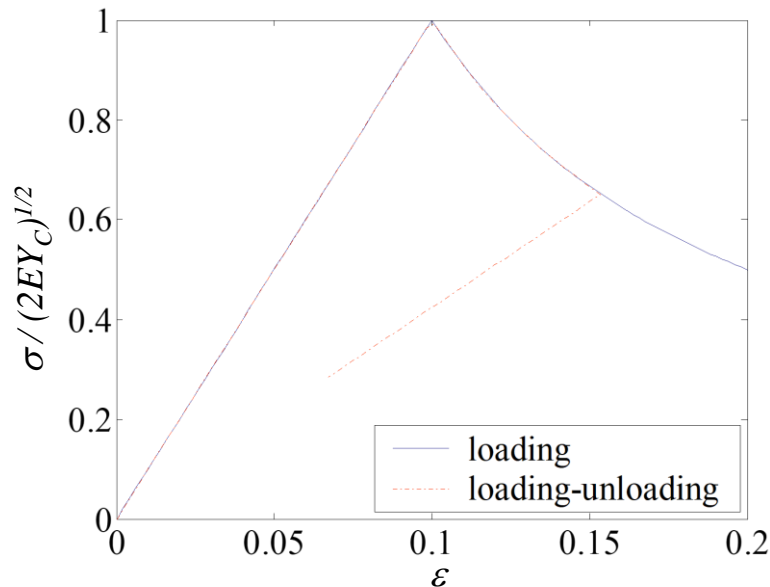
- Example of damage criterion  $f(\varepsilon, D) = (1 - D) \frac{\varepsilon : \mathcal{H} : \varepsilon}{2} - Y_C \leq 0$ 
  - $Y_C$  is an energy related to a deformation threshold

- There is a time history  $f \dot{D} = 0$

- Either damage is increased if  $f = 0$

- Or damage remains the same if  $f < 0$

- Example for  $Y_C$  such that damage appears for  $\varepsilon = 0.1$



- But for ductile materials plasticity is important as it induces the damage.

- Gurson's model, 1977

- Assumptions

- Given a rigid-perfectly-plastic material with already existing spherical microvoids
- Extract a statistically representative sphere  $V$  embedding a spherical microvoid
  - Porosity: fraction of voids in the total volume and thus in the representative volume:

$$f_V = \frac{V_{\text{void}}}{V} = 1 - \frac{\hat{V}}{V}$$

with  $\hat{V}$  the material part of the volume

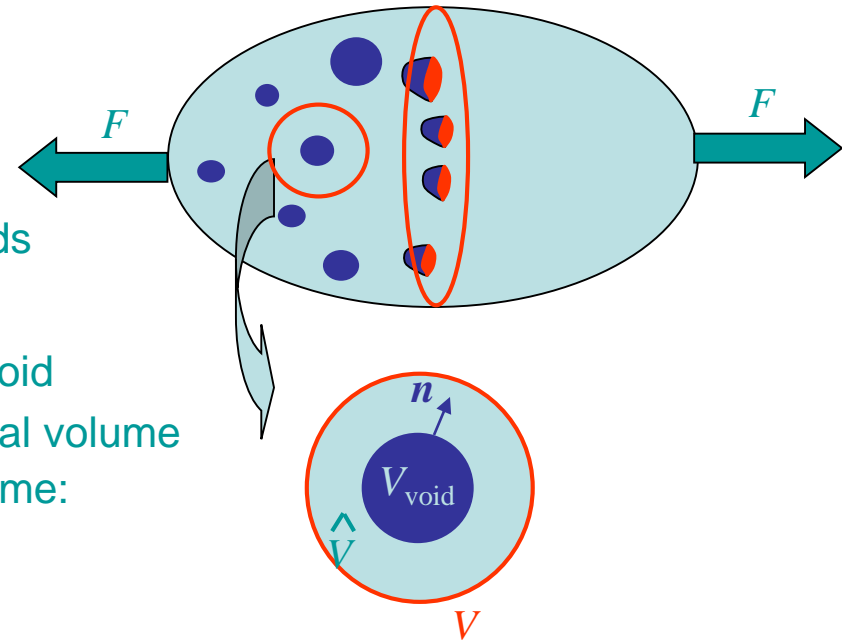
- Material rigid-perfectly plastic  $\implies$  elastic deformations negligible

- Define

- Macroscopic strains, stresses, potential:  $\varepsilon$ ,  $\sigma$  &  $W$
- Microscopic strains, stresses, potential:  $\hat{\varepsilon}$ ,  $\hat{\sigma}$  &  $\hat{W}$

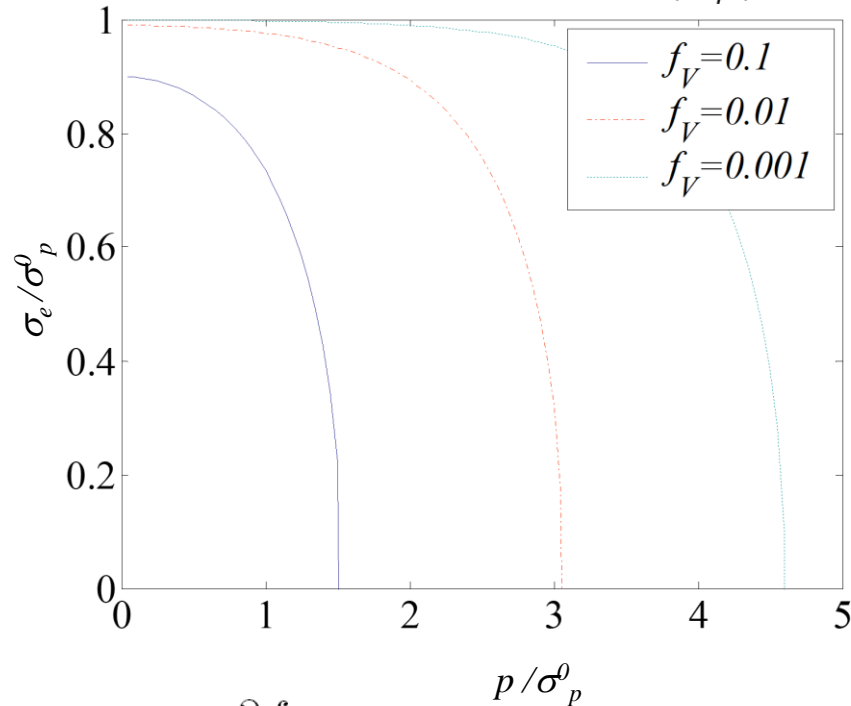
$$\dot{\varepsilon} = \frac{1}{V} \int_V \dot{\hat{\varepsilon}} dV = \frac{1}{V} \int_{\hat{V}} \dot{\hat{\varepsilon}} dV + \frac{1}{V} \int_{V_{\text{void}}} \dot{\hat{\varepsilon}} dV$$

$$\sigma = \frac{\partial \dot{W}}{\partial \dot{\varepsilon}} = \frac{1}{V} \int_{\hat{V}} \frac{\partial \dot{W}}{\partial \dot{\hat{\varepsilon}}} : \frac{\partial \dot{\hat{\varepsilon}}}{\partial \dot{\varepsilon}} dV = \frac{1}{V} \int_{\hat{V}} \hat{\sigma} : \frac{\partial \dot{\hat{\varepsilon}}}{\partial \dot{\varepsilon}} dV$$



- Gurson's model, 1977 (4)

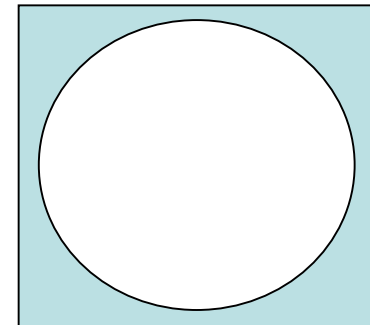
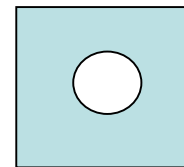
- Shape of the new yield surface  $f(\boldsymbol{\sigma}) = \left(\frac{\sigma_e}{\sigma_p^0}\right)^2 + 2f_V \cosh \frac{\text{tr}(\boldsymbol{\sigma})}{2\sigma_p^0} - f_V^2 - 1 \leq 0$



- Normal flow  $\boldsymbol{\varepsilon}^p = \dot{\lambda} \frac{\partial f}{\partial \boldsymbol{\sigma}}$
- Evolution of the porosity  $f_V$

- Assuming isochoric matrix:

$$\Rightarrow \dot{f}_V = (1 - f_V) \text{tr}(\boldsymbol{\varepsilon}^p)$$



- **Hardening**

- Yield criterion  $f(\boldsymbol{\sigma}) = \left(\frac{\sigma_e}{\sigma_p^0}\right)^2 + 2f_V \cosh \frac{\text{tr}(\boldsymbol{\sigma})}{2\sigma_p^0} - f_V^2 - 1 \leq 0$  remains valid but one has to account for the hardening of the matrix  $\Rightarrow \sigma_p^0 \rightarrow \sigma_p(\hat{\boldsymbol{\varepsilon}}^P)$

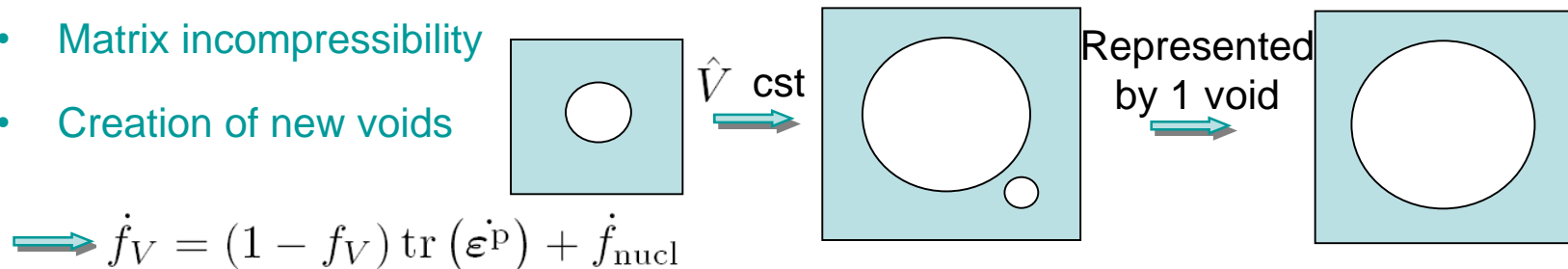
- In this expression, the equivalent plastic strain of the matrix  $\hat{\boldsymbol{\varepsilon}}^P$  is used instead of the macroscopic one  $\bar{\boldsymbol{\varepsilon}}^P$

- Values related to the matrix and the macroscopic volume are dependant as the dissipated energies have to match  $\Rightarrow (1 - f_V) \sigma_p(\hat{\boldsymbol{\varepsilon}}^P) \dot{\hat{\boldsymbol{\varepsilon}}^P} = \boldsymbol{\sigma} : \dot{\boldsymbol{\varepsilon}}$

- **Voids nucleation**

- Increase rate of porosity results from

- Matrix incompressibility
- Creation of new voids



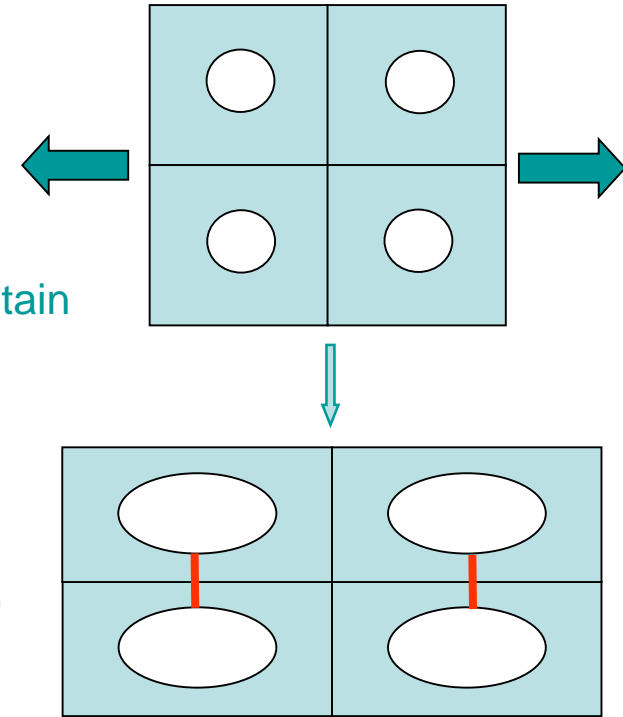
$$\Rightarrow \dot{f}_V = (1 - f_V) \text{tr}(\dot{\boldsymbol{\varepsilon}}^P) + \dot{f}_{\text{nucl}}$$

- The nucleation rate can be modeled as strain controlled  $\Rightarrow \dot{f}_{\text{nucl}} = A(\hat{\boldsymbol{\varepsilon}}^P) \dot{\hat{\boldsymbol{\varepsilon}}^P}$

- Voids coalescence

- 1984, Tvergaard & Needleman

- When two voids are close ( $f_V \sim f_C$ ), the material loses capacity of sustaining the loading
    - If  $f_V$  is still increased, the material is unable to sustain any loading



$$f(\boldsymbol{\sigma}) = \left( \frac{\sigma_e}{\sigma_p(\hat{\boldsymbol{\varepsilon}}^P)} \right)^2 + 2f_V \cosh \frac{\text{tr}(\boldsymbol{\sigma})}{2\sigma_p(\hat{\boldsymbol{\varepsilon}}^P)} - f_V^2 - 1 \leq 0$$

$$f(\boldsymbol{\sigma}) = \left( \frac{\sigma_e}{\sigma_p(\hat{\boldsymbol{\varepsilon}}^P)} \right)^2 + 2qf_V^* \cosh \frac{\text{tr}(\boldsymbol{\sigma})}{2\sigma_p(\hat{\boldsymbol{\varepsilon}}^P)} - q^2 f_V^{*2} - 1 \leq 0$$

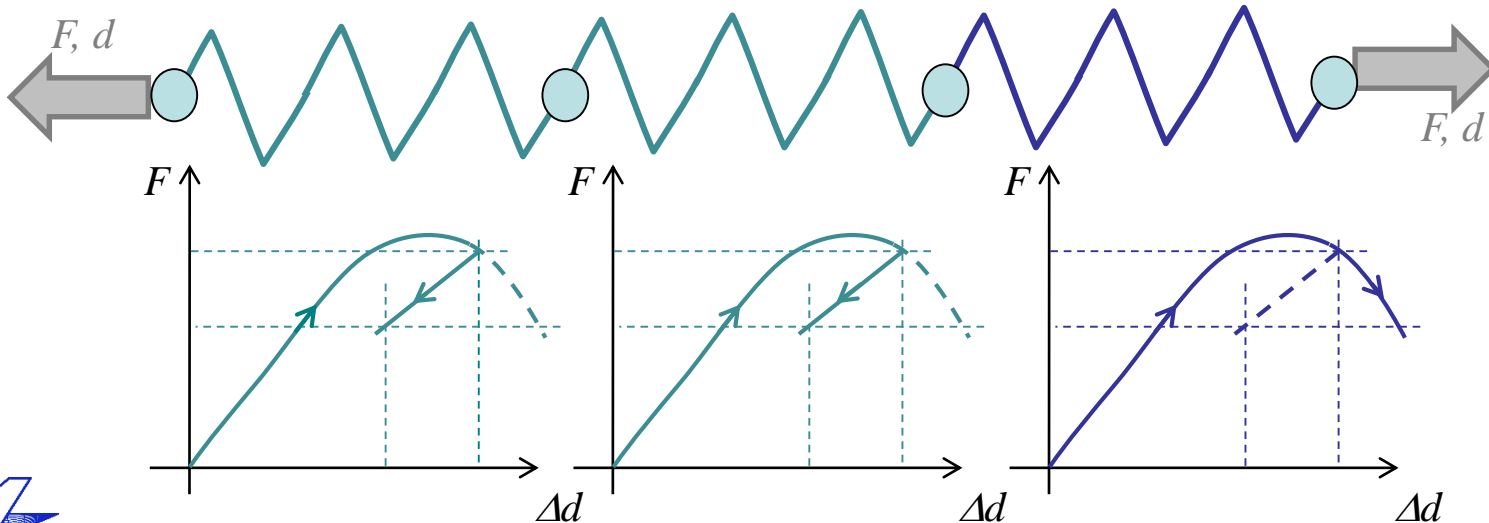
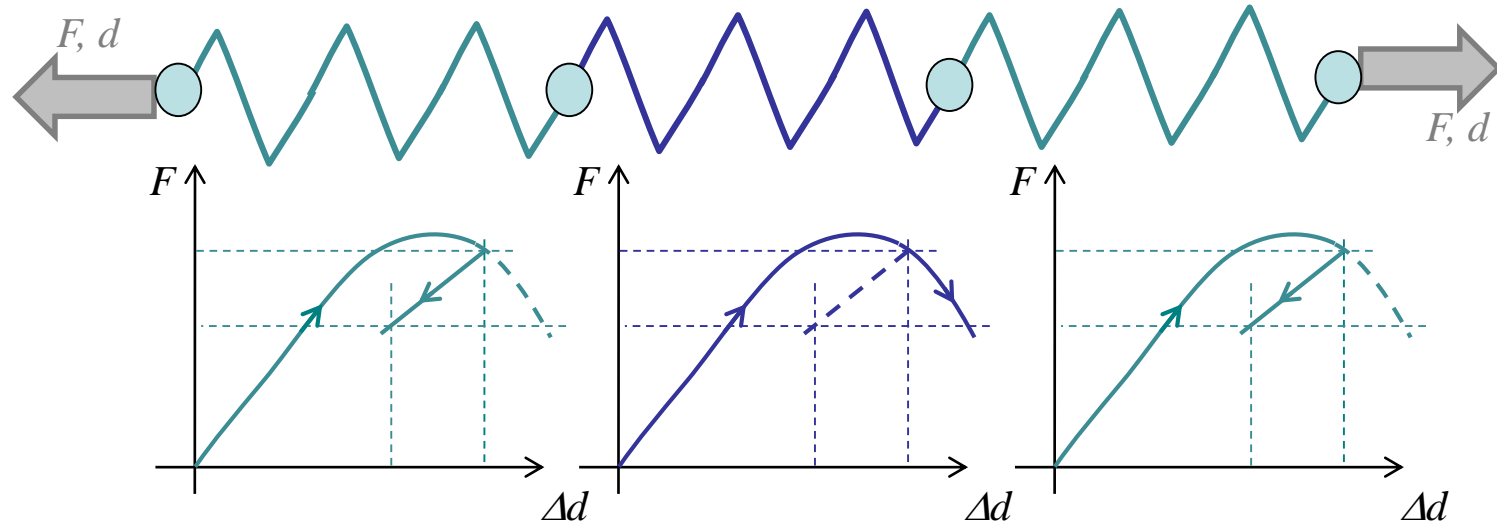
- with  $f_V^* = \begin{cases} f_V & \text{if } f_V < f_C \\ f_C + \frac{1}{q} \frac{f_C - f_V}{f_F - f_C} (f_V - f_C) & \text{if } f_V > f_C \end{cases}$



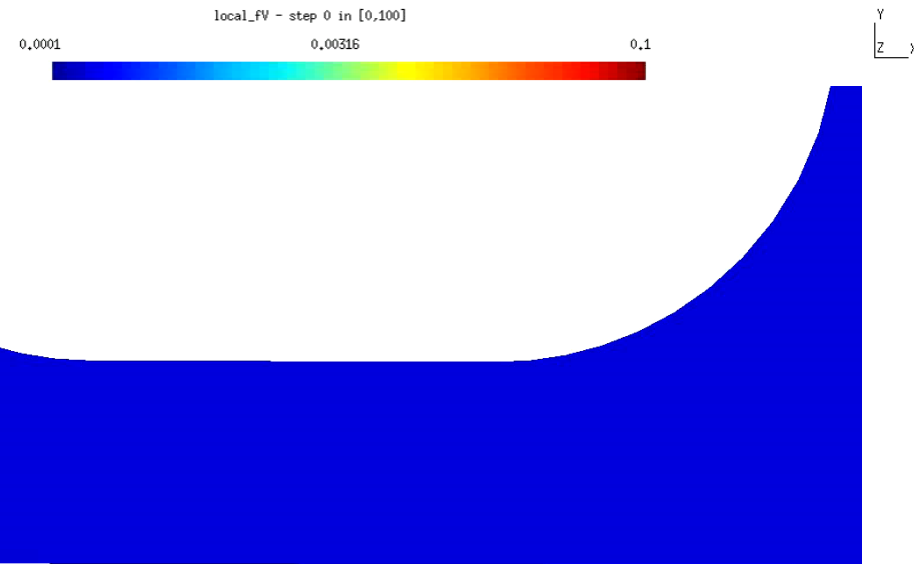
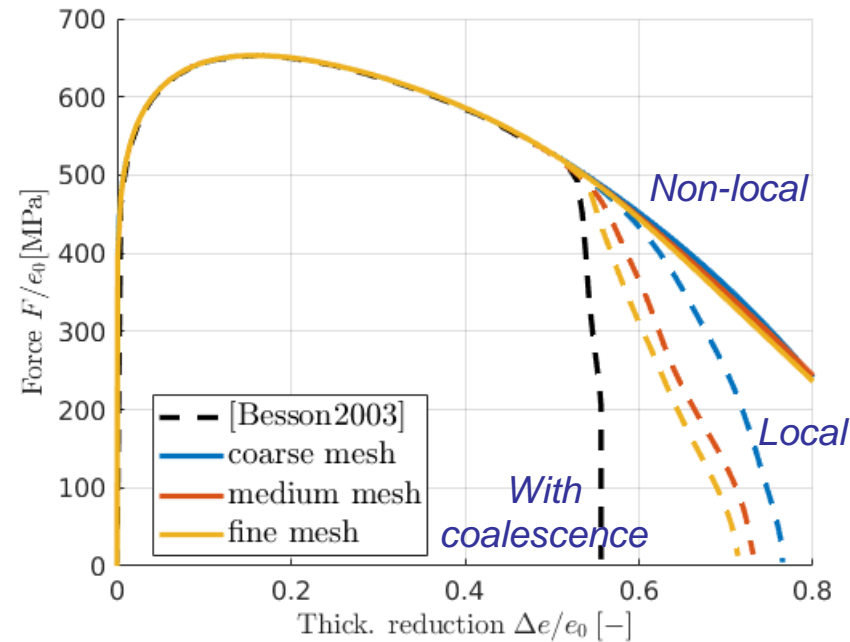
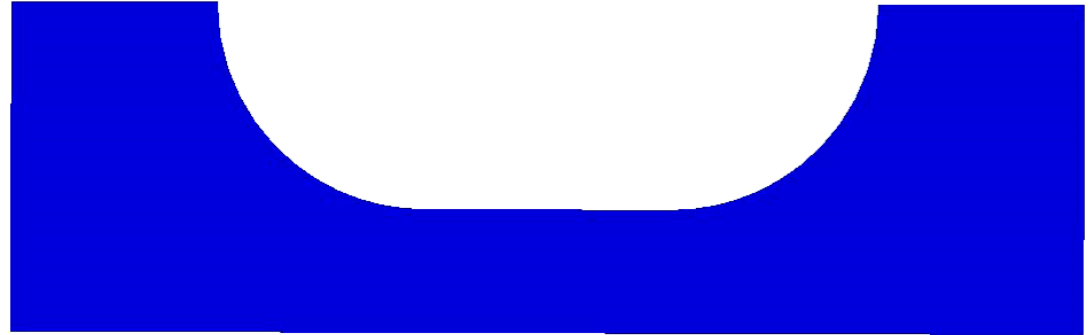


- Softening response

- Loss of solution uniqueness  $\Rightarrow$  mesh dependency

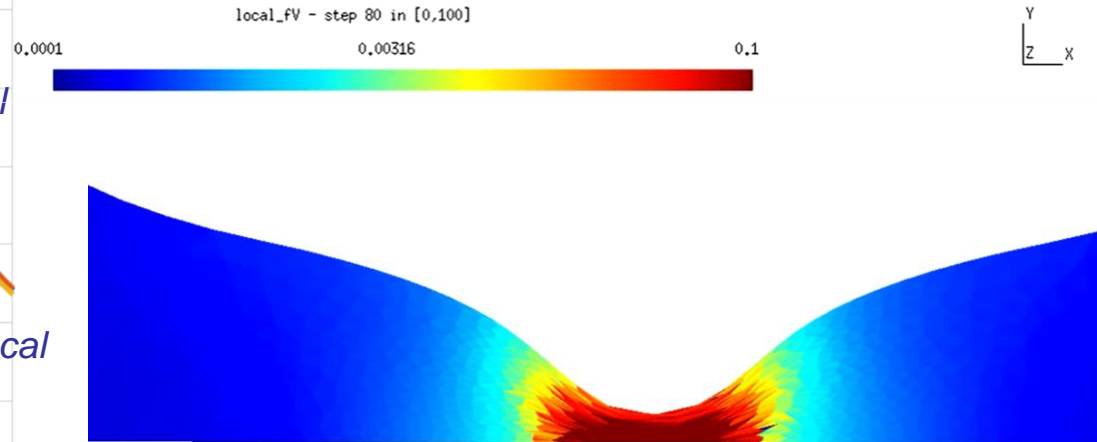
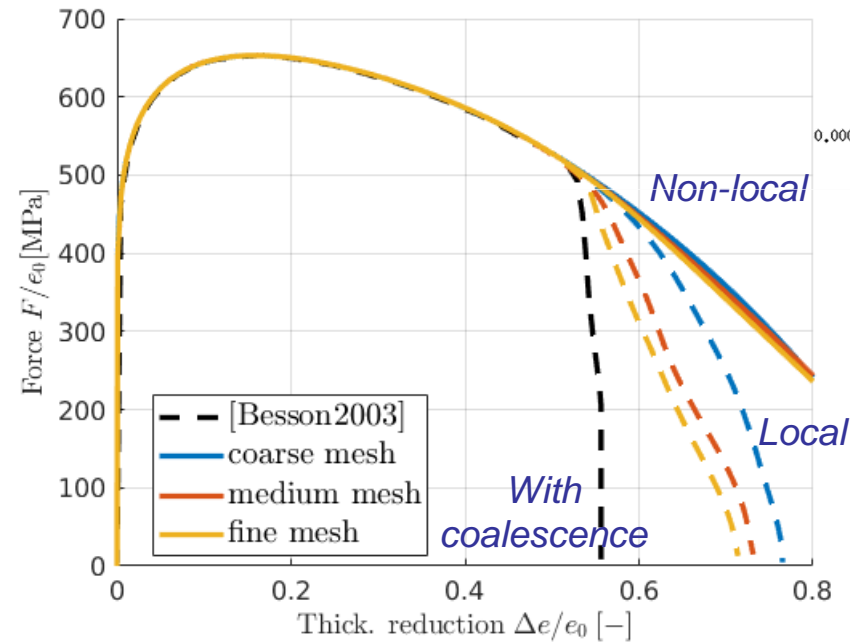
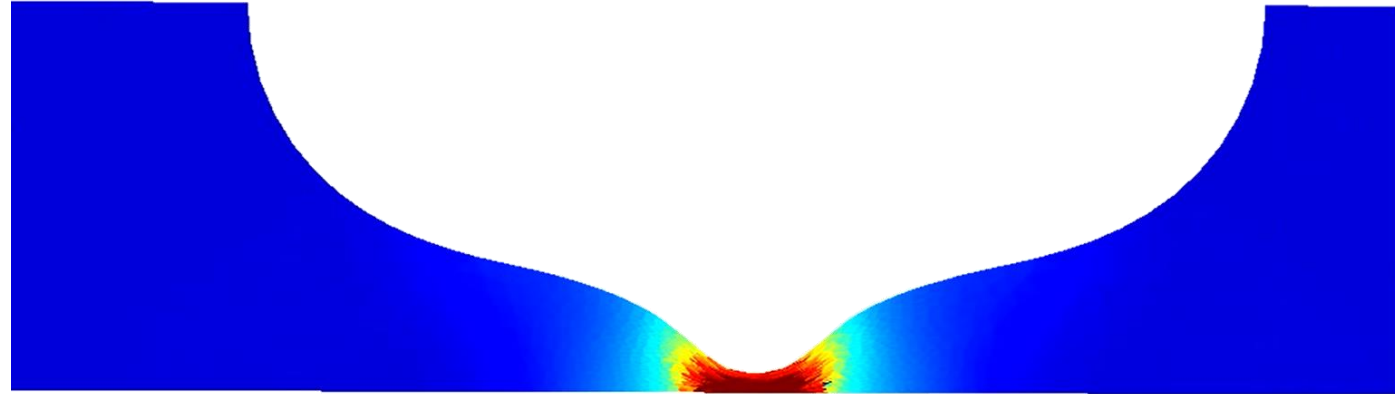


- Softening response (2)
  - Requires non-local models



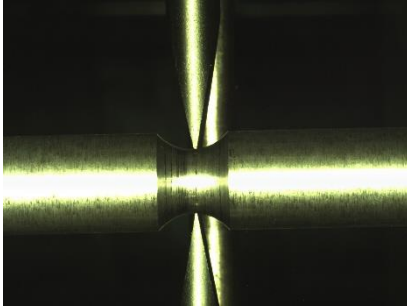
# Damage models

- Softening response (2)
  - Requires non-local models



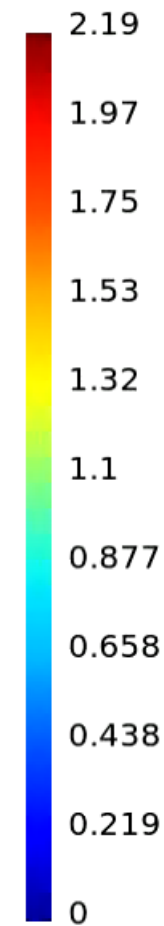
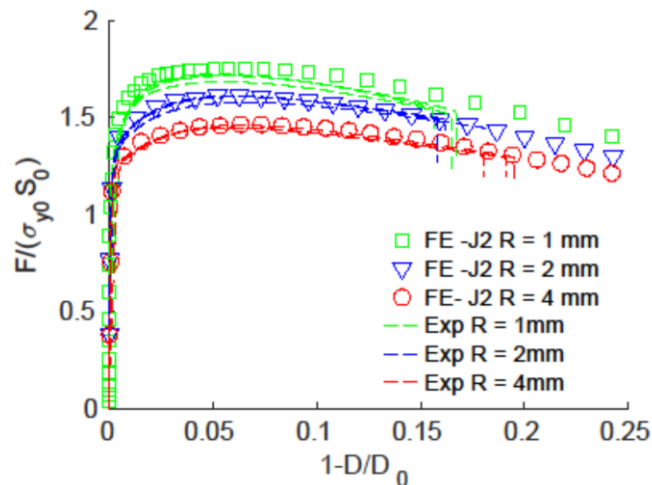
- Complex calibration

- Experimental tests at different triaxiality states

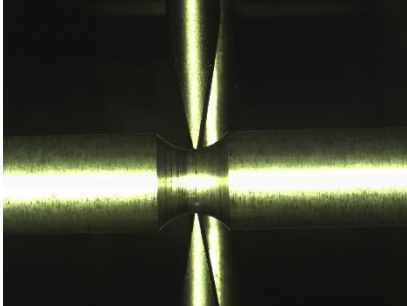


- Calibration

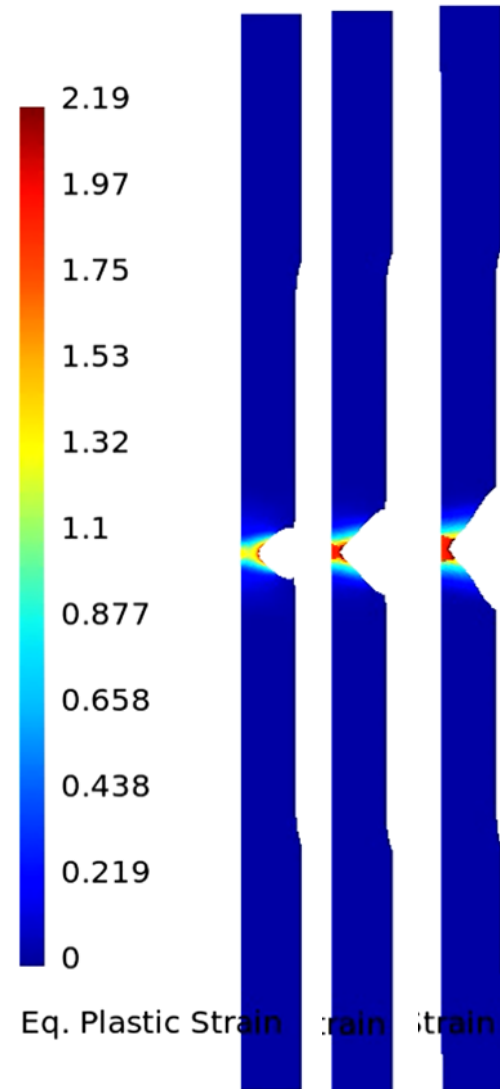
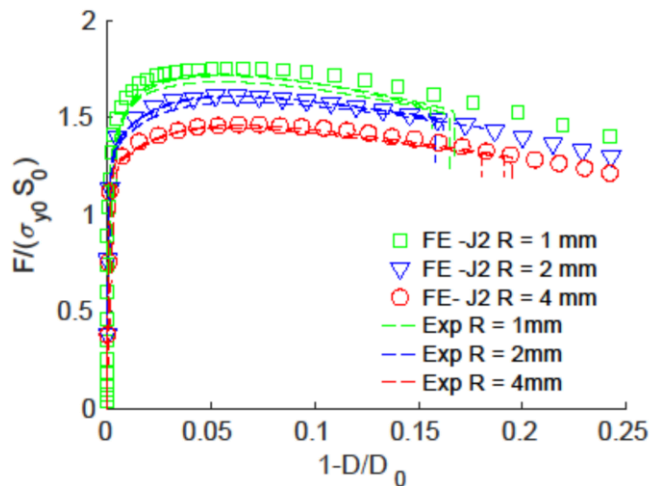
- During plastic localization
- During voids coalescences
- For different loading
- Completed by cell simulations



- Complex calibration
  - Experimental tests at different triaxiality states



- Calibration
  - During plastic localization
  - During voids coalescences
  - For different loading
  - Completed by cell simulations

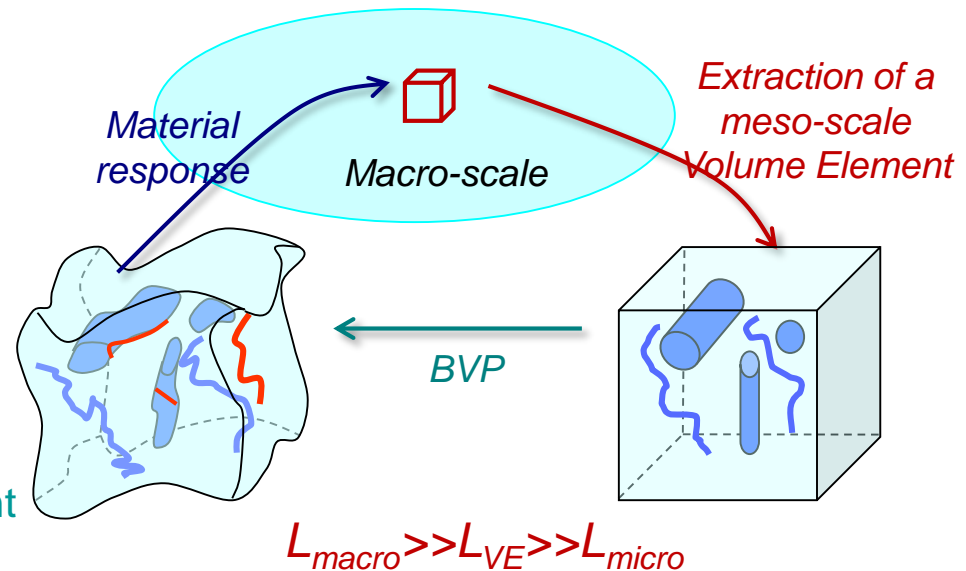


- Some fracture mechanics principles
  - Brittle/ductile materials & Fatigue
  - Linear elastic fracture mechanics
- Computational fracture mechanics for brittle materials
  - Crack propagation
  - Cohesive models
  - XFEM
- Computational fracture mechanics for ductile materials
  - Damage models
- **Multiscale methods**
  - Composite materials
  - Atomistic models



- Principle

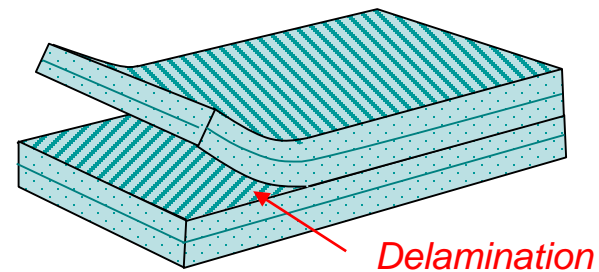
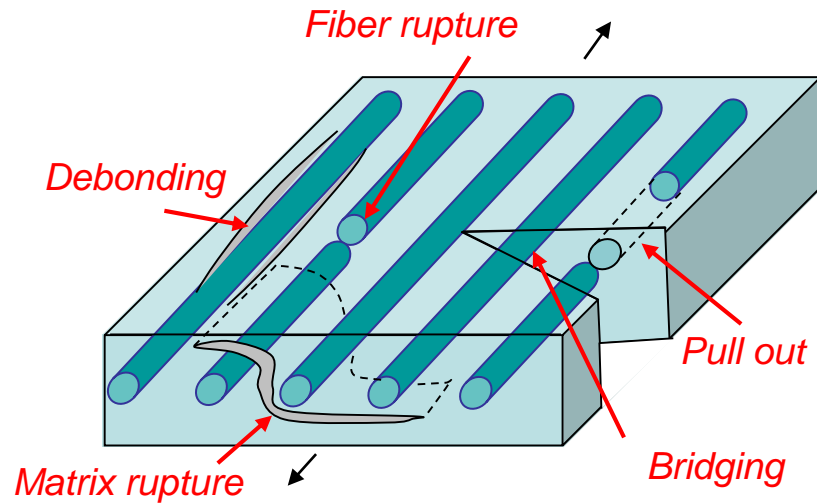
- Simulate what is happening at small scale with correct physical models
- 2 BVPs are solved concurrently
  - The macro-scale problem
  - The meso-scale problem (on a meso-scale Volume Element)
- Requires two steps
  - Downscaling: BC of the mesoscale BVP from the macroscale deformation-gradient field
  - Upscaling: The resolution of the mesoscale BVP yields an homogenized macroscale behavior
- Gurson's model is actually a multiscale model





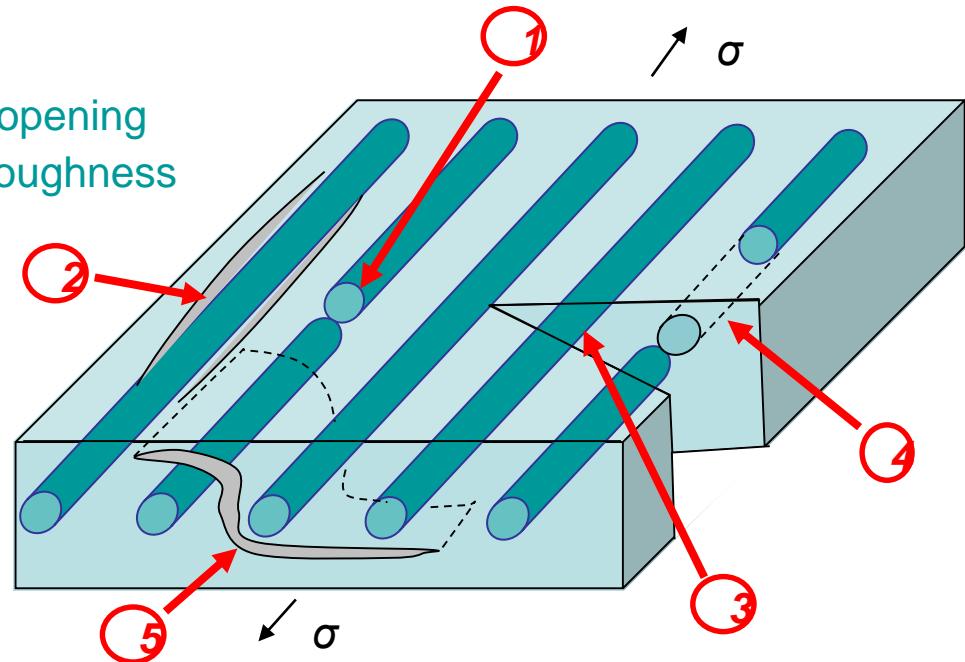
- Example: Failure of composite laminates
  - Heterogeneous materials: failure involves complex mechanisms

- Failure at different levels
  - Intralaminar failure
  - Delamination



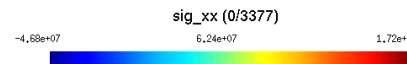
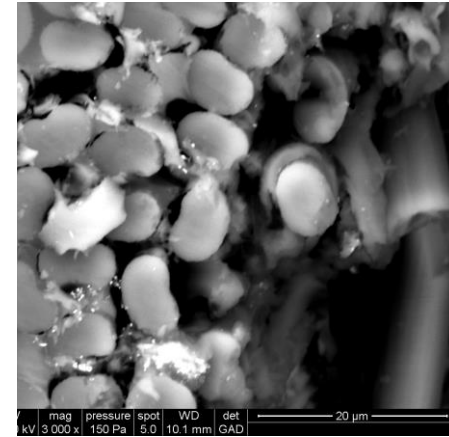
- Intralaminar failure

- Fiber rupture (1)
  - If no matrix
    - Fiber would not be able to carry any loading
    - Fiber would become useless
  - In reality
    - Matrix transmits the load between the two broken parts
    - Fiber can still (partially) carry the loading
- Fiber/matrix debonding (2)
- Fiber bridging (3)
  - Prevents the crack from further opening
  - Corresponds to an increase of toughness
- Fiber Pullout (4)
- Matrix cracking (5)
  - Facilitates moisture absorption
  - May initiate delamination between plies
- Ultimate tensile failure
  - Several of these mechanisms



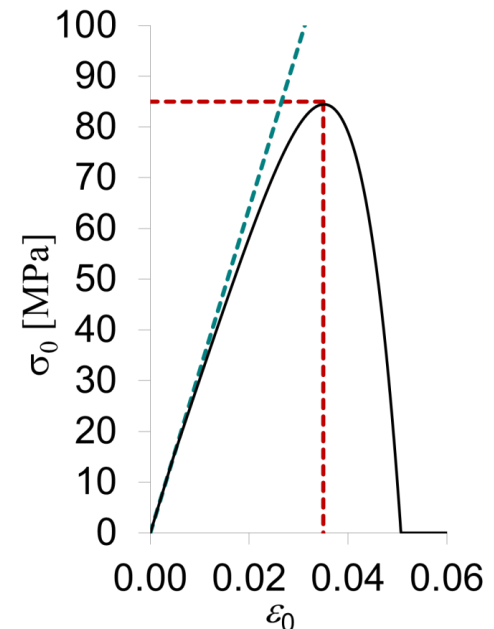
- Intralaminar failure

- Requires multi-scale approach
  - Micro-Meso damage models
  - Computational homogenization
  - Mean-Field-Homogenization
  - .....
  - A lot of theoretical issues



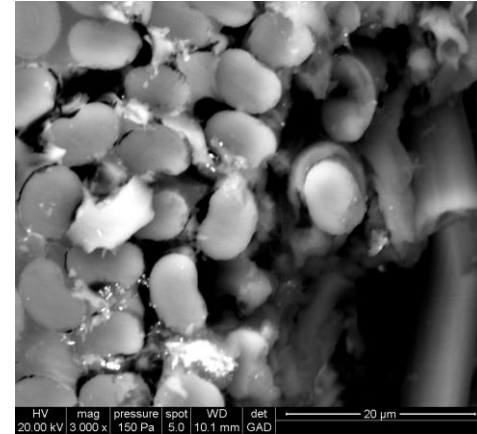
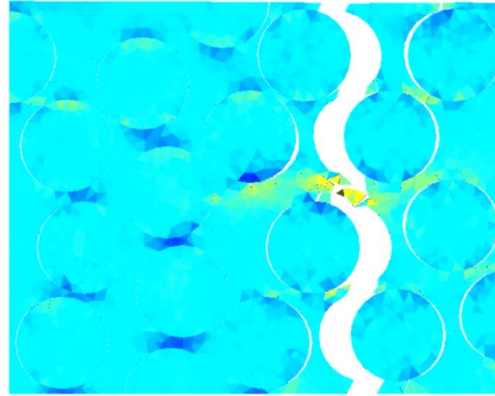
- Experimental calibration

- Complicated because of several modes
- Ideally from constituents
  - Representative?
- Ex: 60%-UD Carbon-fiber reinforced epoxy
  - Carbon fiber:
    - » Use of transverse isotropic elastic material
  - Elasto-plastic matrix with damage
    - » Use manufacturer Young's modulus
    - » Use manufacturer strength

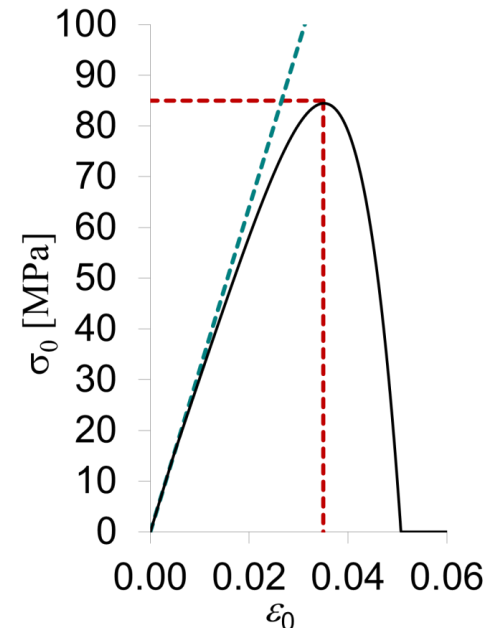


- Intralaminar failure

- Requires multi-scale approach
  - Micro-Meso damage models
  - Computational homogenization
  - Mean-Field-Homogenization
  - .....
  - A lot of theoretical issues

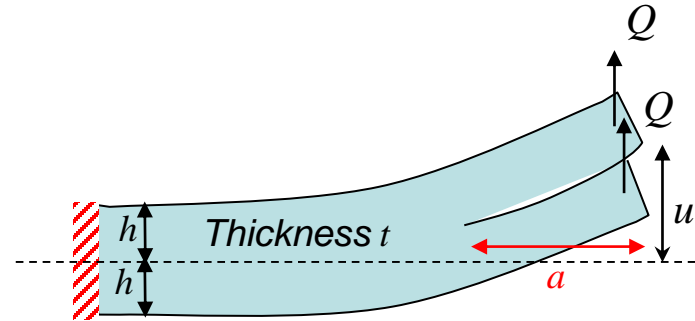
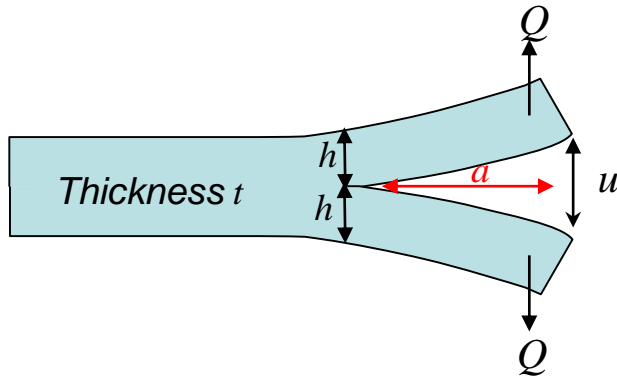
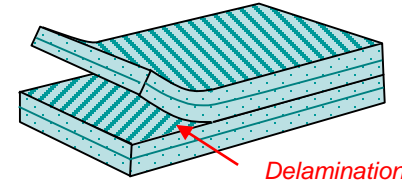


- Experimental calibration
  - Complicated because of several modes
  - Ideally from constituents
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  - Ex: 60%-UD Carbon-fiber reinforced epoxy
    - Carbon fiber:
      - » Use of transverse isotropic elastic material
    - Elasto-plastic matrix with damage
      - » Use manufacturer Young's modulus
      - » Use manufacturer strength



- Interlaminar fracture

- Due to anisotropy,  $G_c$  is not the same in the two directions
  - Mode I and mode II

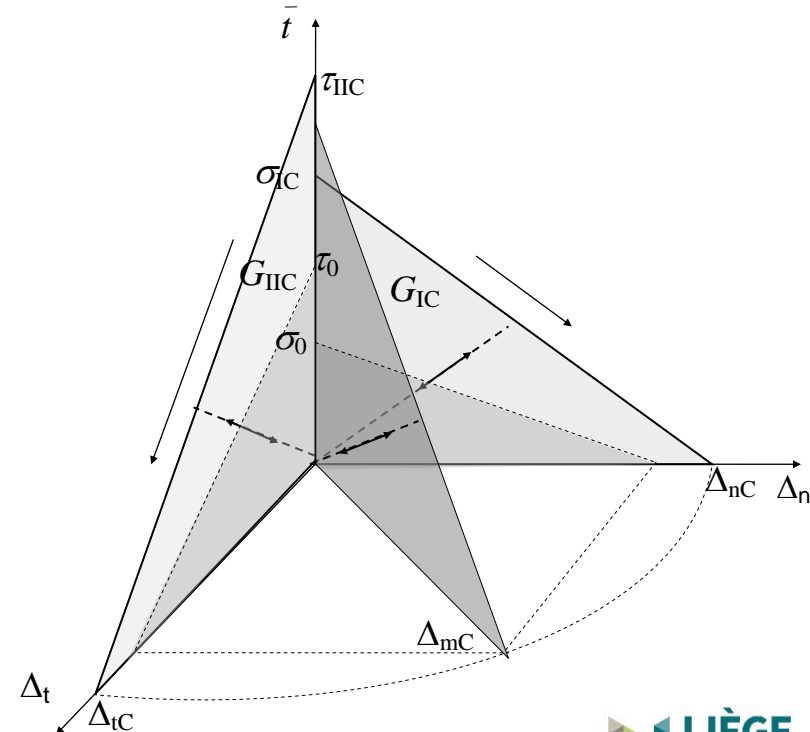


- Model

- Cohesive zone model
- Mixed mode fracture criterion

$$\left( \frac{G_I}{G_{Ic}} \right)^m + \left( \frac{G_{II}}{G_{IIc}} \right)^n = 1$$

where  $m$  &  $n$  are empirical parameters



- Interlaminar fracture: Mode I
  - Crack propagates in the matrix (resin)
    - $G_{Ic} = G_c$  of resin?
  - Due to the presence of the fibers
    - $G_{Ic} \neq G_c$  of the pure resin
    - Fiber bridging
      - Increases toughness
    - Fiber/matrix debonding
      - Brittle matrix
        - » Crack surface is not straight as it follows the fibers
        - » More surface created
        - » Higher toughness
      - Tough matrix
        - » Fibers may prevent the damage zone in the matrix from extending far away
        - » Smaller surface created
        - » Lower toughness



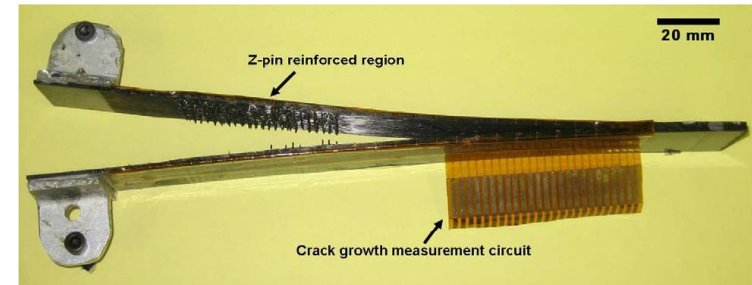
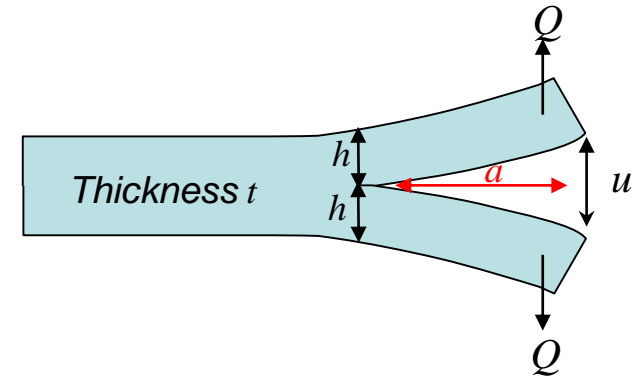
- Interlaminar fracture: Mode I (2)

- Measure of  $G_{Ic}$

- DCB

$$\begin{cases} u = \frac{8Qa^3}{Eth^3} \\ G = \frac{12Q^2a^2}{Et^2h^3} = \frac{3u^2Eh^3}{16a^4} = \frac{3uQ}{2at} \end{cases}$$

- At fracture  $G_{Ic} = \frac{3u_c Q_c}{2at}$
    - The initial delaminated zone is introduced by placing a non-adhesive insert between plies prior to molding

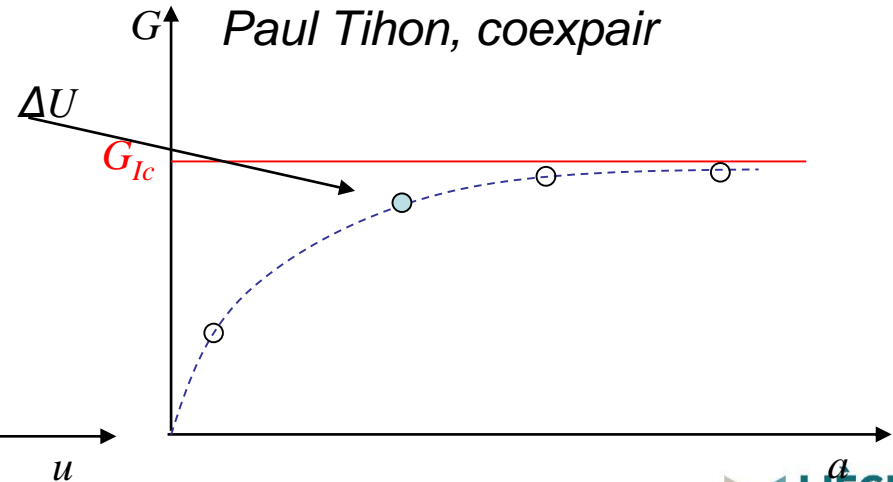
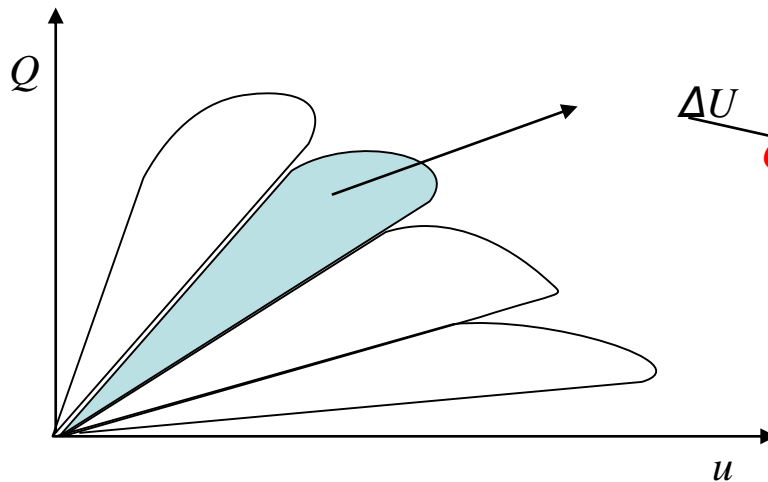
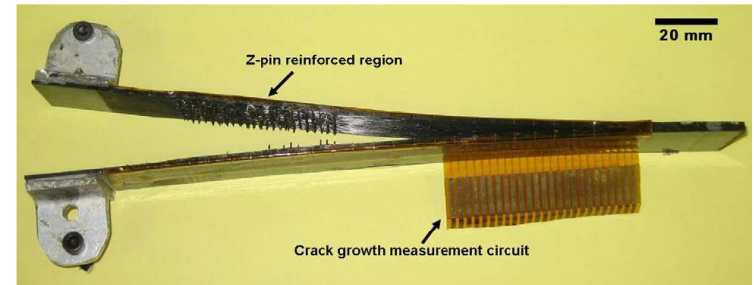
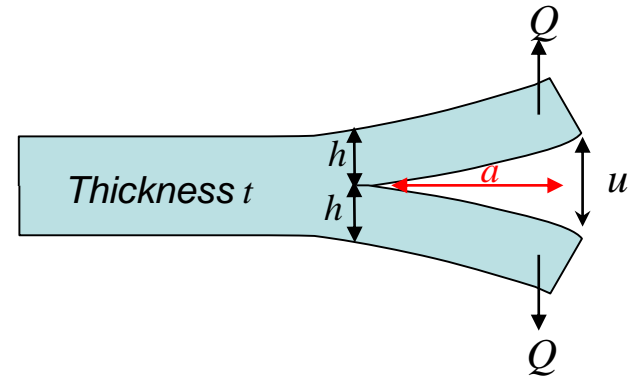


*Paul Tihon, coexpair*



- Interlaminar fracture: Mode I (3)

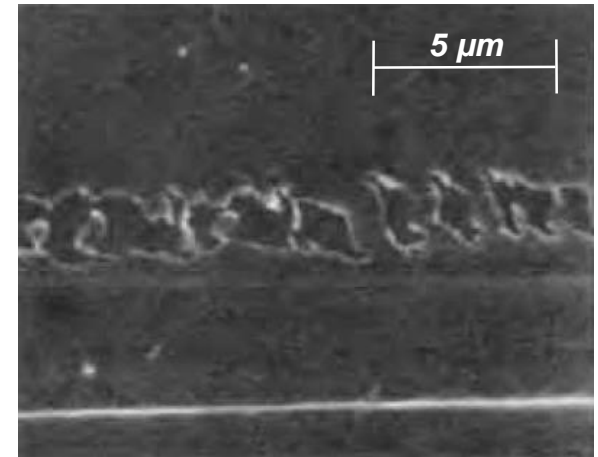
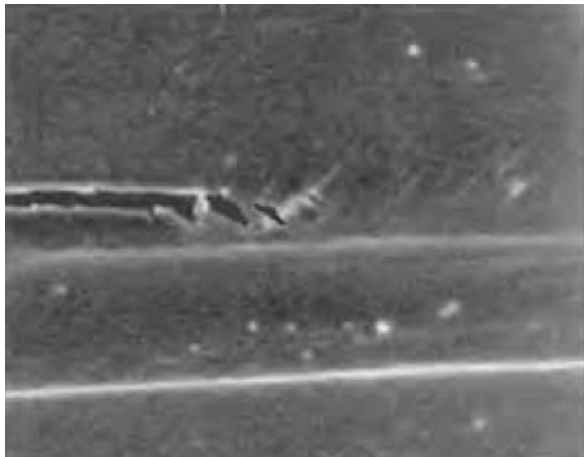
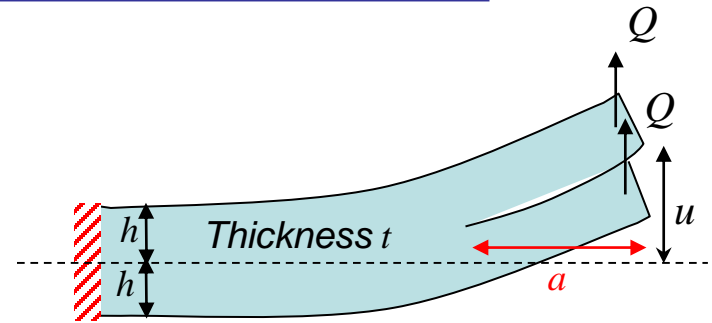
- Measure of  $G_{Ic}$  (2)
  - Linear beam theory may give wrong estimates of energy release rate
- The area method is an alternative solution
  - Periodic loading with small crack propagation increments
    - The loading part is usually nonlinear prior to fracture
  - Since  $G$  is the energy released per unit area of crack advance:  $G = \frac{\Delta U}{t\Delta a}$



- Interlaminar fracture: Mode II

- $G_{IIc}$

- Usually 2-10 times higher than  $G_{Ic}$ 
      - Especially for brittle matrix
    - In mode II loading
      - Extended damage zone, containing micro-cracks, forms ahead of the crack tip
      - The formation of this damaged zone is energy consuming
        - » High relative toughness in mode II

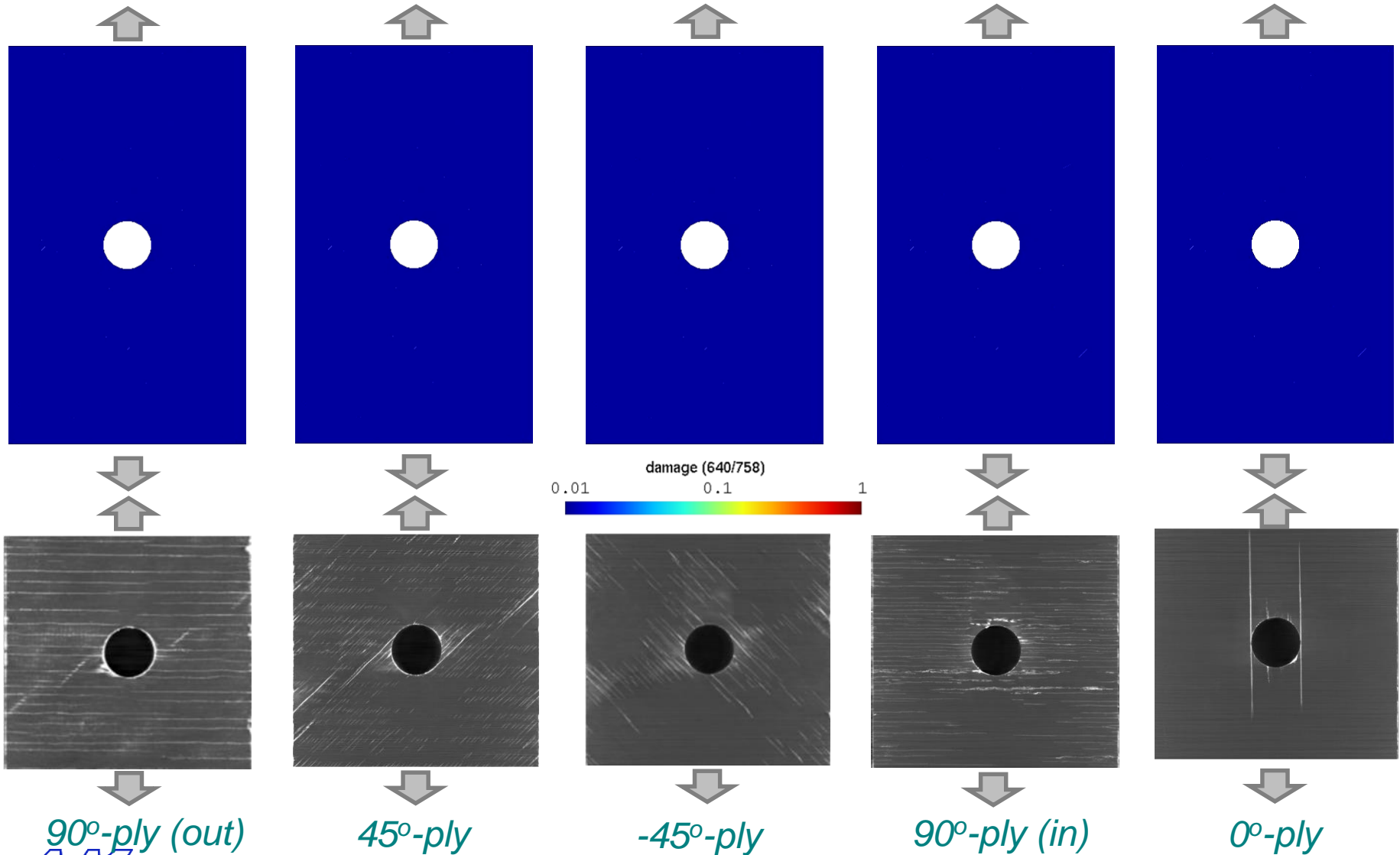


- Note that micro-cracks are 45°-kinked
    - Since pure shearing is involved, this is the direction of maximal tensile stress
    - Thus the micro-cracks are loaded in mode I

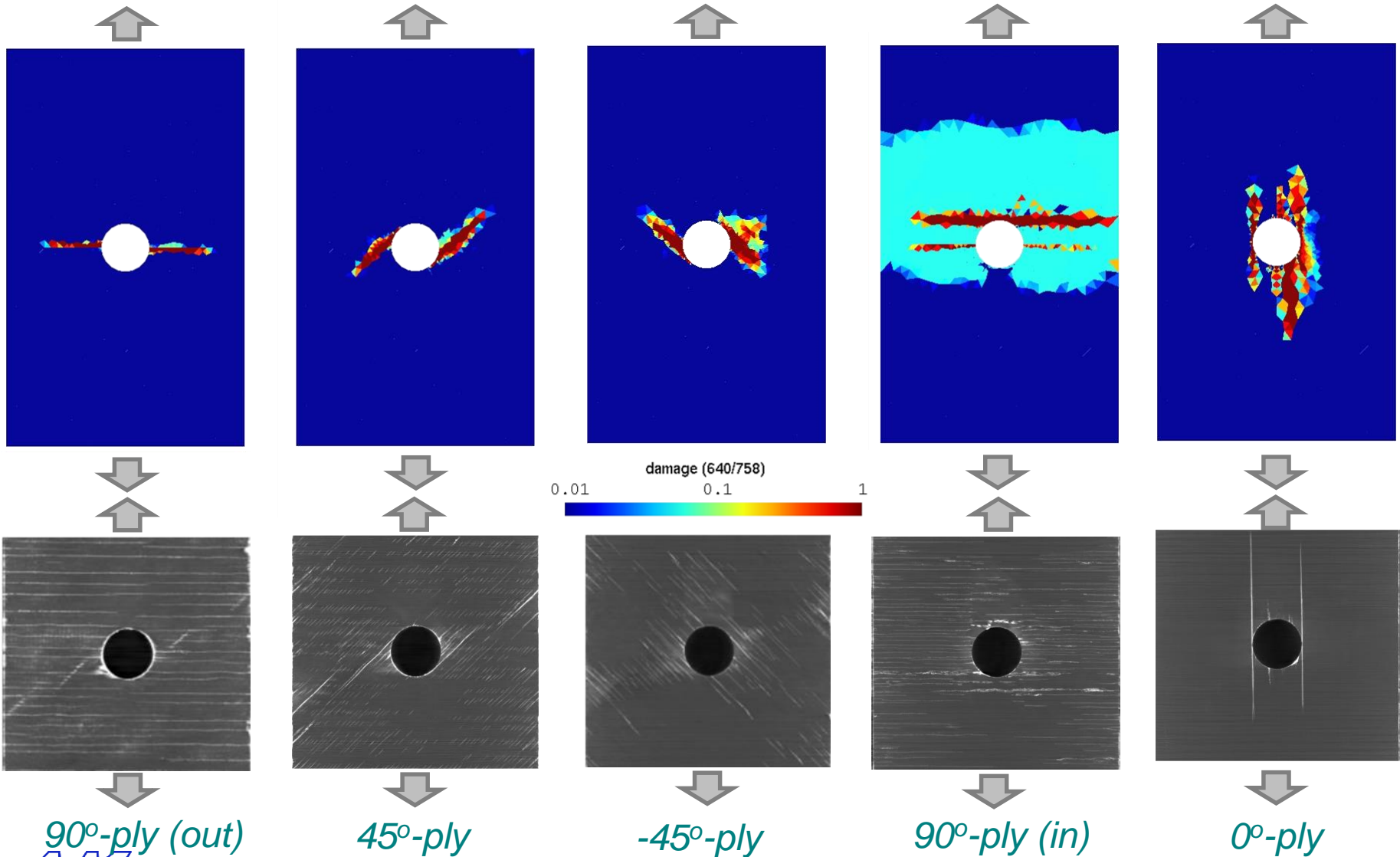


# Composite materials

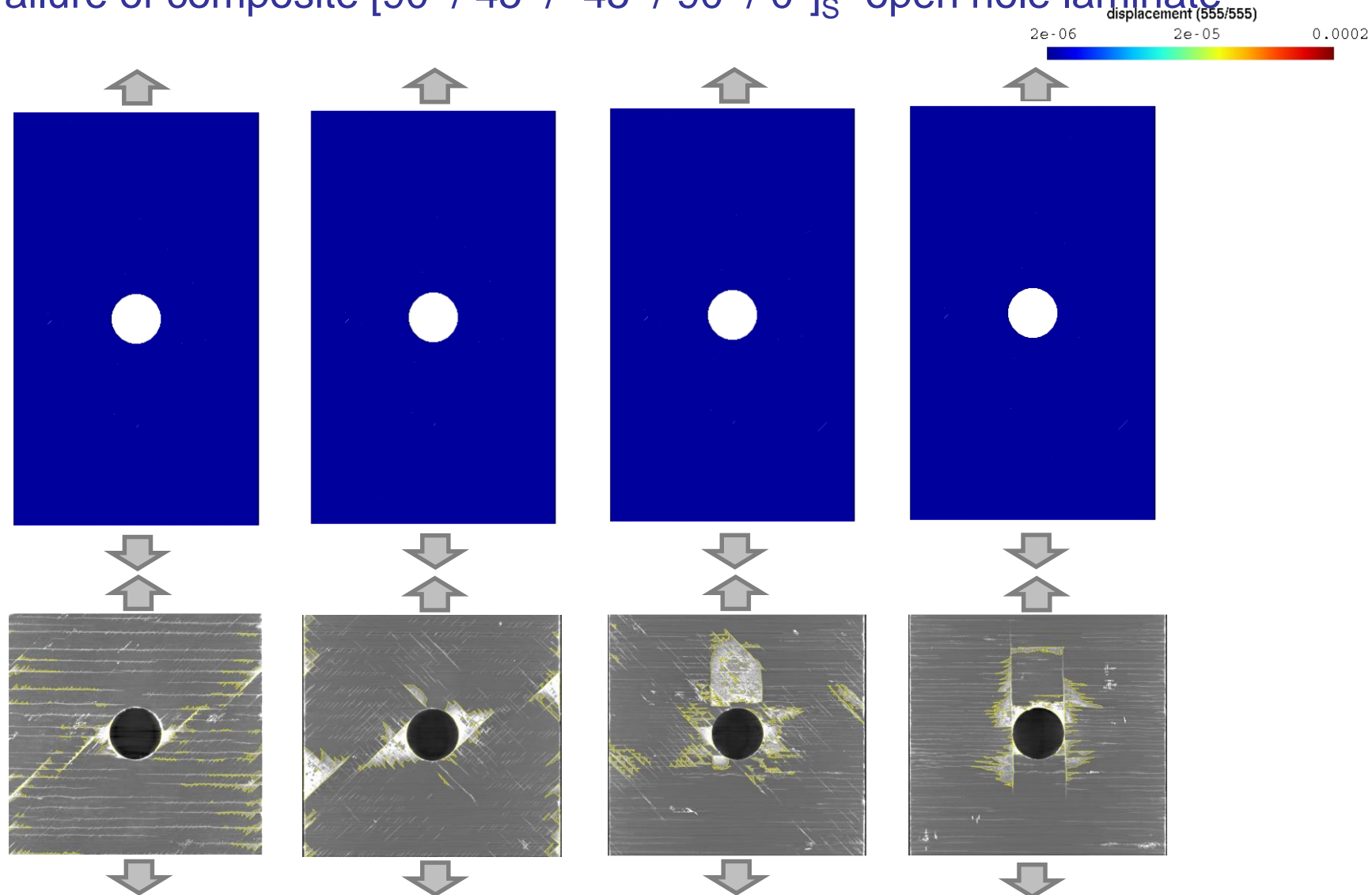
- Failure of composite  $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate



- Failure of composite  $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate



- Failure of composite  $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate



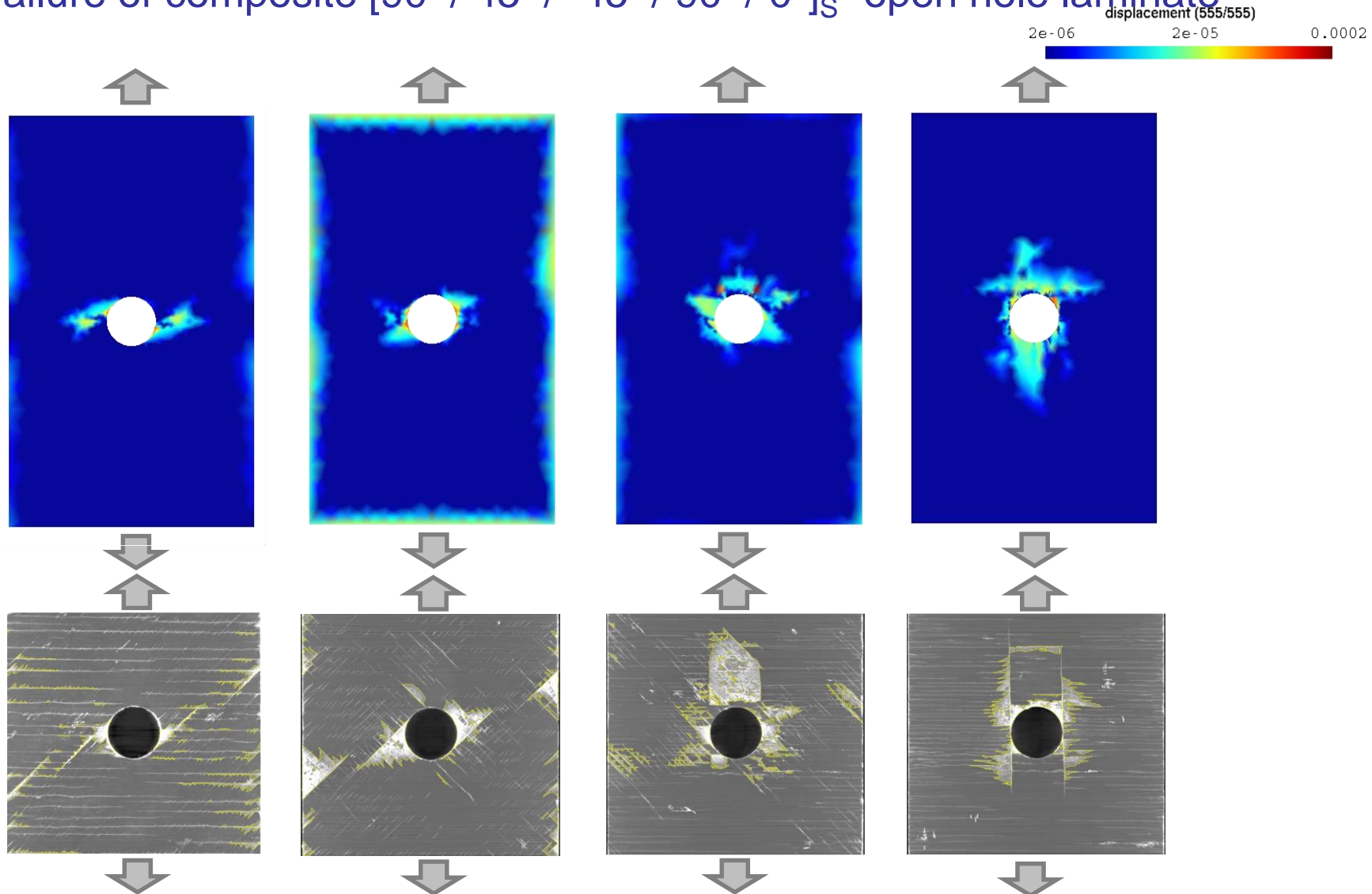
$90^\circ$  (out) /  $45^\circ$

$45^\circ$  /  $-45^\circ$

$-45^\circ$  /  $90^\circ$  (in)

$90^\circ$  (in) /  $0^\circ$

- Failure of composite  $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate



$90^\circ$  (out) /  $45^\circ$

$45^\circ$  /  $-45^\circ$

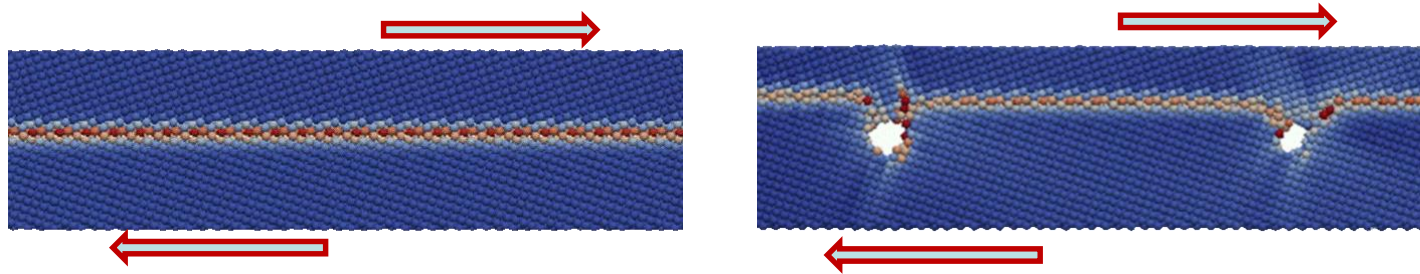
$-45^\circ$  /  $90^\circ$  (in)

$90^\circ$  (in) /  $0^\circ$

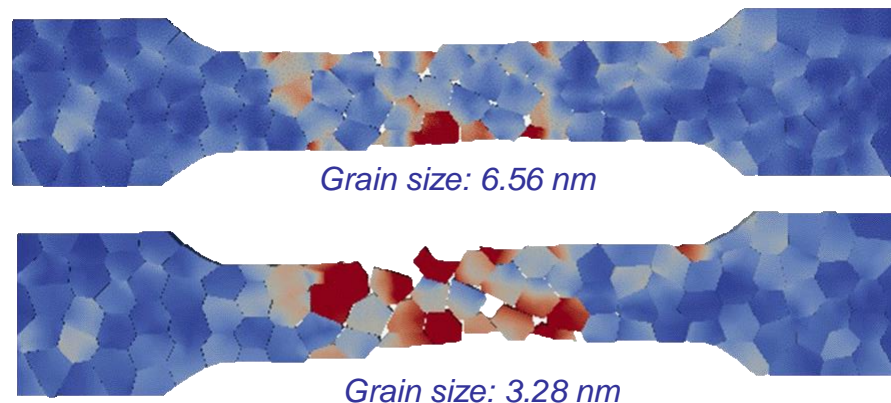




- Example: Failure of polycrystalline materials
  - The mesoscale BVP can also be solved using atomistic simulations

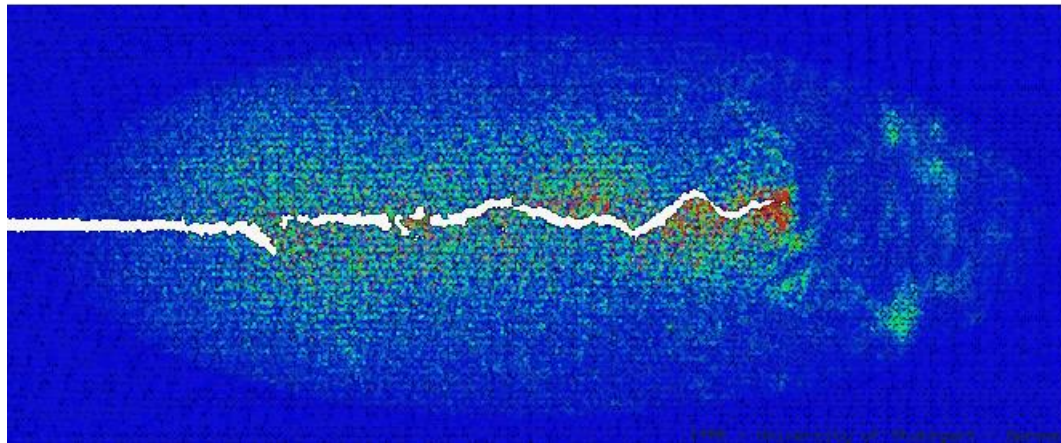


- Polycrystalline structures can then be studied
  - Finite element for the grains
  - Cohesive elements between the grains
  - Material behaviors and cohesive laws calibrated from the atomistic simulations





- Atomistic models: molecular dynamics
  - Newton equations of motion are integrated for classical particles
  - Particles interact via different types of potentials
    - For metals: Morse-, Lennard-Jones- or Embedded-Atom potentials
    - For liquid crystals: anisotropic Gay-Berne potential
  - The shapes of these potentials are obtained using ab-initio methods
    - Resolution of Schrödinger for a few (<100) atoms
  - Example:
    - Crack propagation in a two dimensional binary model quasicrystal
    - It consists of 250.000 particles and it is stretched vertically
    - Colors represent the kinetic energy of the atoms, that is, the temperature
    - The sound waves, which one can hear during the fracture, can be seen clearly



Prof. Hans-Rainer Trebin, [Institut für Theoretische und Angewandte Physik](http://www.itap.physik.uni-stuttgart.de/.../trebin.html) Universität Stuttgart, [www.itap.physik.uni-stuttgart.de/.../trebin.html](http://www.itap.physik.uni-stuttgart.de/.../trebin.html)

# References

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