

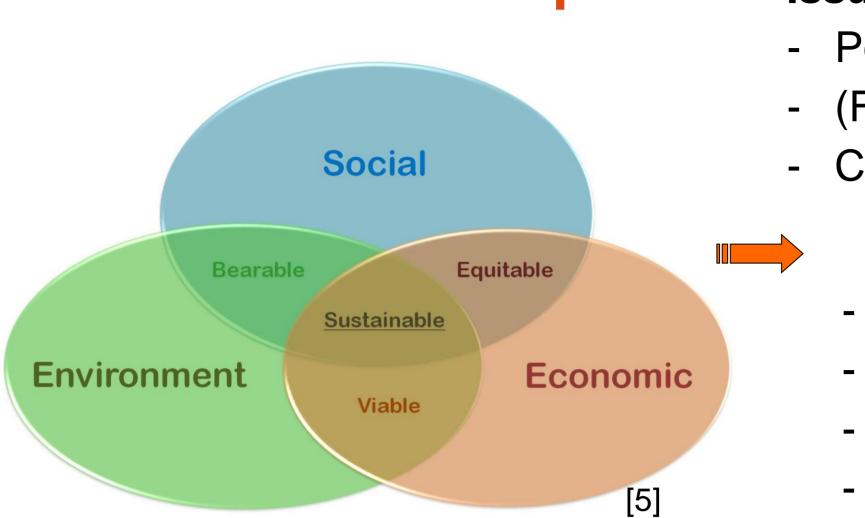
Use of Life Cycle Assessment to determine the environmental impact of thermochemical conversion routes of lignocellulosic biomass: The gasification step S. Gerbinet¹, H. Jeanmart² and A. Léonard¹

CHEMICAL



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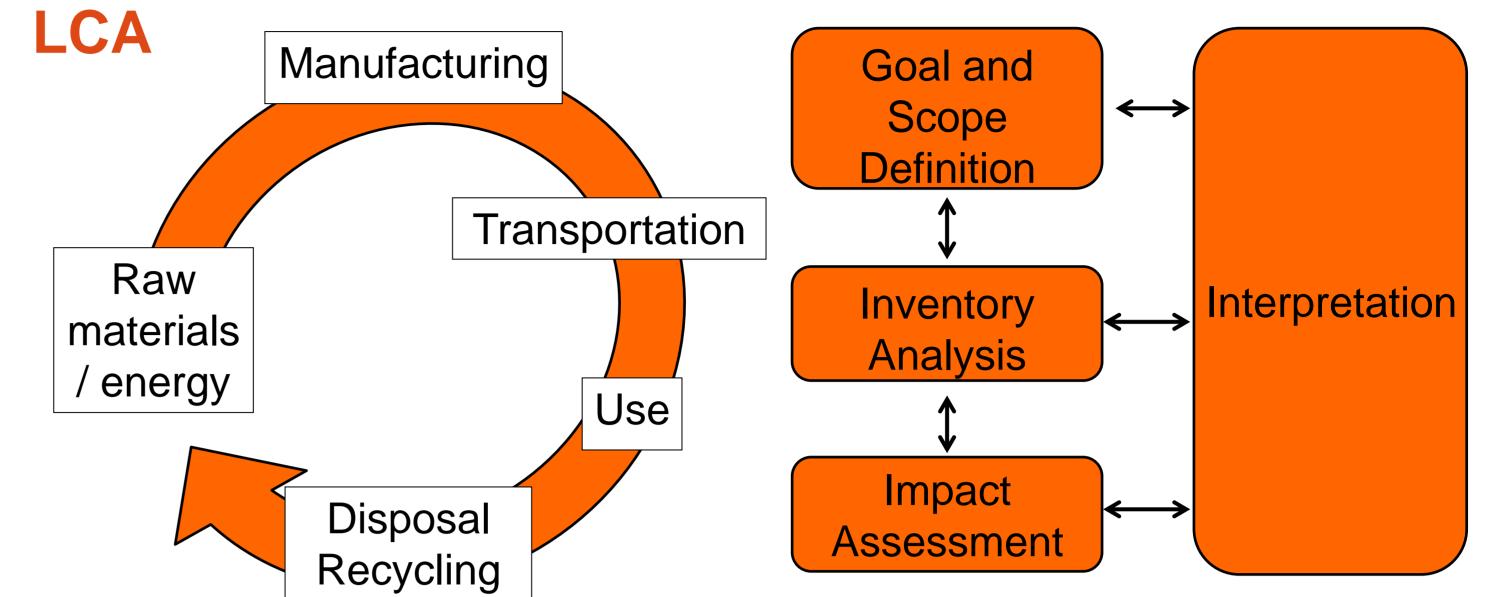


Sustainable development **Issues**:

- Population growth
- (Fossil) resources depletion

Climate change

- **First generation Biofuel:**
- Limit energy dependence
- High transformation losses
- Low yield
- Competition with food crops

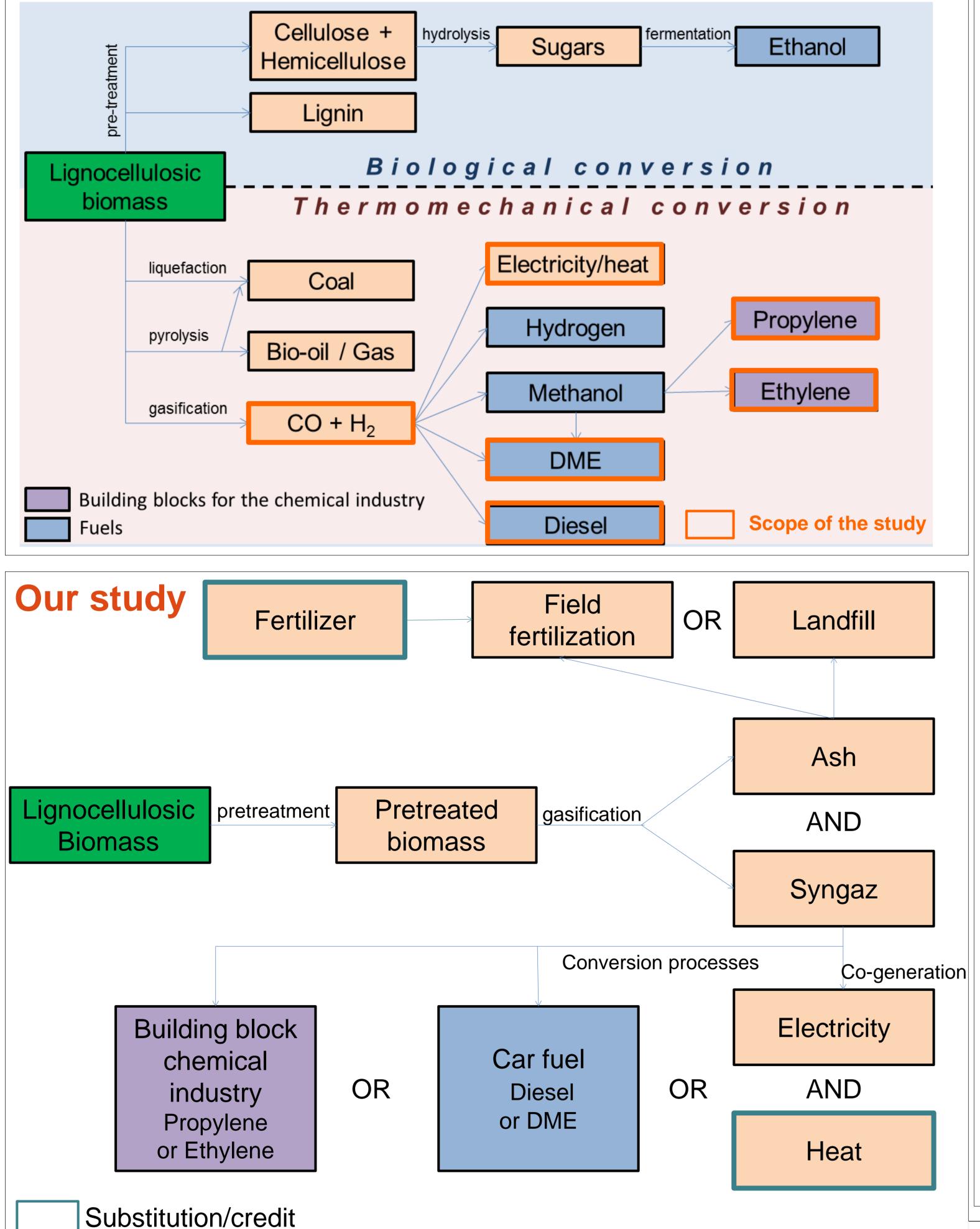


Lignocellulosic biomass (second generation technologies)

Abundant, cheap, and available in non-food plants: wood and energy crops such as miscanthus.

Environmental impact ? LCA (Life Cycle Assessment)

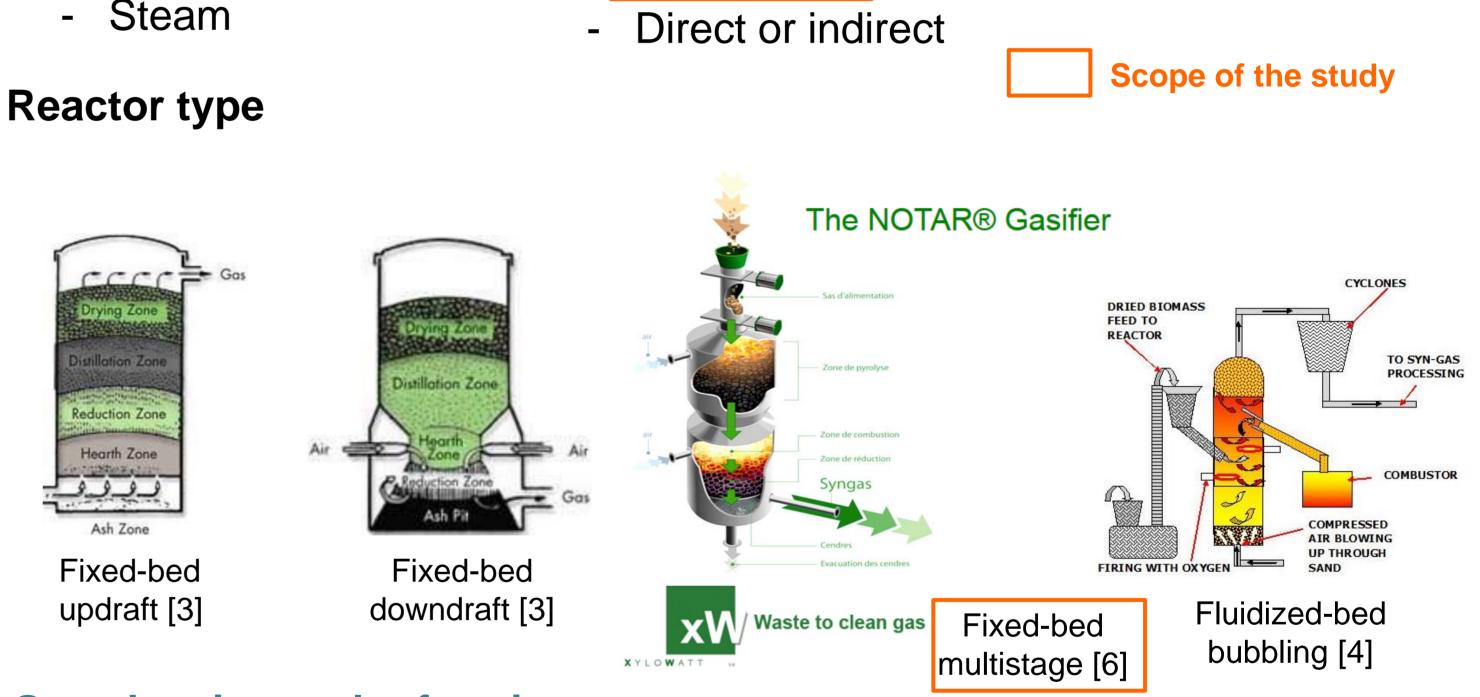
Lignocellulosic biomass conversion processes



LCA: environmental aspects and potential impacts for all the stages of a product's life. Energy and material fluxes for the entire life-cycle analysed (environment / human health)

4 interdependent steps (ISO 14040 and 14044 norms [1,2])

Process Gasification Gas cleaning and Gas use Biomass reforming pretreatment Pretreatment - Size reduction: particle size between 20 and 80 mm - **Drying**: water content < 10% Gasification % (volume) Component | CO 31-40 Biomass + Oxidizing agent \rightarrow Syngaz 33-36 H_2 23-35 CO_2 **T**= 600 – 1000 °C 2-3 CH_4 **Oxidizing agent**: Heat supply: + inertes - Air - Allothermal or - Oxygen autothermal - Steam



Gas cleaning and reforming

Dependent on gas use

- **Particle removal**: biomass (ash and char)+ bed \rightarrow plugging
- Alkali removal
- Nitrogen and sulfur compounds: small amount
- **Tar elimination**: primary (in gasifier) or secondary technologies
- **Reforming**: Water-shift reaction : $CO + H_2O \leftrightarrow CO_2 + H_2 \rightarrow H_2/CO$

Downdraft, fixed-bed two-stage gasifier \rightarrow Very low amounts of tar. This gasifier is generally considered to work close to the equilibrium state. Ashes end of life \rightarrow Presently, in the Belgian legislation context, the ashes must be landfilled but, in the future, it may possible to use them for field fertilization Different gas uses are compared with their fossil equivalent.

Co-product: system expansion by substitution (avoiding allocation procedure): the avoid impact, due to the co-product is subtracted to the system impact.

Conclusions and perspectives:

Lignocellulosic biomass gasification: Promising processes for substituting fossil fuels (building blocks for the chemical industry and fuels).

Their environmental impact remains uncertain \rightarrow LCA methodology needed

Numerous possibilities \rightarrow sensitivity and uncertainity analysis.

Take into account the impact of biomass production.

LCA: - Allows comparison bewteen biomass development and fossil technologies;

- Allows a better understanding of the environmental impact of the processes;
- Takes into account several impact categories.

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