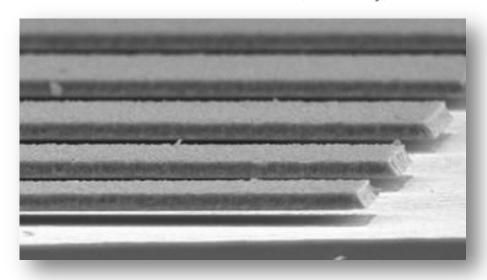


Propagation of uncertainties using probabilistic multi-scale models

V. Lucas, L. Wu, S. Paquay (Open-Engineering SA), J.-C. Golinval, S. Mulay, L. Noels



3SMVIB: The research has been funded by the Walloon Region under the agreement no 1117477 (CT-INT 2011-11-14) in the context of the ERA-NET MNT framework. Robust design of MEMS: Financial support from F. R. S. - F. N. R. S. under the project number FRFC 2.4508.11

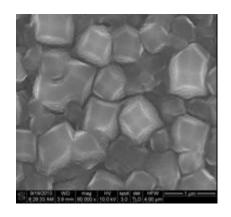


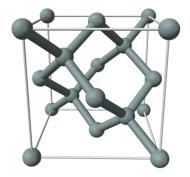
MEMS structures

- Not several orders larger than their micro-structure size
- As a result their properties exhibit a scatter
- ...



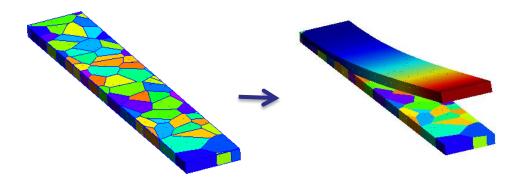
- Polycrystalline materials
 - Here we consider Polysilicon
- Each grain has an anisotropic behaviour
 - Elastic properties
 - Material strength
 - •
- Interest in the elastic response
 - Eigen frequencies of MEMS resonators
- Interest in the fracture behaviour
 - Strength, fracture energy, crack path
- Only uncertainties from the material micro-structure are accounted for

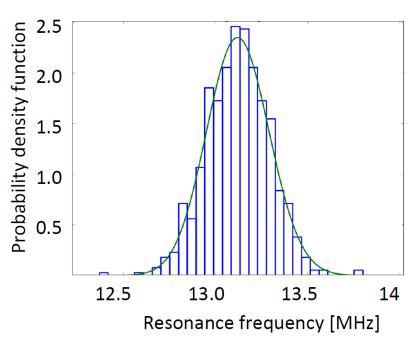




- Direct Monte-Carlo simulations
 - Each grain explicitly meshed
 - Poisson Voronoï tessellation
 - Random grain orientation
 - Thousands of simulation required

Time consuming



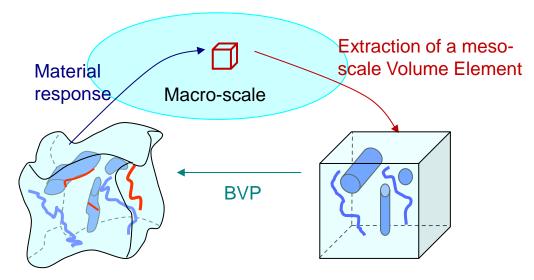


Motivations for stochastic multi-scale methods

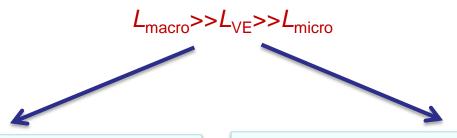


CM3 February 2015 Euromech 559

- Multi-scale modelling
 - 2 problems are solved concurrently
 - The macro-scale problem
 - The meso-scale problem (on a meso-scale Volume Element)



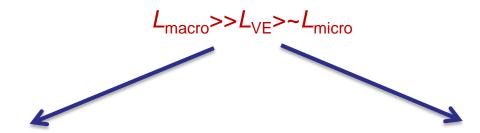
Length-scales separation



For accuracy: Size of the mesoscale volume element smaller than the characteristic length of the macro-scale loading To be statistically representative: Size of the meso-scale volume element larger than the characteristic length of the microstructure



For structures not several orders larger than the micro-structure size



For accuracy: Size of the mesoscale volume element smaller than the characteristic length of the macro-scale loading

Meso-scale volume element no longer statistically representative: Stochastic Volume Elements*

Possibility to propagate the uncertainties from the micro-scale to the macro-scale

. . . .

CM3

Université de Liège

^{*&}quot;Stochastic finite elements as a bridge between random material microstructure and global response", M Ostoja-Starzewski, X Wang Computer methods in applied mechanics and engineering (1999)

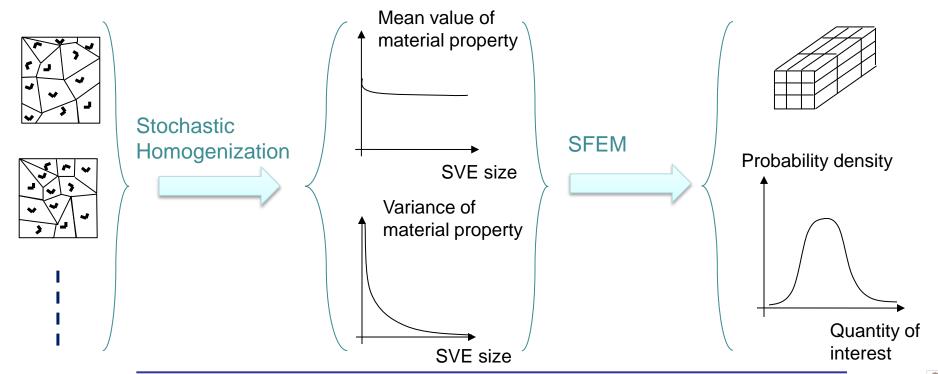
[&]quot;Scale-dependent homogenization of random composites as micropolar continua", P Trovalusci, M Ostoja-Starzewski, M L De Bellis, A Murrali, European Journal of Mechanics - A/Solids (2015)

[&]quot;Statistical volume element method for predicting micro-structure constitutive property relations", X. Yin, W. Chen, A. To, C. McVeigh, Computer Methods in Applied Mechanics and Engineering (2008)

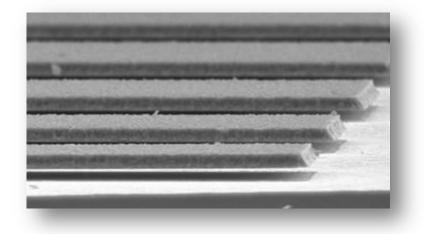
[&]quot;Computational nonlinear stochastic homogenization using a nonconcurrent multiscale approach for hyperelastic heterogeneous microstructures analysis". A. Clement, C. Soize, J. Yvonnet, International Journal for Numerical Methods in Engineering (2012) "A probabilistic model for bounded elasticity tensor random fields with application to polycrystalline microstructures", J. Guilleminot, A. Noshadravan, C. Soize, R. Ghanem Computer Methods in Applied Mechanics and Engineering (2011)

A 3-scale process

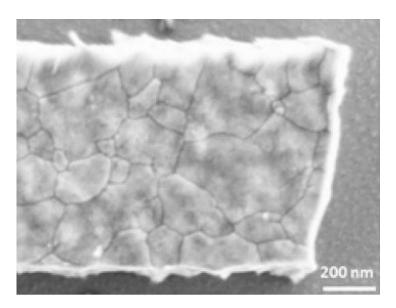
Grain-scale or micro-scale	Meso-scale	Macro-scale
Samples of the microstructure (SVE)	Intermediate scaleDistribution of the	Uncertainty quantification of the macro-scale quantity
Each grain has a random orientation	meso-scale material property $\mathbb{P}(C)$, ,



Université de Liège Application to MEMS resonators: resonance frequencies distribution

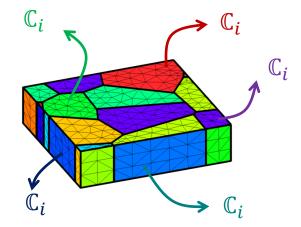


Application to the fracture of MEMS



Definition of Stochastic Volume Elements (SVEs)

- Poisson Voronoï tessellation
- Each grain i is assigned an elasticity tensor \mathbb{C}_i
- \mathbb{C}_i defined from silicon crystal properties
- Each \mathbb{C}_i is assigned a random rotation
- Mixed BCs



Stochastic homogenization

Several realizations

$$oldsymbol{\sigma}_{m^i} = \mathbb{C}_i : oldsymbol{\epsilon}_{m^i}$$
 , $orall i$

Computational homogenization

$$\sigma_M = \mathbb{C}_M : \epsilon_M$$

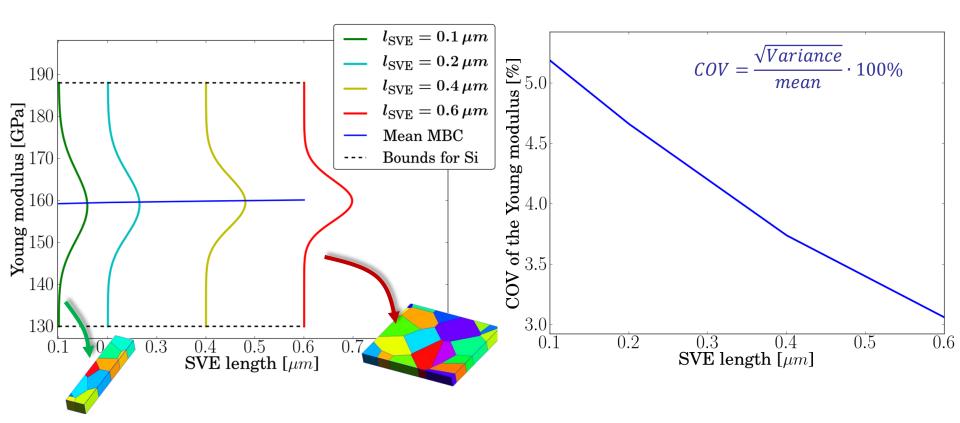
Samples of the mesoscale homogenized elasticity tensors

- Homogenized elasticity tensor not unique as statistical representativeness is lost*
 - · It is thus called apparent elasticity tensor



^{*&}quot;Application of variational concepts to size effects in elastic heterogeneous bodies", C. Huet, Journal of the Mechanics and Physics of Solids(1990)

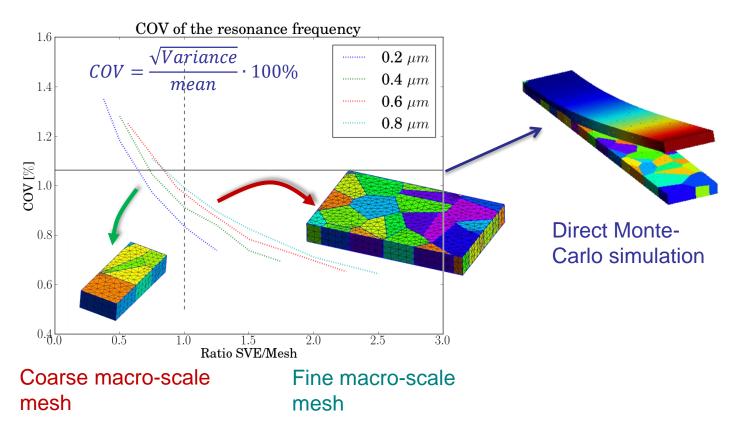
- Distribution of the apparent meso-scale elasticity tensor \mathbb{C}_M
 - Depends on the SVE size
 - For large SVEs, the apparent tensor tends to the effective (and unique) one
 - Bounded
 - Bounds do not depend on the SVE size but on the silicon elasticity tensor \mathbb{C}_i
 - However, the larger the SVE the lower the probability to be close to the bounds





CM3

- Use of the meso-scale distribution with macro-scale finite elements
 - Beam macro-scale finite elements
 - Use of the meso-scale distribution as a random variable
 - Monte-Carlo simulations



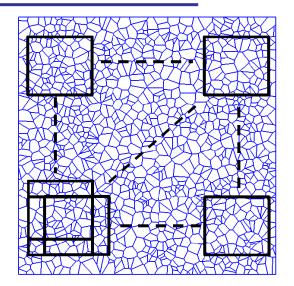
 Macro-scale distribution (first resonance frequency) depends on SVE and mesh sizes

> Université de Liège

 \mathbb{C}_{M^1} \mathbb{C}_{M^2}

- Introduction of the (meso-scale) spatial correlation
 - SVEs extracted at different distances
 - Spatial correlation of the r^{th} and s^{th} components of the apparent elasticity tensor \mathbb{C}_M

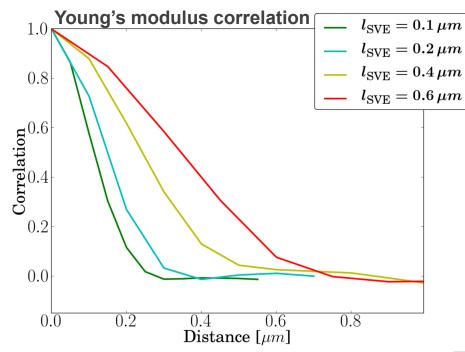
$$R_{\mathbb{C}}^{(rs)}(\boldsymbol{\tau}) = \frac{\mathbb{E}[\mathbb{C}^{(r)}(\boldsymbol{x})\mathbb{C}^{(s)}(\boldsymbol{x}+\boldsymbol{\tau})]}{\mathbb{E}[\mathbb{C}^{(r)}(\boldsymbol{x})]\mathbb{E}[\mathbb{C}^{(s)}(\boldsymbol{x}+\boldsymbol{\tau})]}$$



Represented by the correlation length:

$$L_{\mathbb{C}}^{(rs)} = \frac{\int_{-\infty}^{\infty} R_{\mathbb{C}}^{(rs)}}{R_{\mathbb{C}}^{(rs)}(0)}$$

 The correlation length increases with the SVE size



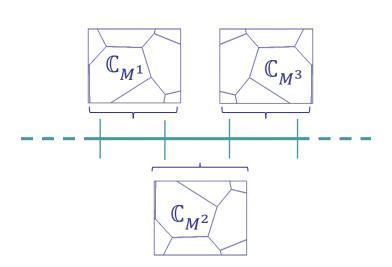
"Characterization of Random Composites Using Moving-Window Technique", S. Baxter, L. Graham, Journal of Engineering Mechanics (2000)



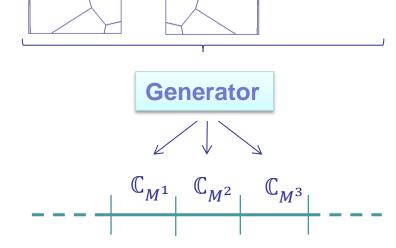
The meso-scale random field

- Use of the meso-scale distribution with stochastic (macro-scale) finite elements
 - Use of the meso-scale correlated distribution as a random field
 - Monte-Carlo simulations
- The meso-scale random field

Direct resolution of SVEs at each (macroscale) (Gauss) integration-points Not computationally efficient



Generator of meso-scale elasticity tensors*



^{*&}quot;Maximum entropy approach for modeling random uncertainties in transient elastodynamics", C. Soize, The Journal of the Acoustical Society of America(2001)

CM3

Université de Liège

[&]quot;Bounded Random Matrix Approach for Stochastic Upscaling" S. Das, R. Ghanem, Multiscale Modeling & Simulation (2009)
"A probabilistic model for bounded elasticity tensor random fields with application to polycrystalline microstructures", J. Guilleminot, A. Noshadravan, C. Soize, R. Ghanem Computer Methods in Applied Mechanics and Engineering (2011)

The meso-scale random field

- Generation of the elasticity tensor $\mathbb{C}_M(x,\theta)$ (matrix C_M) spatially correlated field
 - One possible method
 - Define a lower isotropic lower bound C_L from the silicon crystal tenor C_S

$$\min_{E,\nu} \|\boldsymbol{C}(E,\nu) - \boldsymbol{C}_S\| \text{ with } \boldsymbol{C}(E,\nu) \leq \boldsymbol{C}_M$$

– Define the positive semi-definite tensor $\Delta C(x, \theta)$ such that

$$\mathbf{C}_{M}(x,\theta) = \mathbf{C}_{L} + \Delta \mathbf{C}(x,\theta)$$

- This will ensure the convergence of the Stochastic Finite Element Method*
- We now need to generate the spatially correlated random field $\Delta C(x, \theta)$
- Cholesky decomposition

$$\Delta C(x,\theta) = A(x,\theta)A(x,\theta)^{\mathrm{T}}$$
 with $A(x,\theta) = \overline{A} + A'(x,\theta)$

 $-A'(x,\theta)$ is generated using the spatial correlation matrix $R_{A'}(\tau)$

- Here we use the spectral method**
- Assumed Gaussian (can be changed)

*"Bounded Random Matrix Approach for Stochastic Upscaling" S. Das, R. Ghanem, Multiscale Modeling & Simulation (2009)
"A probabilistic model for bounded elasticity tensor random fields with application to polycrystalline microstructures", J. Guilleminot, A. Noshadravan, C. Soize, R. Ghanem Computer Methods in Applied Mechanics and Engineering (2011)

**"The Scale of Correlation for Stochastic Fields— Technical Report, Department of Civil Engineering and Engineering Mechanics", T. Harada, M. Shinozuka, Columbia University, New York, NY

Université de Liège

Homogeneous

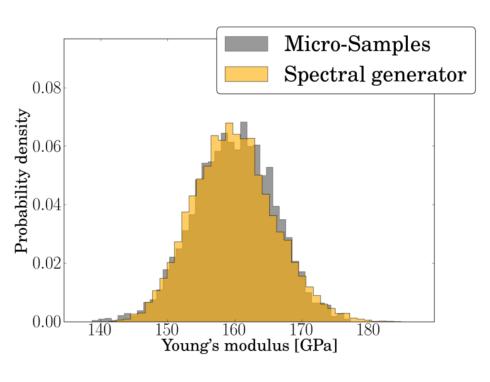
random field

The meso-scale random field

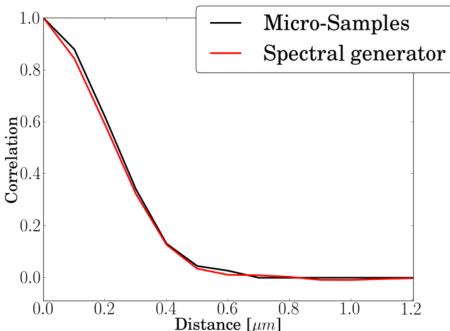
Good agreement between:

- The samples of elasticity tensors computed from the homogenization
- The generated elasticity tensors

Young's modulus distribution



Young's modulus spatial correlation



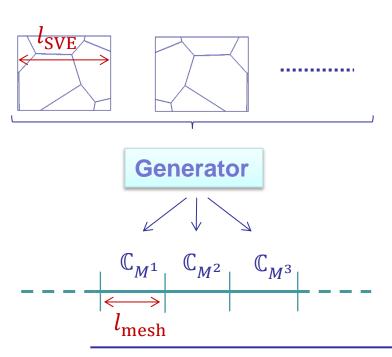


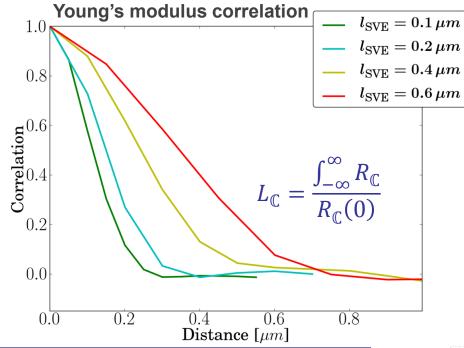
CM3 February 2015 Euromech 559

From the meso-scale to the macro-scale

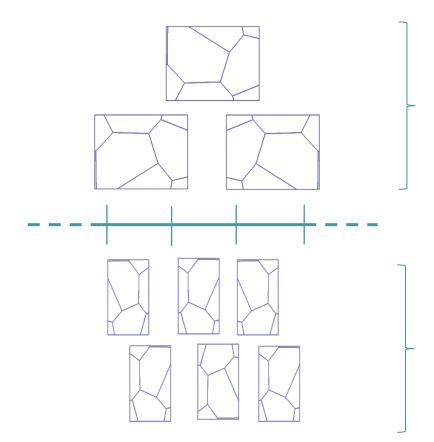
Stochastic finite element method (SFEM)

- Macro-scale beam elements of size l_{mesh}
- Use the meso-scale random field obtained using SVEs of size l_{SVE}
- The meso-scale random field is characterized by the correlation length L_C
- The ratio $\alpha = \frac{L_{\mathbb{C}}}{l_{\mathrm{mesh}}}$
 - Links the (macro-scale) finite element size to the correlation length
 - Is related to the SVE size thought the correlation length





Université de Liège • Effect of the ratio $\alpha = \frac{l_{\mathbb{C}}}{l_{\text{mesh}}}$



$$\alpha = \frac{L_{\mathbb{C}}}{l_{\mathrm{mesh}}} > 1$$
: The spatial correlation can be accounted for

$$\alpha = \frac{L_{\mathbb{C}}}{l_{\mathrm{mesh}}} < 1$$
: For the spatial correlation to be accounted for, we need more integration points

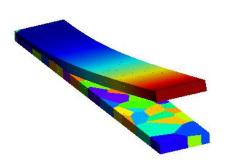
For extreme values of α:

 $\alpha \gg 1$: no more scale separation if $L_{\rm SVE} \sim L_{\rm macro}$

 $\alpha \ll$ 1: loss of microstructural details if $L_{\rm SVE}{\sim}L_{\rm micro}$

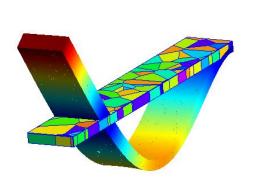
From the meso-scale to the macro-scale

- Verification of the 3-scale process (α ~2) with direct Monte-Carlo simulations
 - First flexion mode of a 3.2 μ m-long beam

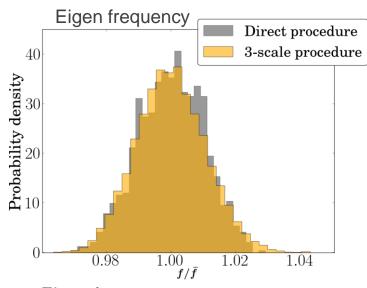


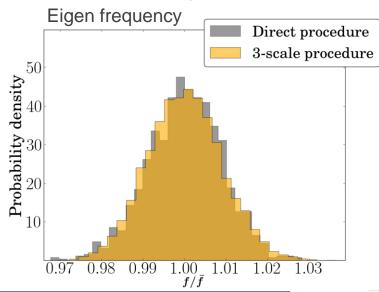
Relative difference in the mean: 0.57 %

- Second flexion mode of a 3.2 μ m-long beam



Relative difference in the mean: 0.44 %





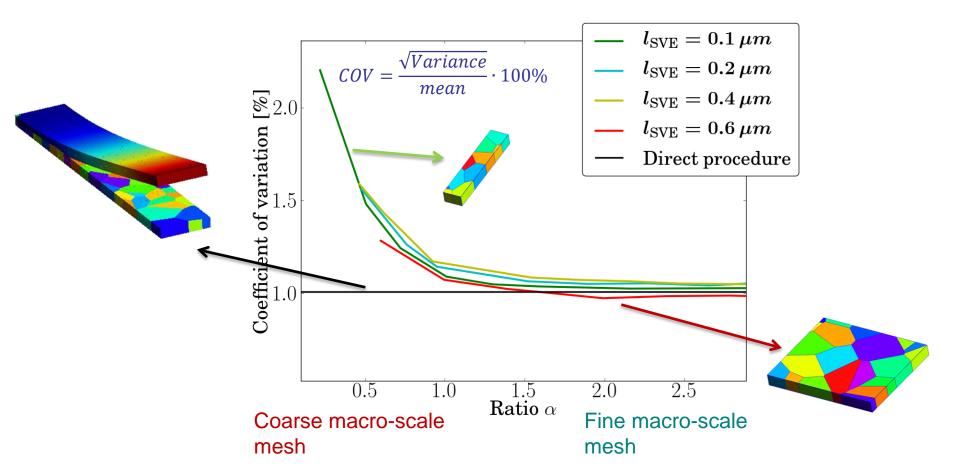


CM3 February 2015 Euromech 559

From the meso-scale to the macro-scale

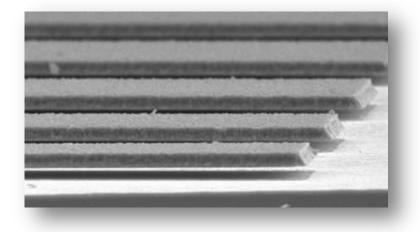
Convergence of the 3-scale process

- In terms of $\alpha = \frac{l_{\mathbb{C}}}{l_{\mathrm{mesh}}}$
- First flexion mode of a 3.2 μ m-long beam

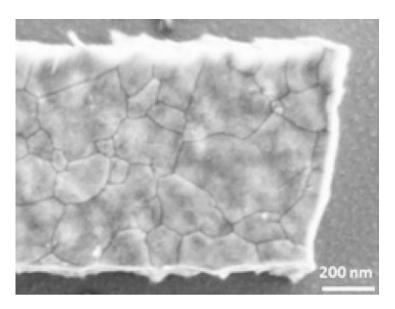




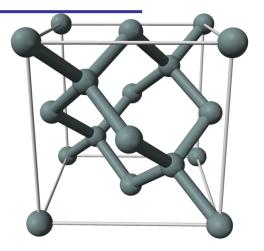
Application to MEMS resonators: resonance frequencies distribution



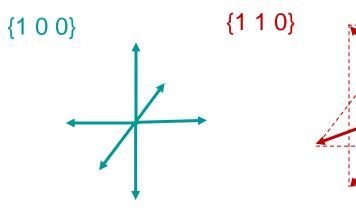
Application to the fracture of MEMS



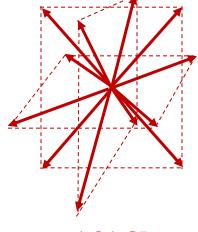
- Silicon Crystal
 - Orthotropic material



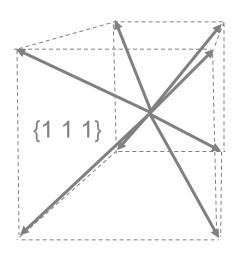
- Different fracture strengths and critical energy release rates
 - 6 {1 0 0}-directions,12 {1 1 0}-directions,8 {1 1 1}-directions







$$\sigma_{110} = 1.21 \text{ GPa}$$



$$\sigma_{111} = 0.868 \text{ GPa}$$



Definition of Stochastic Volume Elements (SVEs)

Voronoï tessellation

Each grain i is assigned a random orientation

Several realizations

Fracture models

 Cohesive elements inserted between two bulk elements

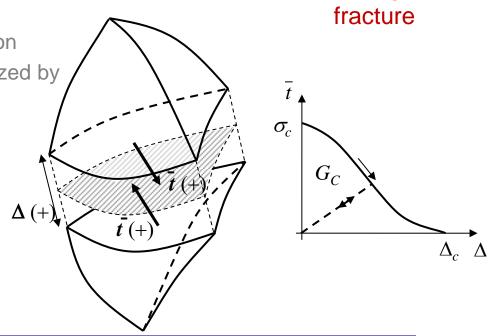
Consistent discontinuous Galerkin framework

They integrate the cohesive Traction
 Separation Law (TSL) characterized by

• Strength σ_C &

Critical energy release rate G_C

- Can be tailored for
 - Intra/inter granular failure
 - Different orientations



intra-granular

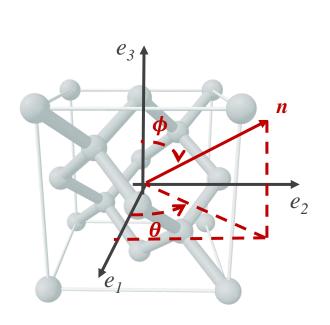
fracture

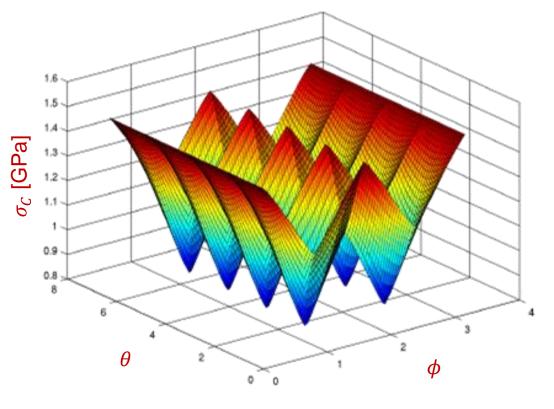


→ inter-granular

Intra-granular failure

- TSL depends on
 - Grain orientation
 - Interface orientation
- Assumption: FE mesh > silicon crystal cell size (5.43 Å)
 - Compute effective fracture strength for the interface element of normal *n*
 - Use polar coordinates in the crystal referential

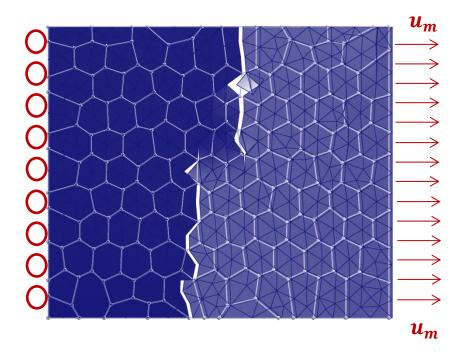


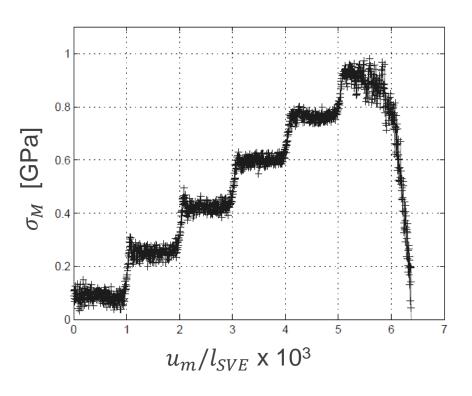




SVEs computation

- Extraction of the SVE response
- Several realizations





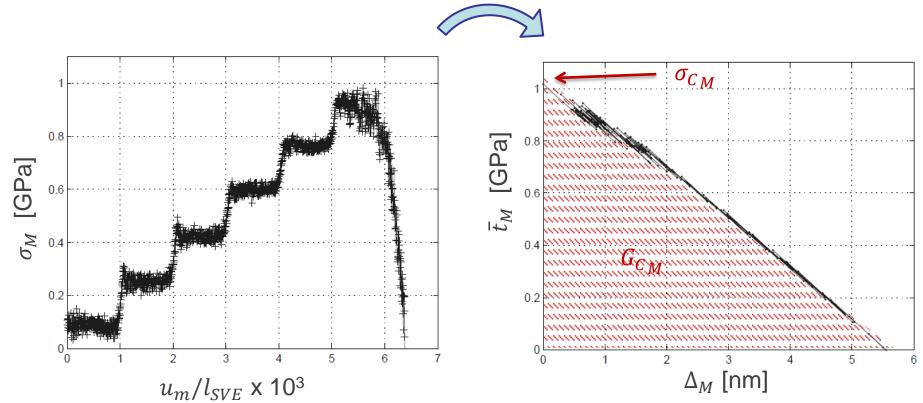


February 2015 Euromech 559 23

 $\delta \bar{\boldsymbol{t}}_{M} = \boldsymbol{\delta} \boldsymbol{\sigma}_{\boldsymbol{M}} \cdot \boldsymbol{e}_{X}$

- Extraction of the meso-scale TSL $(\bar{t}_M \text{ vs. } \Delta_M)$
 - Following [Verhoosel et al.*]
 - Mesoscopic surface traction increment:
 - Mesoscopic opening increment:

$$\delta \mathbf{\Delta}_{M} = \delta \mathbf{u}^{m} - L_{\text{cell}} \mathbf{C}_{M}^{-1} : \mathbf{e}_{X} \otimes \mathbf{e}_{X} \cdot \delta \bar{\mathbf{t}}_{M}$$



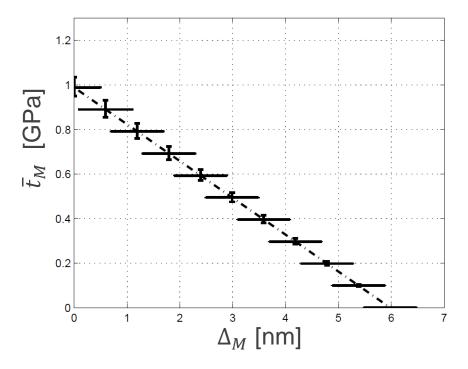
*"Computational homogenization for adhesive and cohesive failure in quasi-brittle solids" C.V. Verhoosel, J.J.C. Remmers, M.A. Gutiérrez, R. de Borst, International Journal for Numerical Methods in Engineering (2010)



24

Probabilistic TSL

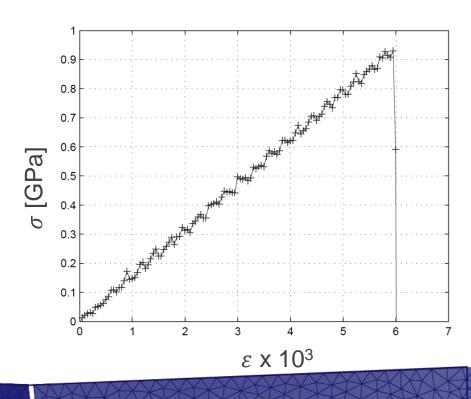
- Several SVE realizations
- For each realization, extraction of (the correlated):
 - Meso-scopic strength σ_{CM}
 - Meso-scopic critical energy release rate G_{C_M}
- Generation of meso-scopic TSLs





From the meso-scale to the macro-scale

- Macro-scale simulations
 - Do not require discretization of the grains
 - Coarser meshes can be used (~size of the SVEs)
- Example of one realization





CM3 February 2015 Euromech 559

Conclusions & Perspectives

- Stochastic 3-scale methodology for poly-crystalline materials
 - Use of a meso-scale random field obtained from SVE resolutions
 - Propagation of the meso-scale uncertainties using SFEM
- In the future
 - Accounting for preferred crystallographic orientations
 - Accounting for other sources of uncertainties
 - Roughness
 - Grooves
 - Full MEMS geometry (clamping...)
 - Study of the influence of the amorphous phase
 - ...

