ORIGINAL PAPER



Computational modelling of local calcium ions release from calcium phosphate-based scaffolds

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Received: 26 April 2016 / Accepted: 29 August 2016 © Springer-Verlag Berlin Heidelberg 2016

Abstract A variety of natural or synthetic calcium phosphate (CaP)-based scaffolds are currently produced for dental and orthopaedic applications. These scaffolds have been shown to stimulate bone formation due to their biocompatibility, osteoconductivity and osteoinductivity. The release of the Ca²⁺ ions from these scaffolds is of great interest in light of the aforementioned properties. It can depend on a number of biophysicochemical phenomena such as dissolution, diffusion and degradation, which in turn depend on specific scaffold characteristics such as composition and morphology. Achieving an optimal release profile can be challenging when relying on traditional experimental work alone. Mathematical modelling can complement experimentation. In this study, the in vitro dissolution behaviour of four CaP-based scaffold types was investigated experimentally. Subsequently, a mechanistic finite element method model based on biophysicochemical phenomena and specific

Electronic supplementary material The online version of this article (doi:10.1007/s10237-016-0827-9) contains supplementary material, which is available to authorized users.

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Published online: 16 September 2016

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scaffold characteristics was developed to predict the experimentally observed behaviour. Before the model could be used for local $\mathrm{Ca^{2+}}$ ions release predictions, certain parameters such as dissolution constant (k_{dc}) and degradation constant (k_{sc}) for each type of scaffold were determined by calibrating the model to the in vitro dissolution data. The resulting model showed to yield release characteristics in satisfactory agreement with those observed experimentally. This suggests that the mathematical model can be used to investigate the local $\mathrm{Ca^{2+}}$ ions release from CaP-based scaffolds.

Keywords Calcium phosphate (CaP)-based scaffold · Dissolution · Diffusion · Degradation · Mathematical model · Finite element method (FEM)

1 Introduction

Calcium phosphate (CaP) materials are widely used for dental and orthopaedic applications in the regeneration of bone defects, because of their chemical similarity to native bone tissue and their ability to induce bone formation along with providing structural support (Lanao et al. 2011). The release of calcium (Ca^{2+}) and phosphate (P_i) ions by dissolution is believed to affect the bone cell chemotaxis, proliferation and differentiation. It has been reported in various in vitro studies that calcium ion concentrations between 2 and 8 mM have a profound impact on bone cell fate but optimum in vivo calcium concentrations are still unknown (Bianchi et al. 2014; Bléry et al. 2014; Carlier et al. 2011; Chai 2012a, b, c; Charles-Harris et al. 2008; Danoux 2015; Hong et al. 2014; Karadzic et al. 2015; Lobo et al. 2015; Mazón et al. 2015; Roberts et al. 2011; Shih et al. 2014). Once the CaP materials are implanted in vivo, they should induce bone formation but should eventually completely degrade and be absorbed



by the body. Ideally, the degradation rate should be similar to the rate of bone formation (Wu and Ding 2005).

There are three major types of CaP materials used for bone tissue engineering applications: hydroxyapatite (HA, $Ca_{10}(PO_4)_6(OH)_2$), beta-tricalcium phosphate (β -TCP, Ca₃(PO₄)₂) and biphasic calcium phosphate (BCP). HA can cause infections due to low degradation, whereas high degradation of β-TCP diminishes its structural function. Having a mixture of HA and β-TCP results in BCP, which is more degradable than HA whereas more stable than β -TCP. As a result, the bioreactivity of BCPs can be controlled by manipulating the HA/β-TCP ratio (Hong et al. 2014). In addition to the chemical composition (HA/\beta-TCP ratio), varying surface-structural properties, such as macro- and microporosity, specific surface area, roughness and overall geometry, also affect bone formation (Bohner and Baumgart 2004; Danoux 2015; Lobo et al. 2015; Mazón et al. 2015). Moreover, it has been reported that the porosity or the pore size can influence the degradation rate. Scaffolds with high porosity or small pore size degrade more slowly than those with low porosity or large pore size (Wu and Ding 2005). Given their widespread medical use, there remains a strong demand to design and develop CaP-based bone substitutes that have optimal chemical composition and surface-structural properties for the desired bone formation (Bohner and Baumgart 2004). However, experimentally determining the ideal combinations of chemical composition along with surface-structural properties to maximize in vivo bone formation for specific applications can be challenging. Nevertheless, testing these different combinations in silico can save research time and costs.

Accurate mathematical models can be used to facilitate the development of optimized degradable bone substitutes and other biomaterials by allowing rapid evaluation and validation of experimental parameters and also minimizing the number of required experimental studies (Frenning 2004; Kaunisto et al. 2013; Lao et al. 2011; Masaro and Zhu 1999; Siepmann et al. 1999; Siepmann and Siepmann 2013). In addition, they also allow quantitative understanding of the physical, chemical and biological phenomena involved in the controlled release of ions or molecules (Siepmann and Göpferich 2001; Snorradóttir et al. 2013). Due to significant advances in information technology, mathematical modelling of biomaterial behaviour is increasing its academic and industrial importance, which makes it an integral part of future research and development in bone tissue engineering. Concerning the development of optimized degradable scaffolds, the importance of such models lies in their relevance during the designing stage as well as the experimental verification of degradation and release mechanism. However, it is unlikely that there will be one mathematical model that will be able to describe any type of release of ions or molecules from biomaterials. It is much more likely that

there will be different mathematical models, applicable to specific types of systems that differ in geometry and composition (Arifin et al. 2006; Brazel and Peppas 2000; Dash et al. 2010; Fredenberg et al. 2011; Frenning 2003; Frenning et al. 2005; Frenning and Strømme 2003; Frenning et al. 2003; Polakovič et al. 1999; Siepmann and Peppas 2011; Siepmann and Siepmann 2008). Over the past few years, a few lattice-based three-dimensional (3D) mathematical models have been proposed to study the in vivo bone formation process in porous biodegradable CaP scaffolds (Adachi et al. 2006; Byrne et al. 2007; Sun et al. 2013). Adachi et al. (2006) proposed a mathematical model of in vivo bone tissue regeneration that consisted of scaffold degradation due to hydrolysis. Byrne et al. (2007) proposed a mathematical model of in vivo tissue differentiation and bone regeneration in a degrading scaffold as a function of porosity, Young's modulus, and dissolution rate. Sun et al. (2013) proposed a multiscale model of a biodegradable porous calcium phosphate (CaP) scaffold to examine the effects of pore size and porosity on bone formation and angiogenesis. However, the above-mentioned models being lattice-based did not capture the actual geometry of the CaP scaffolds. Additionally, the models had phenomenological description of the degradation process as they were not interested in the degradation products themselves but rather in the changing stiffness and porosity of the scaffold.

As the in vivo calcium release cannot be measured accurately, our first objective was to investigate the in vitro dissolution behaviour of CaP-based scaffolds and develop a computational model that can replace the dissolution tests in the future. Certainly, our next objective will be to implement the model to predict the in vivo bone formation process. To the best of our knowledge, we did not find any previous computational studies describing the in vitro dissolution and degradation of CaP-based scaffolds over time using accurate geometries. Therefore, in this paper we follow a combined experimental modelling approach to be able to accurately describe the in vitro dissolution and degradation of CaP-based scaffolds over time, as schematically described in Fig. 1. The in vitro dissolution behaviour of four CaP-based scaffold types (Bio-Oss®, Integra-MozaikTM, MBCPTM and ReproBoneTM) was investigated in phosphatebuffered saline (PBS). For mathematical simulations, we developed a mechanistic finite element method (FEM) model based on the Noyes-Whitney equation, the Fick's second law of diffusion equation and the level-set method (LSM). The model was dependent on biophysicochemical phenomena such as dissolution, diffusion and degradation along with specific scaffold characteristics such as composition, size and shape. The microCT data provided input for the geometrical domain of the model. The values for model parameters such as the dissolution constant (k_{dc}) and the degradation constant (k_{sc}) were estimated from the Ca²⁺ ions release data



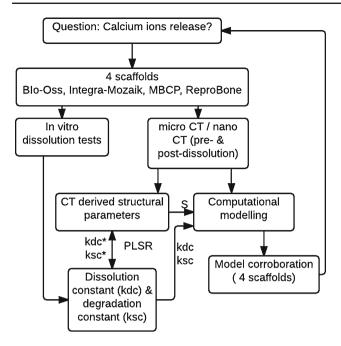


Fig. 1 Schematic diagram of combined experimental modelling approach showing the initial estimation of the dissolution constant $(k_{\rm dc})$ and degradation constant $(k_{\rm sc})$ from the in vitro dissolution tests and then deriving the $k_{\rm dc}^*$ and the $k_{\rm sc}^*$ by linking the $k_{\rm dc}$ and the $k_{\rm sc}$, respectively, to the structural properties measured in the microCT analysis using partial least squares regression (PLSR). S denotes the CaP surface area in the scaffold

measured from dedicated dissolution experiments. Additionally, convergence and sensitivity analyses were carried out to investigate in more detail certain model parameters relevant to Ca^{2+} ions release. A partial least square regressions (PLSR) analysis was used to identify linear relationships between scaffold characteristics and the k_{dc} and k_{sc} values which were used to estimate k_{dc}^* and k_{sc}^* values. The model outputs for both the sets of parameters were then compared. Finally, the linear relationships derived using PLSR were used to investigate in silico the dissolution behaviour of CaP biomaterials composed of different combinations of HA and β -TCP.

2 Materials and methods

2.1 Calcium phosphate scaffolds

Four types of commercially available and clinically used CaP or CaP/collagen composite bone void fillers were used as scaffolds in this study (Table 1). Both Bio-Oss[®] (Geistlich, Wolhusen, Switzerland) and Integra-MozaikTM (Integra LifeSciences, Plainsboro, USA) consist of CaP, which is distributed in an open collagen network, whereas MBCPTM (Biomatlante, Vigneux de Bretagne, France) and ReproBoneTM (Ceramisys Ltd., Sheffield, UK) only consist of CaP. CaP of Bio-Oss[®] consists of natural bone mineral

made of bovine bone, whereas CaP of Integra-MozaikTM, MBCPTM and ReproBoneTM is of synthetic origin. Integra-MozaikTM is composed of $100\,\%$ β -tricalcium phosphate (β -TCP), while MBCPTM and ReproBoneTM are composed of $60\,\%$ hydroxyapatite (HA) and $40\,\%$ β -TCP. All materials are described by the manufacturer as porous and in vivo resorbable. For this study, all the material blocks were cut with a scalpel in cubes with a volume of $27\,\text{mm}^3$. All scaffolds were stored at room temperature and used under sterile conditions for all experiments.

2.2 Structural characterization of the scaffolds using microfocus computed tomography

The morphology and fractional composition (CaP/collagen/ pores) of the scaffolds were characterized prior to (n = 5)and after (n = 1) the dissolution tests using microCT on a Phoenix NanoTom S (GE Measurements and Control Solutions, Germany) at an isotropic voxel size of 3 μ m³ (Table 2). The samples were scanned using a source voltage of 60 kV and current of 162 µA, and an aluminium filter of 0.3 mm was used to reduce beam hardening. The obtained 2400 radiographic images were reconstructed with Phoenix datos|x CT software, and the images were analysed using the inhouse developed software tool Morphing CiTy (ULg, Liege, Belgium) and the commercially available tool CTAn (Bruker micro-CT Kontich, Belgium). Thresholding of the greyscale histogram using a multilevel Otsu algorithm allowed the quantification of structural parameters for the complete scaffold and also for CaP and collagen separately (Sonnaert et al. 2015). The dry weight normalized to the initial total scaffold volume (TSV) of each scaffold was recorded prior to (n = 5)and after (n = 1) the dissolution test (Table 2).

2.3 Calcium (Ca²⁺) dissolution kinetics of the scaffolds

The dissolution kinetics of the scaffolds (n=3, see Table 2) in phosphate-buffered saline (PBS) solution (Biowhittaker[®], without Ca²⁺ and Mg²⁺ ions) at 37 °C were investigated by placing scaffolds inside a 15-ml Eppendorf tube placed on an orbital rotator rotating at 10 rpm. The PBS solution was refreshed at day 1, 3, 6 and 21. All the samples were stored at 4 °C. Before measurement, 240 μ l nitric acid was added to the samples to ensure there was no precipitation in the medium (Roberts et al. 2011). The released Ca²⁺ over 21 days was measured by a calcium micro ion electrode (Lazar Research Laboratories, Inc., USA).

2.4 Statistics

Data are expressed as mean \pm standard deviation (SD). Statistical significance was determined using the 1-way ANOVA with a post hoc Tukey test and the Student's t test. Statistical



Table 1 Four commercially available scaffolds used in this study with their structural and material characteristics as provided by the manufacturers. No detailed data were provided for Integra-MozaikTM by the manufacturer

Scaffold	CaP composition	Polymeric matrix type	Macropore size (μm)	Micropore size (μm)	Total porosity (%)
Bio-Oss®	Bovine bone granules	Col-I	200-600	0.1–1	83
Integra-Mozaik TM	100 % β-TCP	Col-I	_	-	_
$MBCP^{TM}$	60 % HA+40 % β-TCP	No polymeric matrix	300-600	<10	70
$ReproBone^{TM} \\$	60% HA+40 $\%$ $\beta\text{-TCP}$	No polymeric matrix	200-800	1–10	80

Table 2 Overview of the experimental design used in this

	Day	(n)				
		Bio-Oss®	Integra-Mozaik TM	MBCP TM	Repro Bone TM	
microCT analysis	D0	5	5	5	5	
	D21	1	1	1	1	
Dissolution experiments	D0	3	3	3	3	
	D1	3	3	3	3	
	D3	3	3	3	3	
	D6	3	3	3	3	
	D21	3	3	3	3	
Normalized weight measurements	D0	5	5	5	5	
	D21	1	1	1	1	

The microCT data available for 1 scaffold at day 21 time point (after the dissolution test) was only used as a qualitative compliment to the study

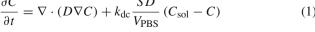
significance is indicated on all graphs as follows: *: p < 0.05, **: p < 0.01, ***: p < 0.001. Partial least square regression (PLSR) analysis was performed in JMP® 11 (SAS Institute Inc., Cary, NC).

3 Mathematical model

3.1 Model formulation

In this paper, we developed a mathematical model to predict the in vitro dissolution behaviour of CaP-based scaffolds in PBS solution using the experimental dissolution results from Bio-Oss $^{\circledR}$, Integra-Mozaik TM , MBCP TM and ReproBoneTM. As the initial solid calcium concentration was larger than the solubility of the Ca²⁺ ions in PBS solution, the solid and the dissolved Ca²⁺ coexisted at the same time during the dissolution process. The concentration change of dissolved Ca²⁺ ions with time was described using a diffusion-dissolution equation (1). The Ca²⁺ ions diffusion process was implemented using Fick's second law of diffusion, whereas the dissolution process was implemented based on the Noyes–Whitney equation (Frenning et al. 2005) where the rate of dissolution of a substance is described as a function of, amongst others, the concentration of the substance and its diffusion coefficient.

$$\frac{\partial C}{\partial t} = \nabla \cdot (D\nabla C) + k_{\rm dc} \frac{SD}{V_{\rm PRS}} (C_{\rm sol} - C) \tag{1}$$



where C is the dissolved Ca^{2+} ions concentration (mM), D is the diffusion coefficient (m²/s), k_{dc} is the dissolution constant (m^{-1}) , S is the CaP surface area (m^2) calculated from the input microCT image (Table 3), V_{PBS} is the PBS volume $(1.5 \times 10^{-5} \text{ m}^3)$ and C_{sol} is the solubility of the Ca²⁺ ions in PBS (mM). As the thickness of the boundary layer could not be measured experimentally, it was considered as a mathematical parameter that was incorporated in the $k_{\rm dc}$ in Eq. (1). The diffusion coefficient of Ca²⁺ ions in PBS solution at 37 °C was considered to be constant and it was calculated using Stokes-Einstein equation (2) (Young et al. 1980) given below:

$$D = \frac{k_{\rm B}T}{6\pi nr} = 2.83 \times 10^{-9} \,\mathrm{m}^2/\mathrm{s} \tag{2}$$

where $k_{\rm B}$ is the Boltzmann's constant (1.38 \times 10⁻²³m²kg $s^{-2}K^{-1}$), T is the absolute temperature (37 °C = 310.5K), η is the viscosity of PBS at 37 °C (0.0007 Pa s) (Horbett et al. 1988) and r is the radius of Ca^{2+} ion (114 pm) (Shannon 1976). The diffusion coefficient (D) for calcium chloride (CaCl₂) in aqueous solutions at 310.15 K has been reported to be $(1.601\pm0.02)\times10^{-9}$ m²/s (Ribeiro et al. 2008) which is of the same order of magnitude that was calculated theoretically in this study.

To implement degradation of the scaffold, we used the level-set method (LSM) to track implicitly the movement of the scaffold interface Γ with velocity v during the dissolution



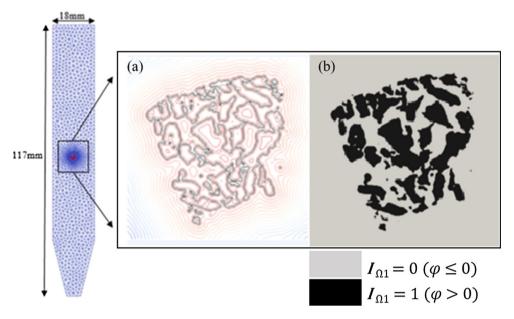


Fig. 2 Computational domain. Left Eppendorf tube filled with PBS and the scaffold. a Iso-levels of φ function (thick line represents the CaP interface Γ where $\varphi = 0$). b CaP indicator function ($I_{\Omega 1}$) computed over the domain

process. To implement the LSM, a microCT cross-sectional image of a scaffold was projected on a 2D finite element domain $\Omega \subset \mathbb{R}^2$. The domain was then decomposed into two sub-domains $\Omega 1$ and $\Omega 2$, and the interface/boundary between two partitions was denoted by Γ . The level-set function (φ) , a continuous scalar distance function, was then computed over the domain; φ was positive in $\Omega 1$ (scaffold), negative in $\Omega 2$ (PBS solution) and zero on Γ (boundary of the scaffold) (Fig. 2). The motion of the interface (Γ) in the normal direction was described by the level-set equation (3) with a velocity field v (Guyot et al. 2014):

$$\frac{\partial \varphi}{\partial t} = v \left| \nabla \varphi \right| \tag{3}$$

The degradation velocity v was derived by dividing the dissolution term in Eq. (1) by $S \cdot C_{\rm sol}/V_{\rm PBS}$, where S is the CaP surface area (m²), $C_{\rm sol}$ is the solubility of Ca²⁺ ions in PBS (mM) and $V_{\rm PBS}$ is the PBS volume (m³), thus resulting in degradation velocity as shown below in Eq. (4), with k_{sc} being a dimensionless degradation constant.

$$v = k_{\rm sc}k_{\rm dc}D\left(C_{\rm sol} - C\right)/C_{\rm sol} \tag{4}$$

In this model, the solubility $(C_{\rm sol})$ of ${\rm Ca^{2+}}$ ions was estimated to be 0.17 mM. The modelling of precipitation was not considered in this model as we did not detect precipitate formation during the experiments. The model also did not consider explicitly the influence of the CaP crystallinity or crystal size on the dissolution behaviour. The influence of collagen distribution around CaP in Bio-Oss® and Integra-Mozaik $^{\rm TM}$ on the Ca $^{\rm 2+}$ ion dissolution was not modelled.

3.2 Model implementation

The mathematical domain for dissolution test simulation was represented by the front view of a 15-ml Eppendorf tube (Fig. 2). The model was implemented using the finite element method (FEM) with an open-source partial differential equation (PDE) solver FreeFem++ (http://freefem.org) (Hecht 2012). This solver is well adapted for the type of model developed in this study due to its ability to deal with complex geometries and meshes and its simplified way to treat any type of PDE by implementing its variational form.

To implement the Dirichlet-type boundary condition for Ca^{2+} ions on a penalized FEM domain, we used an indicator function ($I_{\Omega 1}$) which is described by Eq. (5), where φ is the level-set function.

$$I_{\Omega 1} := \begin{cases} 1 & \text{if } x \in \Omega 1 \, (\varphi > 0) \\ 0 & \text{if } x \notin \Omega 1 \, (\varphi \le 0) \end{cases} \tag{5}$$

The initial condition for dissolved Ca²⁺ ions was set as:

$$C(0, \Omega) = 0$$
 for dissolved Ca^{2+} ions (6)

To impose no-flux boundary condition, we implemented the homogenous Neumann boundary condition on $\partial \Omega$ as shown below:

$$\frac{\partial C}{\partial n} = 0 \tag{7}$$

Essentially, a convergence study (Online resource 1) was executed to determine a time step as well as a mesh-size-



independent numerical solution. This resulted in a time step of 3600 s and a number of elements being 115,460.

3.3 Parameter estimation

The model parameters used in this study were in part determined from physical laws, others were determined from the microCT data and vet some were estimated from the dissolution data. The diffusion coefficient (D) of Ca^{2+} ions in PBS solution at 37 °C was calculated using the Stokes-Einstein equation (Young et al. 1980). The surface area (S) of only CaP was calculated from the microCT image. The PBS volume (V_{PBS}) was determined from the dissolution experiments, whereas the solubility (C_{sol}) of the Ca²⁺ ions in PBS was estimated. For the dissolution constant (k_{dc}) , first the order of magnitude was theoretically calculated using Eq. (1) with only the dissolution term. The experimentally measured value of Ca²⁺ ion dissolution for each scaffold at day 1 was used to determine theoretically the order of magnitude of k_{dc} . The model was then calibrated with the experimental release data of Ca²⁺ ions for each scaffold at day 1 to obtain the best fit. The k_{dc} was estimated to be higher for Bio-Oss[®] and Integra-MozaikTM. It was the highest for Bio-Oss[®] which was 2.7, 60.6 and 18.7 times higher than Integra-MozaikTM, MBCPTM and ReproBoneTM, respectively, (Table 3). The effect of the boundary layer was considered as a mathematical parameter that was incorporated in the parameter k_{dc} . The degradation constant (k_{sc}) was estimated from the CaP volume and weight data from before and after the dissolution experiments (Online resource 2). It was estimated to be different between the fast degrading CaP types (Bio-Oss®) and Integra-MozaikTM) and the slow degrading CaP type (MBCPTM and ReproBoneTM) (Table 3). Finally, the values for the sum of the squared residuals indicating the fit between the measured and the predicted Ca²⁺ ions release for each scaffold type are shown in Table 3.

3.4 Model outlook

With the aim of developing an accurate and credible model that allows predicting in vitro dissolution behaviour for CaP scaffolds outside of the training set without the need for additional experiments, a relationship was sought between the $k_{\rm dc}$ and $k_{\rm sc}$ values derived in this study and the structural and compositional characteristics of the scaffold materials. PLSR analysis allowed us to identify linear relationships between scaffold characteristics and the $k_{\rm dc}$ and $k_{\rm sc}$ values. To evaluate these relationships, they were used to estimate $k_{\rm dc}^*$ and $k_{\rm sc}^*$ values for all the scaffolds in the training set (Table 3) and the model outputs for both sets of parameters were then compared. The derived linear relationships were also used to estimate the $k_{\rm dc}^*$ and $k_{\rm sc}^*$ values for new CaP biomaterials with geometry as that of MBCP but with different combinations

Pable 3 Model parameter values used for the scaffolds. k_{dc} and k_{sc} are the estimated values whereas k_{dc}^* and k_{sc}^* are the values derived using PLSR by linking the structural and material properties. Srepresents the scaffold CaP surface area. Sum of squared residuals (kqc) depicts the fit between the measured and the predicted (with kqc and ksc) Ca2+ ions release. Sum of squared residuals (kqc) Sum of squared residuals (k_{dc}^*) 0.0112 0.0129 8×10^{-14} 1.75×10^{6} nitial $S(m^2)$ 2.89×10^{-6} 5.96×10^{-6} Sum of squared residuals (k_{dc}) depicts the fit between the measured and the predicted (with k_{dc}^* and k_{sc}^*) Ca^{2+} ions release 0.0129 0.0058 10^{-14} 6.8×10^{-14} 6.8×10^{-11} 8.25×10^{5} 2.68×10^{6} 1.88×10^{7} ${\it Integra-Mozaik}^{\rm TM}$ ReproBoneTM $MBCP^{TM}$ Bio-Oss® Scaffold



Table 4 PLSR-derived model parameter values (k_{dc}^* and k_{sc}^*) for combination of different material composition of HA and β-TCP

CaP biomaterial	CaP composition	$k_{\rm dc}^* ({\rm m}^{-1})$	k_{sc}^*	Initial S (m ²)
MBCP	60% HA+40% β-TCP	1.75×10^{6}	8×10^{-14}	5.96×10^{-6}
B1	50% HA+50% β-TCP	4.58×10^{6}	1×10^{-11}	5.96×10^{-6}
B2	40 % HA+60 % β-TCP	7.42×10^{6}	2×10^{-11}	5.96×10^{-6}
В3	20 % HA+80 % β-TCP	1.31×10^{7}	5×10^{-11}	5.96×10^{-6}
B4	100 % β-TCP	1.88×10^7	7×10^{-11}	5.96×10^{-6}

B1-B4 represent different biomaterials of BCP type. S represents the scaffold CaP surface area

of HA and β -TCP (Table 4), which were then used to predict in silico the resulting dissolution behaviour. This allowed us to study in silico optimal biomaterial characteristics in order to obtain specific Ca release profiles.

4 Results

4.1 Structural characteristics of the scaffolds

To qualitatively and quantitatively investigate the structural characteristics of the scaffolds (n = 5, see Table 2), microCT imaging was used. The reconstructed greyscale two-dimensional (2D) images (Fig. 3) show that Bio-Oss[®], MBCPTM and ReproBoneTM were more homogenous in morphology throughout the scaffold than Integra-MozaikTM. We also observed that Integra-MozaikTM had a distribution of collagen and CaP that was not consistent for the complete set of sections as it had collagen or CaP rich and poor zones, whereas the collagen in Bio-Oss® was more evenly distributed around CaP which was more homogenously distributed in the complete scaffold space. Both MBCPTM and ReproBoneTM had a similar CaP matrix structure, with ReproBoneTM having more circular-shaped pores and MBCPTM having on average a thicker CaP skeleton. The surface of Bio-Oss®was irregular, with collagen and CaP fully mixed together (Fig. 3).

The material characteristics of the scaffolds that were investigated before and after the dissolution tests using microCT were the CaP volume, collagen volume, total scaffold volume (TSV), total material volume (TMV), CaPspecific surface area (SSA = CaP surface area/CaP volume) and CaP thickness. The TMV for collagen containing scaffolds (Bio-Oss® and Integra-MozaikTM) is the sum of CaP volume and collagen volume, whereas the TMV for the pure CaP scaffolds (MBCPTM and ReproBoneTM) is equal to the CaP volume. Due to inconsistent cutting, the TSV of the scaffolds showed variability, which is why all data were normalized to the initial TSV (leading to volume fractions, see Online Resource 2). There were significant differences in the initial CaP volume fractions [Online Resource 2(a)] and the initial TMV fractions [Online Resource 2(b)] between Bio-Oss[®], Integra-MozaikTM, MBCPTM and ReproBoneTM

(p < 0.01). There was also a significant difference (p < 0.001) in the initial collagen volume fraction between Bio-Oss[®] and Integra-MozaikTM. The initial collagen volume fraction was higher for Integra-MozaikTM [Online Resource 2(c)]. There were also significant differences in the initial weight fractions between Bio-Oss[®], Integra-MozaikTM, MBCPTM and ReproBoneTM (p < 0.01) [Online Resource 2(d)].

4.2 Experimental dissolution behaviour of the scaffolds

To measure released Ca^{2+} ions from each biomaterial, scaffolds (n=3) were incubated in PBS over a period of 21 days. The medium was changed periodically at various time points (day 1, 3, 6 and 21). In Fig. 4, the plots show the cumulative Ca^{2+} ion release measured over period of time. The scatter plots show the experimentally measured values, the solid lines show the Ca^{2+} ion release predicted by initially estimated $k_{\rm dc}$ and $k_{\rm sc}$ values and the dashed lines show the Ca^{2+} ion release predicted by PLSR-derived $k_{\rm dc}^*$ and $k_{\rm sc}^*$ values. The values shown for scatter plots are the averages of three repeated measurements from three different scaffolds, while the error bars indicate $\pm {\rm SD}$.

In the experiments, the Ca²⁺ release was measured to be higher for Bio-Oss[®] and Integra-MozaikTM in comparison with ReproBoneTM and MBCPTM. Bio-Oss[®] had the highest overall Ca²⁺ release (Fig. 4a), whereas MBCPTM and ReproBoneTM had the lowest and very similar release profiles (Fig. 4c, d).

The overall cumulative Ca^{2+} release for Bio-Oss® was measured to be approximately 1.45, 1.68 and 1.77 times higher than Integra-Mozaik TM , MBCP TM and ReproBone TM , respectively (Fig. 4). No significant differences in day 21 release were observed when comparing MBCP TM with Integra-Mozaik TM and ReproBone TM (p > 0.05).

4.3 Mathematical dissolution behaviour of the scaffolds

Once the model parameters such as $k_{\rm dc}$ and $k_{\rm sc}$ were estimated by calibrating the model to the experimental results, the model was allowed to run up to 21 days to predict the experimental dissolution behaviour. The solid lines in Fig. 4 depict



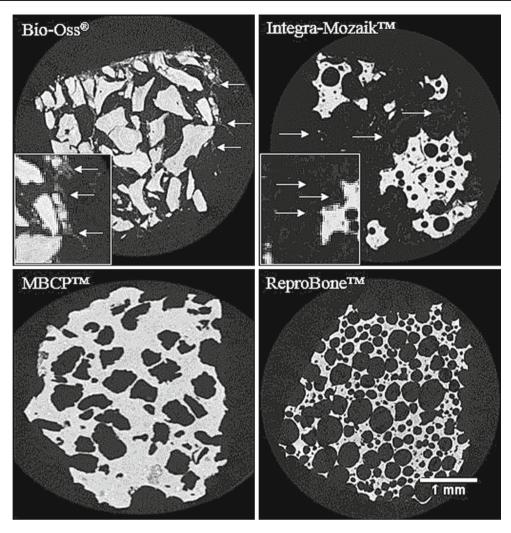


Fig. 3 Typical cross-sectional microCT images of the scaffolds. The CaP phase is clearly visible in *light grey tones*. Arrows indicate the collagen (dark grey) present in Bio-Oss[®] and Integra-MozaikTM. Scale bar 1 mm

the predicted amount of Ca^{2+} ions released over the experimental measurement time. The values for the sum of the squared residuals indicating the fit between the measured and the predicted Ca^{2+} ions release (using k_{dc} and k_{sc}) for each scaffold type are shown in Table 3. It is evident that there is an agreement between the predicted (solid lines) and the experimentally measured (scatter plots) cumulative release (Fig. 4). The model was also able to predict the spatio-temporal degradation and the dissolution of scaffolds over time. Figure 5a–c depicts the degradation of Bio-Oss® predicted on day 0, day 10 and day 21, whereas Fig. 5d–f depicts the local concentration of Ca^{2+} ions predicted during dissolution at the same time points.

Afterwards, the estimated $k_{\rm dc}$ and k_{sc} were linked to the structural and material properties obtained from the microCT analysis, using PLSR (Table 3). From Eqs. (1), (8) and (9), it can be inferred that the dissolution and degradation of CaP in scaffolds are primarily governed by scaffold

composition (% bovine bone granules, % β -TCP, % HA). Structural parameters such as the CaP surface area and porosity are taken into account through the input microCT image.

$$k_{\text{dc}}* = 10^5(-95.83 + 5.95 * \% \text{ Bovine bone}$$

+ 2.83 * % \beta-TCP) (8)

$$k_{\rm sc} * = 10^{-11} (6.8 - 0.1132 * \% \,\text{HA})$$
 (9)

With the initially estimated $k_{\rm dc}$ and $k_{\rm sc}$ values, the model predicted CaP degradation between 9 and 18% for Bio-Oss[®] and Integra-MozaikTM whereas the predicted CaP degradation was between 0.5 and 5% for MBCPTM and ReproBoneTM (Fig. 6a). The microCT CaP volume change data normalized to the initial total scaffold volume (TSV) qualitatively confirmed the degradation prediction by the model (Fig. 6b).



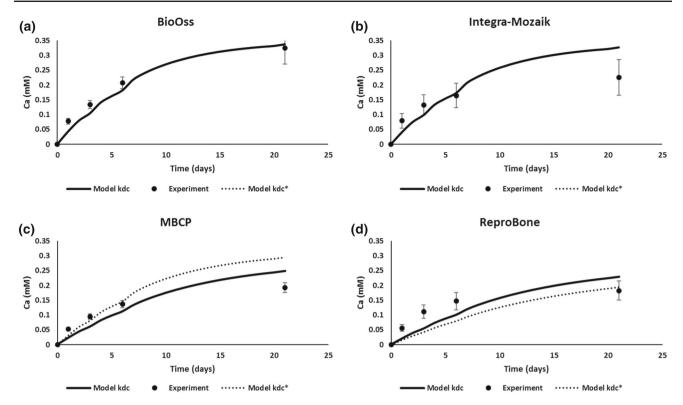


Fig. 4 Dissolution behaviour of different scaffolds observed experimentally (*scatter plot*), predicted mathematically [*solid lines* $(k_{\rm dc})$] and model corroboration [*dashed lines* $(k_{\rm dc}^*)$]. **a** Bio-Oss[®]. **b** Integra-

MozaikTM. **c** MBCPTM. **d** ReproBoneTM. In **a** and **b** the *dotted line* coincides with the *solid lines*. *Error bars* indicate \pm SD (n=3)

4.4 Model sensitivity analysis and outlook

We carried out the single-parameter sensitivity analysis to investigate the effect of a number of estimated parameters on the simulation outcome, which is shown in Fig. 7. We investigated the effect of altering the value for solubility $(C_{\rm sol})$ and observed that it altered the final outcome. A 10 % change in this value resulted in a corresponding 10 % change in the predicted calcium release (Fig. 7a). Additionally, we investigated the influence of using other representative 2D images of Bio-Oss® and Integra-MozaikTM in the model domain. We observed no significant differences in simulation results when using other images from the same stack for the Bio-Oss® scaffold (Fig. 7b); however, we did find larger differences for Integra-MozaikTM which has a more heterogeneous structure (Fig. 7c).

Additionally, the obtained relationships between the $k_{\rm dc}$ and $k_{\rm sc}$ and the compositional characteristics were tested by using the $k_{\rm dc}^*$ and the $k_{\rm sc}^*$ values calculated from Eqs. (8) and (9) for each scaffold type to predict the experimental dis-

solution behaviour. Figure 4 shows a satisfactory agreement between the predicted (solid lines), PLSR derived (dashed lines) and experimentally measured (scatter plots) release of Ca²⁺ ions, which demonstrates acceptable accuracy of the model's representation of the real in vitro dissolution experimental set-up. The values for the sum of the squared residuals indicating the fit between the measured and the predicted Ca²⁺ ions release (using k_{dc}^* and k_{sc}^*) for each scaffold type are shown in Table 3. In addition, for scaffold degradation, the PLSR-derived k_{dc}^* and k_{sc}^* values were similar to the initially estimated values, as was the model outcome obtained with those PLSR-derived values (Fig. 6). Finally, using the PLSR-derived linear relationships, the model was used to investigate the dissolution behaviour of a biomaterial with geometry as that of MBCP but with different combinations of HA and β-TCP (Fig. 8). It is clearly evident that the increase of β-TCP in biomaterial composition resulted in higher dissolution (Fig. 8a) along with higher degradation (Fig. 8b) whereas the effect of HA in biomaterial composition was completely opposite to β -TCP.



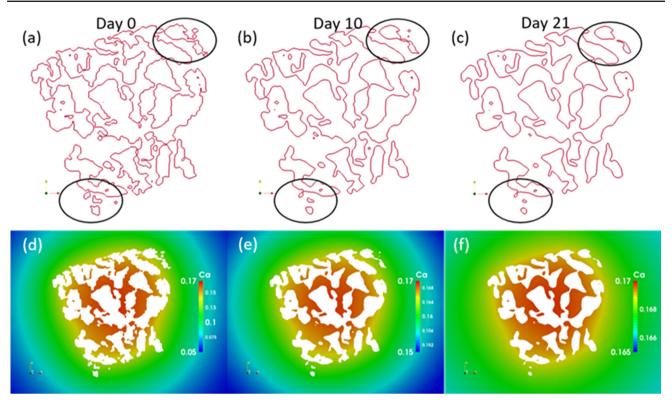


Fig. 5 Dissolution behaviour of Bio-Oss[®] predicted mathematically. **a** Scaffold shape at day 0, **b** at day 10, and **c** at day 21. **d**–**f** Local Ca²⁺ ion concentration during dissolution at day 0, 10 and 21. The *circles* in images **a**–**c** highlight degradation of the scaffold

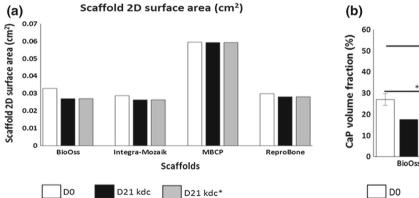
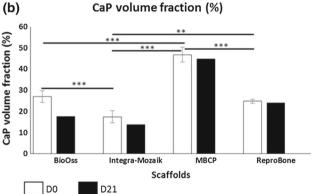


Fig. 6 a Change in the scaffold surface area (2D) as predicted by the model using $k_{\rm dc}$ and $k_{\rm dc}^*$. D0, day 0; D21, day 21. **b** Quantitative results of the scaffold CaP volume fraction (%). In **b**, the data have been nor-



malized to the initial total scaffold volume (TSV) leading to fractions. Statistical significance: **p < 0.01; ***p < 0.001 (n = 5 for day 0 and n = 1 for day 21). D0, day 0; D21, day 21

5 Discussion

In this study, a combined experimental-modelling approach was used to describe the in vitro dissolution of CaP-based scaffolds over time. First, the in vitro dissolution kinetics of chemically and structurally different CaP biomaterials were investigated in PBS. Proceeding from the in vitro experiments, a 2D FEM model based on the diffusion-dissolution equation along with the level-set equation was developed to predict the in vitro dissolution behaviour of CaP-based

scaffolds in PBS solution. The model parameters were either determined from the experimental results or derived from the results described in the literature or estimated. The model was able to capture the in vitro dissolution of Ca²⁺ ions in accordance with the experimental reports. Additionally, a single-parameter sensitivity analysis was carried out to determine the influence of specific model parameters on the predicted outcome. This obtained model is able to predict the dissolution behaviour of CaP-based scaffolds as well as the local calcium concentration inside the scaffold based on



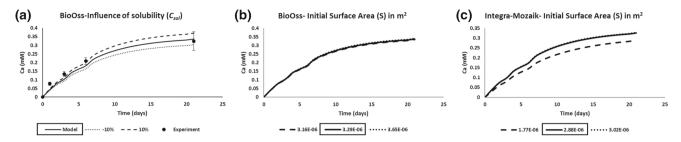


Fig. 7 Parameter sensitivity analyses— \mathbf{a} influence of the solubility (C_{sol}) on the Ca²⁺ ions release for Bio-Oss[®]. In \mathbf{a} , scatter plot represents the experimental results. Influence of using different images with varying initial CaP surface area (S) on the modelling outcome \mathbf{b} Bio-

Oss® and $\bf c$ Integra-MozaikTM. *Boxed values* indicate the values used in the analyses. In $\bf b$ and $\bf c$ the *lines* that are not visible coincide with the *solid line*

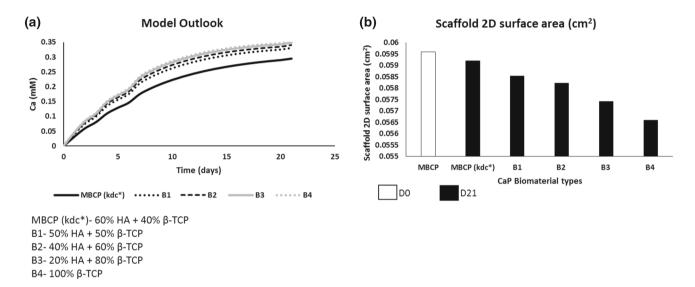


Fig. 8 Investigating the dissolution and degradation behaviour of a biomaterial with multiple combinations of β -TCP and HA. a Dissolution and b degradation behaviour for scaffolds with a geometry as that of MBCP but a composition that is a mix of β -TCP and HA

the parameters that can be obtained from microCT imaging. In order to limit the amount of experimental work needed to make predictions for scaffold materials within the training set, relations were derived between the scaffold compositional characteristics and the $k_{\rm dc}$ and $k_{\rm sc}$ values and then tested on the training set itself. Finally, using the PLSR-derived linear relationships, the model was used to investigate the dissolution behaviour of a biomaterial with different combinations of HA and β -TCP.

In this study, the in vitro dissolution kinetics of biomaterials broadly classified as fast degrading (Bio-Oss[®] and Integra-MozaikTM) and slow degrading (MBCPTM and ReproBoneTM) scaffolds were investigated in PBS. The four biomaterials contained different chemical formation and volume percentages of CaP, along with different structural characteristics such as collagen volume, total scaffold volume (TSV) and total material volume (TMV). The observed chemical and structural variations between scaffold types allowed for differences in release kinetics of Ca²⁺ ions in

PBS medium, where the fast degrading scaffolds were found to have higher in vitro dissolution than the slow degrading scaffolds (Fig. 4). It is worth mentioning that the dissolution of bovine bone granules in Bio-Oss[®] is higher when compared to synthetic HA (Mezahi et al. 2009). We did not detect precipitate formation.

The reported mathematical analysis of in vitro dissolution behaviour of CaP-based biomaterials is the most mechanistic model published to date. Previous models describing CaP-based scaffold dissolution behaviour were either theoretical in nature (Bohner and Baumgart 2004) or lattice-based that did not capture the actual geometry of the CaP scaffolds. Additionally, the lattice based models used a phenomenological description of the degradation process (Adachi et al. 2006; Byrne et al. 2007; Sun et al. 2013). However, by explicitly incorporating dedicated experimental results along with taking into account the accurate geometrical shape of the scaffolds, this study takes an important step towards the use of in silico modelling in biomaterial design. This study focuses



on measurements and modelling of Ca²⁺ ions dissolution, so it did not consider the influence of the microporosity, collagen distribution, CaP crystallinity or crystal size, precipitation, phosphate (PO_4^{3-}) ions dissolution or changing collagen volume on the diffusivity behaviour of Ca²⁺ ions. Ultimately, these influences need to be included comprehensively in the model (Gao and Fagerness 1995). Additional simplifications made in the course of this study pertain mainly to the modelling aspects. The first simplification to be dealt within the future is the fact that the model only looks at dissolution kinetics in 2D, thereby neglecting any 3D spatial aspects, which might influence the overall numerical solution. It has been reported that the parameter values estimated by the 2D model could be overestimated with respect to the ones predicted by the 3D model, which could influence the overall output of the model (Nava et al. 2013). The second simplification included in the model was exclusion of solving the fluid flow due to rotation during the dissolution experiment as well as the advection of Ca²⁺ ions due to fluid flow and the movement of scaffold due to rotation. This was done to keep the model computationally inexpensive and is in line with other models studying drug release from carriers under dynamic conditions (Arifin et al. 2006; Frenning et al. 2003; Snorradóttir et al. 2013). It is worth stating that this model can be adapted to potentially recapitulate the local in vivo (where the fluid flow is not so important) Ca²⁺ ion concentrations during the dissolution process by making adjustments to the existing parameters and including additional parameters specific to the in vivo environment.

The values for unknown parameters such as dissolution constant (k_{dc}) and degradation constant (k_{sc}) for each scaffold type were determined by calibrating the model to the experimental release data of Ca²⁺ ions. It is evident from Fig. 4 that there was overall an acceptable though not perfect agreement between the predicted (solid lines) and the experimentally measured (scatter plots) release profiles. It is also evident from Fig. 4 that the model is not able to accurately capture the initial release. This could be due to the fact that the model does not consider advection of Ca²⁺ ions due to fluid flow. Moreover, we did observe that using a higher k_{dc} value captured the initial release but greatly overestimated the release at day 21. Therefore, the value of k_{dc} was estimated by keeping the best possible balance between underestimation of initial and overestimation of final calcium release profile. Due to a substantial lack of relevant data on this matter, we restricted ourselves to the use of a fixed value for kdc in this study. However, using the value of k_{dc} as an exponentially decreasing function rather than a constant value would give a better fit with experimental data. The use of k_{dc} as an exponentially decreasing function could take into account the effect of adhesion of precipitated ions to the surface as well as the effect of changing pH during the dissolution process.

Additionally, the model was able to predict the spatialtemporal degradation and dissolution of the scaffolds (Fig. 5a-f). This spatial information represents one of the clear added values of computational modelling in the context of designing new biomaterials. No measurement devices exist to date that allow this spatial representation of the local calcium concentration—even though these local concentrations are what is felt by the cells seeded onto the scaffold. Computational models therefore allow to link the insight from in vitro experiments by studying the effect of Ca²⁺ ions on cellular behaviour (Arifin et al. 2006) to the design of optimized biomaterials. Furthermore, the model predicted higher degradation of CaP for Bio-Oss® and Integra-MozaikTM, which was expected due to their higher dissolution behaviour (Fig. 6). Moreover, the single-parameter sensitivity analyses such as the one carried out in this study was able to identify the influence of a few estimated model parameters on the final outcome. We found that the solubility (C_{sol}) had a quantitative influence on the simulation results (Fig. 7a). In addition, we observed that the model results were not influenced by the choice in representative 2D image for the investigated scaffolds, except for Integra-MozaikTM (Fig. 7b, c). This was mainly due to heterogeneous structure of Integra-MozaikTM which resulted in variability of surface area (S) of CaP across different image slices. Subsequently, the estimated values for $k_{\rm dc}$ and $k_{\rm sc}$ were connected to the material composition properties (such as % bovine bone granules, % β-TCP and % HA) of the scaffolds through PLSR to derive k_{dc}^* and k_{sc}^* values. This type of relationships allows estimating dissolution properties of scaffolds based on material characteristics without performing in vitro tests. The current relationships, being linear in nature and derived from a small sample size, are only indicative and have to be re-evaluated when additional data becomes available (additional CaP-based scaffold types and n > 3 for heterogeneous scaffolds). Yet, the approach taken is simple and easily allows for continuous improvement. In addition to allowing to estimating the in vitro behaviour of CaP containing scaffolds, the current model can also be used in a more proactive way, namely in the design of new CaP containing biomaterials. If a specific calcium release window is desired (in order to obtain a specific biological function), the model can be used to find the specific geometrical and compositional properties of the scaffold(s) that would lead to the desired degradation behaviour. Yet, a limitation of the currently used simple equation for $k_{\rm sc}^*$ is it's incapacity to predict a relevant k_{sc}^* value for materials containing more than 60% HA. Finally, Fig. 8 shows that a higher amount of β-TCP in the biomaterial resulted in higher dissolution and degradation whereas the effect of HA on biomaterial dissolution and degradation was completely the opposite, which is in line with common knowledge on CaP-based biomaterials (Hong et al. 2014).



6 Conclusion

This study illustrates the integrative experimental-modelling approach to elucidate mathematically the local in vitro dissolution kinetics of CaP-based scaffolds. The model is capable of predicting experimentally unmeasurable local in vitro Ca²⁺ ion concentrations that affect the bone cell chemotaxis and proliferation. Even though we designed and conducted dedicated experiments to determine specific model parameter values, the mathematical model still contains some estimated parameter values due to the absence of accurate, quantitative data in literature and the complexity of making quantitative in vitro measurements. But despite the simplifications and estimations, the model is able to recapitulate experimental findings qualitatively. The mathematical modelling of dissolution of CaP-based biomaterials has significant potential to facilitate understanding and development of complex bone tissue engineering constructs (i.e. scaffolds with cells and/or growth factors) in the future. It can be used to study numerous design parameters and avoid excessive experimentation, thus saving time and resources.

Acknowledgments Céline Smekens is gratefully acknowledged for her work as a master student on measuring the Ca²⁺ ions release using micro ion electrode. Bachelor students Antoine Delacroix and Simon Bruneau (ESEO, Angers, France) are gratefully acknowledged for their work on development of Morphing CiTy (ULg, Liege, Belgium). Varun Manhas and Yann Guyot are funded by Belgian National Fund for Scientific Research (FNRS) Grant FRFC 2.4564.12. Greet Kerckhofs and Yoke Chin Chai are financed by the postdoctoral Grant of the Research Foundation—Flanders (FWO/12R4315N and 1.5.172.13N-Interdisc. http://www.fwo.be/en/). The research leading to these results has received funding from the European Research Council under the European Union's Seventh Framework Programme (FP/2007-2013)/ERC Grant Agreement No. 279100. The microCT images have been generated on the X-ray computed tomography facilities of the Department of Materials Engineering of the KU Leuven, financed by the Hercules Foundation (Project AKUL 09/001: Micro- and nanoCT for the hierarchical analysis of materials). This work is part of Prometheus, the KU Leuven R&D Division of Skeletal Tissue Engineering (http://www. kuleuven.be/prometheus).

Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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