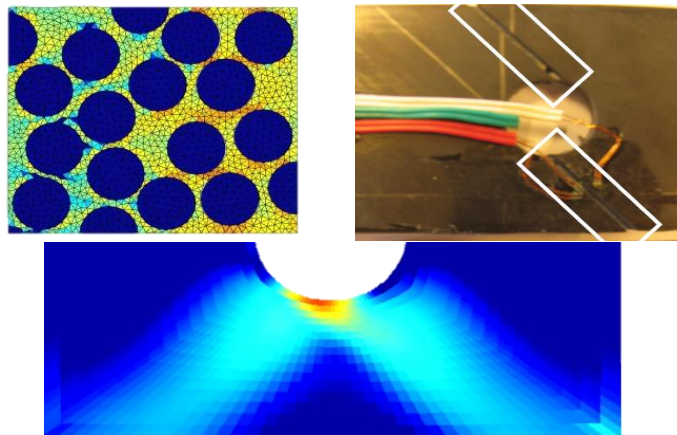


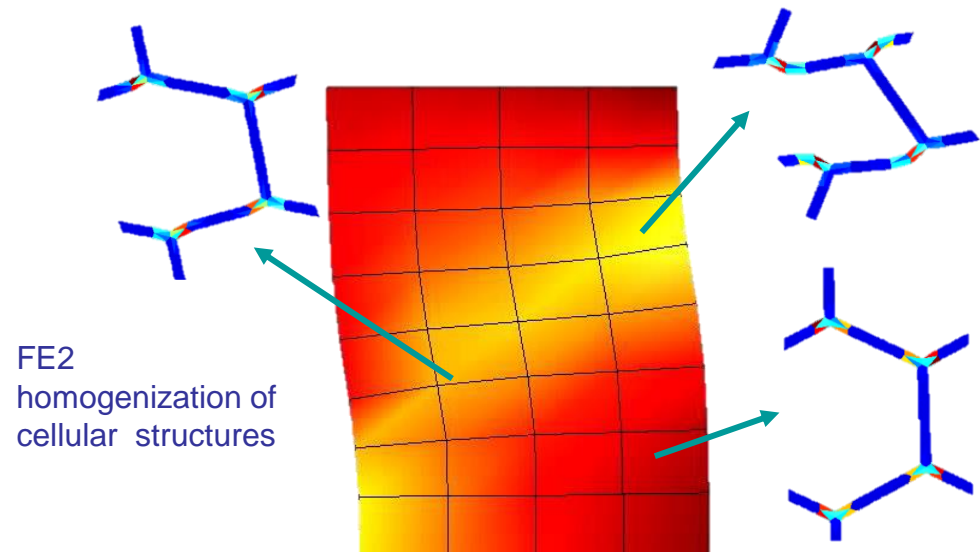
Homogenization with propagation of instabilities through the different scales

L. Noels

G. Becker, L. Homsy, V. Lucas, S. Mulay, V.-D. Nguyen,
V. Péron-Lühns, V.-H. Truong, F. Wan, L. Wu



Non-local damage mean-field-homogenization

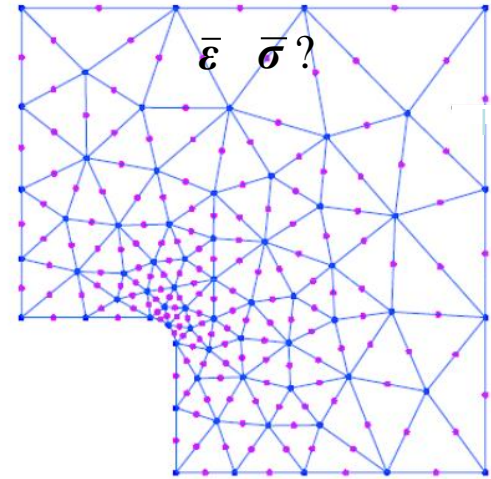


FE2
homogenization of
cellular structures

- Introduction
 - Multi-scale modelling
 - Strain softening issues
- Non-local damage-enhanced mean-field-homogenization
- Computational homogenization for cellular materials
- Conclusions

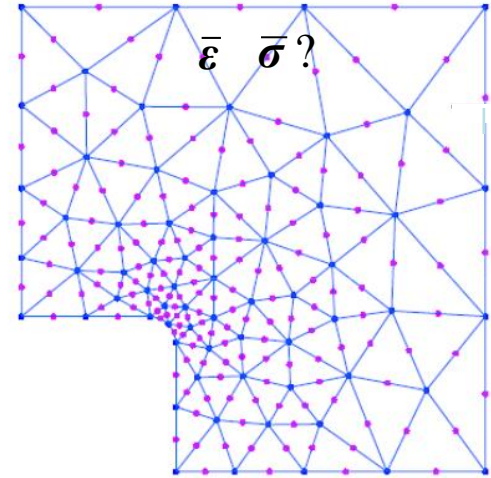
Multi-scale modelling: How?

- Computational technique: FE²
 - Macro-scale
 - FE model
 - At one integration point $\bar{\epsilon}$ is know, $\bar{\sigma}$ is sought

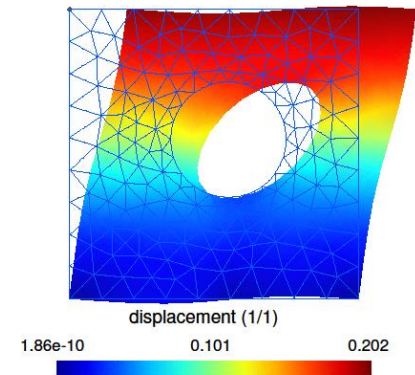


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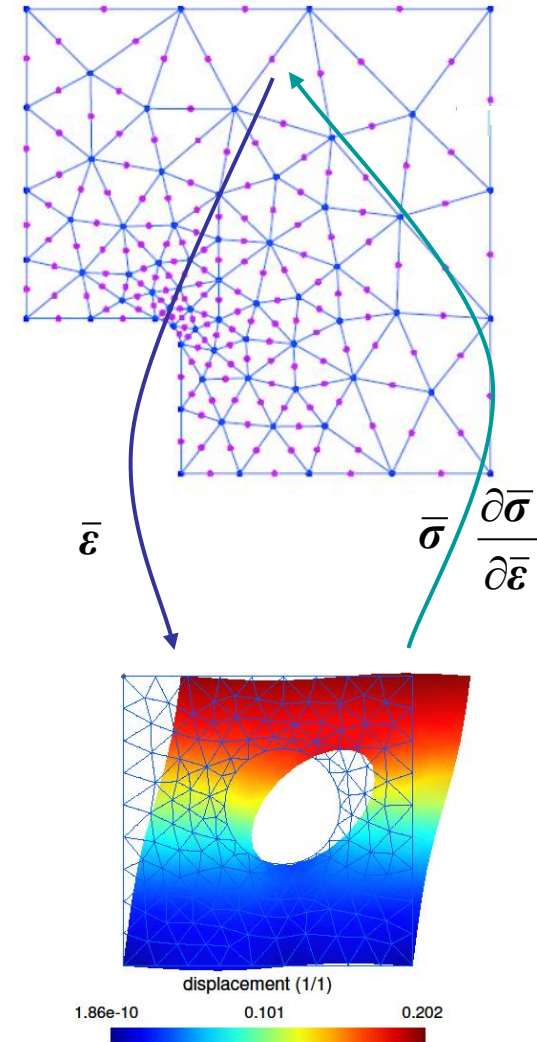


- Micro-scale
 - Usual 3D finite elements
 - Periodic boundary conditions



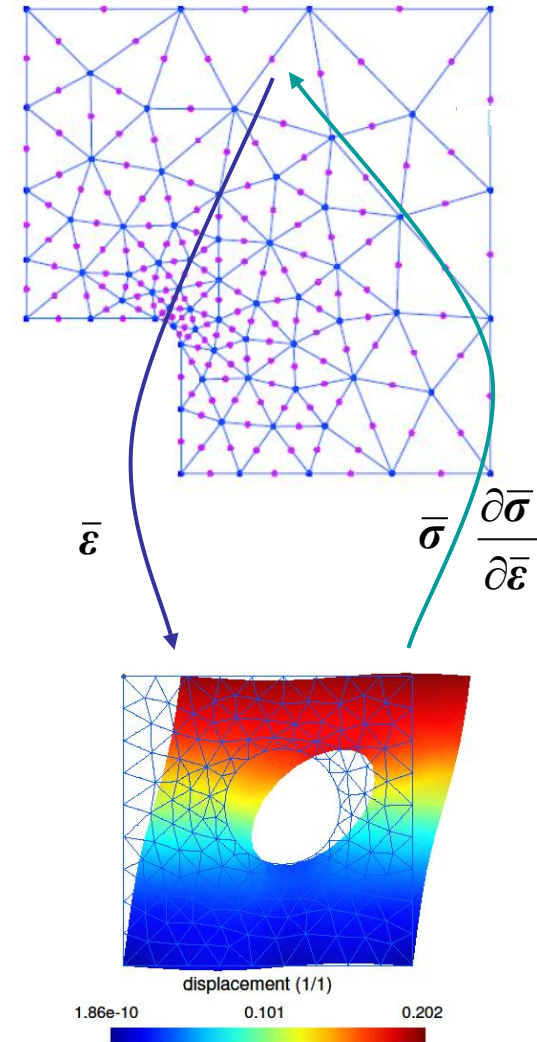
Multi-scale modelling: How?

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 - Periodic boundary conditions
 - Advantages
 - Accuracy
 - Generality
 - Drawback
 - Computational time

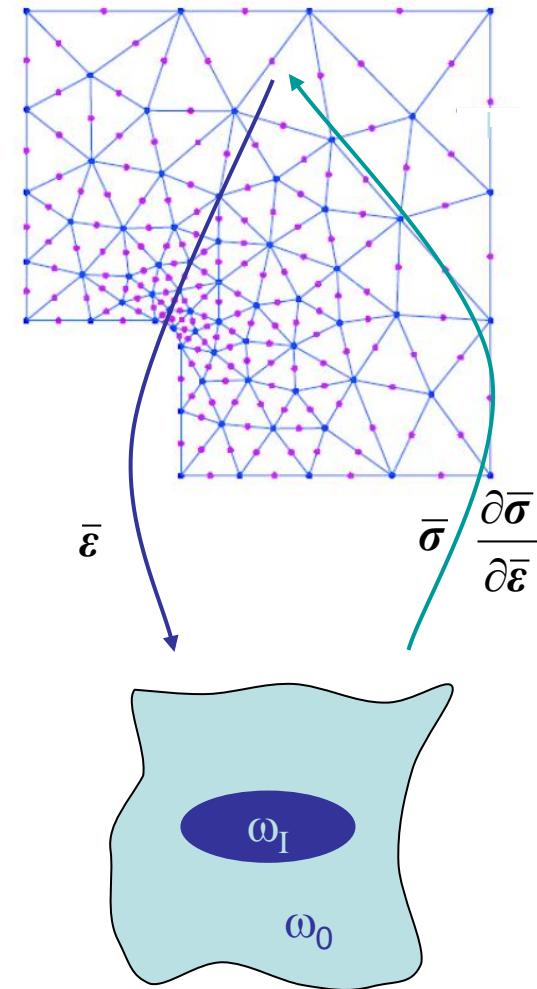


Ghosh S et al. 95, Kouznetsova et al. 2002, Geers et al. 2010, ...

Multi-scale modelling: How?

- Mean-Field Homogenization

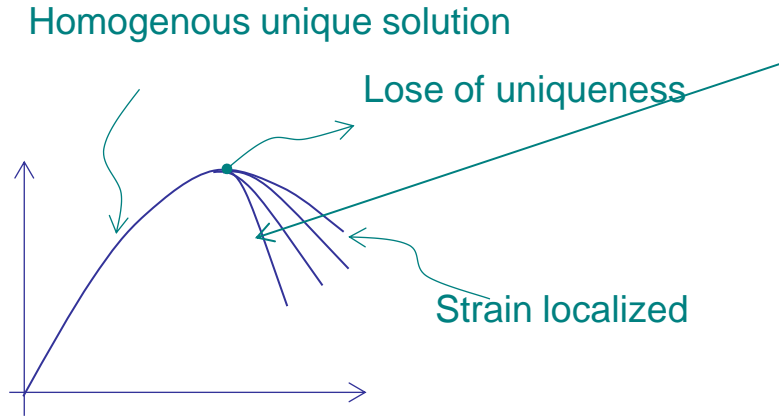
- Macro-scale
 - FE model
 - At one integration point $\bar{\varepsilon}$ is known, $\bar{\sigma}$ is sought
- Transition
 - Downscaling: $\bar{\varepsilon}$ is used as input of the MFH model
 - Upscaling: $\bar{\sigma}$ is the output of the MFH model
- Micro-scale
 - Semi-analytical model
 - Predict composite meso-scale response
 - From components material models
- Advantages
 - Computationally efficient
 - Easy to integrate in a FE code (material model)
- Drawbacks
 - Difficult to formulate in an accurate way
 - Geometry complexity
 - Material behaviours complexity



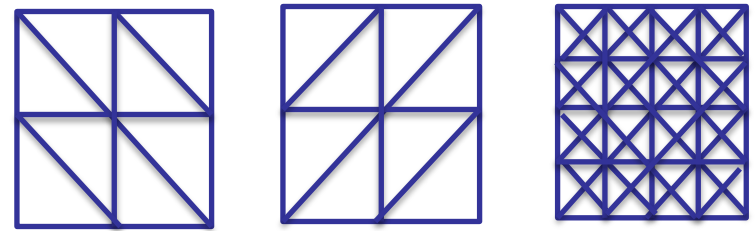
Mori and Tanaka 73, Hill 65, Ponte Castañeda 91, Suquet 95, Doghri et al 03, Lahellec et al. 11, Brassart et al. 12, ...

Strain softening of the microscopic response

- Finite element solutions for strain softening problems suffer from:
 - The loss the uniqueness and strain localization
 - Mesh dependence



The numerical results change with the size of mesh and direction of mesh

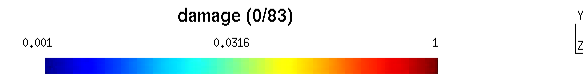
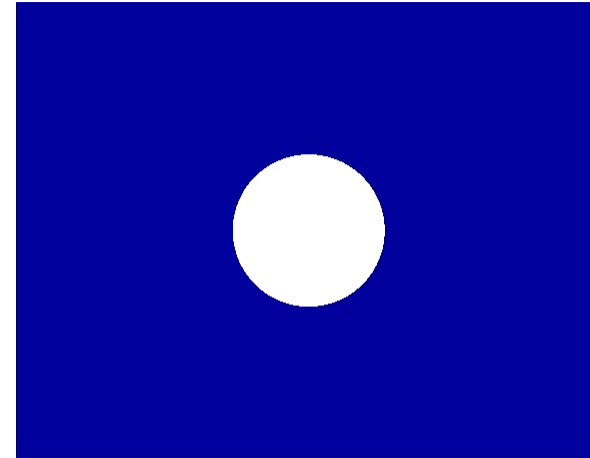


The numerical results change without convergence

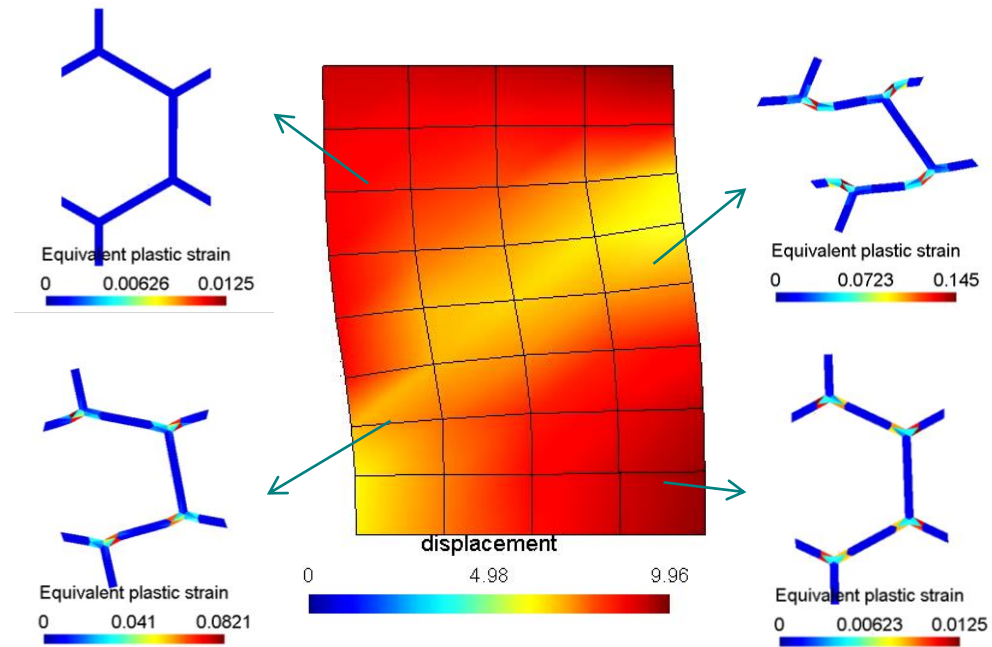
- Requires a non-local formulation of the macro-scale problem

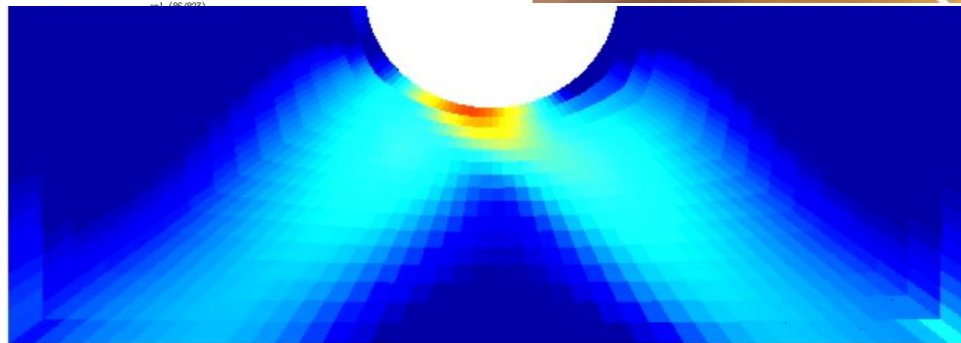
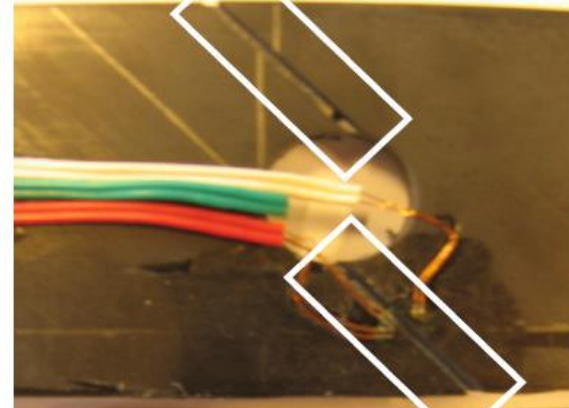
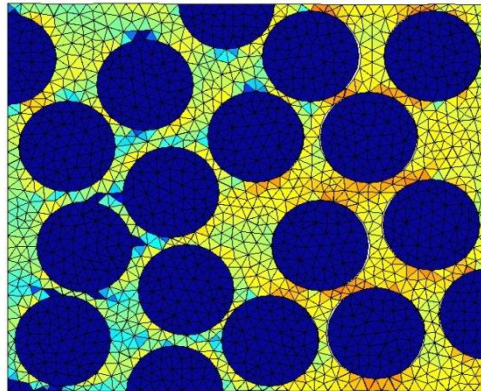
Multi-scale simulations with strain softening

- Two cases considered
 - Composite materials
 - Mean-field homogenization
 - Non-local damage formulation



- Honeycomb structures
 - Computational homogenization
 - Second-order FE2
 - Micro-buckling





Non-local damage-enhanced mean-field-homogenization

L. Wu (ULg), L. Noels (ULg), L. Adam (e-Xstream), I. Doghri (UCL)

SIMUCOMP The research has been funded by the Walloon Region under the agreement no 1017232 (CT-EUC 2010-10-12) in the context of the ERA-NET +, Matera + framework.

Non-local damage-enhanced mean-field-homogenization

- Semi analytical Mean-Field Homogenization

- Based on the averaging of the fields

$$\langle a \rangle = \frac{1}{V} \int_V a(\mathbf{X}) dV$$

- Meso-response

- From the volume ratios ($v_0 + v_I = 1$)

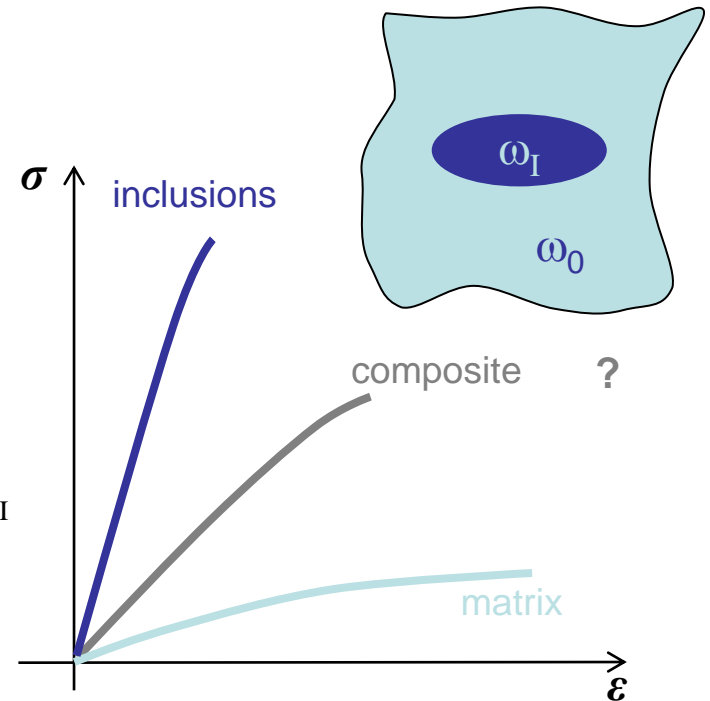
$$\begin{cases} \bar{\sigma} = \langle \sigma \rangle = v_0 \langle \sigma \rangle_{\omega_0} + v_I \langle \sigma \rangle_{\omega_I} = v_0 \sigma_0 + v_I \sigma_I \\ \bar{\varepsilon} = \langle \varepsilon \rangle = v_0 \langle \varepsilon \rangle_{\omega_0} + v_I \langle \varepsilon \rangle_{\omega_I} = v_0 \varepsilon_0 + v_I \varepsilon_I \end{cases}$$

- One more equation required

$$\varepsilon_I = \mathbf{B}^\varepsilon : \varepsilon_0$$

- Difficulty: find the adequate relations

$$\begin{cases} \sigma_I = f(\varepsilon_I) \\ \sigma_0 = f(\varepsilon_0) \\ \varepsilon_I = \mathbf{B}^\varepsilon : \varepsilon_0 \end{cases} \quad \mathbf{B}^\varepsilon ?$$



Non-local damage-enhanced mean-field-homogenization

- Mean-Field Homogenization for different materials

- Linear materials

- Materials behaviours

$$\begin{cases} \sigma_I = \bar{C}_I : \varepsilon_I \\ \sigma_0 = \bar{C}_0 : \varepsilon_0 \end{cases}$$

- Mori-Tanaka assumption $\varepsilon^\infty = \varepsilon_0$

- Use Eshelby tensor

$$\varepsilon_I = \mathbf{B}^\varepsilon(\mathbf{I}, \bar{C}_0, \bar{C}_I) : \varepsilon_0$$

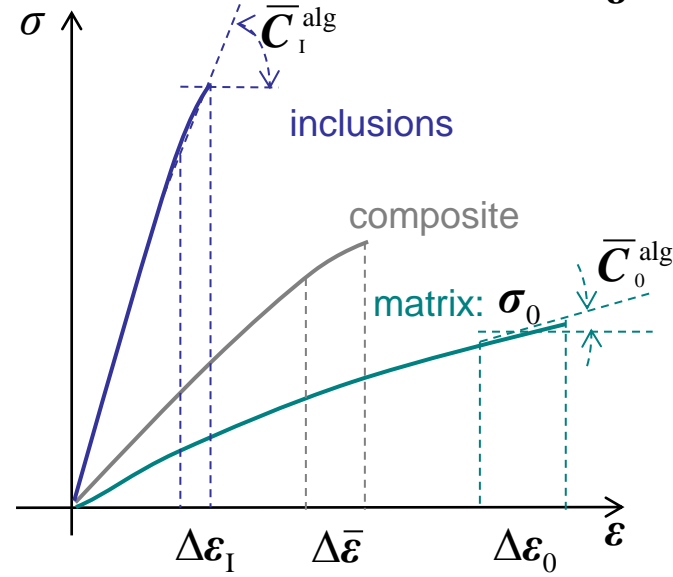
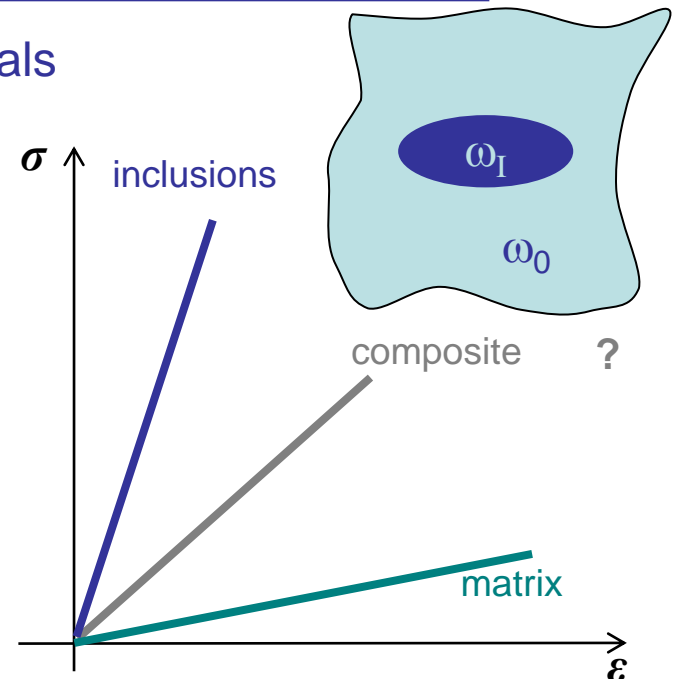
$$\text{with } \mathbf{B}^\varepsilon = [\mathbf{I} + \mathbf{S} : \bar{C}_0^{-1} : (\bar{C}_I - \bar{C}_0)]^{-1}$$

- Non-linear materials

- Define a Linear Comparison Composite

- Common approach: incremental tangent

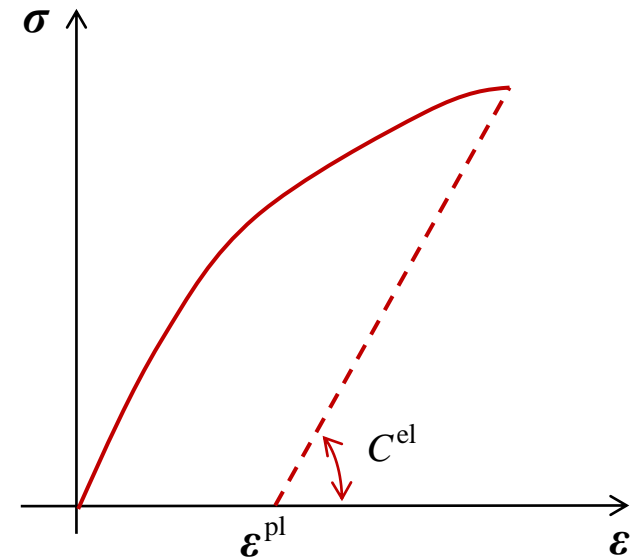
$$\Delta \varepsilon_I = \mathbf{B}^\varepsilon(\mathbf{I}, \bar{C}_0^{\text{alg}}, \bar{C}_I^{\text{alg}}) : \Delta \varepsilon_0$$



- Material models

- Elasto-plastic material

- Stress tensor $\boldsymbol{\sigma} = \mathbf{C}^{\text{el}} : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\text{pl}})$
 - Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \sigma^Y - R(p) \leq 0$
 - Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N} \quad \& \quad \mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
 - Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$



Non-local damage-enhanced mean-field-homogenization

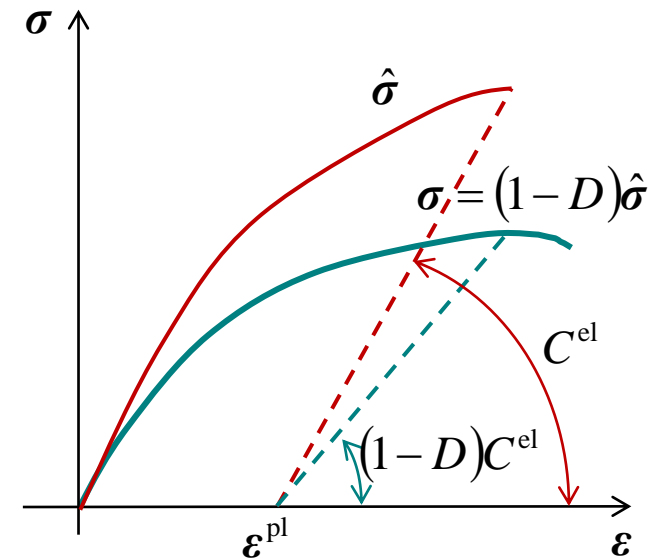
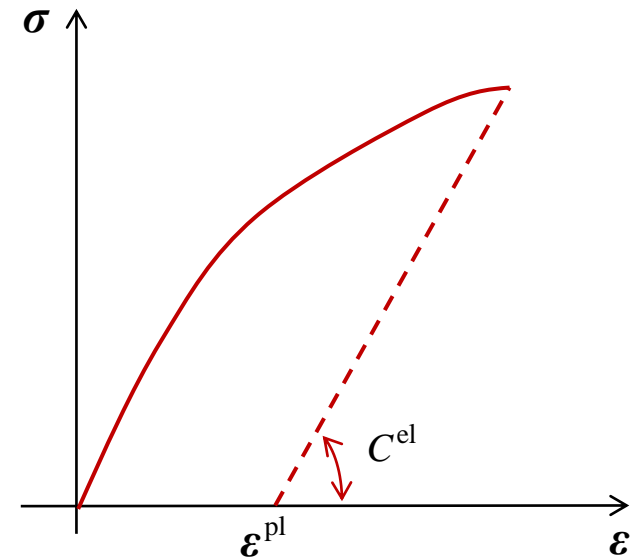
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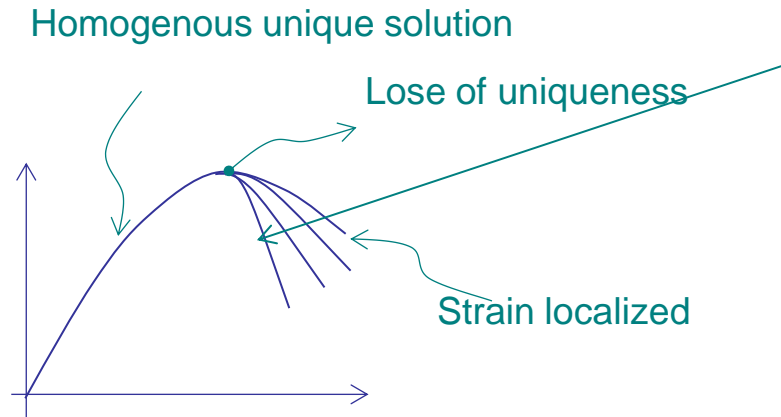
- Local damage model

- Apparent-effective stress tensors $\boldsymbol{\sigma} = (1 - D) \hat{\boldsymbol{\sigma}}$
 - Plastic flow in the effective stress space
 - Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta p)$

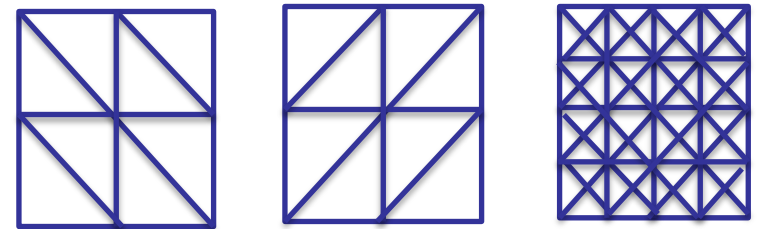


Non-local damage-enhanced mean-field-homogenization

- Finite element solutions for strain softening problems suffer from:
 - The loss the uniqueness and strain localization
 - Mesh dependence



The numerical results change with the size of mesh and direction of mesh



The numerical results change without convergence

- **Implicit non-local approach** [Peerlings et al 96, Geers et al 97, ...]
 - A state variable is replaced by a non-local value reflecting the interaction between neighboring material points

$$\tilde{a}(\mathbf{x}) = \frac{1}{V_C} \int_{V_C} a(\mathbf{y}) w(\mathbf{y}; \mathbf{x}) dV$$

- Use Green functions as weight $w(\mathbf{y}; \mathbf{x})$

$\tilde{a} - c \nabla^2 \tilde{a} = a$

 New degrees of freedom

Non-local damage-enhanced mean-field-homogenization

Material models

– Elasto-plastic material

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- Yield surface $f(\boldsymbol{\sigma}, p) = \boldsymbol{\sigma}^{\text{eq}} - \boldsymbol{\sigma}^Y - R(p) \leq 0$
- Plastic flow $\Delta \boldsymbol{\varepsilon}^{\text{pl}} = \Delta p \mathbf{N} \quad \& \quad \mathbf{N} = \frac{\partial f}{\partial \boldsymbol{\sigma}}$
- Linearization $\delta \boldsymbol{\sigma} = \mathbf{C}^{\text{alg}} : \delta \boldsymbol{\varepsilon}$

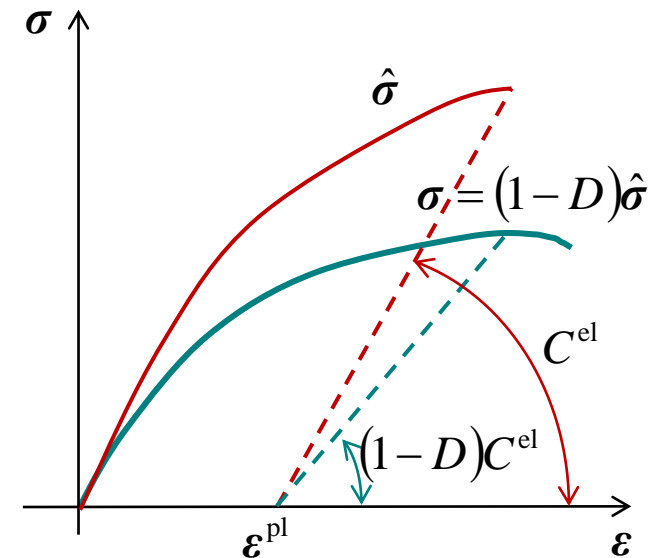
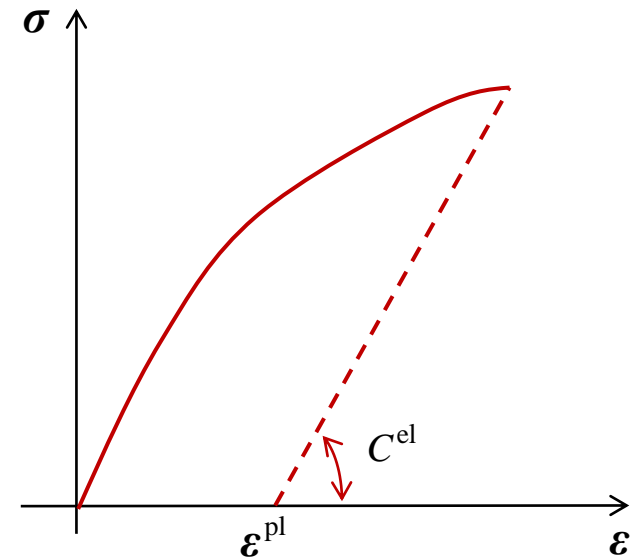
– Local damage model

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- Plastic flow in the effective stress space
- Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta p)$

– Non-Local damage model

- Damage evolution $\Delta D = F_D(\boldsymbol{\varepsilon}, \Delta \tilde{p})$
- Anisotropic governing equation $\tilde{p} - \nabla \cdot (\mathbf{c}_g \cdot \nabla \tilde{p}) = p$
- Linearization

$$\delta \boldsymbol{\sigma} = \left[(1 - D) \mathbf{C}^{\text{alg}} - \hat{\boldsymbol{\sigma}} \otimes \frac{\partial F_D}{\partial \boldsymbol{\varepsilon}} \right] : \delta \boldsymbol{\varepsilon} - \hat{\boldsymbol{\sigma}} \frac{\partial F_D}{\partial \tilde{p}} \delta \tilde{p}$$



Non-local damage-enhanced mean-field-homogenization

- Problem

- We want the fibres to get unloaded during the matrix damaging process

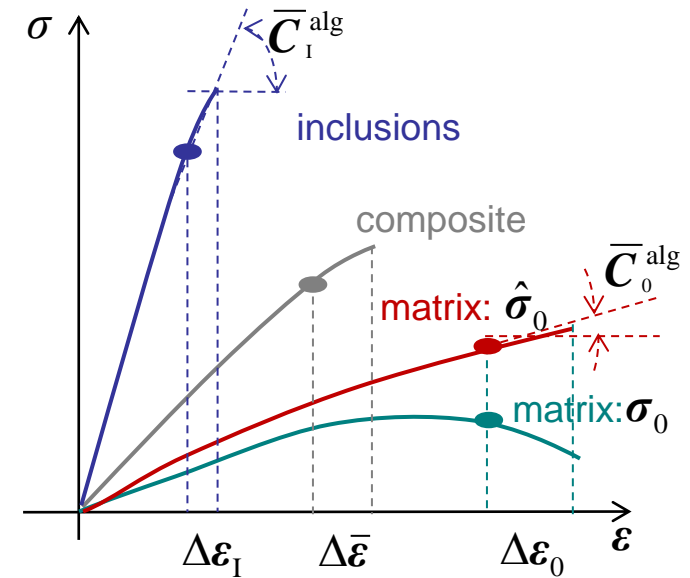
- For the incremental-tangent approach

$$\Delta \boldsymbol{\varepsilon}_I = \mathbf{B}^\varepsilon \left(\mathbf{I}, (1-D) \bar{\mathbf{C}}_0^{\text{alg}}, \bar{\mathbf{C}}_I^{\text{alg}} \right) : \Delta \boldsymbol{\varepsilon}_0$$

- To unload the fibres ($\boldsymbol{\varepsilon}_I < 0$) with such approach would require $\bar{\mathbf{C}}_I^{\text{alg}} < 0$

- We cannot use the incremental tangent MFH

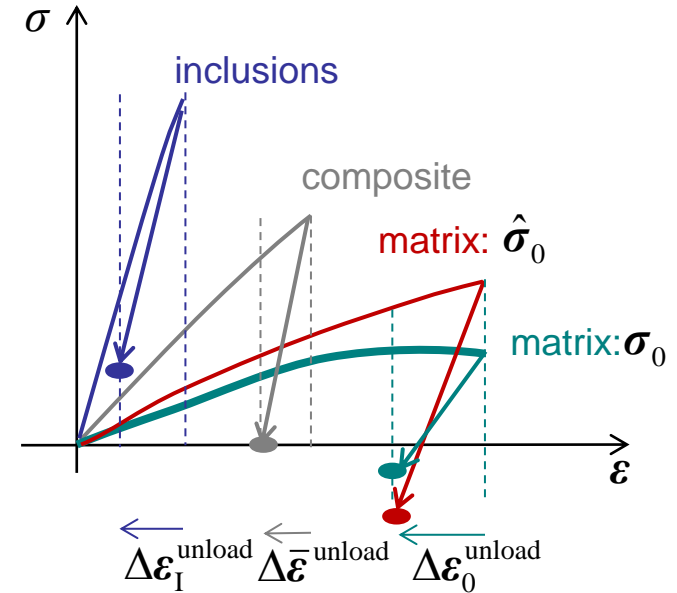
- We need to define the LCC from another stress state



Non-local damage-enhanced mean-field-homogenization

- Idea

- New incremental-secant approach
 - Perform a virtual elastic unloading from previous solution
 - Composite material unloaded to reach the stress-free state
 - Residual stress in components



Non-local damage-enhanced mean-field-homogenization

- Idea

- New incremental-secant approach
 - Perform a virtual elastic unloading from previous solution
 - Composite material unloaded to reach the stress-free state
 - Residual stress in components

- Apply MFH from unloaded state
 - New strain increments (>0)

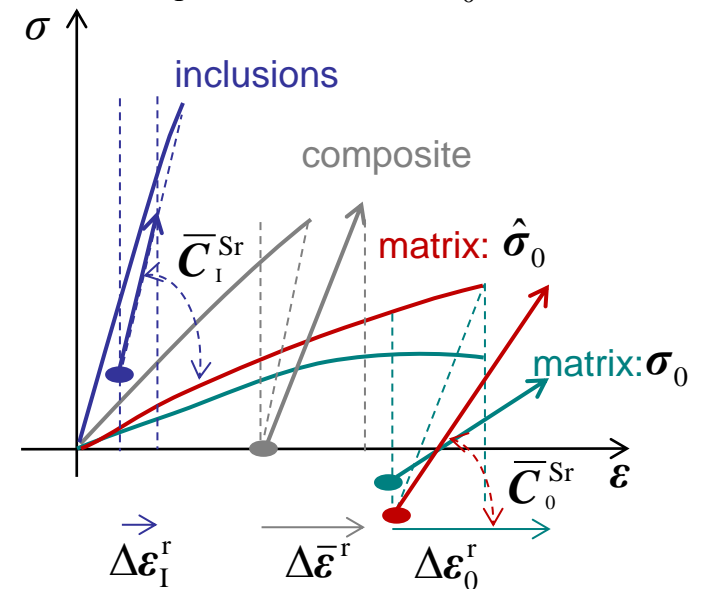
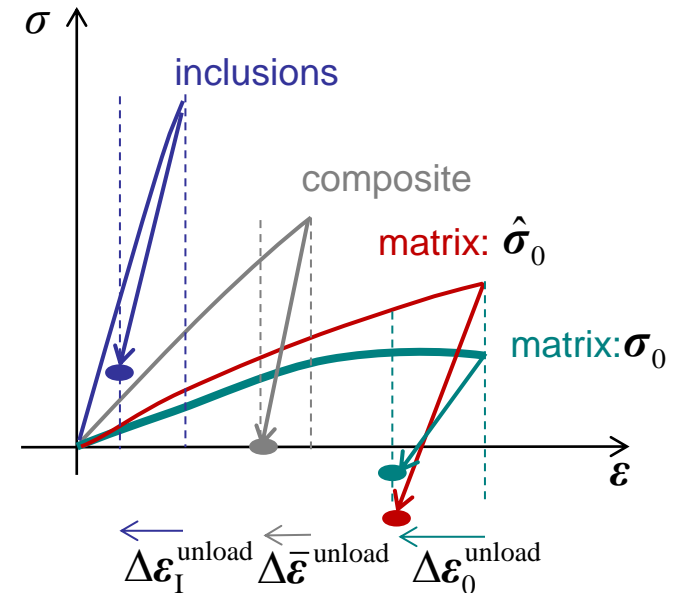
$$\Delta \boldsymbol{\varepsilon}_{I/0}^r = \Delta \boldsymbol{\varepsilon}_{I/0} + \Delta \boldsymbol{\varepsilon}_{I/0}^{\text{unload}}$$

- Use of secant operators

$$\Delta \boldsymbol{\varepsilon}_I^r = \mathbf{B}^\varepsilon \left(\mathbf{I}, (1-D)\bar{\mathbf{C}}_0^{\text{Sr}}, \bar{\mathbf{C}}_I^{\text{Sr}} \right) : \Delta \boldsymbol{\varepsilon}_0^r$$

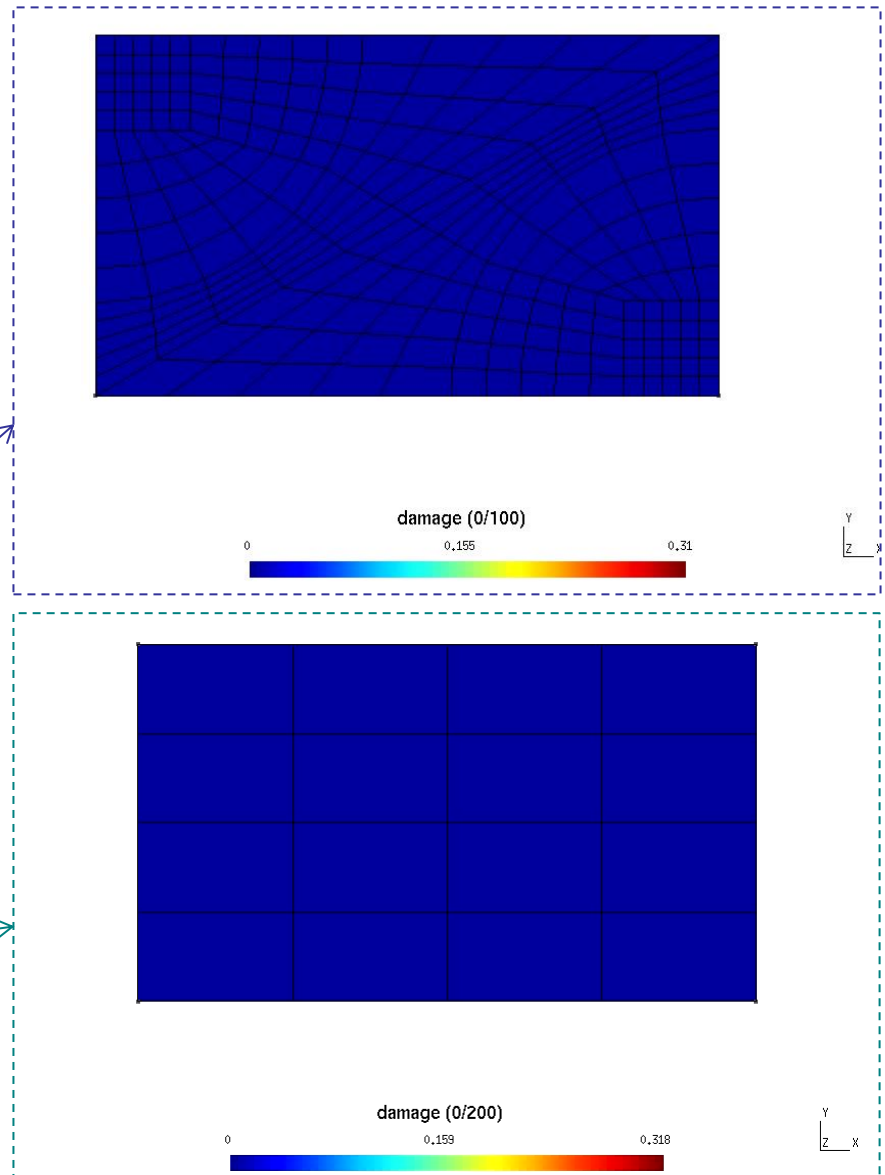
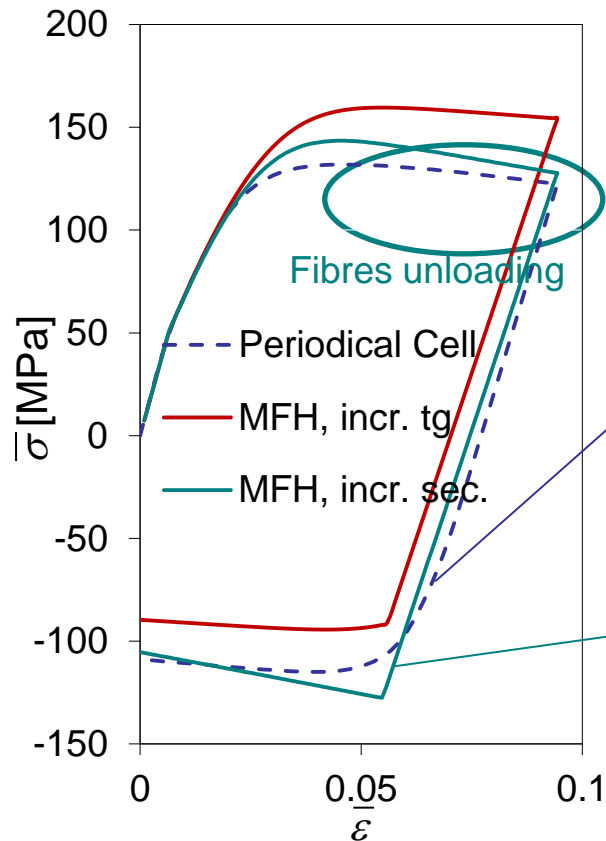
- Possibility of have unloading

$$\begin{cases} \Delta \boldsymbol{\varepsilon}_I^r > 0 \\ \Delta \boldsymbol{\varepsilon}_I < 0 \end{cases}$$



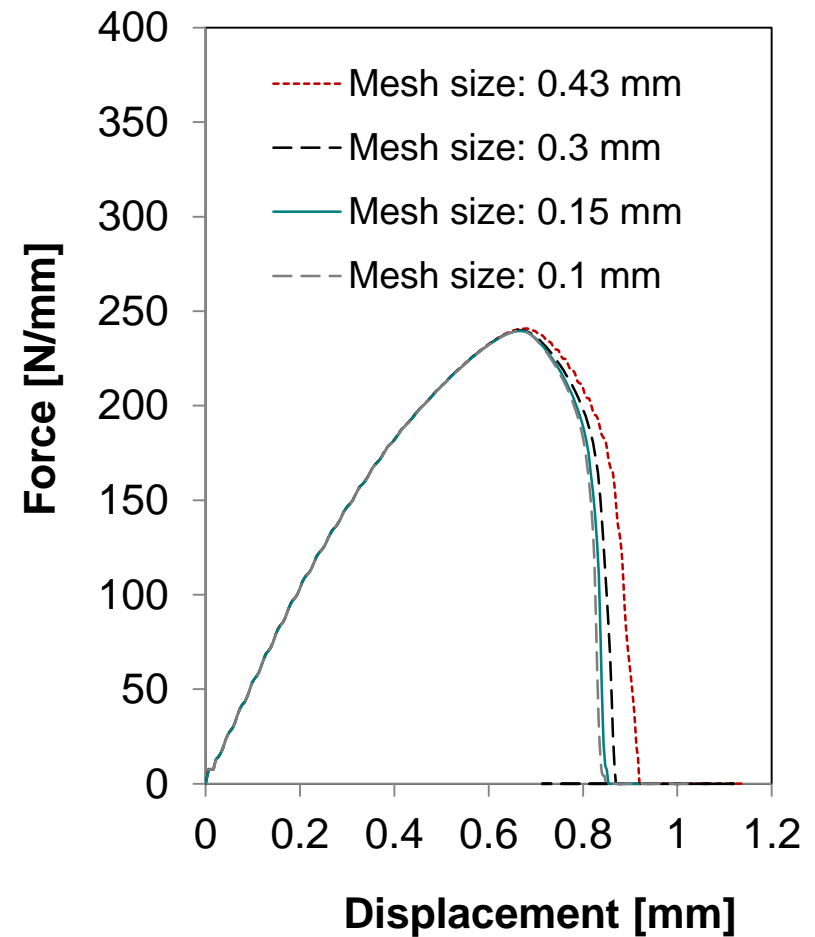
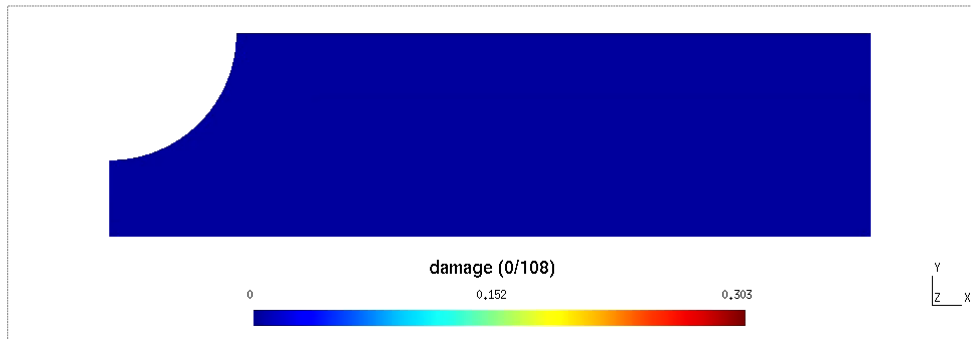
Non-local damage-enhanced mean-field-homogenization

- New results for damage
 - Fictitious composite
 - 50%-UD fibres
 - Analyse phases behaviours



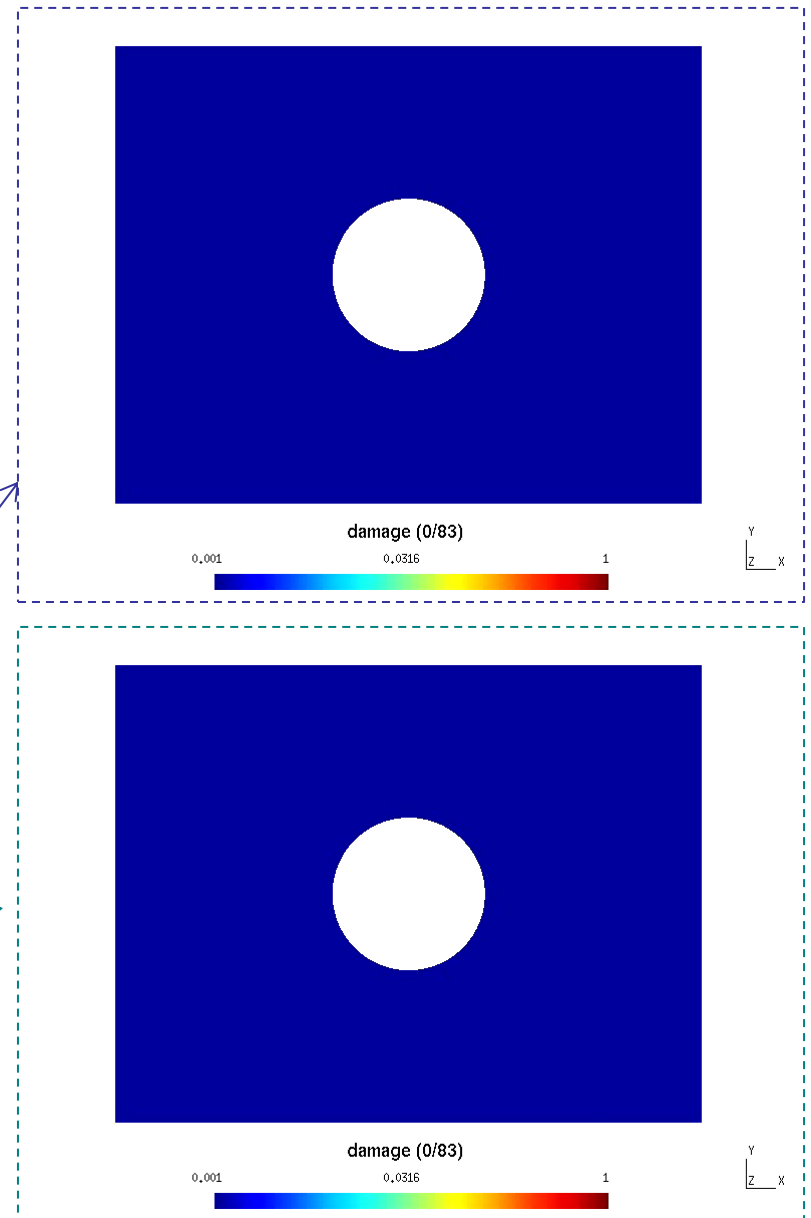
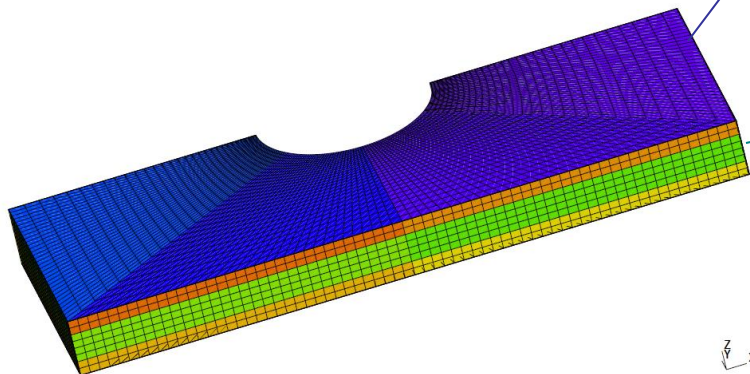
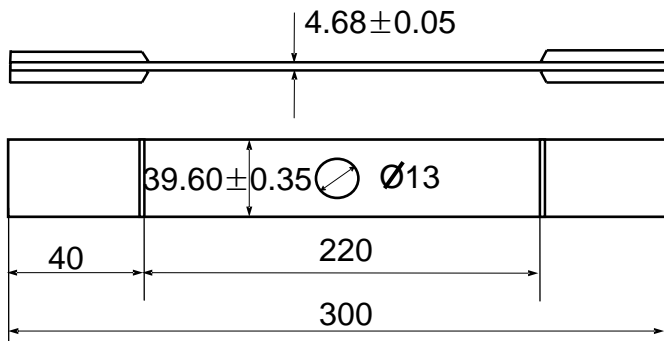
Non-local damage-enhanced mean-field-homogenization

- Mesh-size effect
 - Fictitious composite
 - 30%-UD fibres
 - Elasto-plastic matrix with damage
 - Notched ply



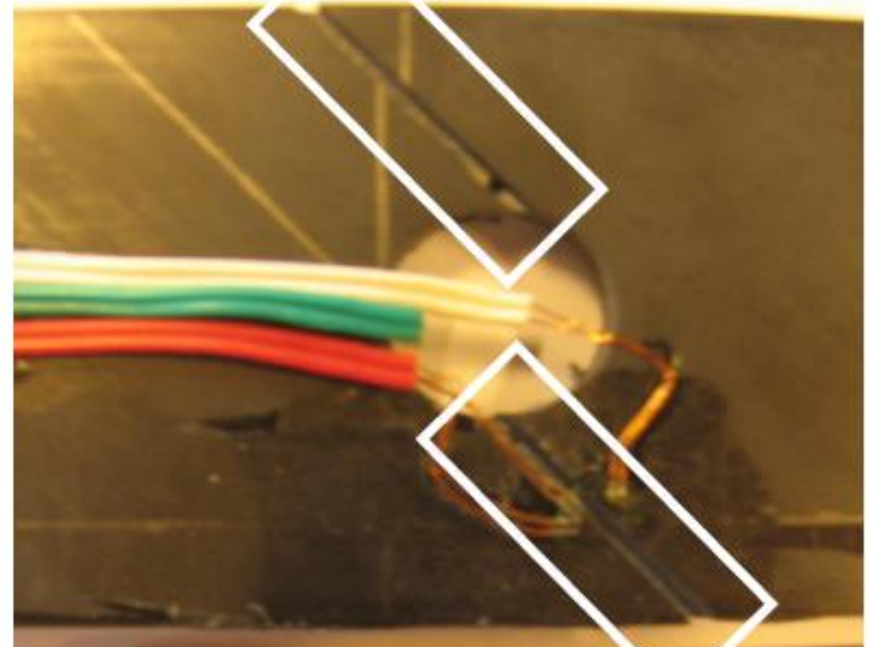
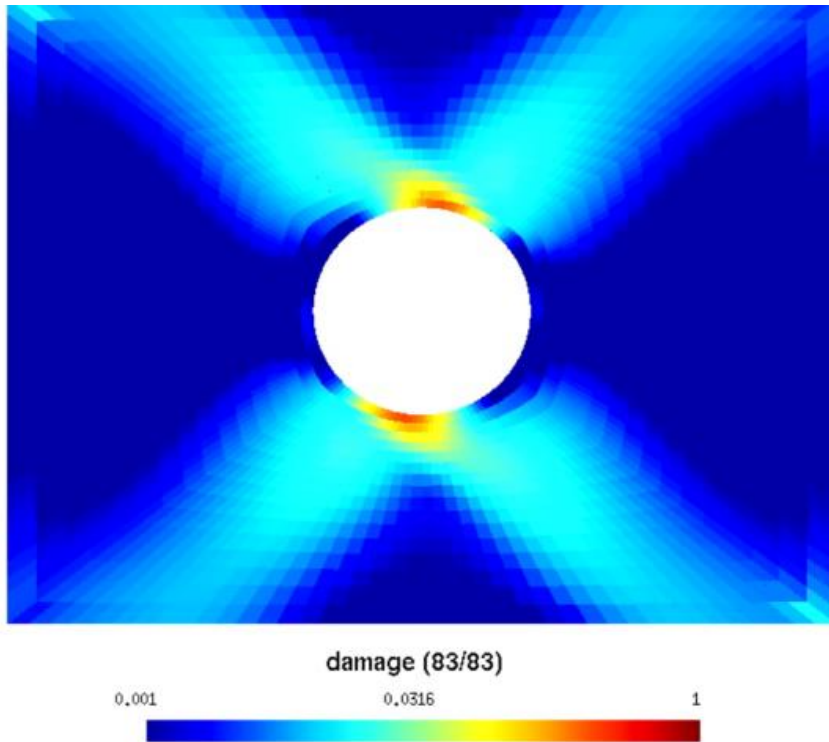
Non-local damage-enhanced mean-field-homogenization

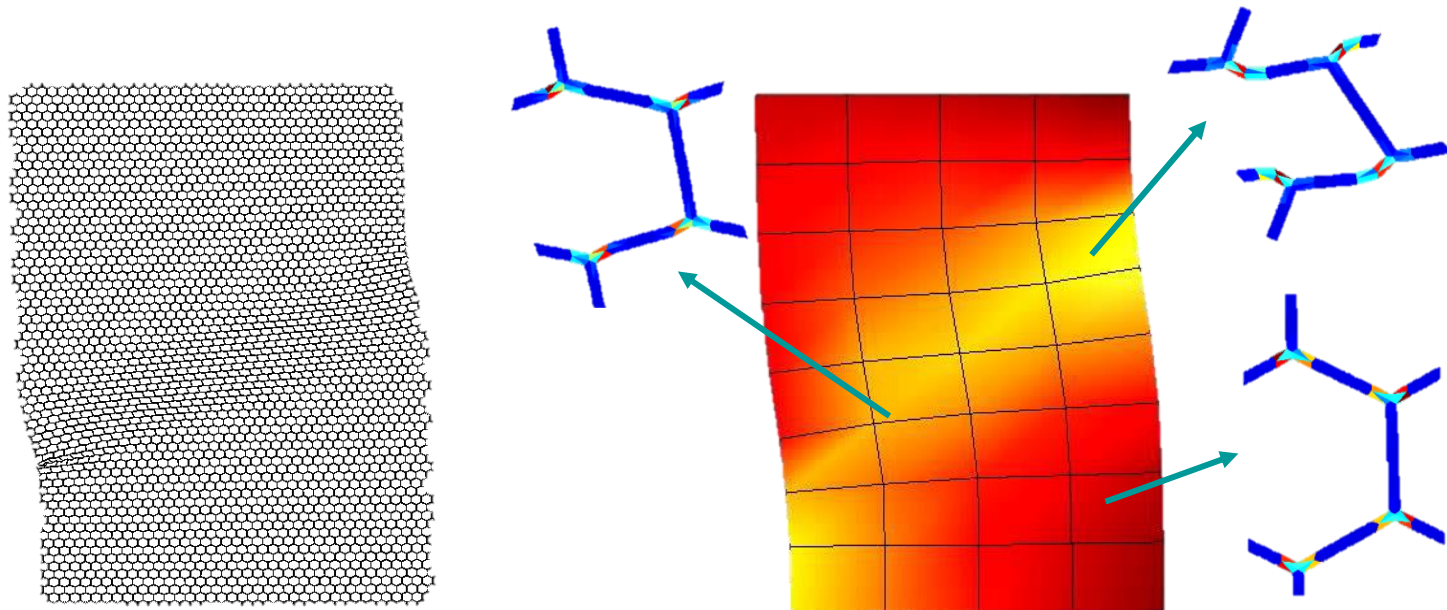
- Laminate plate with hole
 - Carbon-fibres reinforced epoxy
 - 60%-UD fibres
 - Elasto-plastic matrix with damage
 - $[-45_2/45_2]_S$ stacking sequence



Non-local damage-enhanced mean-field-homogenization

- Laminate plate with hole (2)
 - Carbon-fibres reinforced epoxy
 - 60%-UD fibres
 - Elasto-plastic matrix with damage
 - $[-45_2/45_2]_S$ stacking sequence





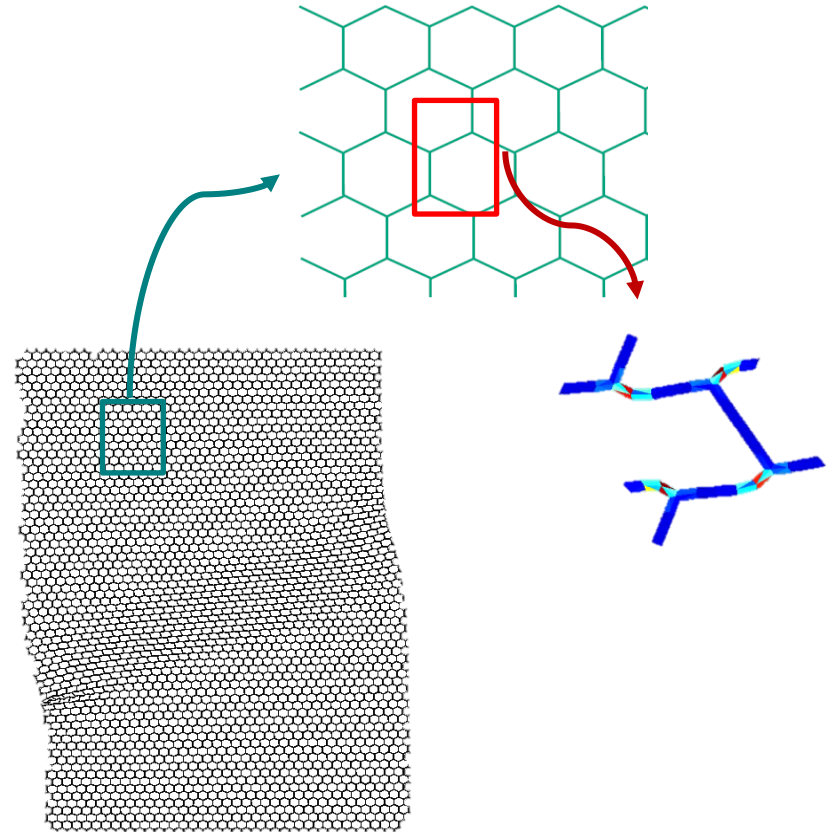
Computational homogenization for cellular materials

- Challenges

- Micro-structure

- Not perfect with non periodic mesh

→ How to constrain the periodic boundary conditions?



- Challenges

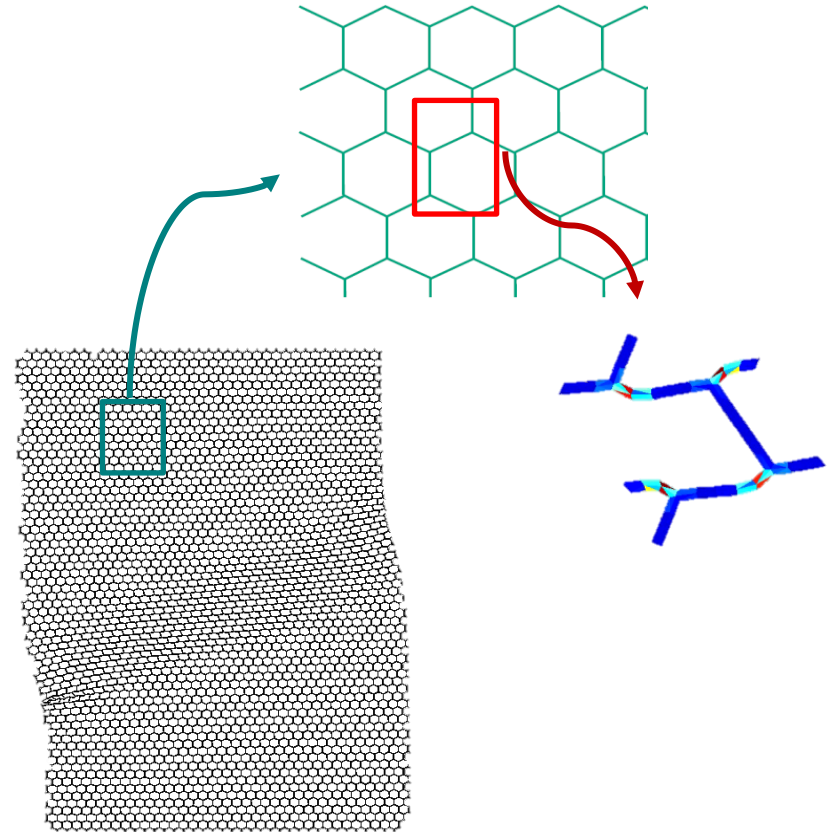
- Micro-structure

- Not perfect with non periodic mesh

➡ How to constrain the periodic boundary conditions?

- Thin components
 - Experiences micro-buckling

➡ How to capture the instability?



- Challenges

- Micro-structure

- Not perfect with non periodic mesh

➔ How to constrain the periodic boundary conditions?

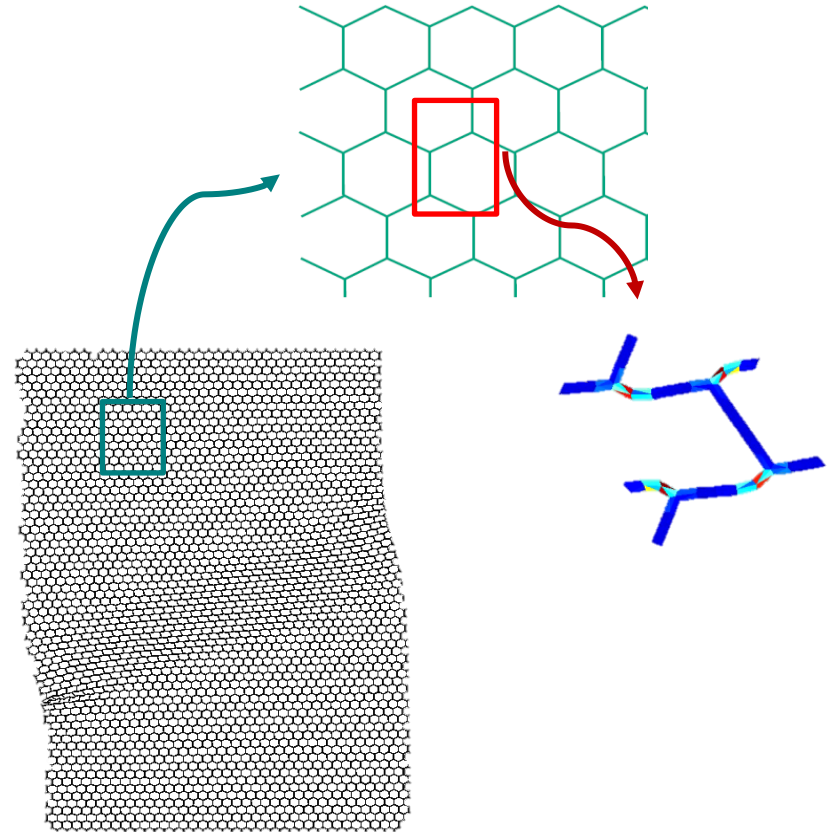
- Thin components
 - Experiences micro-buckling

➔ How to capture the instability?

- Transition

- Homogenized tangent not always elliptic
 - Localization bands

➔ How can we recover the solution unicity at the macro-scale?



- Challenges

- Micro-structure

- Not perfect with non periodic mesh

➡ How to constrain the periodic boundary conditions?

- Thin components
 - Experiences micro-buckling

➡ How to capture the instability?

- Transition

- Homogenized tangent not always elliptic
 - Localization bands

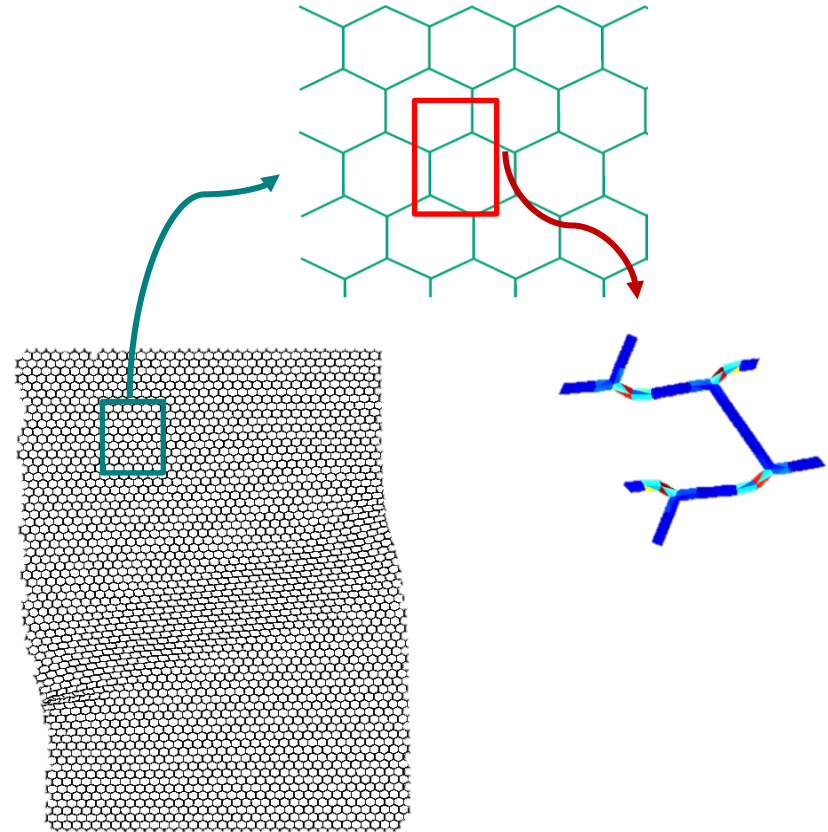
➡ How can we recover the solution unicity at the macro-scale?

- Macro-scale

- Localization bands

➡ How to remain computationally efficient

➡ How to capture the instability?



Computational homogenization for foamed materials

- Recover solution unicity: second-order FE²

- Macro-scale

- High-order Strain-Gradient formulation

$$\bar{\mathbf{P}}(\bar{\mathbf{X}}) \cdot \nabla_0 - \bar{\mathbf{Q}}(\bar{\mathbf{X}}): (\nabla_0 \otimes \nabla_0) = 0$$

- Partitioned mesh (//)

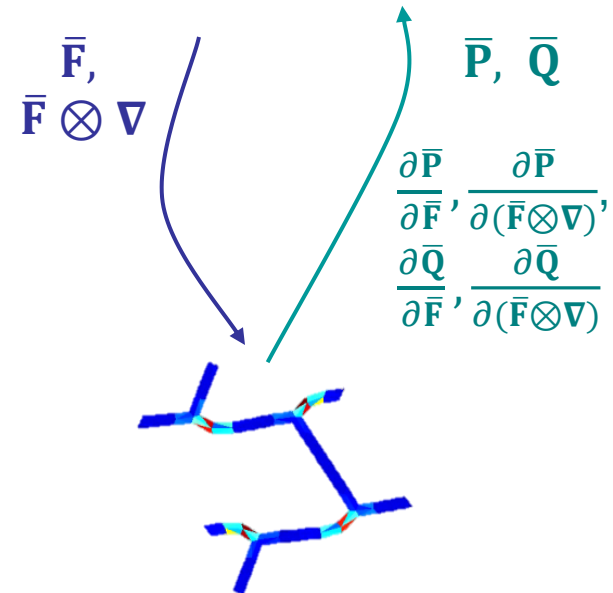
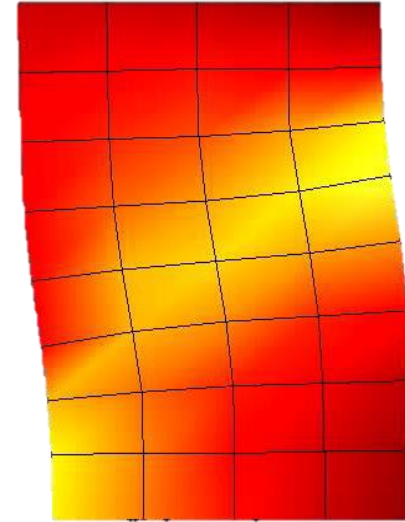
- Transition

- Gauss points on different processors
 - Each Gauss point is associated to one mesh and one solver

- Micro-scale

- Usual continuum

$$\mathbf{P}(\mathbf{X}) \cdot \nabla_0 = 0$$



Computational homogenization for foamed materials

- Micro-scale periodic boundary conditions

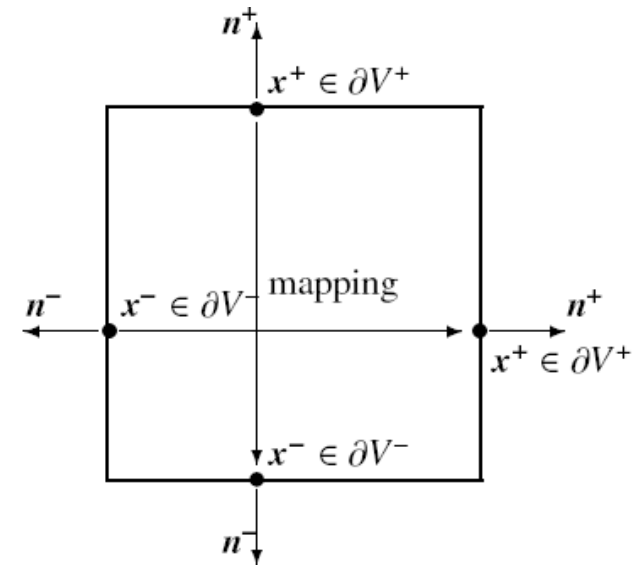
- Defined from the fluctuation field

$$\mathbf{w} = \mathbf{u} - (\bar{\mathbf{F}} - \mathbf{I}) \cdot \mathbf{X} + \frac{1}{2} (\bar{\mathbf{F}} \otimes \nabla_0) : (\mathbf{X} \otimes \mathbf{X})$$

- Stated on opposite RVE sizes

$$\begin{cases} \mathbf{w}(\mathbf{X}^+) = \mathbf{w}(\mathbf{X}^-) \\ \int_{\partial V^-} \mathbf{w}(\mathbf{X}) d\partial V = \mathbf{0} \end{cases}$$

- Can be achieved by constraining opposite nodes

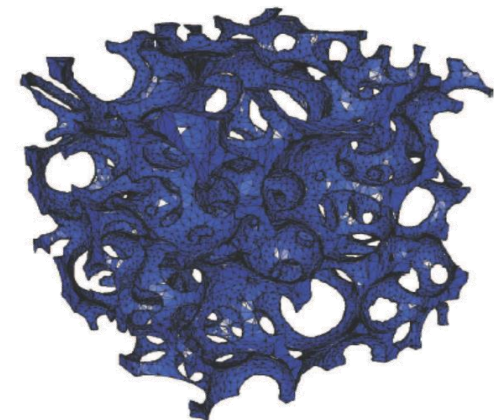


- Foamed materials

- Usually random meshes
- Important voids on the boundaries

- Honeycomb structures

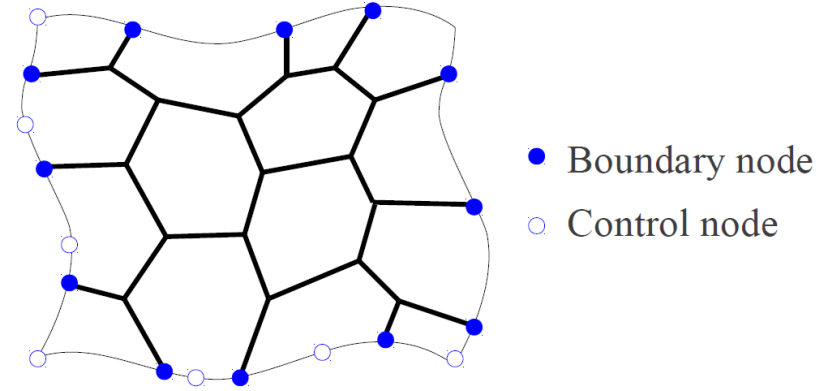
- Not periodic due to the imperfections



- Micro-scale periodic boundary conditions (2)

- New interpolant method

$$\left\{ \begin{array}{l} \mathbf{w}(\mathbf{X}^-) = \sum_k \mathbf{N}(\mathbf{X}) \mathbf{w}^k \\ \mathbf{w}(\mathbf{X}^+) = \sum_k \mathbf{N}(\mathbf{X}) \mathbf{w}^k \\ \int_{\partial V^-} \left(\sum_k \mathbf{N}(\mathbf{X}) \mathbf{w}^k \right) d\partial V = \mathbf{0} \end{array} \right.$$



- Use of Lagrange, cubic spline .. interpolations
- Fits for
 - Arbitrary meshes
 - Important voids on the RVE sides
- Results in new constraints in terms of the boundary and control nodes displacements

$$\tilde{\mathcal{C}} \tilde{\mathbf{u}}_b - \mathbf{g}(\bar{\mathbf{F}}, \bar{\mathbf{F}} \otimes \nabla_0) = 0$$

Computational homogenization for foamed materials

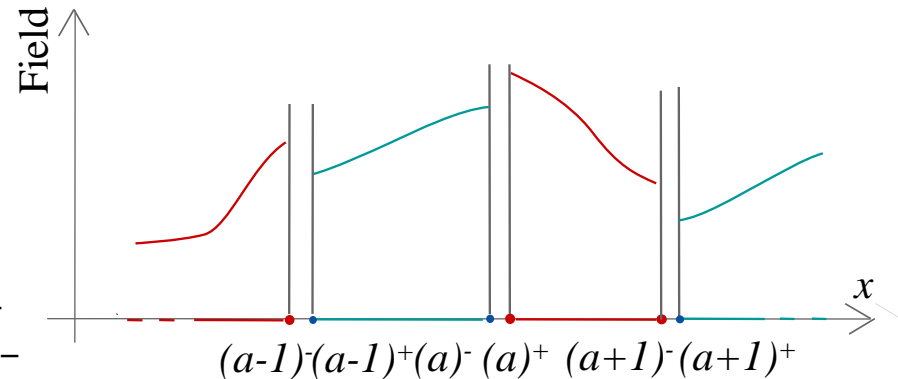
- Discontinuous Galerkin (DG) implementation of the second order continuum

- Finite-element discretization
- Same **discontinuous** polynomial approximations for the

- **Test** functions φ_h and
- **Trial** functions $\delta\varphi$

- Definition of operators on the interface trace:

- **Jump operator:** $[[\cdot]] = \begin{matrix} \cdot^+ & - & \cdot^- \\ \cdot^+ & + & \cdot^- \end{matrix}$
- **Mean operator:** $\langle \cdot \rangle = \frac{\cdot^+ + \cdot^-}{2}$



- Continuity is weakly enforced, such that the method
 - Is consistent
 - Is stable
 - Has the optimal convergence rate

- Second-order FE2 method
 - Macro-scale second order continuum

$$\bar{\mathbf{P}}(\bar{\mathbf{X}}) \cdot \nabla_0 - \bar{\mathbf{Q}}(\bar{\mathbf{X}}): (\nabla_0 \otimes \nabla_0) = 0$$

- Requires \mathcal{C}^1 shape functions on the mesh
- The \mathcal{C}^1 can be weakly enforced using the DG method

$$a(\bar{\mathbf{u}}, \delta \bar{\mathbf{u}}) = a^{\text{bulk}}(\bar{\mathbf{u}}, \delta \bar{\mathbf{u}}) + a^{\text{PI}}(\bar{\mathbf{u}}, \delta \bar{\mathbf{u}}) + a^{\text{QI}}(\bar{\mathbf{u}}, \delta \bar{\mathbf{u}}) = b(\delta \bar{\mathbf{u}})$$

- Second-order FE2 method
 - Macro-scale second order continuum

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$$a(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = a^{\text{bulk}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) + a^{\text{PI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) + a^{\text{QI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = b(\delta\bar{\mathbf{u}})$$

- Usual volume terms

$$a^{\text{bulk}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = \int_{\bar{V}} [\bar{\mathbf{P}}(\bar{\mathbf{u}}) : (\delta\bar{\mathbf{u}} \otimes \nabla_0) + \bar{\mathbf{Q}}(\bar{\mathbf{X}}) : (\delta\bar{\mathbf{u}} \otimes \nabla_0 \otimes \nabla_0)] dV$$

- Second-order FE2 method

- Macro-scale second order continuum

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- Weak enforcement of the \mathcal{C}^0

- Continuity
- Consistency
- Stability

between the finite elements

$$a^{\text{PI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = \int_{\partial_I \bar{V}} \left[\begin{aligned} & [[\delta\bar{\mathbf{u}}]] \cdot \langle \bar{\mathbf{P}} - \bar{\mathbf{Q}} \cdot \nabla_0 \rangle \cdot \bar{\mathbf{N}} + [[\bar{\mathbf{u}}]] \cdot \langle \bar{\mathbf{P}}(\delta\bar{\mathbf{u}}) - \bar{\mathbf{Q}}(\delta\bar{\mathbf{u}}) \cdot \nabla_0 \rangle \cdot \bar{\mathbf{N}} + \\ & [[\bar{\mathbf{u}}]] \otimes \bar{\mathbf{N}} : \langle \frac{\beta_P}{h_s} \mathbf{C}^0 \rangle : [[\delta\bar{\mathbf{u}}]] \otimes \bar{\mathbf{N}} \end{aligned} \right] dV$$

- Allows efficient parallelization as elements are disjoint

- Second-order FE2 method

- Macro-scale second order continuum

$$\bar{\mathbf{P}}(\bar{\mathbf{X}}) \cdot \nabla_0 - \bar{\mathbf{Q}}(\bar{\mathbf{X}}) : (\nabla_0 \otimes \nabla_0) = 0$$

- Requires \mathcal{C}^1 shape functions on the mesh
- The \mathcal{C}^1 can be weakly enforced using the DG method

$$a(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = a^{\text{bulk}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) + a^{\text{PI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) + a^{\text{QI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = b(\delta\bar{\mathbf{u}})$$

- Weak enforcement of the \mathcal{C}^1

- Continuity
- Consistency
- Stability

between the finite elements

$$a^{\text{QI}}(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = \int_{\partial_I \bar{V}} \left[\begin{aligned} & [[\delta\bar{\mathbf{u}} \otimes \nabla_0]] \cdot \langle \bar{\mathbf{Q}} \rangle \cdot \bar{\mathbf{N}} + [[\bar{\mathbf{u}} \otimes \nabla_0]] \cdot \langle \bar{\mathbf{Q}}(\delta\bar{\mathbf{u}}) \rangle \cdot \bar{\mathbf{N}} + \\ & [[\bar{\mathbf{u}} \otimes \nabla_0]] \otimes \bar{\mathbf{N}} : \langle \frac{\beta_P}{h_S} \mathbf{J}^0 \rangle : [[\delta\bar{\mathbf{u}} \otimes \nabla_0]] \otimes \bar{\mathbf{N}} \end{aligned} \right] dV$$

- Allows efficient parallelization as elements are disjoint

- Capturing instabilities

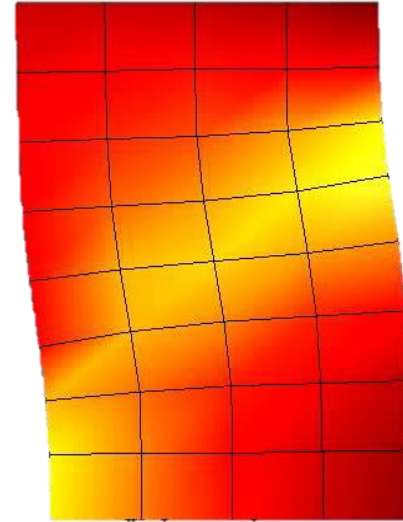
- Macro-scale: localization bands

- Path following method on the applied loading

$$a(\bar{\mathbf{u}}, \delta\bar{\mathbf{u}}) = \bar{\mu} b(\delta\bar{\mathbf{u}})$$

- Arc-length constraint on the load increment

$$\bar{h}(\Delta\bar{\mathbf{u}}, \Delta\bar{\mu}) = \frac{\Delta\bar{\mathbf{u}} \cdot \Delta\bar{\mathbf{u}}}{\bar{X}_0^2} + \Delta\bar{\mu}^2 - \Delta L^2 = 0$$



- Capturing instabilities

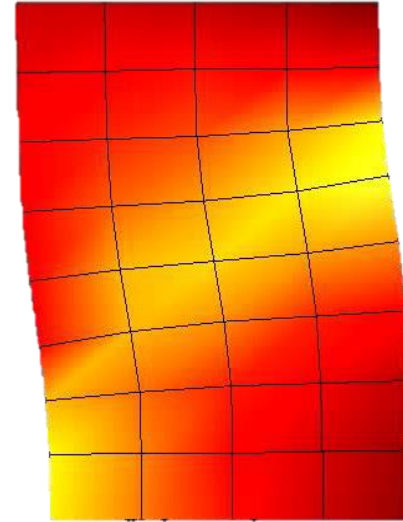
- Macro-scale: localization bands

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- Micro-scale

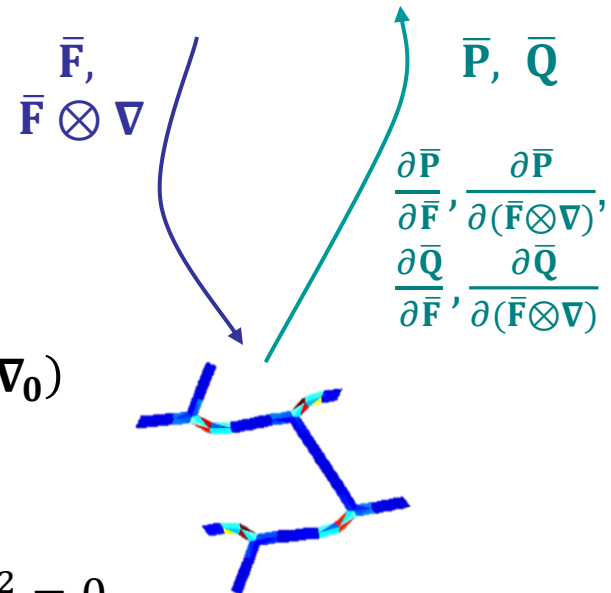
- Path following method on the applied boundary conditions

$$\tilde{\mathcal{C}} \tilde{\mathbf{u}}_b - \mathbf{g}(\bar{\mathbf{F}}, \bar{\mathbf{F}} \otimes \nabla_0) = 0$$

$$\begin{cases} \bar{\mathbf{F}} = \bar{\mathbf{F}}_0 + \mu \Delta \bar{\mathbf{F}} \\ \bar{\mathbf{F}} \otimes \nabla_0 = (\bar{\mathbf{F}} \otimes \nabla_0)_0 + \mu \Delta(\bar{\mathbf{F}} \otimes \nabla_0) \end{cases}$$

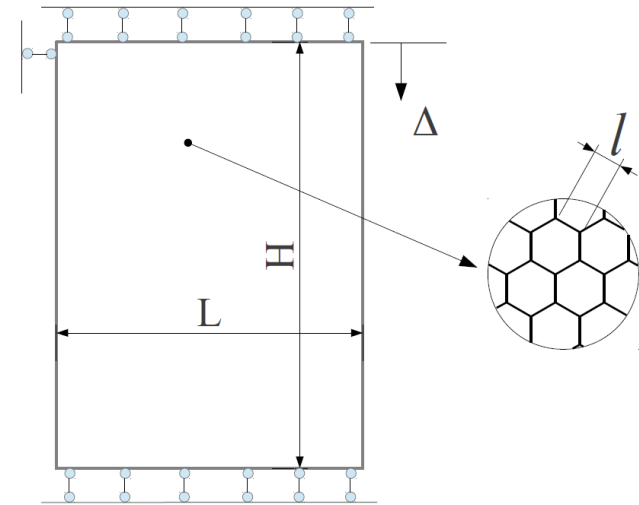
- Arc-length constraint on the load increment

$$h(\Delta \mathbf{u}, \Delta \mu) = \frac{\Delta \mathbf{u} \cdot \Delta \mathbf{u}}{X_0^2} + \Delta \mu^2 - \Delta l^2 = 0$$



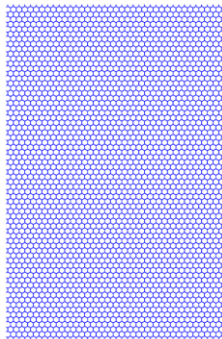
Computational homogenization for foamed materials

- Compression of an hexagonal honeycomb
 - Elasto-plastic material

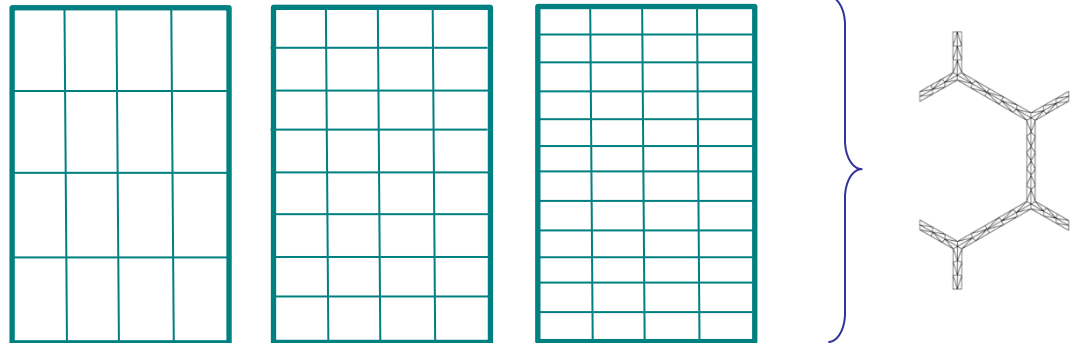


- Comparison of different solutions

Full direct simulation



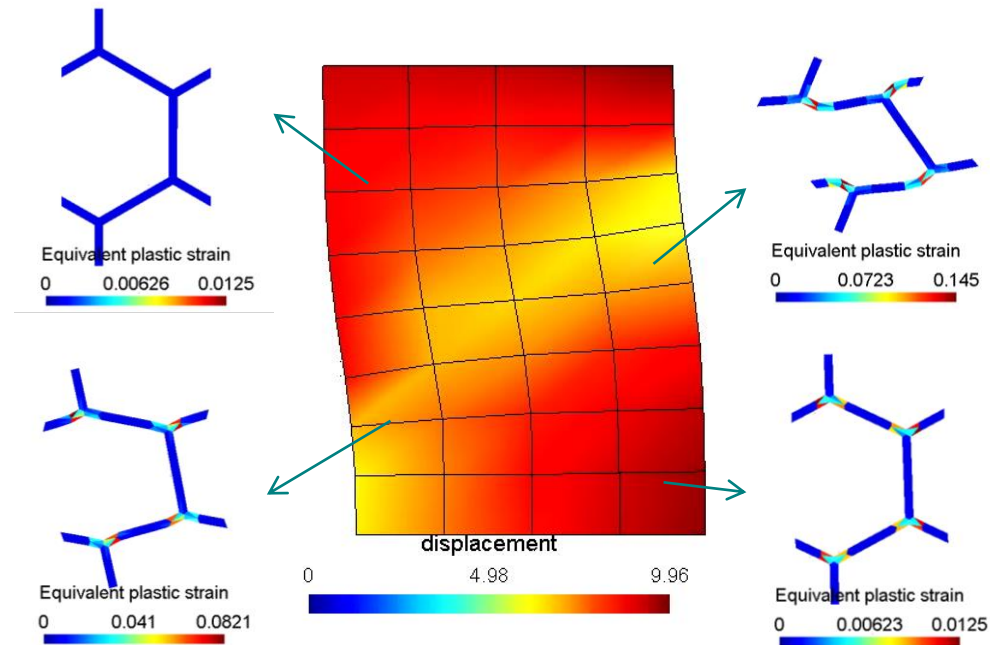
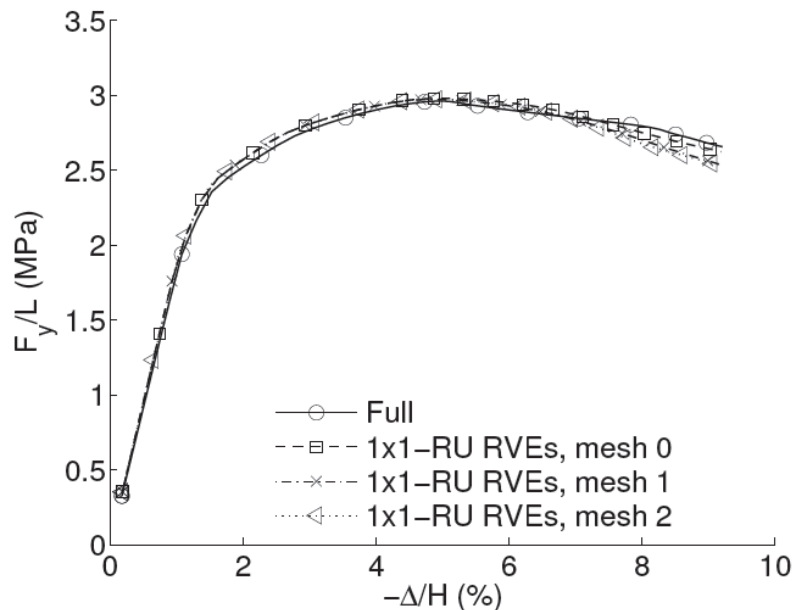
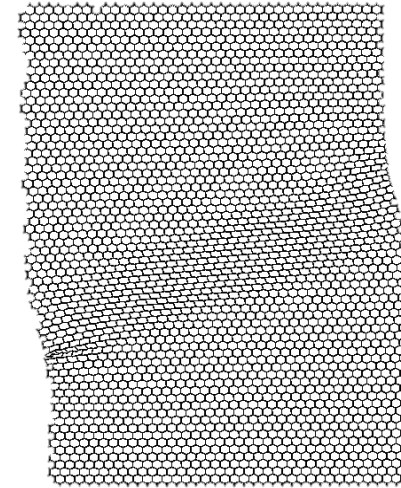
Multiscale with different macro-meshes



Computational homogenization for foamed materials

• Compression of an hexagonal honeycomb (2)

- Captures of the softening onset
- Captures the softening response
- No macro-mesh size effect



Conclusions

- Non-local damage-enhanced mean-field-homogenization
 - MFH with damage model for the matrix material
 - Non-local implicit formulation
 - Can capture the strain softening
 - More in
 - [10.1016/j.ijsolstr.2013.07.022](https://doi.org/10.1016/j.ijsolstr.2013.07.022)
 - [10.1016/j.ijplas.2013.06.006](https://doi.org/10.1016/j.ijplas.2013.06.006)
 - [10.1016/j.cma.2012.04.011](https://doi.org/10.1016/j.cma.2012.04.011)
 - [10.1007/978-1-4614-4553-1_13](https://doi.org/10.1007/978-1-4614-4553-1_13)
- Computational homogenization for foamed materials
 - Second-order FE² method
 - Micro-buckling propagation
 - General way of enforcing PBC
 - More in
 - [10.1016/j.cma.2013.03.024](https://doi.org/10.1016/j.cma.2013.03.024)
 - [10.1016/j.commatsci.2011.10.017](https://doi.org/10.1016/j.commatsci.2011.10.017)
- Open-source software
 - Implemented in GMSH
 - <http://geuz.org/gmsh/>