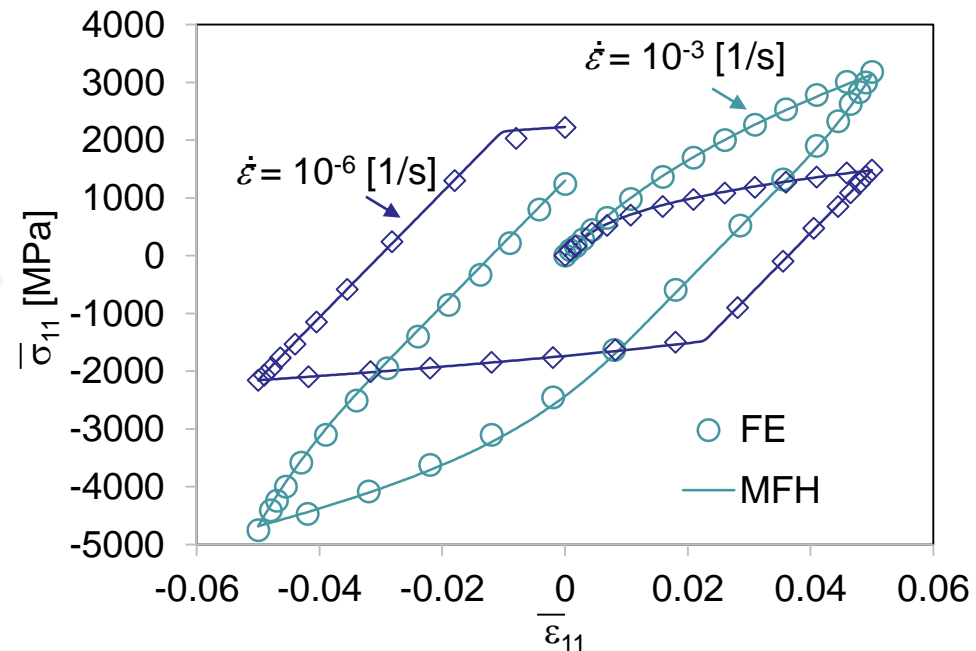
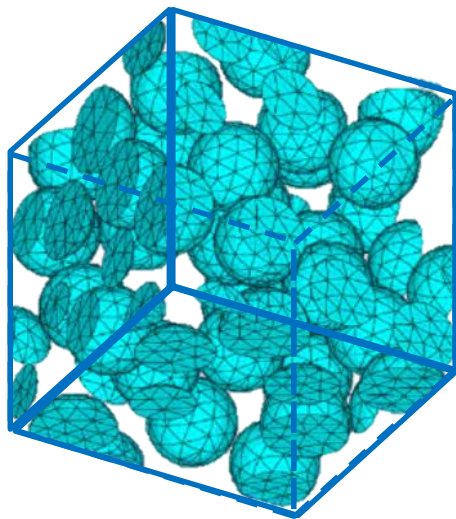


Incremental-secant mean-field-homogenization method for elasto-visco-plastic materials systems

Ling Wu (CM3), L. Adam, B. Bidaine, M. Melchior (e-Xstream), I. Doghri (UCL), Ludovic Noels. (CM3)

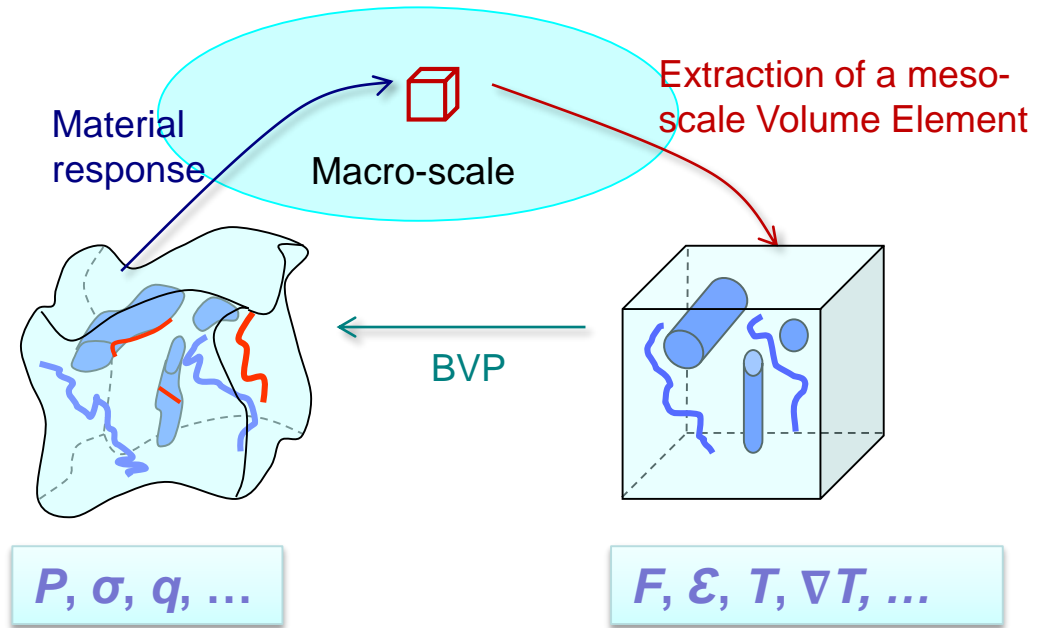


STOMMMAC The research has been funded by the Walloon Region under the agreement no 1410246-STOMMMAC (CT-INT 2013-03-28) in the context of M-ERA.NET Joint Call 2014.

- Multi-scale modelling
 - Two-scale modelling
 - Mean-Field-Homogenization
- Incremental-secant mean-field-homogenization
 - New incremental-secant approach
 - Zero-incremental-secant method
 - Second-statistical moment estimation of the von Mises stress
 - Short fibre reinforced EP matrix
- Visco-plasticity
 - Incremental-secant mean-field-homogenization
 - EVP short fibre reinforced EVP matrix
- Non-local damage-enhanced MFH
 - Incremental-secant mean-field-homogenization
 - Continuous fibre reinforced plastic
 - Experimental validation on laminate failure

- Two-scale modelling

- One way: homogenization
- 2 problems are solved (concurrently)
 - The macro-scale problem
 - The meso-scale problem (on a meso-scale Volume Element)



- Mean-Field-Homogenization: Key principles

- Based on the averaging of the fields

$$\langle a \rangle = \frac{1}{V} \int_V a(\mathbf{X}) dV$$

- Meso-response

- From the volume ratios ($v_0 + v_I = 1$)

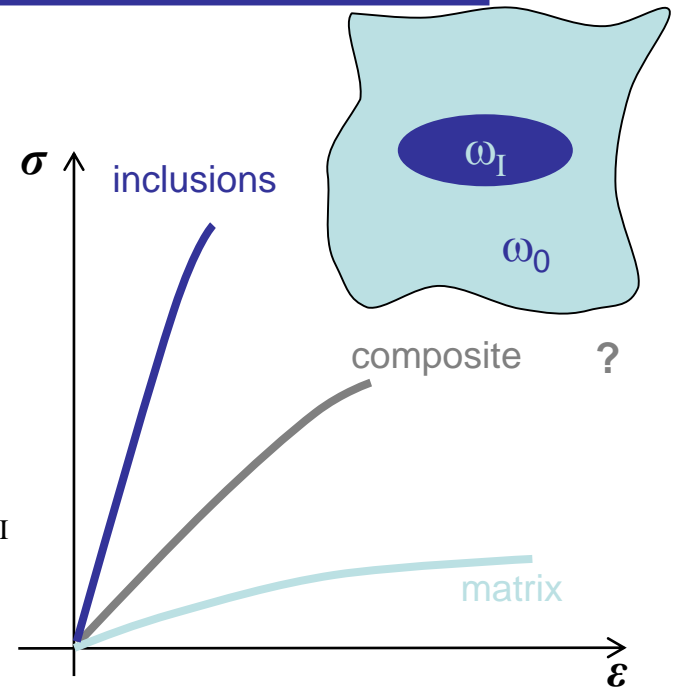
$$\begin{cases} \bar{\sigma} = \langle \sigma \rangle = v_0 \langle \sigma \rangle_{\omega_0} + v_I \langle \sigma \rangle_{\omega_I} = v_0 \sigma_0 + v_I \sigma_I \\ \bar{\varepsilon} = \langle \varepsilon \rangle = v_0 \langle \varepsilon \rangle_{\omega_0} + v_I \langle \varepsilon \rangle_{\omega_I} = v_0 \varepsilon_0 + v_I \varepsilon_I \end{cases}$$

- One more equation required

$$\varepsilon_I = \mathbf{B}^\varepsilon : \varepsilon_0$$

- Difficulty: find the adequate relations

$$\begin{cases} \sigma_I = f(\varepsilon_I) \\ \sigma_0 = f(\varepsilon_0) \\ \varepsilon_I = \mathbf{B}^\varepsilon : \varepsilon_0 \end{cases} \quad \mathbf{B}^\varepsilon ?$$



- Mean-Field-Homogenization: Key principles (2)

- Linear materials

- Materials behaviours

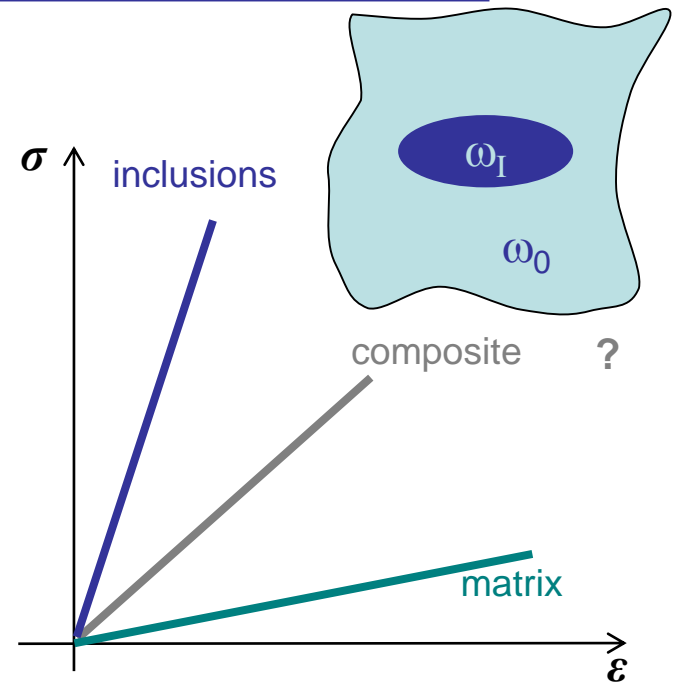
$$\begin{cases} \boldsymbol{\sigma}_I = \bar{\mathbf{C}}_I : \boldsymbol{\varepsilon}_I \\ \boldsymbol{\sigma}_0 = \bar{\mathbf{C}}_0 : \boldsymbol{\varepsilon}_0 \end{cases}$$

- Mori-Tanaka assumption $\boldsymbol{\varepsilon}^\infty = \boldsymbol{\varepsilon}_0$

- Use Eshelby tensor

$$\boldsymbol{\varepsilon}_I = \mathbf{B}^\varepsilon(\mathbf{I}, \bar{\mathbf{C}}_0, \bar{\mathbf{C}}_I) : \boldsymbol{\varepsilon}_0$$

$$\text{with } \mathbf{B}^\varepsilon = [\mathbf{I} + \mathbf{S} : \bar{\mathbf{C}}_0^{-1} : (\bar{\mathbf{C}}_I - \bar{\mathbf{C}}_0)]^{-1}$$



- Mean-Field-Homogenization: Key principles (2)

- Linear materials

- Materials behaviours

$$\begin{cases} \sigma_I = \bar{C}_I : \varepsilon_I \\ \sigma_0 = \bar{C}_0 : \varepsilon_0 \end{cases}$$

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$$\varepsilon_I = \mathbf{B}^\varepsilon(\mathbf{I}, \bar{C}_0, \bar{C}_I) : \varepsilon_0$$

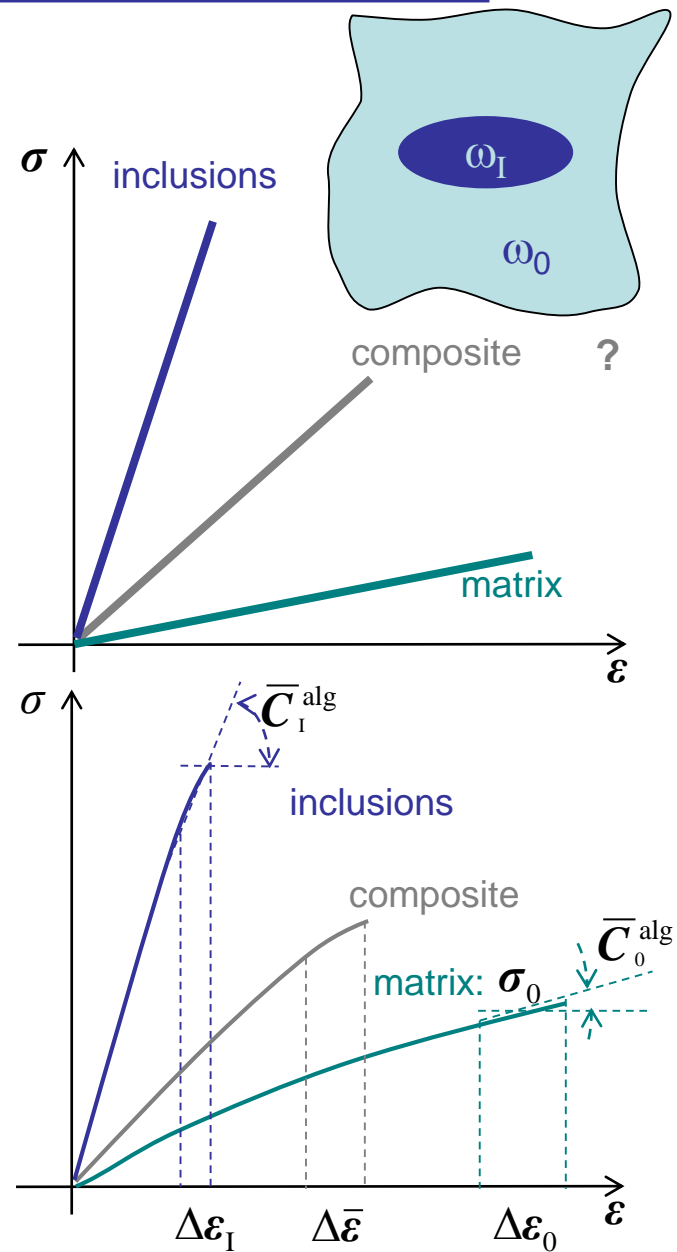
$$\text{with } \mathbf{B}^\varepsilon = [\mathbf{I} + \mathbf{S} : \bar{C}_0^{-1} : (\bar{C}_I - \bar{C}_0)]^{-1}$$

- Non-linear materials

- Define a Linear Comparison Composite (LCC)

- Common approach: incremental tangent

$$\Delta \varepsilon_I = \mathbf{B}^\varepsilon(\mathbf{I}, \bar{C}_0^{\text{alg}}, \bar{C}_I^{\text{alg}}) : \Delta \varepsilon_0$$

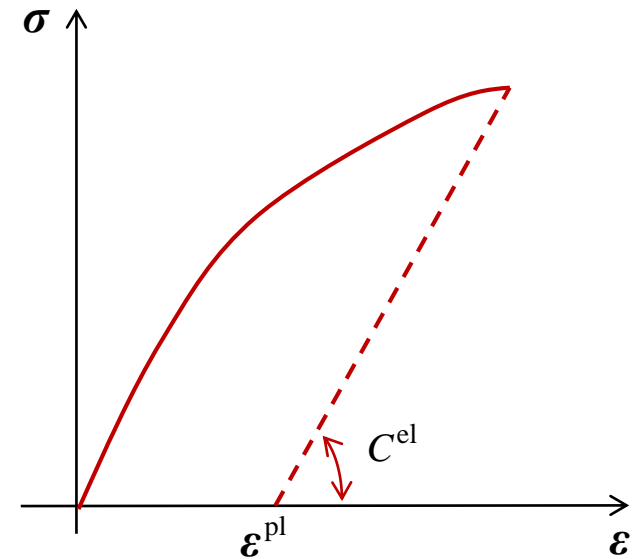


Incremental-secant mean-field-homogenization

- Material model

- Elasto-plastic material

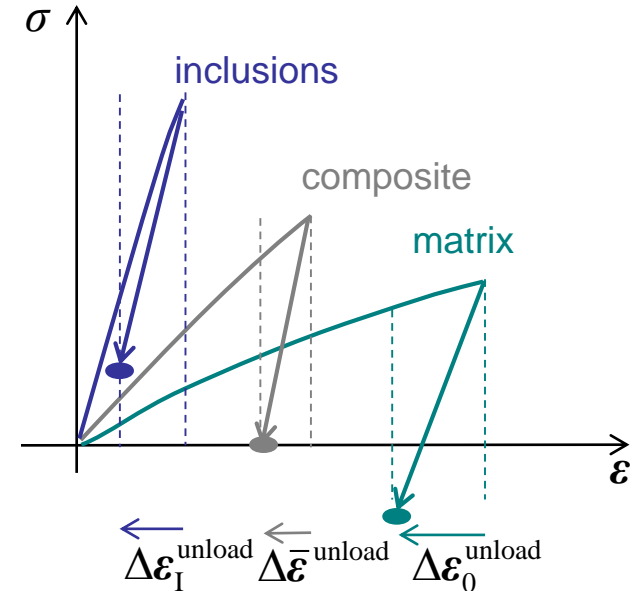
- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
- Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \sigma^Y - R(p) \leq 0$
- Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N} \quad \& \quad \mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
- Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$



Incremental-secant mean-field-homogenization

- New incremental-secant approach
 - Perform a virtual elastic unloading from previous solution
 - Composite material unloaded to reach the stress-free state
 - Residual stress in components

New Linear Comparison Composite (LCC)



Incremental-secant mean-field-homogenization

- New incremental-secant approach
 - Perform a virtual elastic unloading from previous solution
 - Composite material unloaded to reach the stress-free state
 - Residual stress in components

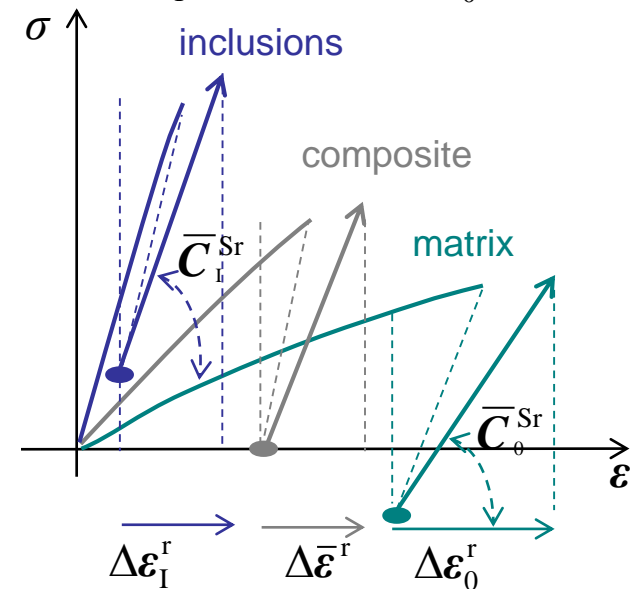
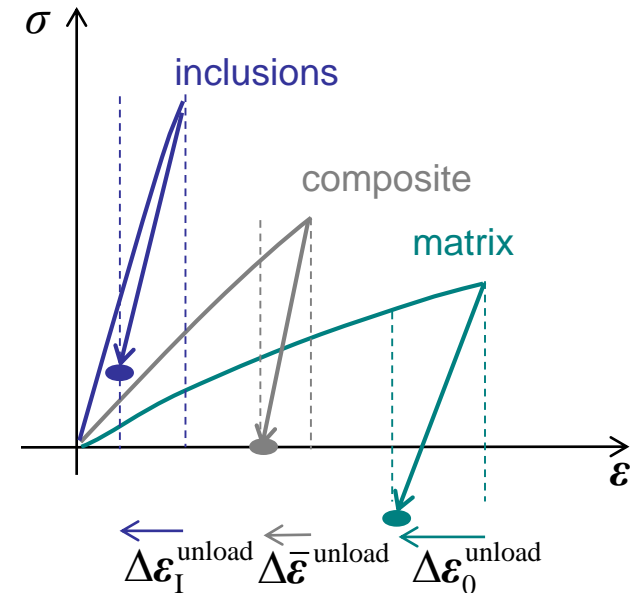
New Linear Comparison Composite (LCC)

- Apply MFH from unloaded state
 - New strain increments (>0)

$$\Delta \boldsymbol{\varepsilon}_{I/0}^r = \Delta \boldsymbol{\varepsilon}_{I/0} + \Delta \boldsymbol{\varepsilon}_{I/0}^{\text{unload}}$$

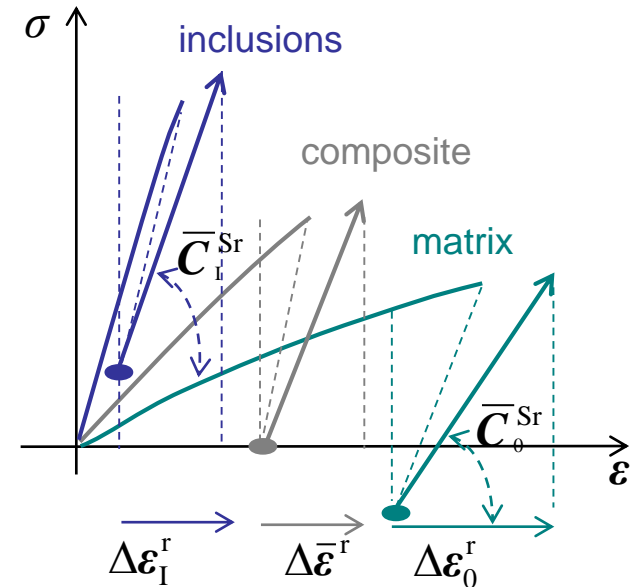
- Use of secant operators

$$\Delta \boldsymbol{\varepsilon}_I^r = \mathbf{B}^\varepsilon \left(\mathbf{I}, \bar{\mathbf{C}}_0^{\text{Sr}}, \bar{\mathbf{C}}_I^{\text{Sr}} \right) : \Delta \boldsymbol{\varepsilon}_0^r$$



Incremental-secant mean-field-homogenization

- Zero-incremental-secant method
 - Continuous fibres
 - 55 % volume fraction
 - Elastic
 - Elasto-plastic matrix
 - For inclusions with high hardening (elastic)
 - Model is too stiff

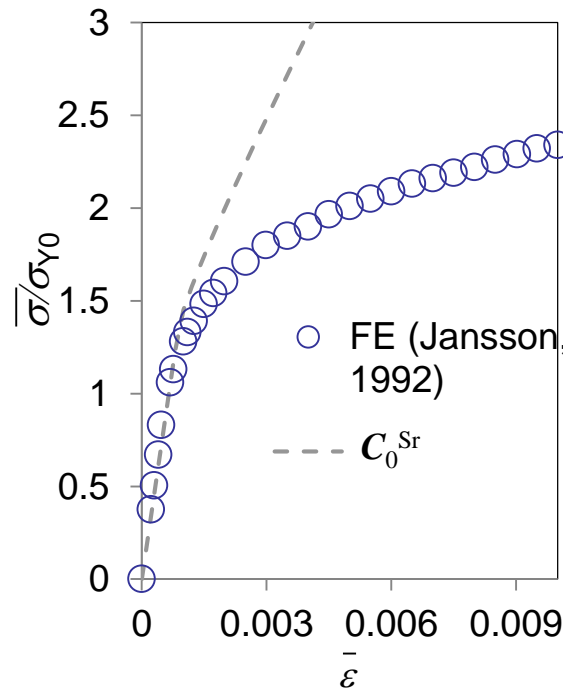
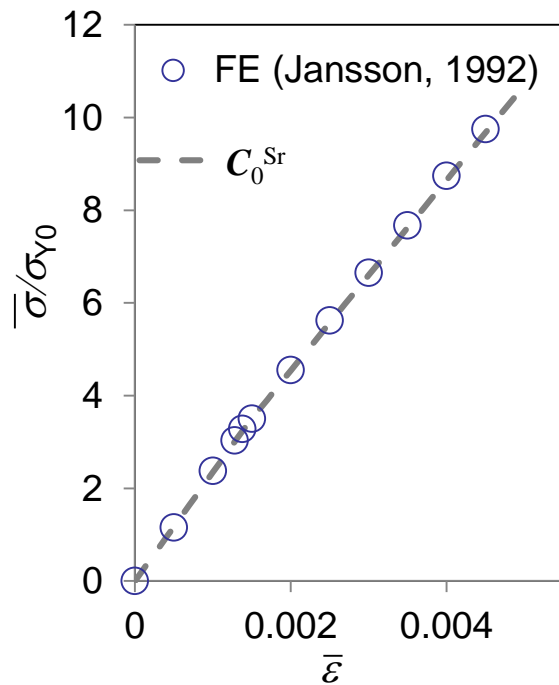


$$f(\boldsymbol{\sigma}, p) = \bar{\boldsymbol{\sigma}}^{\text{eq}} - \sigma^Y - R(\bar{p}) \leq 0$$

$\bar{\boldsymbol{\sigma}}^{\text{eq}}$ is underestimated

Longitudinal tension

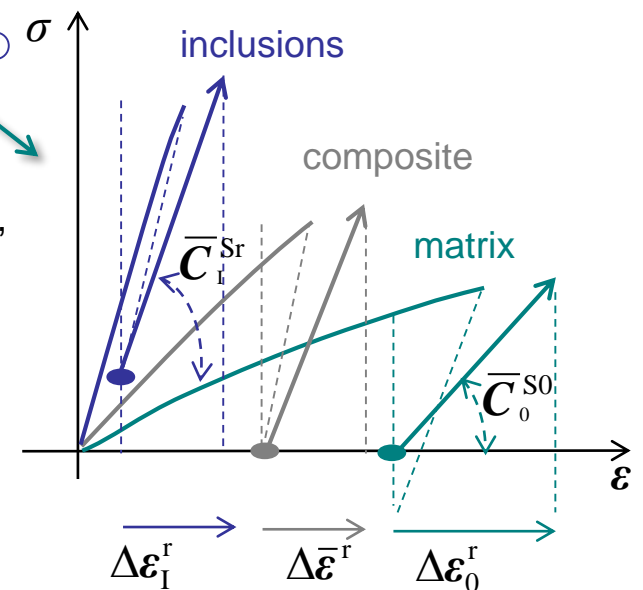
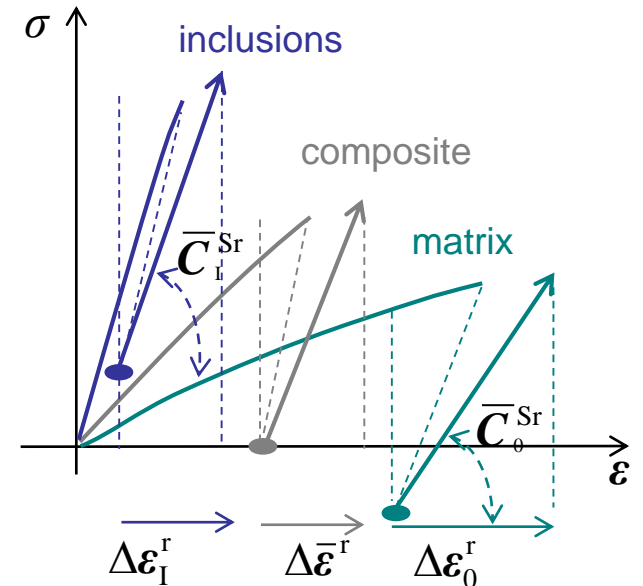
Transverse loading



Incremental-secant mean-field-homogenization

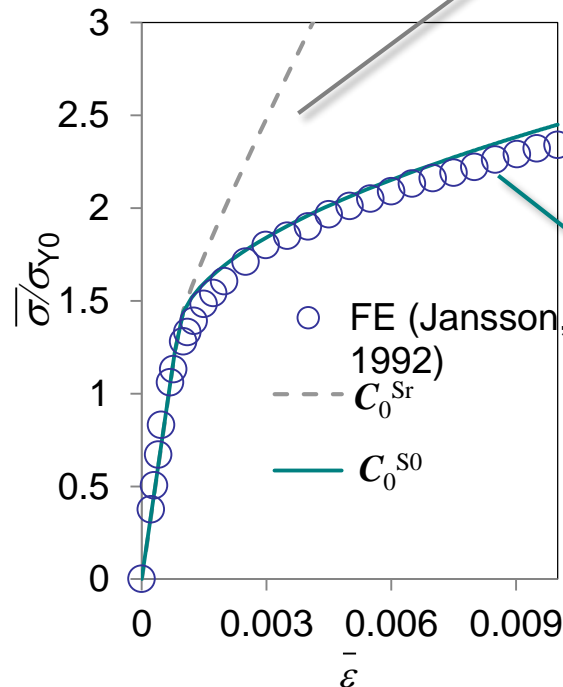
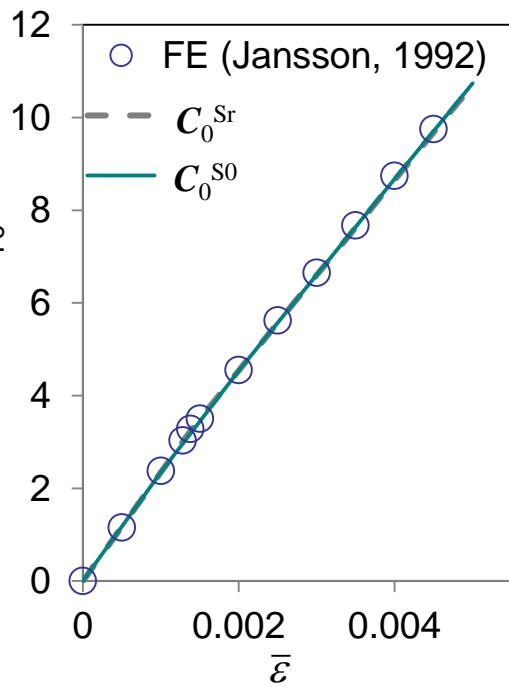
- Zero-incremental-secant method (2)

- Continuous fibres
 - 55 % volume fraction
 - Elastic
- Elasto-plastic matrix
- Secant model in the matrix
 - Modified if negative residual stress



Longitudinal tension

Transverse loading



- The secant operators

- Stress tensor (2 forms)

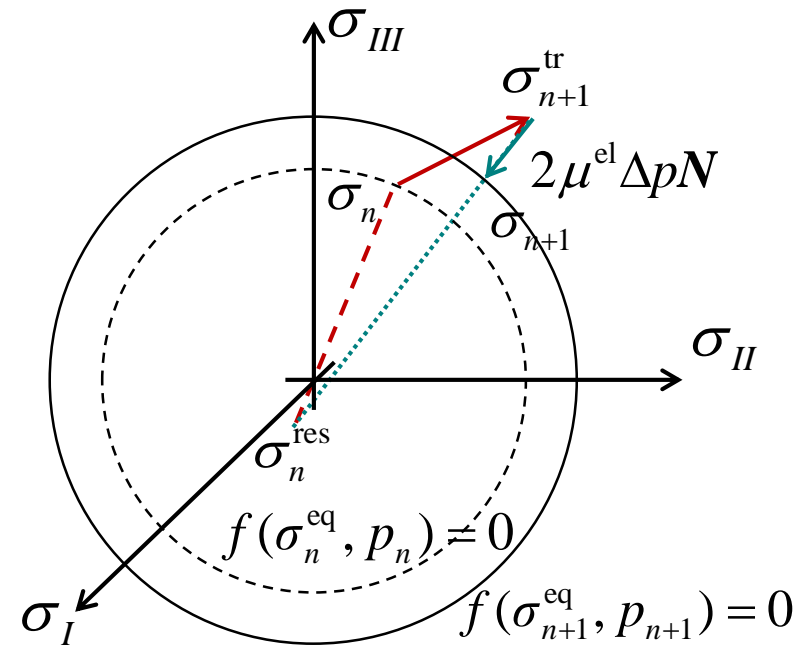
$$\begin{cases} \sigma_{I/0} = \sigma_{I/0}^{\text{res}} + \bar{\mathbf{C}}_{I/0}^{\text{Sr}} : \Delta \boldsymbol{\varepsilon}_{I/0}^{\text{r}} \\ \sigma_{I/0} = \bar{\mathbf{C}}_{I/0}^{\text{S0}} : \Delta \boldsymbol{\varepsilon}_{I/0}^{\text{r}} \end{cases}$$

- Radial return direction toward residual stress

- First order approximation in the strain increment (and not in the total strain)
- Exact for the zero-incremental-secant method

- The secant operators are naturally isotropic

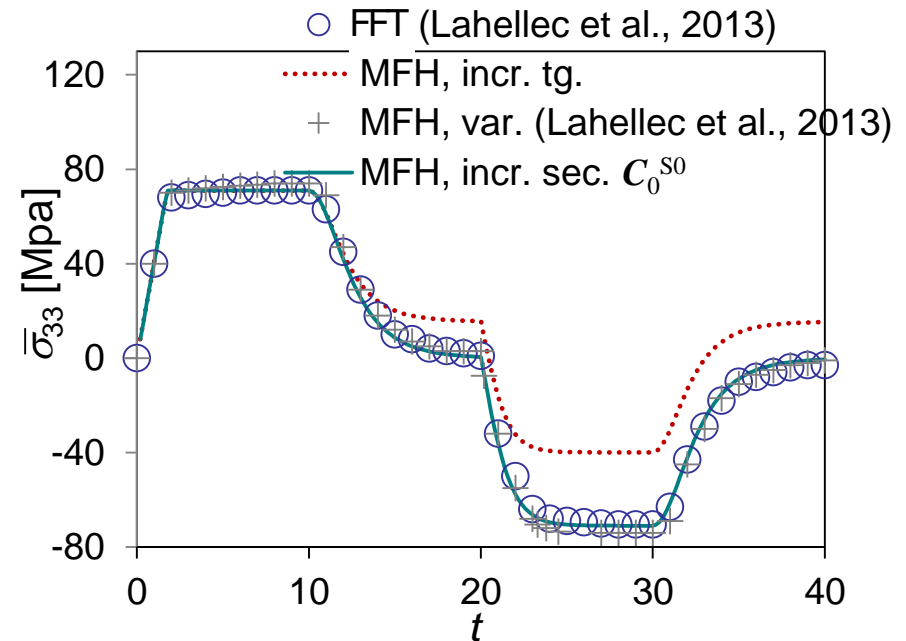
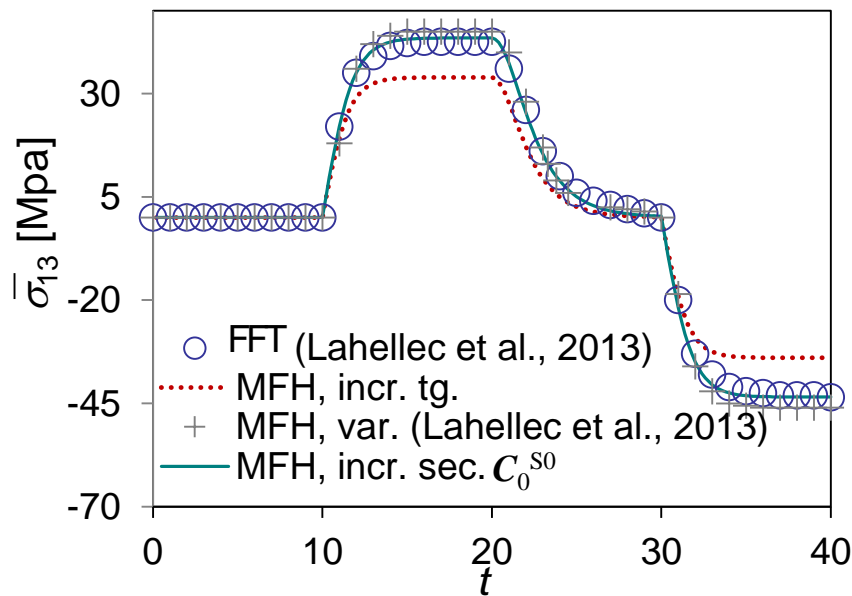
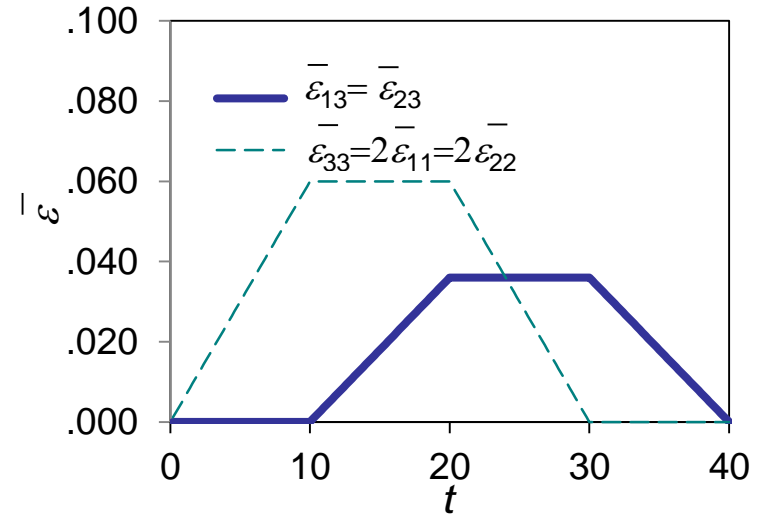
$$\begin{cases} \bar{\mathbf{C}}^{\text{Sr}} = 3\kappa^{\text{el}} \mathbf{I}^{\text{vol}} + 2 \left(\mu^{\text{el}} - 3 \frac{\mu^{\text{el}2} \Delta p}{(\sigma_{n+1} - \sigma_n^{\text{res}})^{\text{eq}}} \right) \mathbf{I}^{\text{dev}} \\ \bar{\mathbf{C}}^{\text{S0}} = 3\kappa^{\text{el}} \mathbf{I}^{\text{vol}} + 2 \left(\mu^{\text{el}} - 3 \frac{\mu^{\text{el}2} \Delta p}{\sigma_{n+1}^{\text{eq}}} \right) \mathbf{I}^{\text{dev}} \end{cases}$$



Incremental-secant mean-field-homogenization

- Verification of the method

- Spherical inclusions
 - 17 % volume fraction
 - Elastic
- Elastic-perfectly-plastic matrix
- Non-proportional loading



Incremental-secant mean-field-homogenization

- Second-statistical moment estimation of the von Mises stress

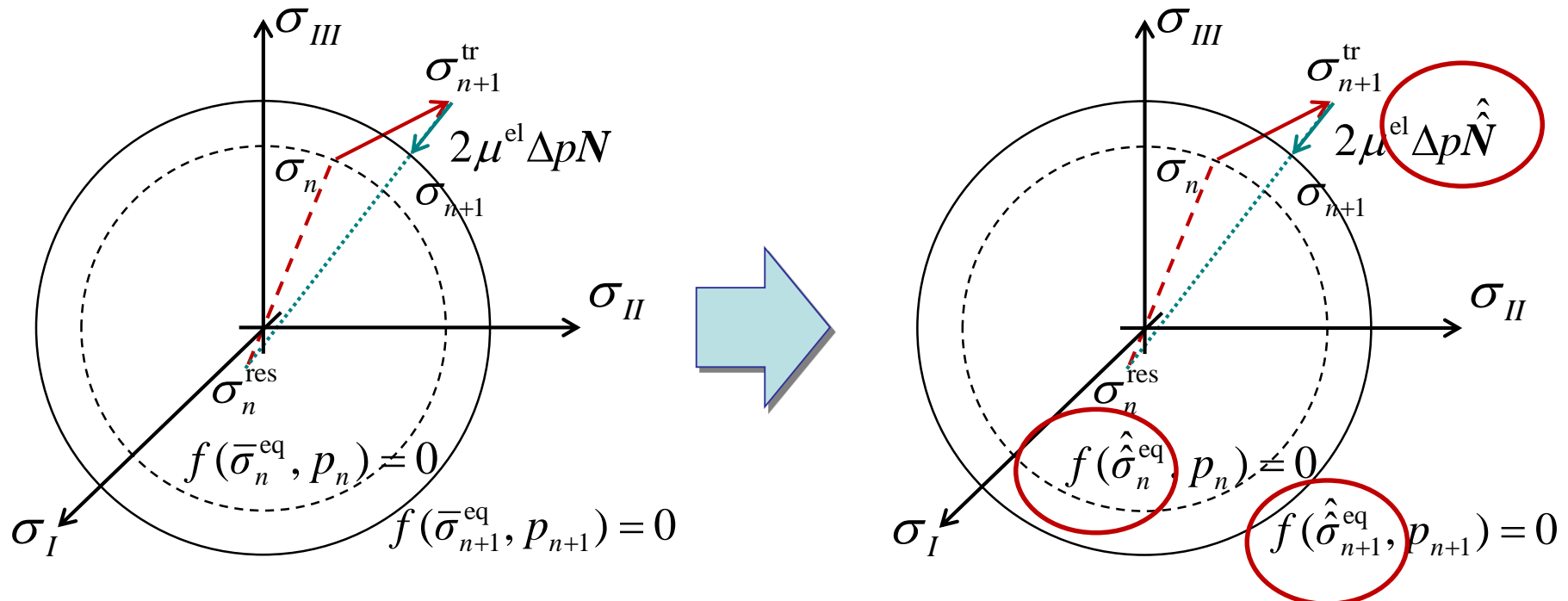
- J2-plasticity involves quadratic terms

- First statistical moment (mean value) not fully representative

$$\bar{\sigma}_{I/0}^{\text{eq}} = \sqrt{\frac{3}{2} \bar{\boldsymbol{\sigma}}_{I/0}^{\text{dev}} : \bar{\boldsymbol{\sigma}}_{I/0}^{\text{dev}}}$$

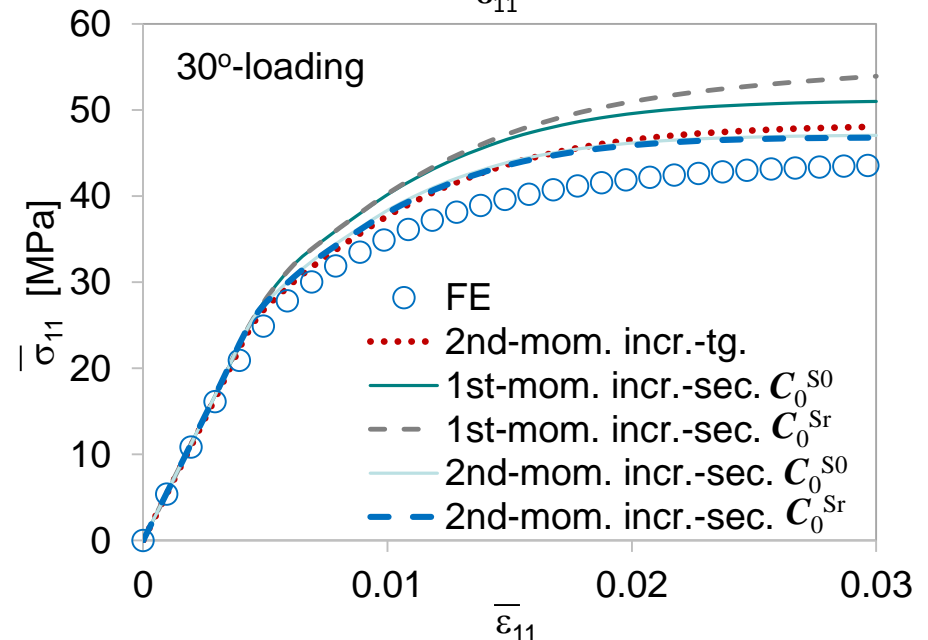
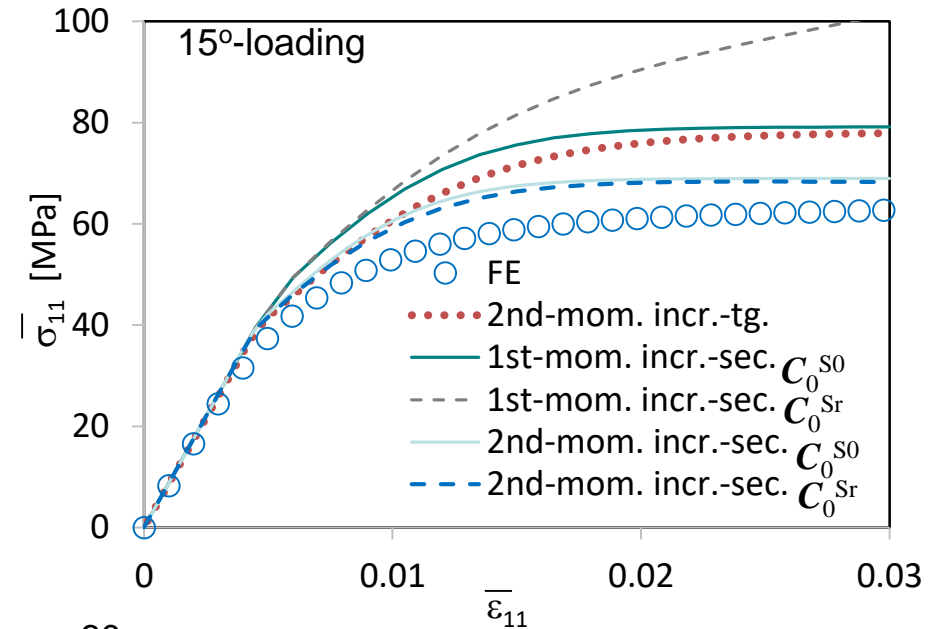
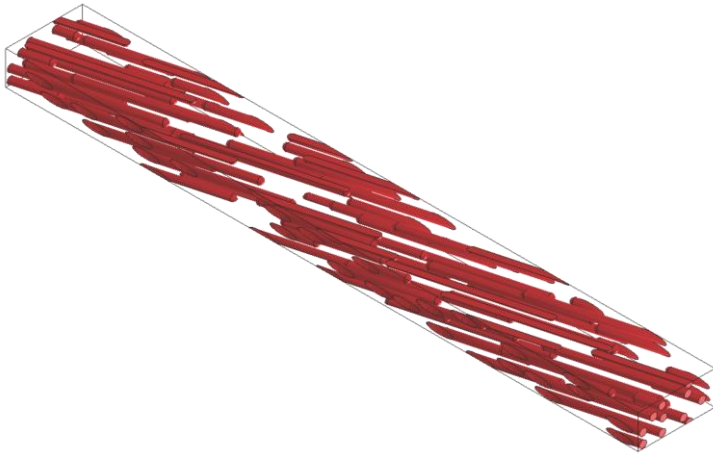
- Use second statistical moment estimations to define the yield surface

$$\hat{\sigma}_{I/0}^{\text{eq}} = \sqrt{\frac{3}{2} \mathbf{I}^{\text{dev}} :: \langle \boldsymbol{\sigma}_{I/0} \otimes \boldsymbol{\sigma}_{I/0} \rangle_{\omega_{I/0}}} \geq \bar{\sigma}_{I/0}^{\text{eq}}$$



Incremental-secant mean-field-homogenization

- Short fibre reinforced matrix
 - Elastic short fibres
 - Aspect ratio of 20
 - 15.87 % volume fraction
 - 15°- & 30°- orientation
 - Elastic-plastic matrix



- Material models

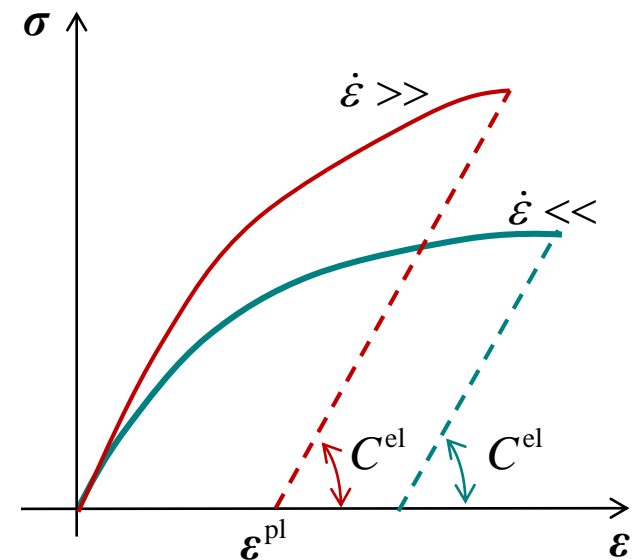
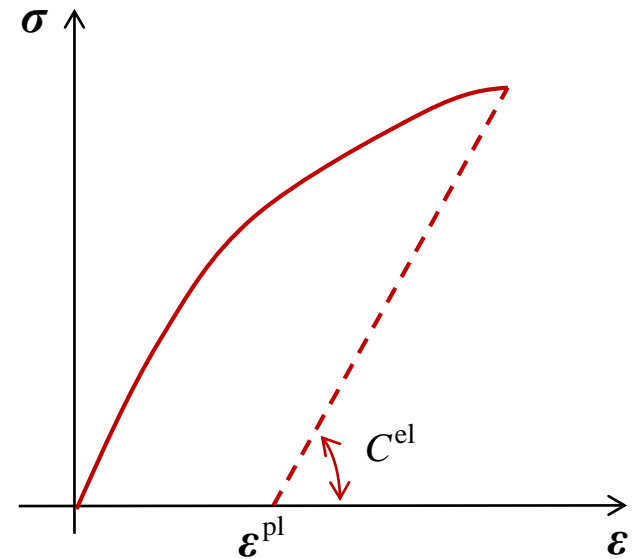
- Elasto-plastic material

- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \sigma^Y - R(p) \leq 0$
 - Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N} \quad \& \quad \mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
 - Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$

- Elasto-visco-plastic material

- Plastic flow $\dot{\boldsymbol{\varepsilon}}^{\text{pl}} = \dot{p} \mathbf{N}$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \sigma^Y - R(p)$
 - Flow function $\dot{p} = g_v(\boldsymbol{\sigma}^{\text{eq}}, p)$
 - Perzyna visco-plasticity model

$$g_v(\boldsymbol{\sigma}^{\text{eq}}, p) = \kappa \left(\frac{f(\boldsymbol{\sigma}^{\text{eq}}, p)}{\sigma^Y + R(p)} \right)^m$$



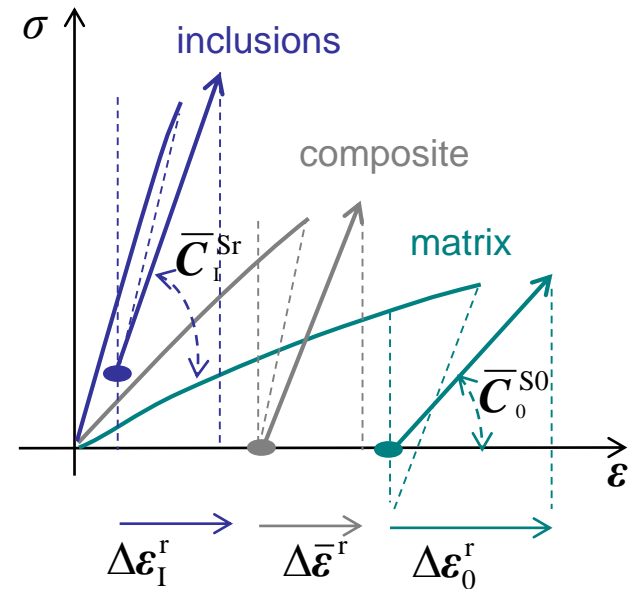
- Incremental-secant mean-field-homogenization
 - For soft matrix response
 - Remove residual stress in matrix
 - Or use second moment estimates

- Solve iteratively the system

$$\left\{ \begin{array}{l} \Delta \bar{\boldsymbol{\varepsilon}}^r = v_0 \Delta \boldsymbol{\varepsilon}_0^r + v_I \Delta \boldsymbol{\varepsilon}_I^r \\ \Delta \boldsymbol{\varepsilon}_I^r = \Delta \boldsymbol{\varepsilon}_I + \Delta \boldsymbol{\varepsilon}_I^{\text{unload}} \\ \Delta \boldsymbol{\varepsilon}_0^r = \Delta \boldsymbol{\varepsilon}_0 + \Delta \boldsymbol{\varepsilon}_0^{\text{unload}} \\ \Delta \boldsymbol{\varepsilon}_I^r = \mathbf{B}^\varepsilon \left(\mathbf{I}, \bar{\mathbf{C}}_0^{\text{Sr}}, \bar{\mathbf{C}}_I^{\text{Sr}} \right) : \Delta \boldsymbol{\varepsilon}_0^r \text{ or} \\ \quad \mathbf{B}^\varepsilon \left(\mathbf{I}, \bar{\mathbf{C}}_0^{\text{S0}}, \bar{\mathbf{C}}_I^{\text{Sr}} \right) : \Delta \boldsymbol{\varepsilon}_0^r \end{array} \right.$$

- With the stress tensors

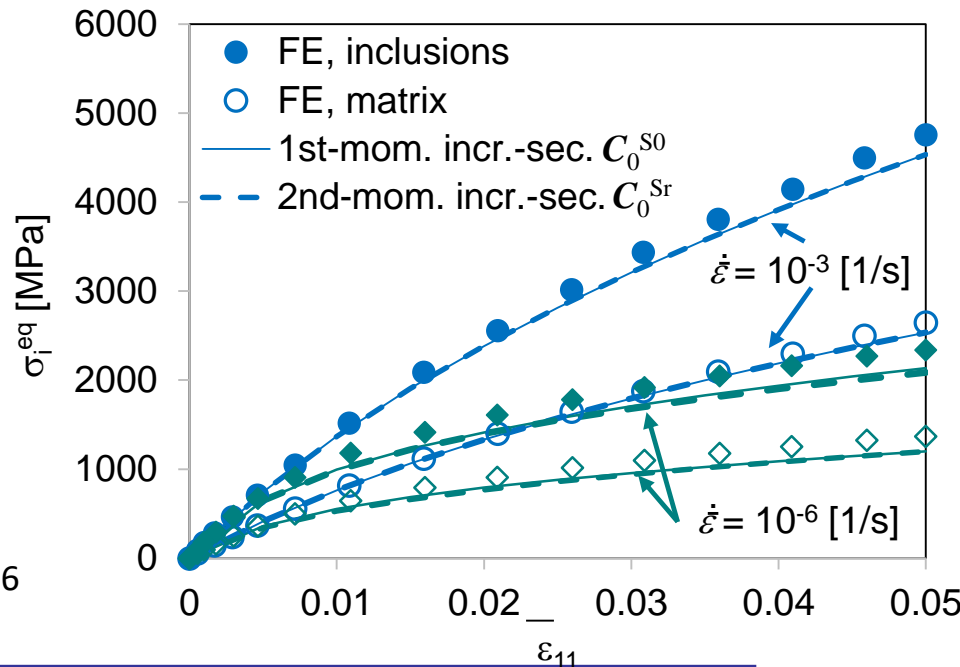
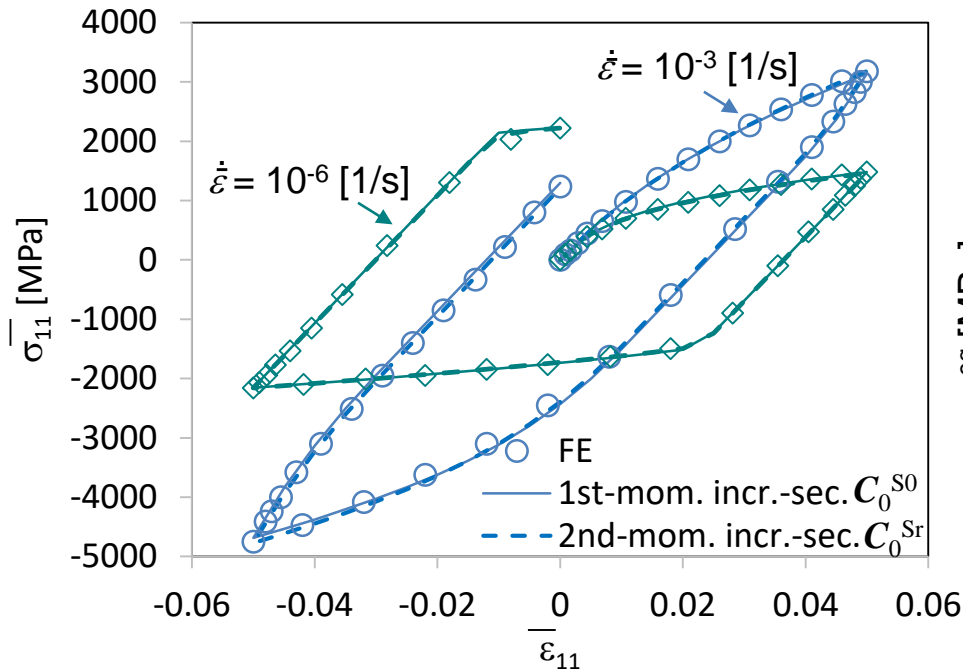
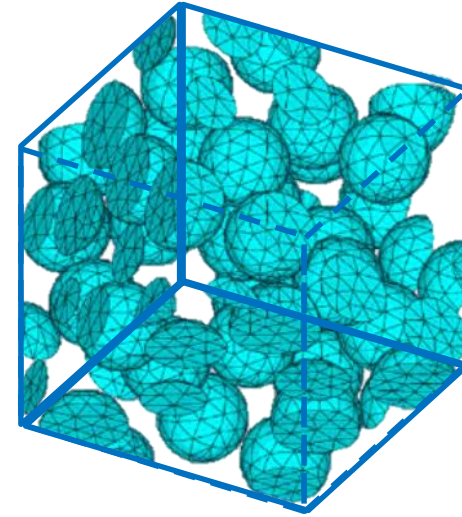
$$\left\{ \begin{array}{l} \bar{\boldsymbol{\sigma}} = v_0 \boldsymbol{\sigma}_0 + v_I \boldsymbol{\sigma}_I \\ \boldsymbol{\sigma}_I = \boldsymbol{\sigma}_I^{\text{res}} + \bar{\mathbf{C}}_I^{\text{Sr}} : \Delta \boldsymbol{\varepsilon}_I^r \\ \boldsymbol{\sigma}_0 = \boldsymbol{\sigma}_0^{\text{res}} + \bar{\mathbf{C}}_0^{\text{Sr}} : \Delta \boldsymbol{\varepsilon}_0^r \text{ or } \bar{\mathbf{C}}_0^{\text{S0}} : \Delta \boldsymbol{\varepsilon}_0^r \end{array} \right.$$



Same as for elasto-plasticity

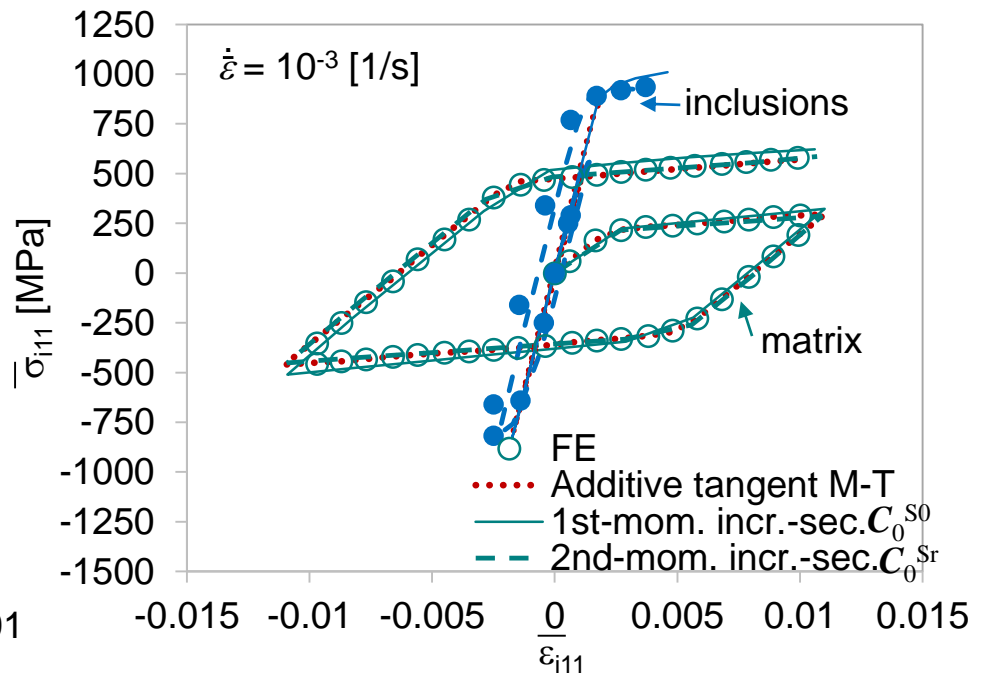
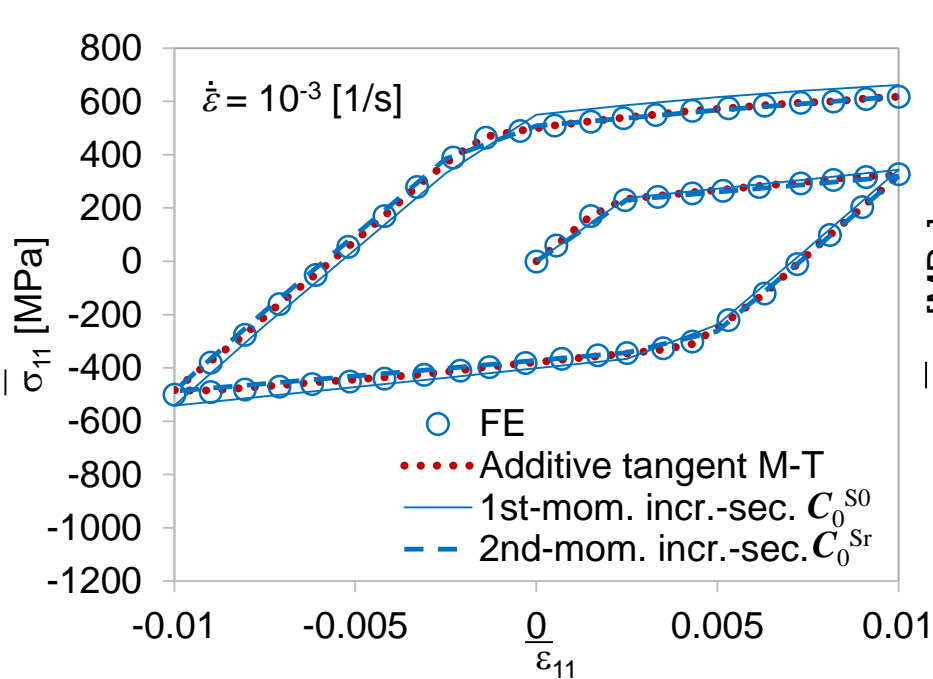
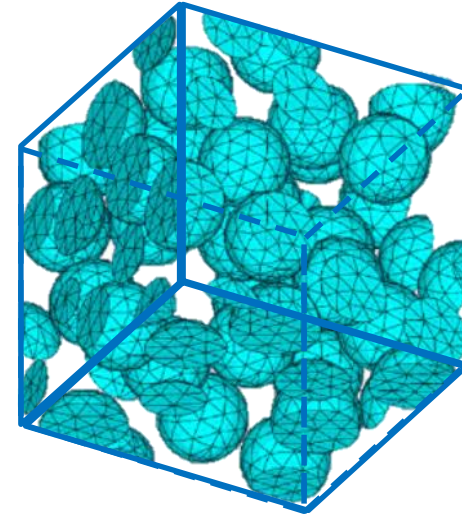
Visco-plasticity

- Short fibre reinforced matrix (1)
 - Elasto-visco-plastic short fibres
 - Spherical
 - 30 % volume fraction
 - Elasto-visco-plastic matrix



Visco-plasticity

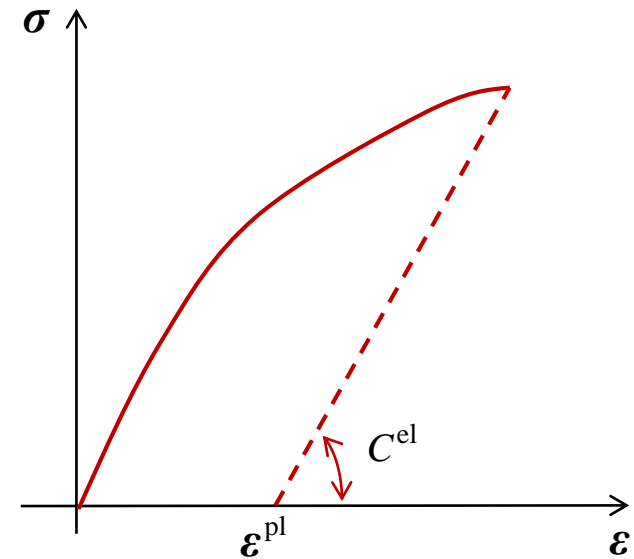
- Short fibre reinforced matrix (2)
 - Elasto-visco-plastic short fibres
 - Spherical
 - 10 % volume fraction
 - Elasto-visco-plastic matrix



- Material models

- Elasto-plastic material

- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \sigma^Y - R(p) \leq 0$
 - Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N} \quad \& \quad \mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
 - Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$



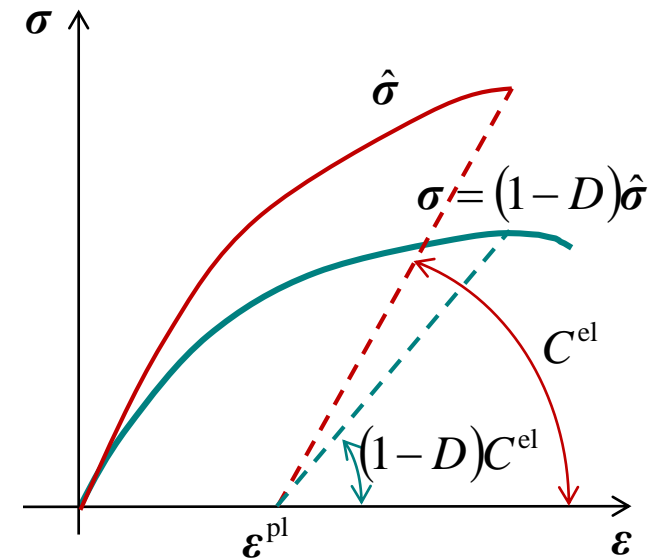
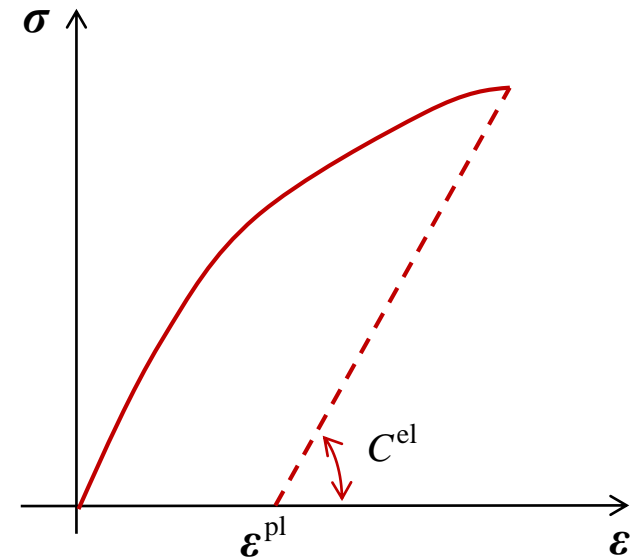
- Material models

- Elasto-plastic material

- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \boldsymbol{\sigma}^Y - R(p) \leq 0$
 - Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N}$ & $\mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
 - Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$

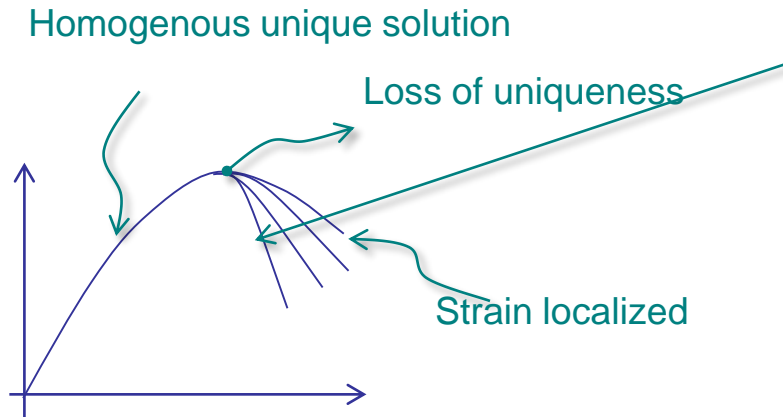
- Local damage model

- Apparent-effective stress tensors $\boldsymbol{\sigma} = (1 - D) \hat{\boldsymbol{\sigma}}$
 - Plastic flow in the effective stress space
 - Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta p)$

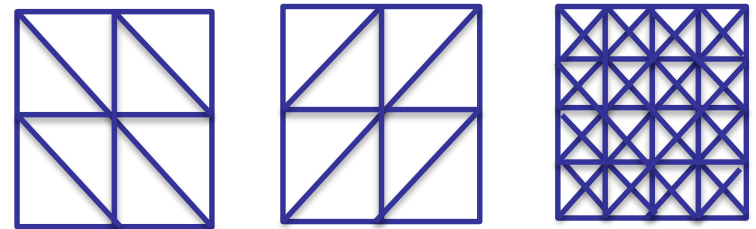


Non-local damage-enhanced MFH

- Finite element solutions with strain softening suffer from:
 - The loss of the solution uniqueness and strain localization
 - Mesh dependency



The numerical results change with the size of mesh and direction of mesh



The numerical results change without convergence

- **Solution: Implicit non-local approach** [Peerlings et al 96, Geers et al 97, ...]
 - A state variable is replaced by a non-local value reflecting the interaction between neighboring material points

$$\tilde{a}(\mathbf{x}) = \frac{1}{V_C} \int_{V_C} a(\mathbf{y}) w(\mathbf{y}; \mathbf{x}) dV$$

- Use Green functions as weight $w(\mathbf{y}; \mathbf{x})$

$$\Rightarrow \tilde{a} - c \nabla^2 \tilde{a} = a \Rightarrow \text{New degrees of freedom}$$

- Material models

- Elasto-plastic material

- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \boldsymbol{\sigma}^Y - R(p) \leq 0$
 - Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N}$ & $\mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
 - Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$

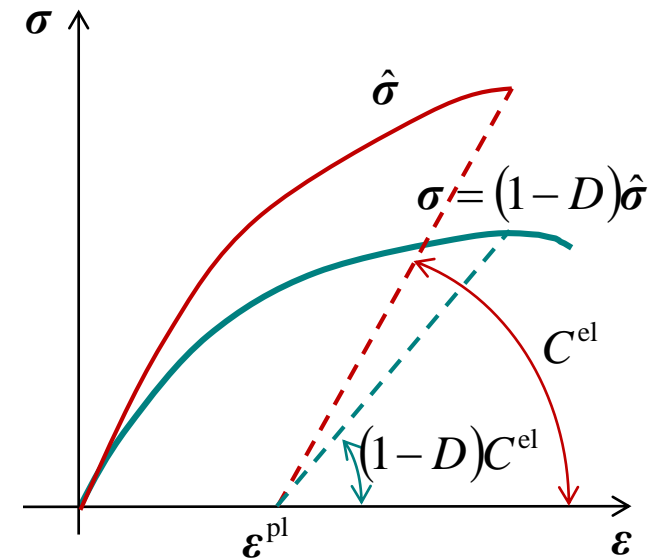
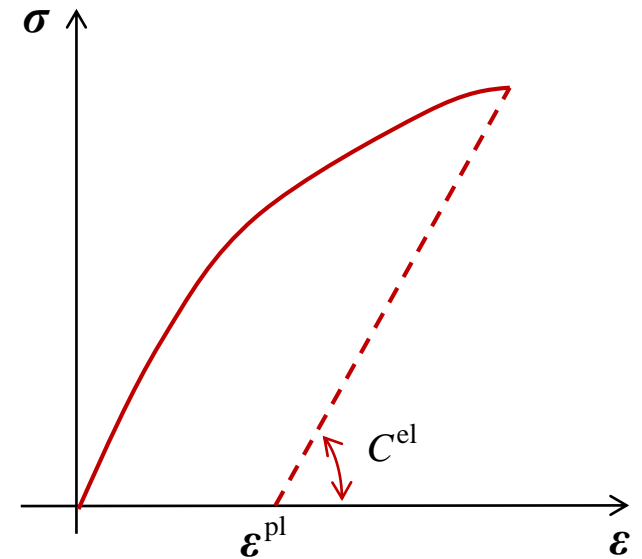
- Local damage model

- Apparent-effective stress tensors $\boldsymbol{\sigma} = (1 - D) \hat{\boldsymbol{\sigma}}$
 - Plastic flow in the effective stress space
 - Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta p)$

- Non-Local damage model

- Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta \tilde{p})$
 - Anisotropic governing equation $\tilde{p} - \nabla \cdot (\mathbf{c}_g \cdot \nabla \tilde{p}) = p$
 - Linearization

$$\delta \boldsymbol{\sigma} = \left[(1 - D) \mathbf{C}^{\text{alg}} - \hat{\boldsymbol{\sigma}} \otimes \frac{\partial F_D}{\partial \boldsymbol{\varepsilon}} \right] : \delta \boldsymbol{\varepsilon} - \hat{\boldsymbol{\sigma}} \frac{\partial F_D}{\partial \tilde{p}} \delta \tilde{p}$$



Mean-Field-Homogenization

- Problem for materials with strain softening

- Strain increments in the same direction

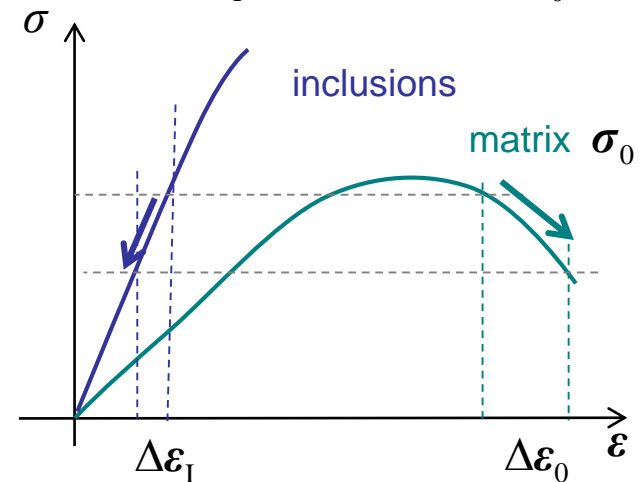
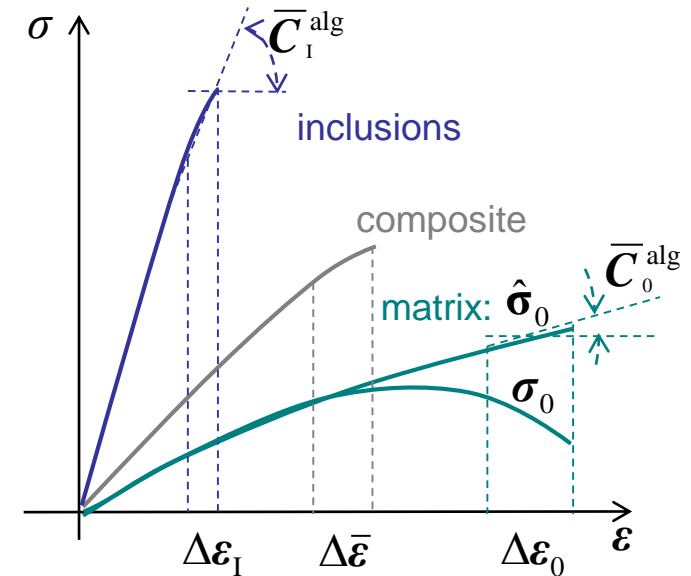
$$\Delta \boldsymbol{\varepsilon}_I = \mathbf{B}^\varepsilon \left(\mathbf{I}, \bar{\mathbf{C}}_0^{\text{alg}}, \bar{\mathbf{C}}_I^{\text{alg}} \right) : \Delta \boldsymbol{\varepsilon}_0$$

- Because of the damaging process, the fiber phase is elastically unloaded during matrix softening



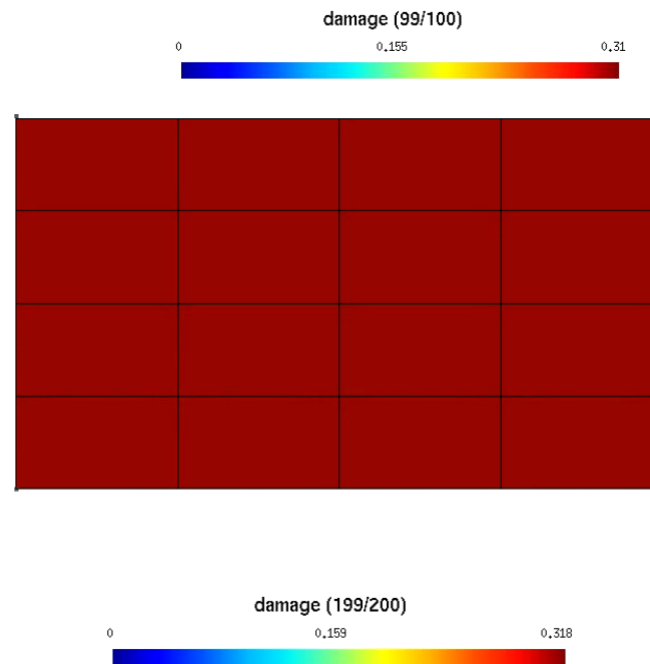
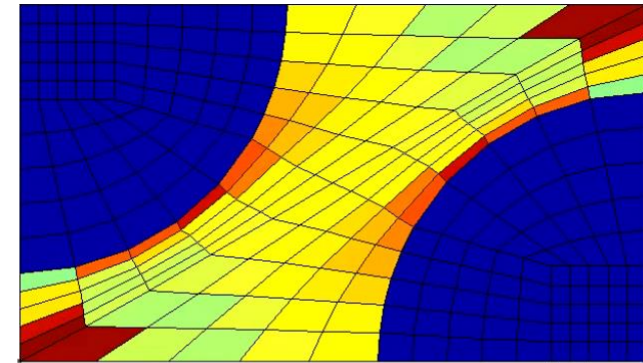
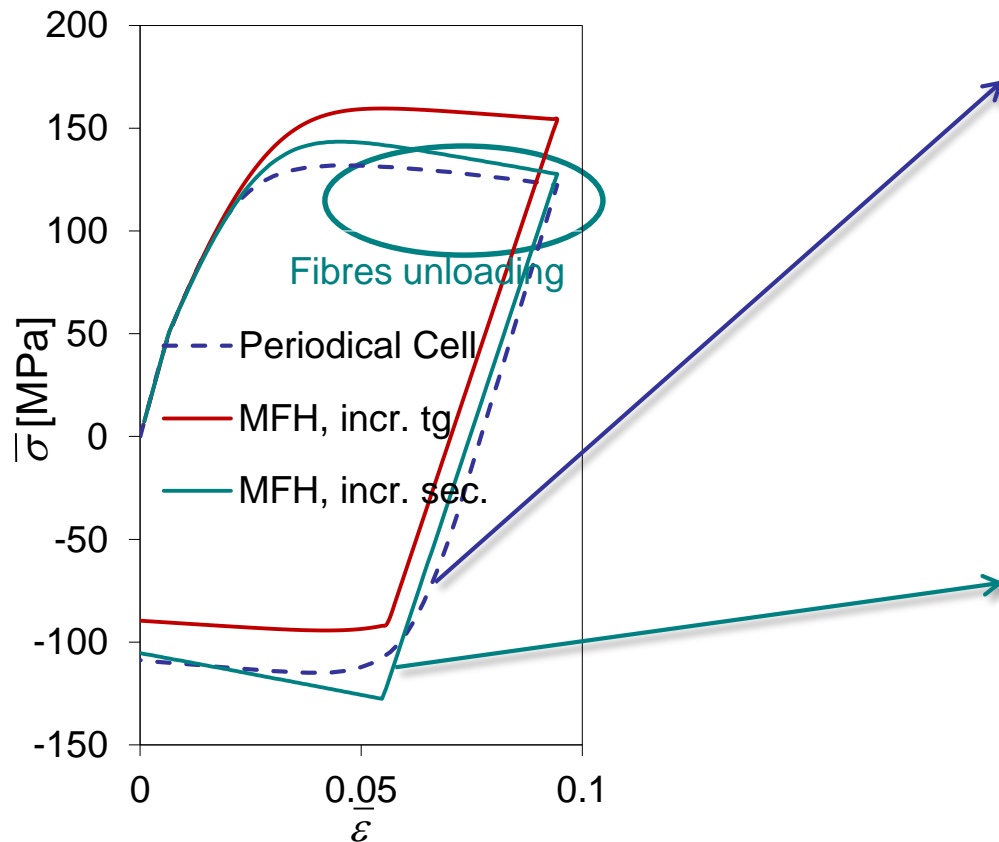
- Solution: new incremental-secant method

- We need to define the LCC from another stress state



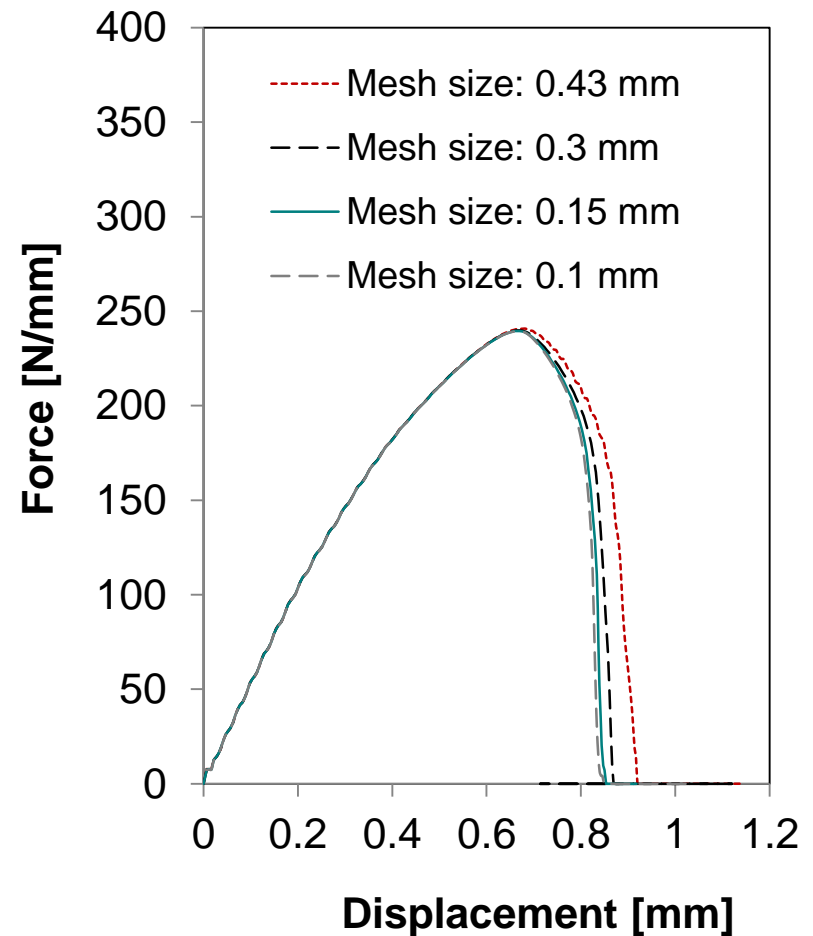
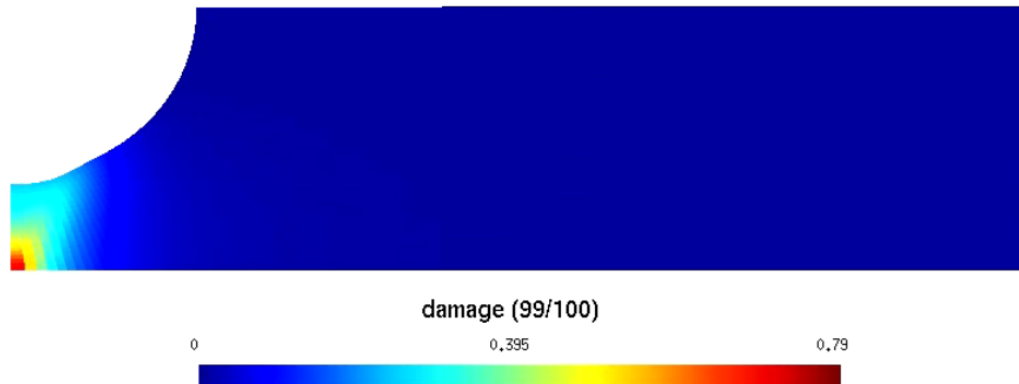
Non-local damage-enhanced MFH

- New results for damage
 - Fictitious composite
 - 50%-UD fibres
 - Elasto-plastic matrix with damage



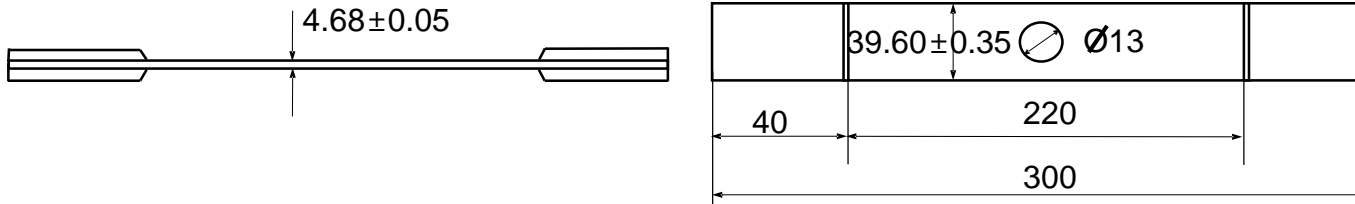
- Mesh-size effect

- Fictitious composite
 - 30%-UD fibres
 - Elasto-plastic matrix with damage
- Notched ply

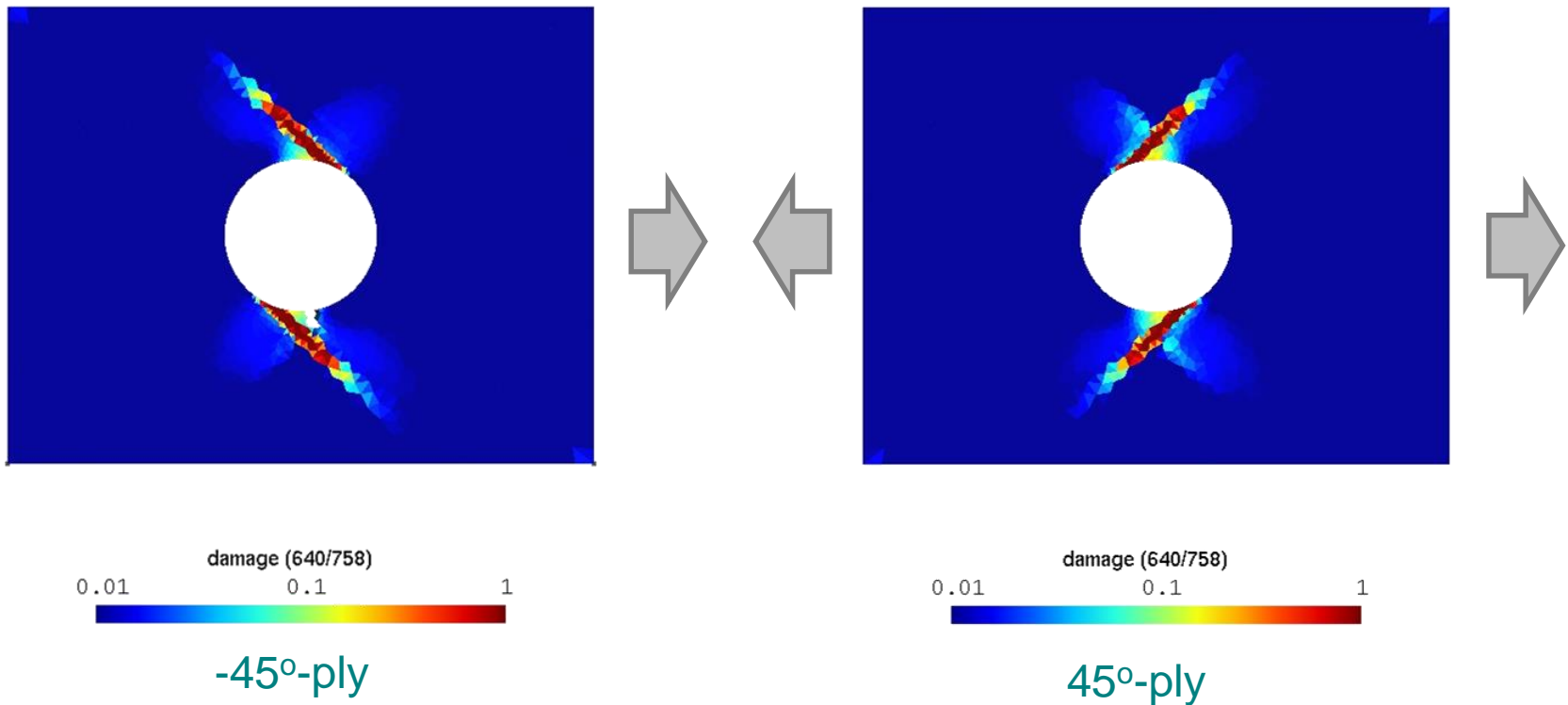


Non-local damage-enhanced MFH

- $[45^{\circ}_4 / -45^{\circ}_4]_S$ - open hole laminate
 - Tensile test on several coupons

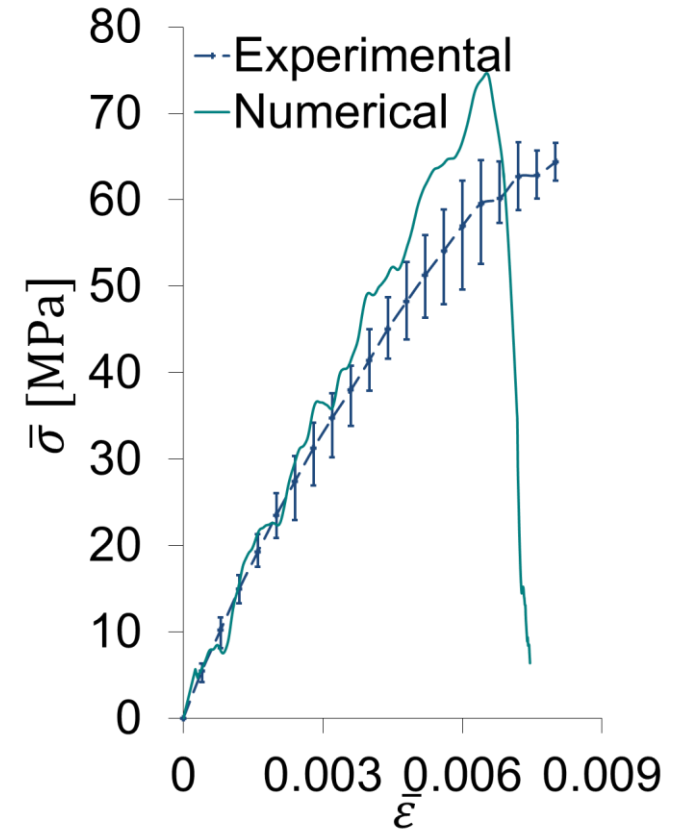
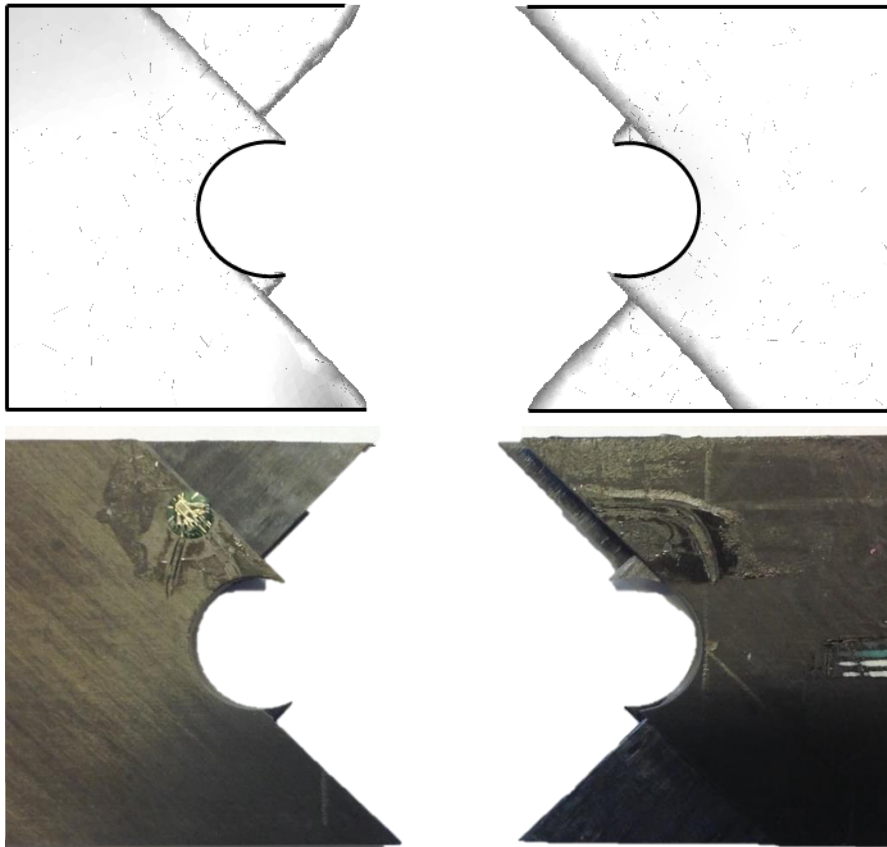


- Propagation of the damaged zones in agreement with the fibre direction



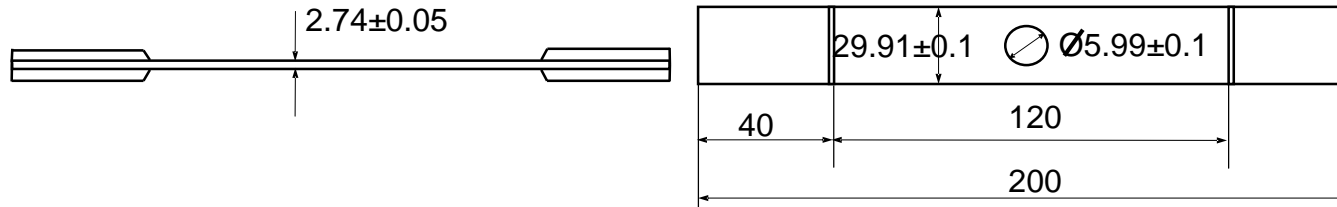
Non-local damage-enhanced MFH

- $[45^{\circ}_4 / -45^{\circ}_4]_S$ - open hole laminate (2)
 - Predicted delamination zones in agreement with experiments
 - Tensile stress within 15 %

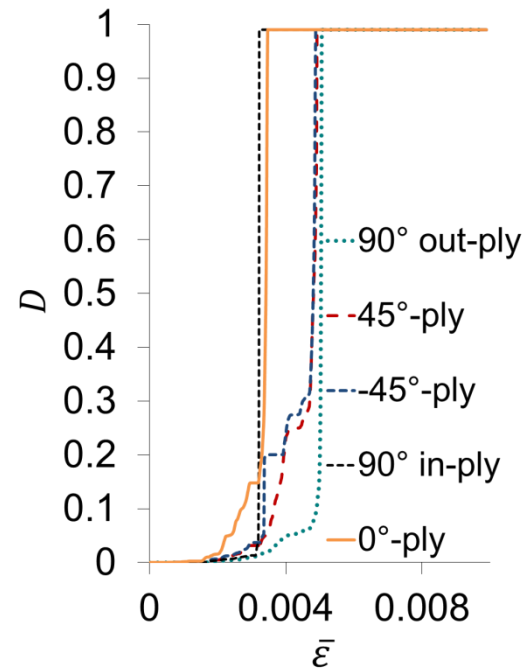
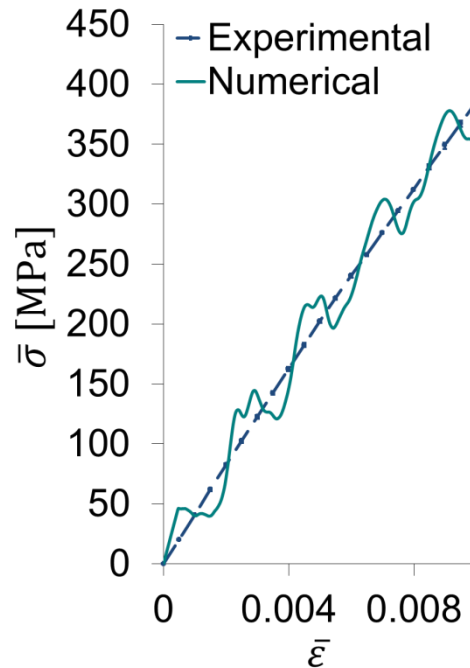


Non-local damage-enhanced MFH

- $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate
 - Tensile test on several coupons

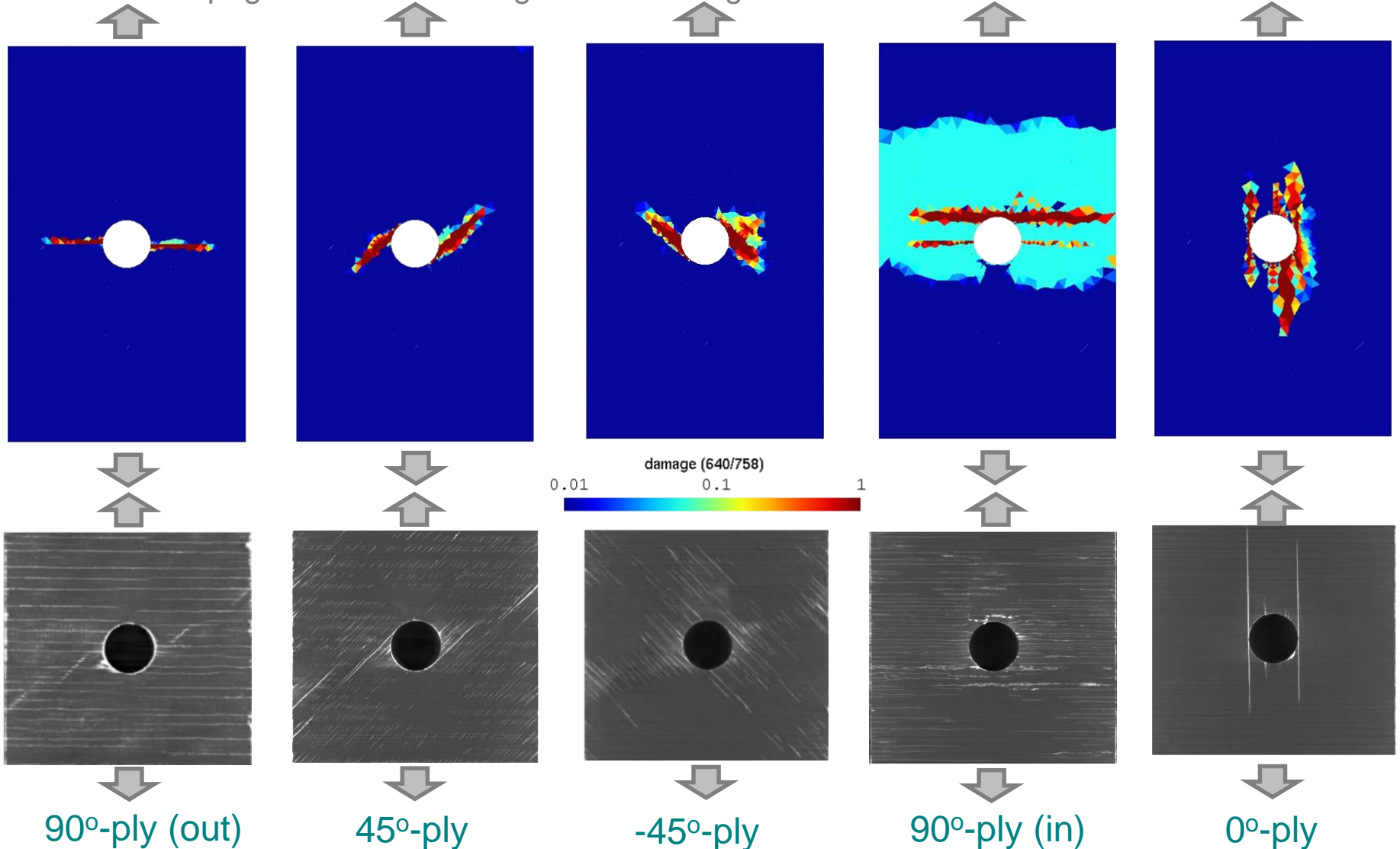


- Predicted response (stress & maximum damage in each ply)



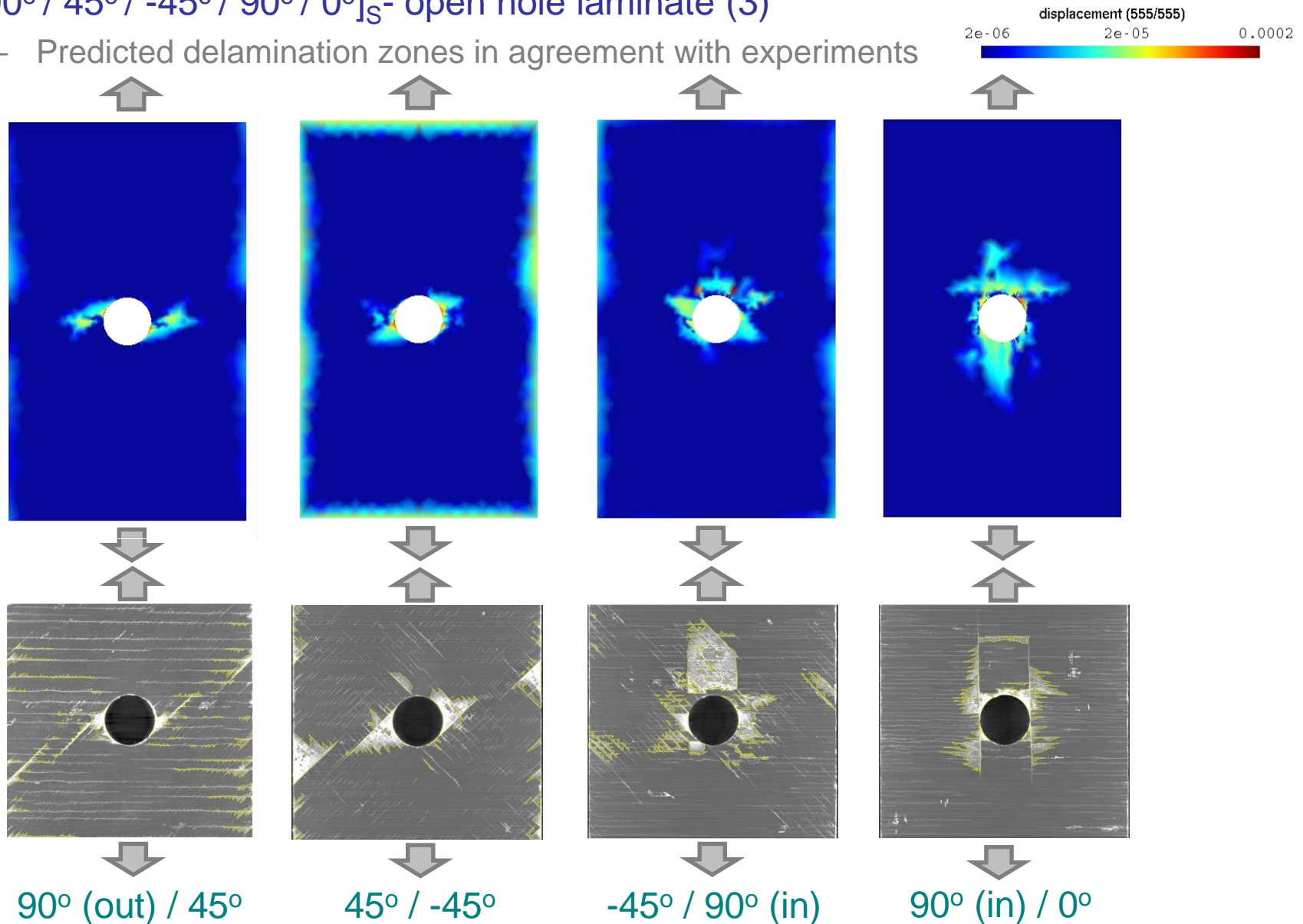
Non-local damage-enhanced MFH

- $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate (2)
 - Propagation of the damaged zones in agreement with the fibre direction



Non-local damage-enhanced MFH

- $[90^\circ / 45^\circ / -45^\circ / 90^\circ / 0^\circ]_S$ - open hole laminate (3)
 - Predicted delamination zones in agreement with experiments



Conclusions

- New incremental secant Mean-Field-Homogenization
 - EP & EVP phases
 - Non-local damage EP phases
 - First and second statistical moment estimates
- Multi-scale methods
 - Computationally efficient
 - Verified with direct numerical simulations
 - Experimentally validated
- Papers
 - On www.ltas-cm3.ulg.ac.be